1/8 LUXURY ON-ROAD RACING CAR

RX8

INSTRUCTION MANUAL

BEFORE YOU START

The RX8 is a high-competition, high-quality, 1/8-scale nitro car intended for persons aged 16 years and older with previous experience building and operating RC model racing cars. This is not a toy; it is a precision racing model. This model racing car is not intended for use by beginners, inexperienced customers, or by children without direct supervision of a responsible, knowledgeable adult. If you do not fulfill these requirements, please return the kit in unused and unassembled form back to the shop where you have purchased it.

Before building and operating your RX8, YOU MUST read through all of the operating instructions and instruction manual and fully understand them to get the maximum enjoyment and prevent unnecessary damage.

Read carefully and fully understand the instructions before beginning assembly.
Make sure you review this entire manual, the included set-up book, and examine all details carefully. If for some reason you decide the RX8 is not what you wanted or expected, do not continue any further. Your hobby dealer cannot accept your RX8 kit for return or exchange after it has been partially or fully assembled.

Contents of the box may differ from pictures. In line with our policy of continuous product development, the exact specifications of the kit may vary without prior notice.

CUSTOMER SUPPORT

We have made every effort to make these instructions as easy to understand as possible. However, if you have any difficulties, problems, or questions, please do not hesitate to contact the XRAY support team at info@teamxray.com. Also, please visit our Web site at www.teamxray.com to find the latest updates, set-up information, option parts, and many other goodies. We pride ourselves on taking excellent care of our customers.

You can join thousands of XRAY fans and enthusiasts in our online community at: **www.teamxray.com**

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FAILURE TO FOLLOW THESE INSTRUCTIONS WILL BE CONSIDERED AS ABUSE AND/OR NEGLECT.

SAFETY PRECAUTIONS

WARNING: This product contains a chemical known to the state of California to cause cancer and birth defects or other reproductive harm.
CAUTION: CANCER HAZARD
Wash thoroughly after using. DO NOT use product while eating, drinking or using tobacco products. May cause chronic effects to gastrointestinal tract, CNS, kidneys, and blood. MAY CAUSE BIRTH DEFECTS.

When building, using and/or operating this model always wear protective glasses and gloves.

Take appropriate safety precautions prior to operating this model. You are responsible for this model's assembly and safe operation! Please read the instruction manual before building and operating this model and follow all safety precautions. Always keep the instruction manual at hand for quick reference, even after completing the assembly. Use only genuine and original authentic XRAY parts for maximum performance.

Using any third party parts on this model will void guaranty immediately.
Improper operation may cause personal and/or property damage. XRAY and its distributors have no control over damage resulting from shipping, improper construction, or improper usage. XRAY assumes and accepts no responsibility for personal and/or property damages resulting from the use of improper building materials, equipment and operations. By purchasing any item produced by XRAY, the buyer expressly warrants that he/she is in compliance with all applicable federal, state and local laws and regulation regarding the purchase, ownership and use of the item. The buyer expressly agrees to indemnify and hold harmless XRAY for all claims resulting directly or indirectly from the purchase, ownership or use of the product. By the act of assembling or operating this product, the user accepts all resulting liability. If the buyer is not prepared to accept this liability, then he/she should return this kit in new, unassembled, and unused condition to the place of purchase.

IMPORTANT NOTES – GENERAL

- This product is not suitable for children under 16 years of age without the direct supervision of a responsible and knowledgeable adult.
- Carefully read all manufacturers warnings and cautions for any parts used in the construction and use of your model.
- Assemble this kit only in places away from the reach of very small children.
- First-time builders and users should seek advice from people who have building experience in order to assemble the model correctly and to allow the model to reach its performance potential.
- Exercise care when using tools and sharp instruments.
- Take care when building, as some parts may have sharp edges.
- Keep small parts out of reach of small children. Children must not be allowed to put any parts in their mouth, or pull vinyl bag over their head.
- Read and follow instructions supplied with paints and/or cement, if used (not included in kit).
- Immediately after using your model, do NOT touch equipment on the model such as the motor and speed controller, because they generate high temperatures. You may seriously burn yourself seriously touching them.
- Follow the operating instructions for the radio equipment at all times.
- Do not put fingers or any objects inside rotating and moving parts, as this may cause damage or serious injury as your finger, hair, clothes, etc. may get caught.
- Be sure that your operating frequency is clear before turning on or running your model, and never share the same frequency with somebody else at the same time. Ensure that others are aware of the operating frequency you are using and when you are using it.
- Use a transmitter designed for ground use with RC cars. Make sure that no one else is using the same frequency as yours in your operating area. Using the same frequency at the same time, whether it is driving, flying or sailing, can cause loss of control of the RC model, resulting in a serious accident.
- Always turn on your transmitter before you turn on the receiver in the car. Always turn off the receiver before turning your transmitter off.
- Keep the wheels of the model off the ground when checking the operation of the radio equipment.
- Disconnect the battery pack before storing your model.
- When learning to operate your model, go to an area that has no obstacles that can damage your model if your model suffers a collision.
- Remove any sand, mud, dirt, grass or water before putting your model away.
- If the model behaves strangely, immediately stop the model, check and clear the problem.
- To prevent any serious personal injury and/or damage to property, be responsible when operating all remote controlled models.
- The model car is not intended for use on public places and roads or areas where its operation can conflict with or disrupt pedestrian or vehicular traffic.
- Because the model car is controlled by radio, it is subject to radio interference from many sources that are beyond your control. Since radio interference can cause momentary loss of control, always allow a safety margin in all directions around the model in order to prevent collisions.
- Do not use your model:
  - Near real cars, animals, or people that are unaware that an RC car is being driven.
  - In places where children and people gather
  - In residential districts and parks
  - In limited indoor spaces
  - In wet conditions
  - In the street
  - In areas where loud noises can disturb others, such as hospitals and residential areas.
  - At night or anytime your line of sight to the model may be obstructed or impaired in any way.

To prevent any serious personal injury and/or damage to property, please be responsible when operating all remote controlled models.

IMPORTANT NOTES – NITRO ENGINES

- Always test the brakes and the throttle before starting your engine to avoid losing control of the model.
- Make sure the air filter is clean and oiled.
- Never run your engine without an air filter. Your engine can be seriously damaged if dirt and debris get inside the engine.
- For proper engine break-in, please refer to the manual that came with the engine.
- Do not run near open flames or smoke while running your model or while handling fuel.
- Some parts will be hot after operation. Do not touch the exhaust or the engine until they have cooled. These parts may reach 275°F during operation!

IMPORTANT NOTES – ELECTRICAL

- Insulate any exposed electrical wiring (using heat shrink tubing or electrical tape) to prevent dangerous short circuits. Take maximum care in wiring, connecting and insulating cables. Make sure cables are always connected securely. Check connectors for if they become loose. And if so, reconnect them securely. Never use R/C models with damaged wires. A damaged wire is extremely dangerous, and can cause short-circuits resulting in fire. Please have wires repaired at your local hobby shop.
- Low battery power will result in loss of control. Loss of control can occur due to a weak battery in either the transmitter or the receiver. Weak running battery may also result in an out of control car if your car's receiver power is supplied by the running battery. Stop operation immediately if the car starts to slow down.
- When not using RC model, always disconnect and remove battery.
- Do not disassemble battery or cut battery cables. If the running battery short-circuits, approximately 300W of electricity can be discharged, leading to fire or burns. Never disassemble battery or cut battery cables.
- Use a recommended charger for the receiver and transmitter batteries and follow the instructions correctly. Over-charging, incorrect charging, or using inferior chargers can cause the batteries to become dangerously hot. Recharge battery when necessary. Continual recharging may damage battery and, in the worst case, could build up heat leading to fire. If battery becomes extremely hot during recharging, please ask your local hobby shop for check and/or repair and/or replacement.
- Regularly check the charger for potential hazards such as damage to the cable, plug, casing or other defects. Ensure that any damage is rectified before using the charger again. Modifying the charger may cause short-circuit or overcharging leading to a serious accident. Therefore do not modify the charger.
- Always unplug charger when recharging is finished.
- Do not recharge battery while battery is still warm. After use, battery retains heat. Wait until it cools down before charging.
- Do not allow any metal part to short circuit the receiver batteries or other electrical/electronic device on the model.
- Immediately stop running if your RC model gets wet as may cause short circuit.
- Please dispose of batteries responsibly. Never put batteries into fire.

IMPORTANT NOTES – NITRO FUEL

- Handle fuel only outdoors. Never handle nitro fuel indoors, or mix nitro fuel in a place where ventilation is bad.
- Only use nitro fuel for R/C models. Do not use gasoline or kerosene in R/C models as it may cause a fire or explosion, and ruin your engine.
- Nitro fuel is highly inflammable, explosive, and poisonous. Never use fuel indoors or in places with open fires and sources of heat.
- Always keep the fuel container cap tightly shut.
- Always read the warning label on the fuel container for safety information.
- Nitro-powered model engines emit poisonous vapors and gasses. These vapors irritate eyes and can be highly dangerous to your health. We recommend wearing rubber or vinyl gloves to avoid direct contact with nitro fuel.
- Nitro fuel for RC model cars is made of the combination of the methyl alcohol, castor or synthetic oil, nitro methane etc. The flammability and volatility of these elements is very high, so be very careful during handling and storage of nitro fuel.
- Keep nitro fuel away from open flame, sources of heat, direct sunlight, high temperatures, or near batteries.
- Store fuel in a cool, dry, dark, well-ventilated place, away from heating devices, open flames, direct sunlight, or batteries. Keep nitro fuel away from children.
- Do not leave the fuel in the carburetor or fuel tank when the model is not in use. There is danger that the fuel may leak out.
- Wipe up any spilled fuel with a cloth
- Be aware of spilled or leaking fuel. Fuel leaks can cause fires or explosions.
- Do not dispose of fuel or empty fuel containers in a fire. There is danger of explosion.

R/C & BUILDING TIPS

- Make sure all fasteners are properly tightened. Check them periodically.
- Make sure that chassis screws do not protrude from the chassis.
- For the best performance, it is very important that great care is taken to ensure the free movement of all parts.
- Clean all ball-bearings so they move very easily and freely.
- Tap or pre-thread the plastic parts when threading screws.
- Self-tapping screws cut threads into the parts when being tightened. Do not use excessive force when tightening the self-tapping screws because you may strip out the thread in the plastic. We recommended you stop tightening a screw when you feel some resistance.
- Ask your local hobby shop for any advice.

Please support your local hobby shop. We at XRAY Model Racing Cars support all local hobby dealers. Therefore we ask you, if at all possible, to purchase XRAY products at your hobby dealer and give them your support like we do. If you have difficulty finding XRAY products, please check out www.teamxray.com to get advice, or contact us via email at info@teamxray.com, or contact the XRAY distributor in your country.

WARRANTY

XRAY guarantees this model kit to be free from defects in both material and workmanship within 30 days of purchase. The total monetary value under warranty will in no case exceed the cost of the original kit purchased. This warranty does not cover any components damaged by use or modification or as a result of wear. Part or parts missing from this kit must be reported within 30 days of purchase. No part or parts will be sent under warranty without proof of purchase. Should you find a defective or missing part, contact the local distributor. Service and customer support will be provided through local hobby store where you have purchased the kit, therefore make sure to purchase any XRAY products at your local hobby store. This model racing car is considered to be a high-performance racing vehicle. As such this vehicle will be used in an extreme range of conditions and situations, all which may cause premature wear or failure of any component. XRAY has no control over usage of vehicles once they leave the dealer, therefore XRAY can only offer warranty against all manufacturer's defects in materials, workmanship, and assembly at point of sale and before use. No warranties are expressed or implied that cover damage caused by what is considered normal use, or cover or imply how long any model cars' components or electronic components will last before requiring replacement.

Due to the high performance level of this model car you will need to periodically maintain and replace consumable components. Any and all warranty coverage will not cover replacement of any part or component damaged by neglect, abuse, or improper or unreasonable use. This includes but is not limited to damage from crashing, chemical and/or water damage, excessive moisture, improper or no maintenance, or user modifications which compromise the integrity of components. Warranty will not cover components that are considered consumable on RC vehicles. XRAY does not pay nor refund shipping on any component sent to XRAY or its distributors for warranty. XRAY reserves the right to make the final determination of the warranty status of any component or part.

Limitations of Liability

XRAY makes no other warranties expressed or implied. XRAY shall not be liable for any loss, injury or damages, whether direct, indirect, special, incidental, or consequential, arising from the use, misuse, or abuse of this product and/or any product or accessory required to operate this product. In no case shall XRAY's liability excess the monetary value of this product.

Take adequate safety precautions prior to operating this model. You are responsible for this model's assembly and safe operation.

Disregard of the any of the above cautions may lead to accidents, personal injury, or property damage. XRAY MODEL RACING CARS assumes no responsibility for any injury, damage, or misuse of this product during assembly or operation, nor any addictions that may arise from the use of this product.

QUALITY CERTIFICATE

XRAY MODEL RACING CARS uses only the highest quality materials, the best compounds for molded parts and the most sophisticated manufacturing processes of TQM (Total Quality Management). We guarantee that all parts of a newly-purchased kit are manufactured with the highest regard to quality. However, due to the many factors inherent in model racecar competition, we cannot guarantee any parts once you start racing the car. Products which have been worn out, abused, neglected or improperly operated will not be covered under warranty. We wish you enjoyment of this high-quality and high-performance RC car and wish you best success on the track!

Please note that raw materials such as aluminum, steel, brass, fibreglass, or carbon fibre may have small scratches on the surface which is a standard characteristic of any raw material. Scratches on the surface of any materials are NOT considered to be material defects.

Products may potentially have small amounts of corrosion on them. This may be caused by variances in weather during different times of the year, humidity in the shop or during shipping, and other contributing factors. Even though we have taken all precautions and protection methods to prevent corrosion, these small amounts of corrosion (if present) are unavoidable and considered to be acceptable.

In line with our policy of continuous product development, the exact specifications of the kit may vary. In the unlikely event of any problems with your new kit, you should contact the model shop where you purchased it, quoting the part number. We do reserve all rights to change any specification without prior notice. All rights reserved.

SYMBOLS USED

- Apply thread lock
- Apply oil (may indicate specific type)
- Apply cyanoacrylate (CA) glue
- Apply grease
- Assemble left and right sides the same way
- Ensure smooth non-binding movement
- Cut off remaining material
- Assemble as many times as specified (here twice)
- Number of teeth
- Scale
- Pay attention here
- Follow tip here
- Use pliers
- Part bags used
- Assemble in the specified order
- Follow Set-Up Book

INCLUDED

XRAY Silicone Shock Oil

NOT INCLUDED

To ensure that you always have access to the most up-to-date version of the XRAY Set-up Book, XRAY will now be offering only the digital online version at our Web site at www.teamxray.com. By offering this online version instead of including a hardcopy printed version in kits, you will always be assured of having the most current updated version.

TOOLS REQUIRED

HUDY TOOLS

Phillips 3.5mm

Slotted Screwdriver 4.0mm

Allen 1.5 / 2.0 / 2.5 / 3.0mm

Allen Ball 2.5mm

Exhaust Spring / Caster Clip Remover

Turnbuckle Tool
(HUDY #181030)

Flywheel Tool
(HUDY #182010)

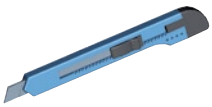
RX8 Pinion Tool Set
(XRAY #349901)

Pliers

Scissors
(HUDY #188990)

Side Cutters
(HUDY #189010)

Hobby Knife



Wrench Glowplug/Clutchnut
(HUDY #107581)

Reamer
(HUDY #107600)

EQUIPMENT REQUIRED

Transmitter

Receiver & Personal Transponder

Steering & Throttle Servos

Engine

Starter Box (HUDY #104400) & Battery Pack

Glowplug Igniter

Manifold & Exhaust

Lexan® Paint

Bodyshell

One-Way Lube
(HUDY #106231)

Receiver Battery Pack

Battery Charger

Fibre Tape (HUDY #107870) Double-sided Tape

Wheels & Tires

Model R/C Car Fuel (nitromethane)

Bearing Oil
(HUDY #106230)

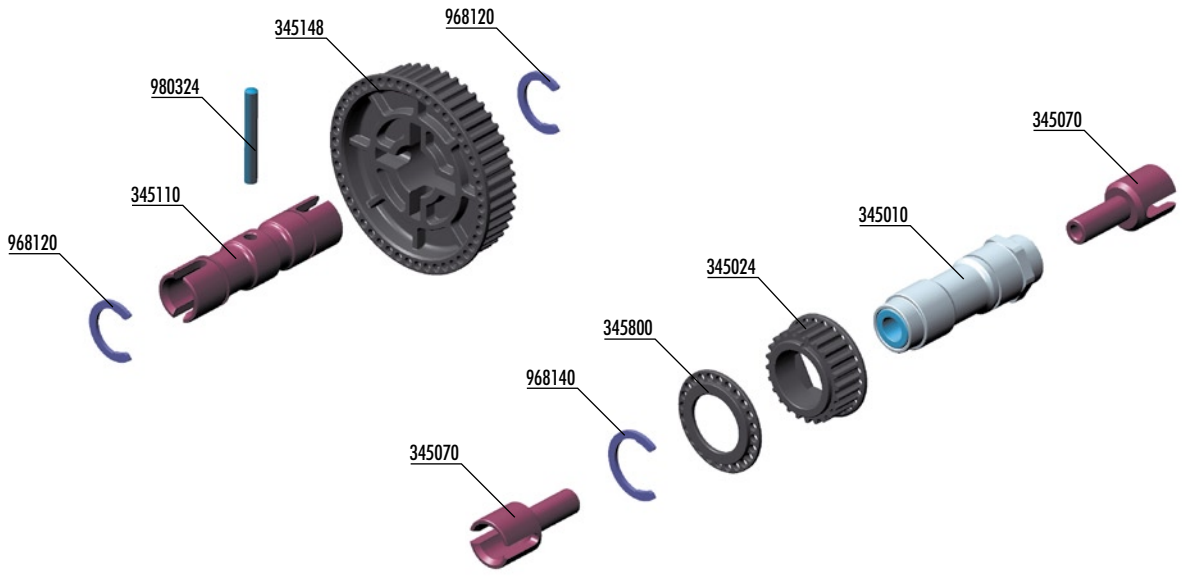
Graphite Grease
(HUDY #106210)

Air Filter & Oil

Threadlock & CA Glue

Tire Truer
(HUDY #102003)

1. FRONT ONE-WAY & REAR SOLID AXLE

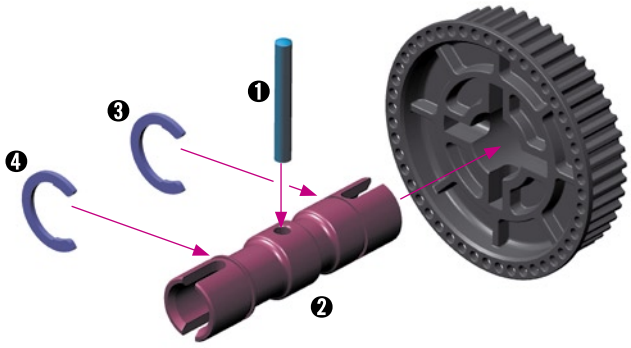


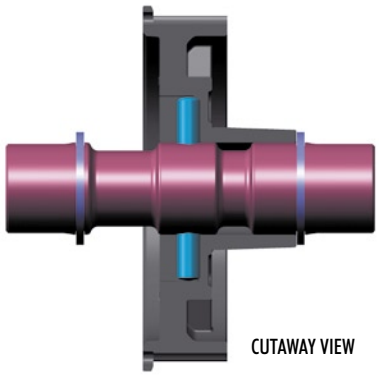
BAG 01

345000	FRONT ONE-WAY - SET	345110	REAR SOLID AXLE SHAFT
345010	FRONT ONE-WAY AXLE	345148	COMPOSITE REAR SOLID AXLE PULLEY 48T
345024	COMPOSITE FRONT ONE-WAY AXLE PULLEY 24T		
345070	FRONT ONE-WAY AXLE OUTDRIVE ADAPTER - HUDY SPRING STEEL™ (2)	968120	C-CLIP 12 (10)
345800	COMPOSITE BELT PULLEY COVER SET	968140	C-CLIP 14 (10)
345100	REAR SOLID AXLE - SET	980324	PIN 3x24 (10)

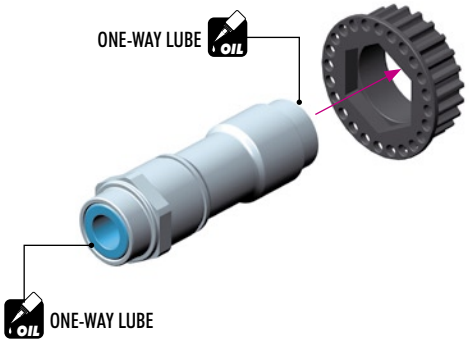
968120
C 12

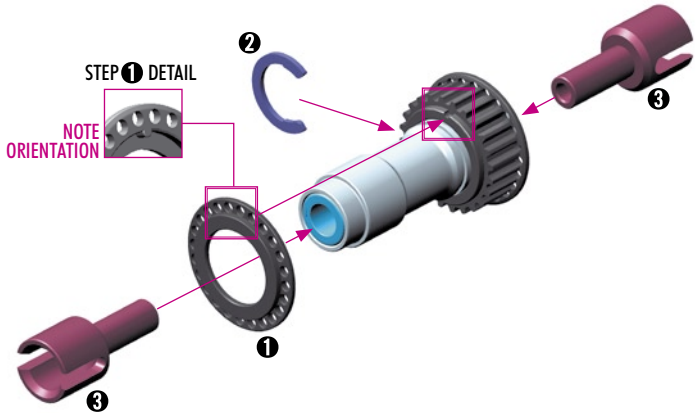
980324
P 3x24



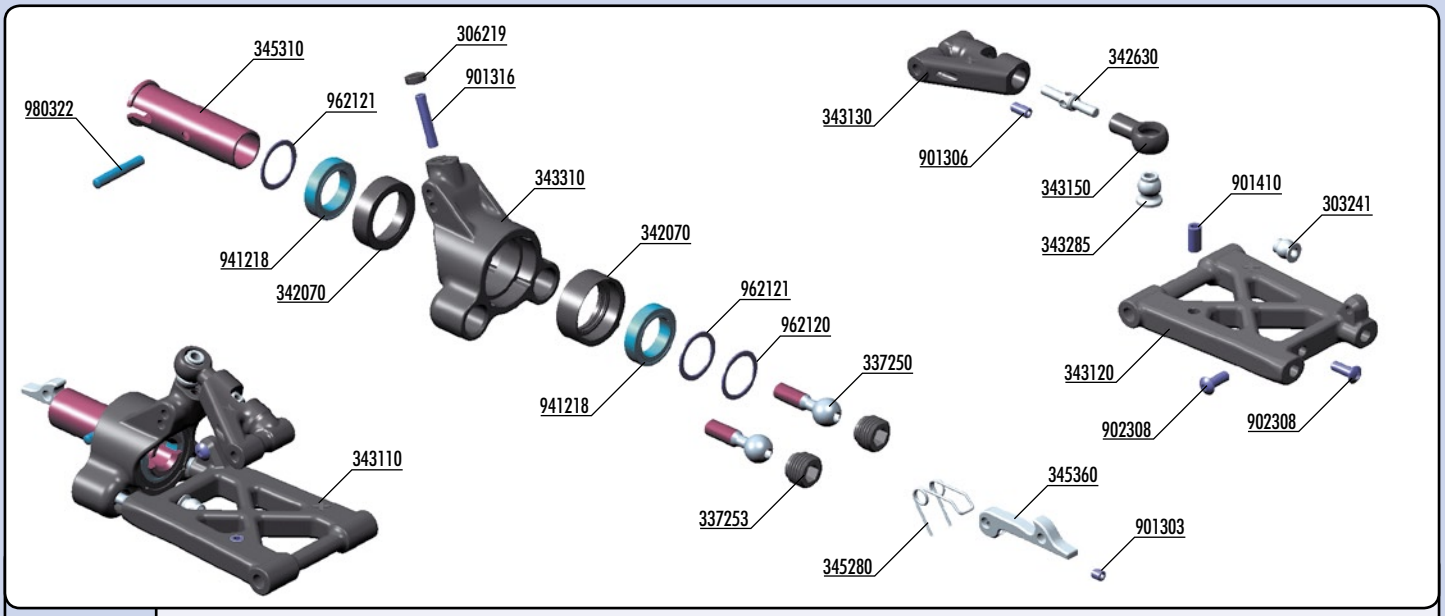


968140
C 14





2. REAR SUSPENSION

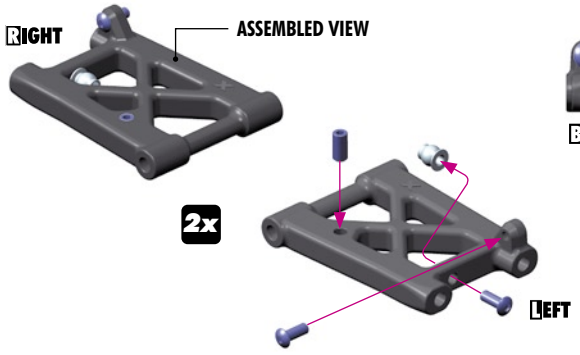


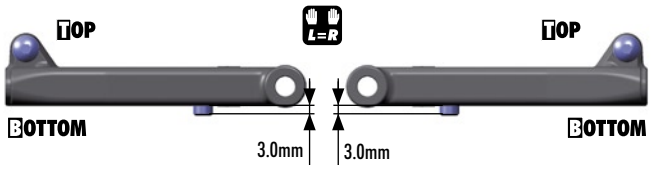
BAG 02.1

303241	BALL UNIVERSAL 5.8 MM HEX (4)	343150	C. REAR UPPER CAMBER LINK BALL JOINT 5.8MM - SHORT & LONG (2+2)	901306	HEX SCREW SB M3x6 (10)
306219	COMPOSITE SET OF SERVO SHIMS (4)	343285	PIVOT BALL 6.8MM (2)	901316	HEX SCREW SB M3x16 (10)
337250	STEEL PIVOT BALL 8.4 MM (2)	343310	COMPOSITE UPRIGHT REAR	901410	HEX SCREW SB M4x10 (10)
337253	COMPOSITE ADJUSTING NUT M10x1 (4)	345280	WHEEL SPRING (2)	902308	HEX SCREW SH M3x8 (10)
342070	COMPOSITE SET OF BUSHINGS (2)	345310	REAR WHEEL AXLE - HUDY SPRING STEEL™	962120	WASHER S 12x15x0.5 (10)
342630	ADJ. TURNBUCKLE L/R 20 MM - HUDY SPRING STEEL™ (2)	345360	ALU REAR WHEEL LOCK - SWISS 7075 T6 (2)	962121	WASHER S 12x15x1.0 (10)
343110	COMPOSITE SUSPENSION ARM REAR LOWER RIGHT			980322	PIN 3x22 (10)
343120	COMPOSITE SUSPENSION ARM REAR LOWER LEFT	941218	HIGH-SPEED BALL-BEARING 12x18x4 RUBBER SEALED (2)		
343130	COMPOSITE SUSPENSION ARM REAR UPPER	901303	HEX SCREW SB M3x3 (10)		

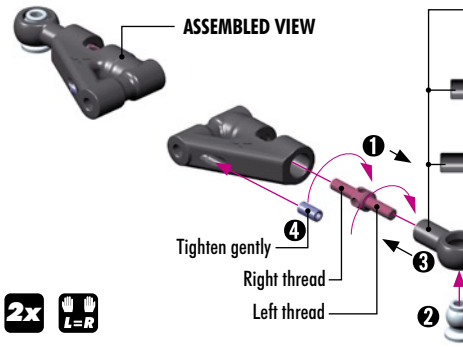
901410
SB M4x10

902308
SH M3x8





901306
SB M3x6

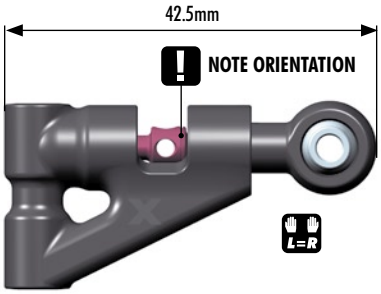


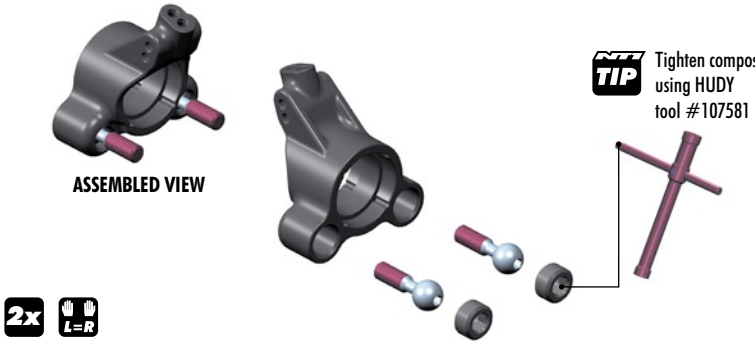
The length of the ball joint depends on the upright position. See page 7, step 3.

When you use INNER position on the upright, use SHORTER ball joint.

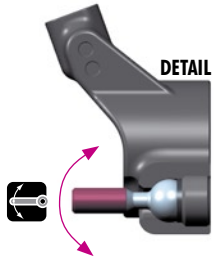
(INITIAL SETTING)
When you use OUTER position on the upright, use LONGER ball joint.

TIP Follow the TECH TIP on page 31 to install the pivot balls





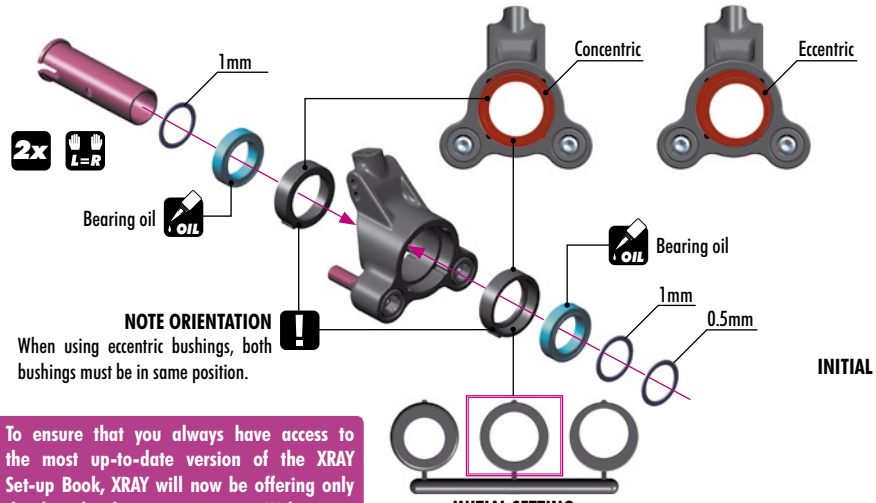
TIP Tighten composite hex nuts using HUDY tool #107581

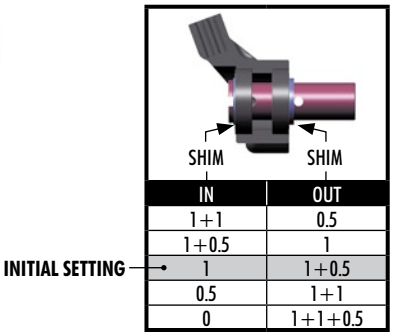


PIVOT BALLS MUST MOVE FREELY

During initial assembly, tighten each composite hex nut until the pivot ball starts to bind, then loosen slightly.
Verify that the pivot balls move freely.

962121 S 12x15x1.0
962120 S 12x15x0.5
941218 BB 12x18x4





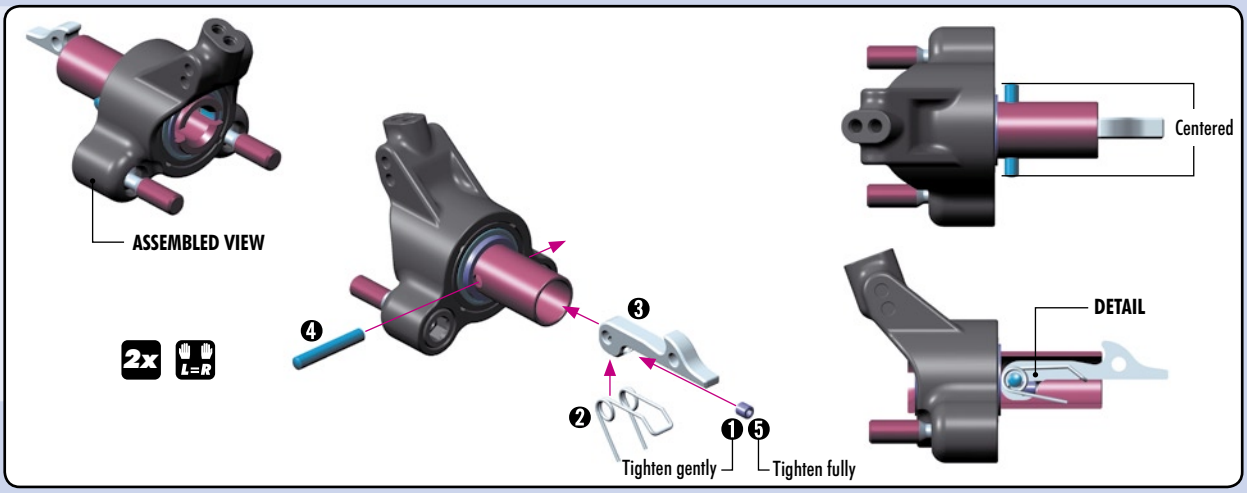
IN	OUT
1+1	0.5
1+0.5	1
1	1+0.5
0.5	1+1
0	1+1+0.5

INITIAL SETTING

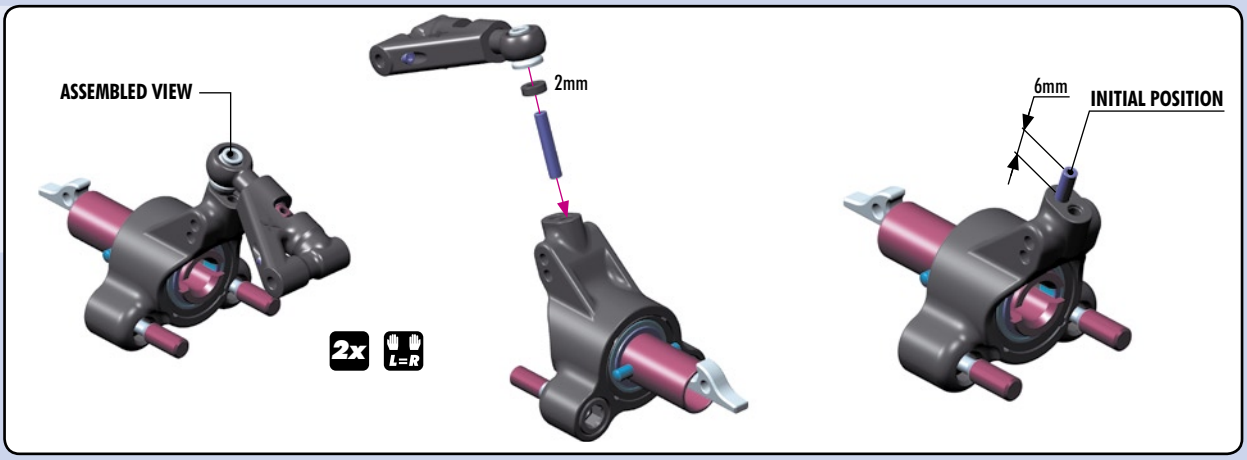
SET-UP BOOK
REAR TRACK WIDTH
REAR ROLL CENTER

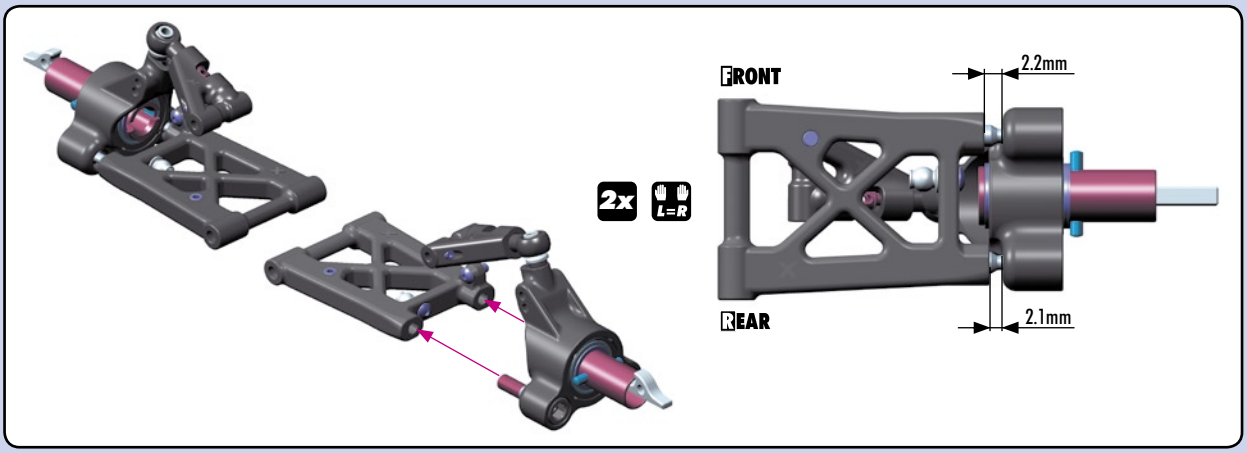
To ensure that you always have access to the most up-to-date version of the XRAY Set-up Book, XRAY will now be offering only the digital online version at our Web site at www.teamxray.com.

901303 SB M3x3
980322 P 3x22

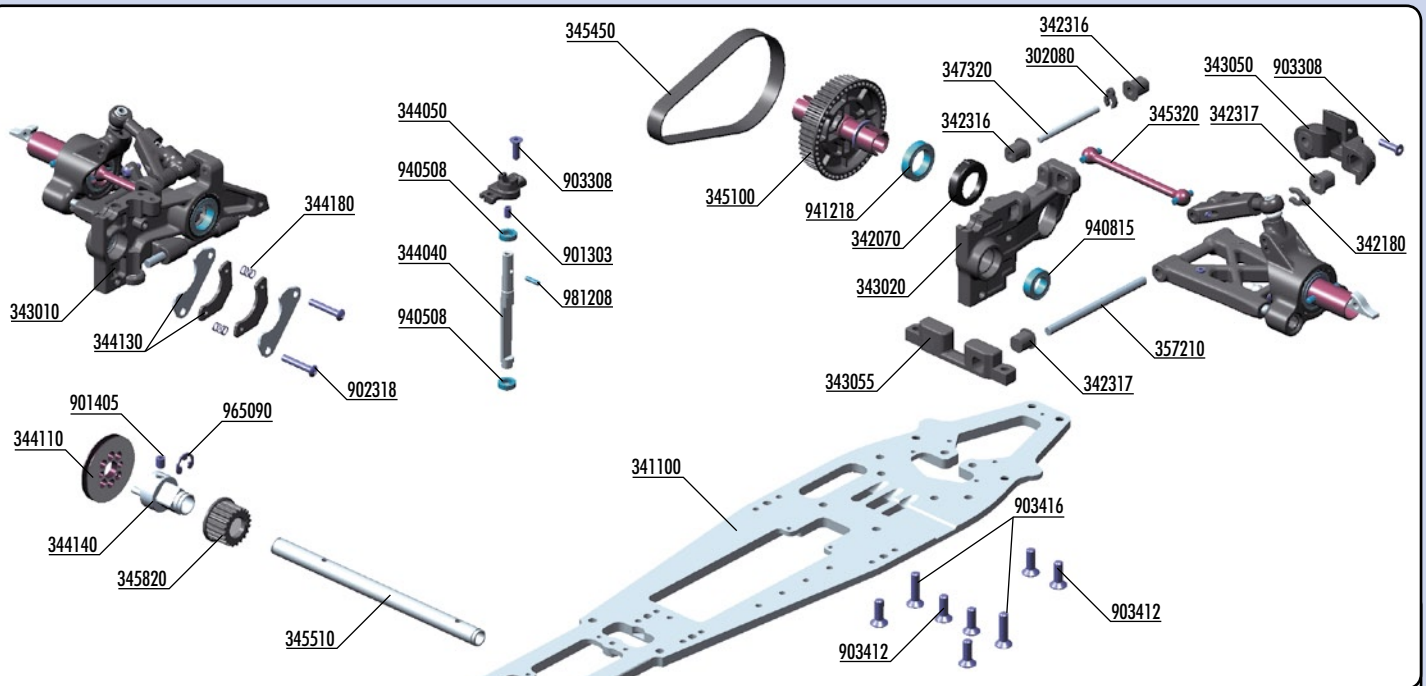


306219 SHIM 3x6x2
901316 SB M3x16





2. REAR SUSPENSION



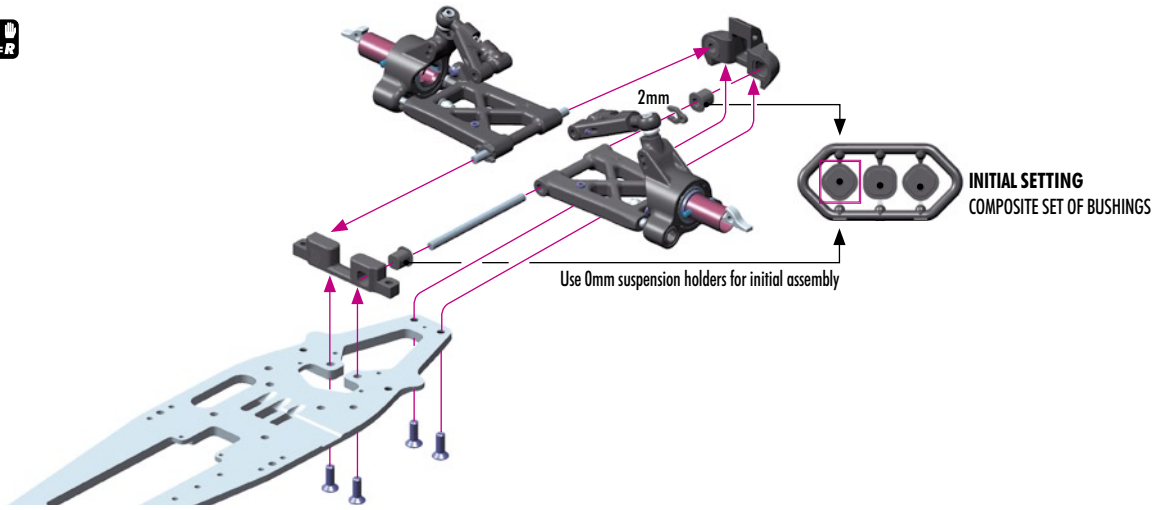
BAG

02.2

302080	COMPOSITE CASTER CLIPS SET 4+3+2+1 MM (2)	344050	COMPOSITE BRAKE UPPER PLATE + CLAMPS FOR REAR ANTI-ROLL BAR	901303	HEX SCREW SB M3x3 (10)
341100	CHASSIS 5MM - CNC MACHINED - SWISS 7075 T6	344110	VENTILATED BRAKE DISC - PRECISION-GROUND	901405	HEX SCREW SB M4x5 (10)
342070	COMPOSITE SET OF BUSHINGS (2)	344130	BRAKE PAD SET	902318	HEX SCREW SH M3x18 (10)
342180	COMPOSITE LOWER SUSP. ARM CLIPS (2)	344140	BRAKE DISK ADAPTER - SWISS 7075 T6	903308	HEX SCREW SFH M3x8 (10)
342316	COMPOSITE REAR UPPER SUSP. ECCENTRIC BUSHING (4)	344180	BRAKE DISK SPRING (2)	903412	HEX SCREW SFH M4x12 (10)
342317	COMPOSITE REAR LOWER SUSP. ECCENTRIC BUSHING (4)	345320	REAR DRIVE SHAFT 61MM - HUDY SPRING STEEL™	903416	HEX SCREW SFH M4x16 (10)
343010	COMPOSITE LOWER BULKHEAD REAR RIGHT	345450	PUR® REINFORCED DRIVE BELT REAR 8.0 x 204 MM	940508	HIGH-SPEED BALL-BEARING 5x8x2.5 RUBBER SEALED (2)
343020	COMPOSITE LOWER BULKHEAD REAR LEFT	345510	2-SPEED SHAFT 8MM - SUPER LIGHTWEIGHT - HUDY SPRING STEEL™	940815	HIGH-SPEED BALL-BEARING 8x14x4 RUBBER SEALED (2)
343050	COMPOSITE REAR BULKHEAD COVER	345820	COMPOSITE 2-SPEED BELT PULLEY 20T - CENTER	941218	HIGH-SPEED BALL-BEARING 12x18x4 RUBBER SEALED (2)
343055	COMPOSITE REAR LOWER SUSP. ARM HOLDER	347320	REAR UPPER INNER PIVOT PIN (2)	965090	E-CLIP 9 (10)
344040	BRAKE CAM POST - SWISS 7075 T6	357210	LOWER INNER PIVOT PIN F/R (2)	981208	PIN 2x8 (10)

903412
SFH M4x12

L=R

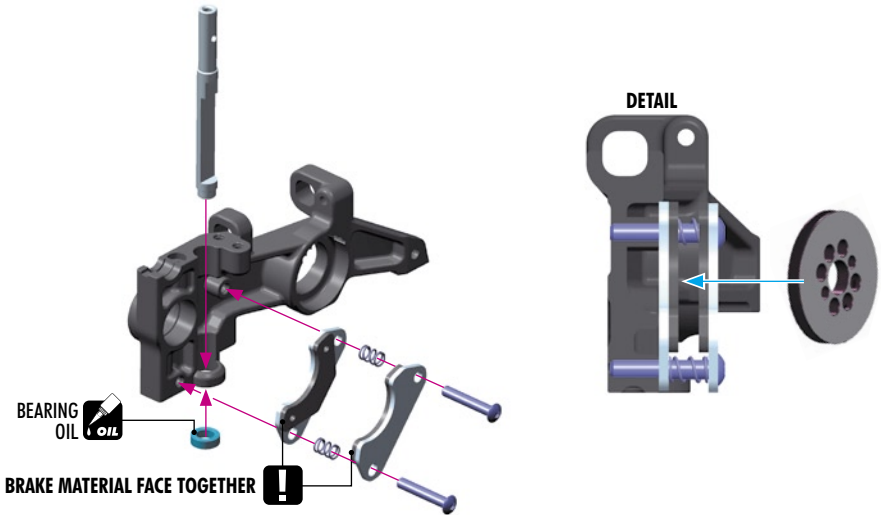


SET-UP BOOK

WHEELBASE
REAR ROLL CENTER
REAR TRACK WIDTH

902318
SH M3x18

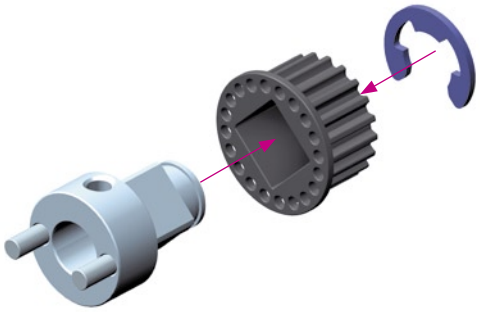
940508
BB 5x8x2.5

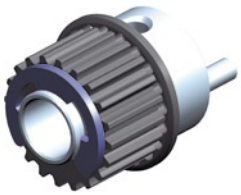


Before tightening the screws, insert the brake disk between the brake pads.

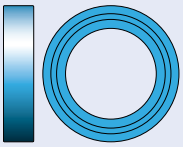
Evenly tighten the screws fully (CW), and then loosen both screws by one turn (CCW). The brake disk should have a small amount of play between the brake pads.

965090
C 9





ASSEMBLED VIEW

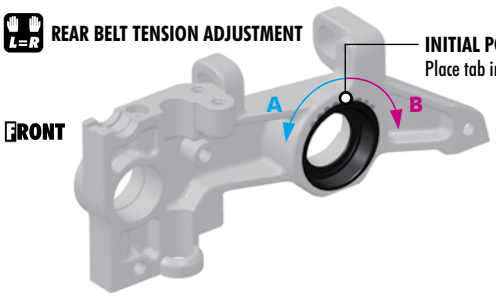


941218
BB 12x18x4

BEARING
OIL

NOTE ORIENTATION
Both bushings must be in same position

BEARING
OIL



REAR BELT TENSION ADJUSTMENT

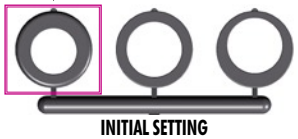
INITIAL POSITION
Place tab in this notch

FRONT

REAR

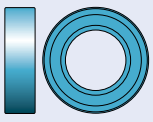
TO TIGHTEN REAR BELT
Rotate BOTH rear composite bushings in arrow direction (A)

TO LOOSEN REAR BELT
Rotate BOTH rear composite bushings in arrow direction (B)

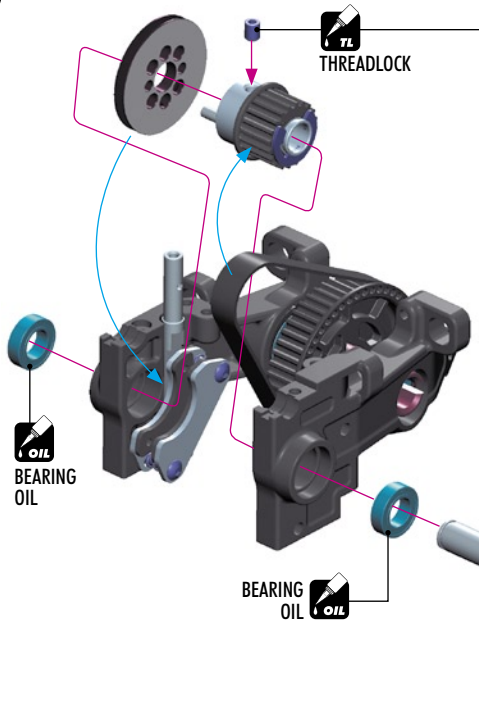


INITIAL SETTING
COMPOSITE SET OF BUSHINGS

901405
SB M4x5



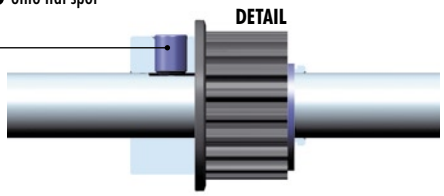
940815
BB 8x14x4



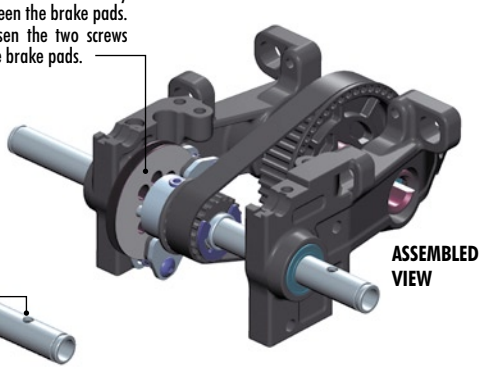
THREADLOCK

Tighten setscrew onto flat spot

DETAIL



The brake disc must freely move between the brake pads. If not, loosen the two screws holding the brake pads.



ASSEMBLED VIEW

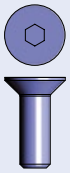
BEARING
OIL

BEARING
OIL

NOTE ORIENTATION

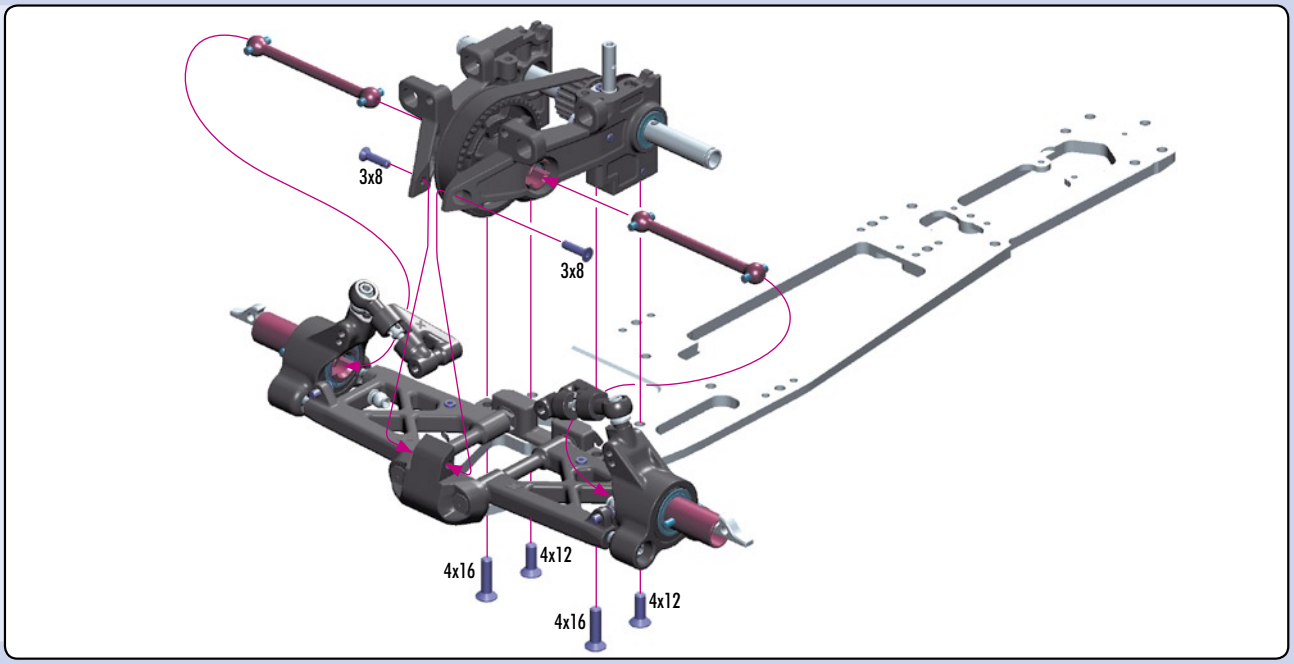
2. REAR SUSPENSION

903308
SFH M3x8



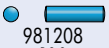
903412
SFH M4x12

903416
SFH M4x16



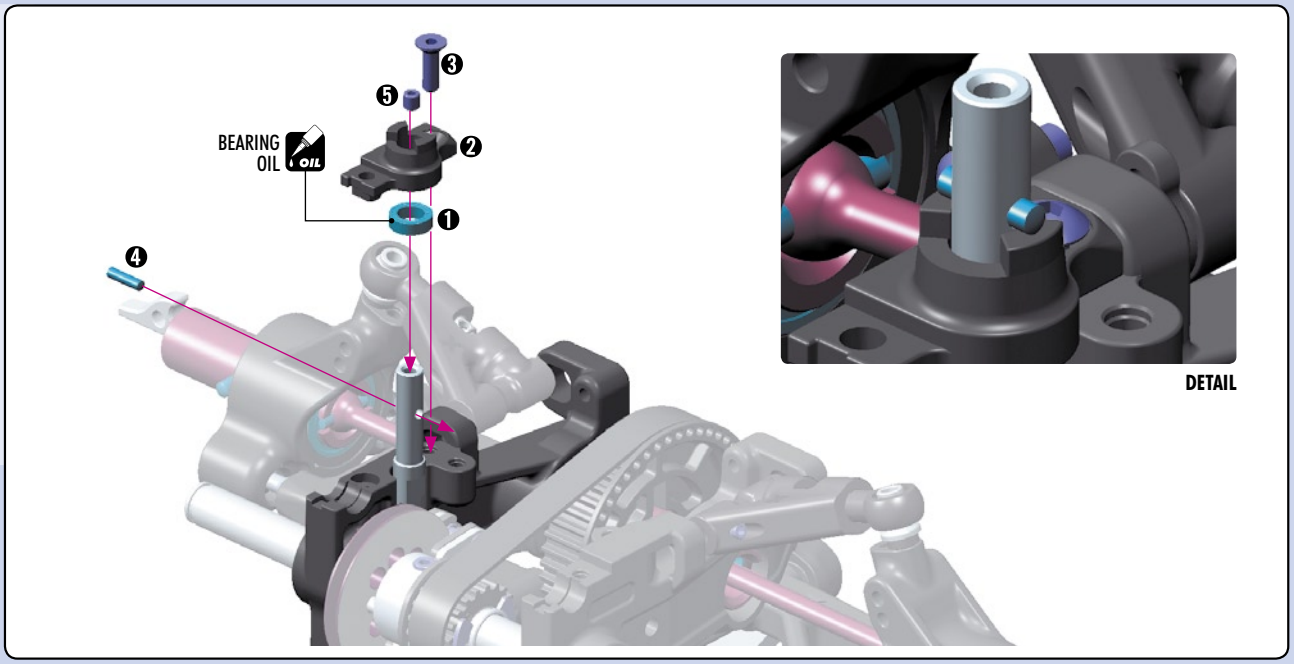
901303
SB M3x3

903308
SFH M3x8

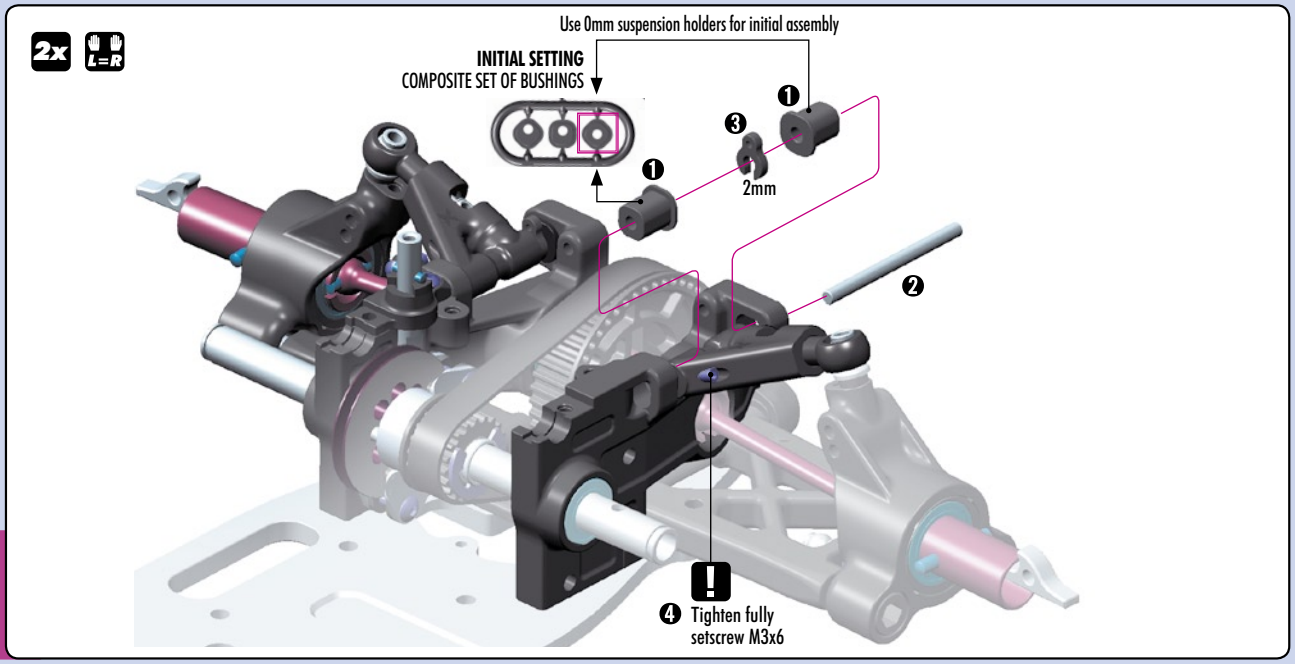


981208
P 2x8

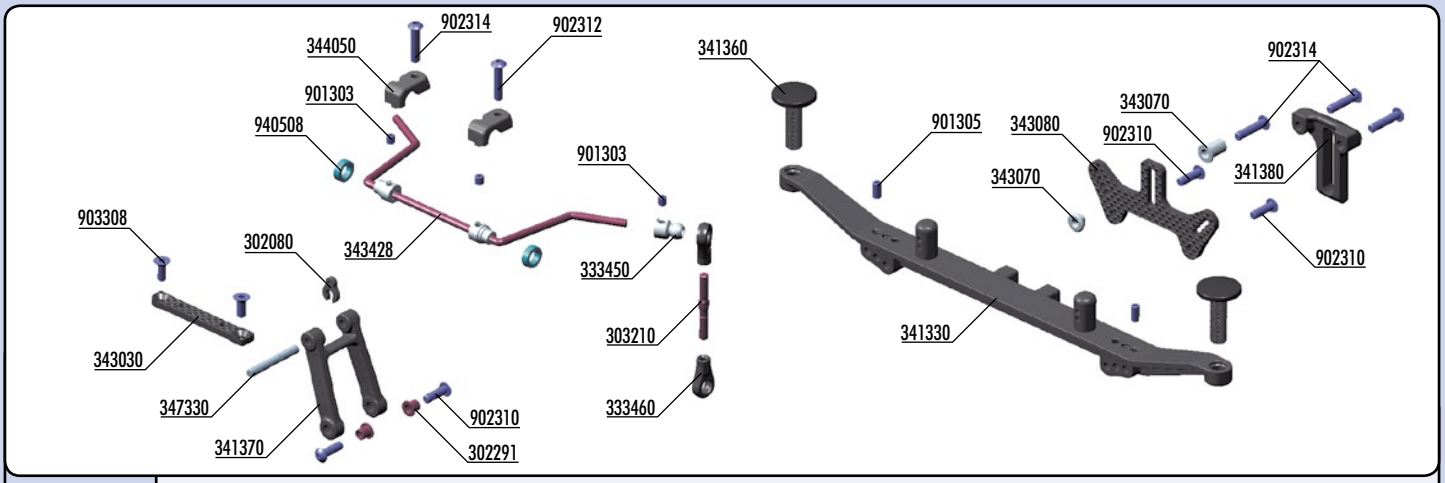
940508
BB 5x8x2.5



DETAIL



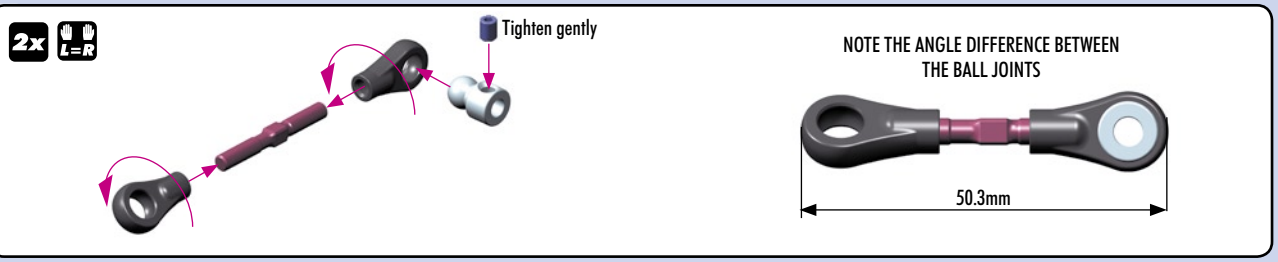
SET-UP BOOK
REAR CAMBER RISE
REAR ROLL CENTER

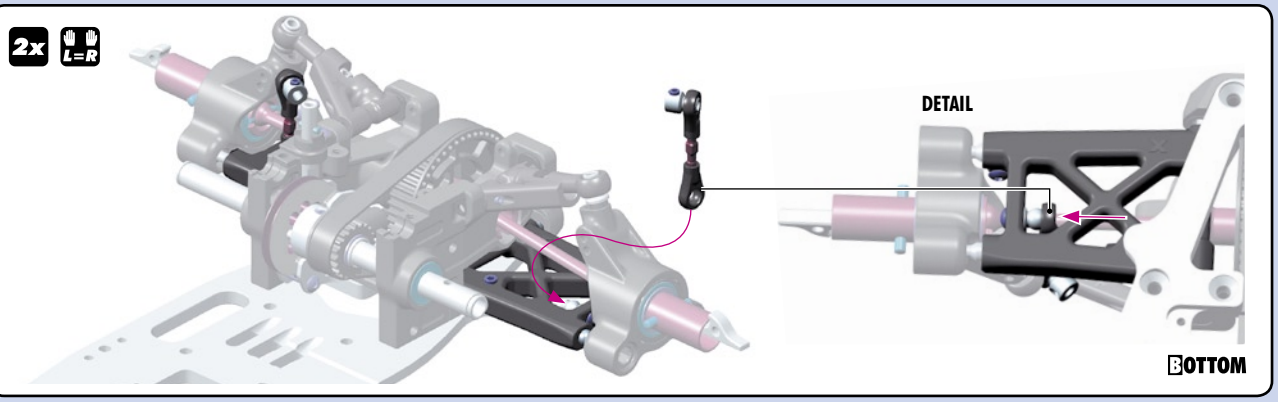


BAG 02.3

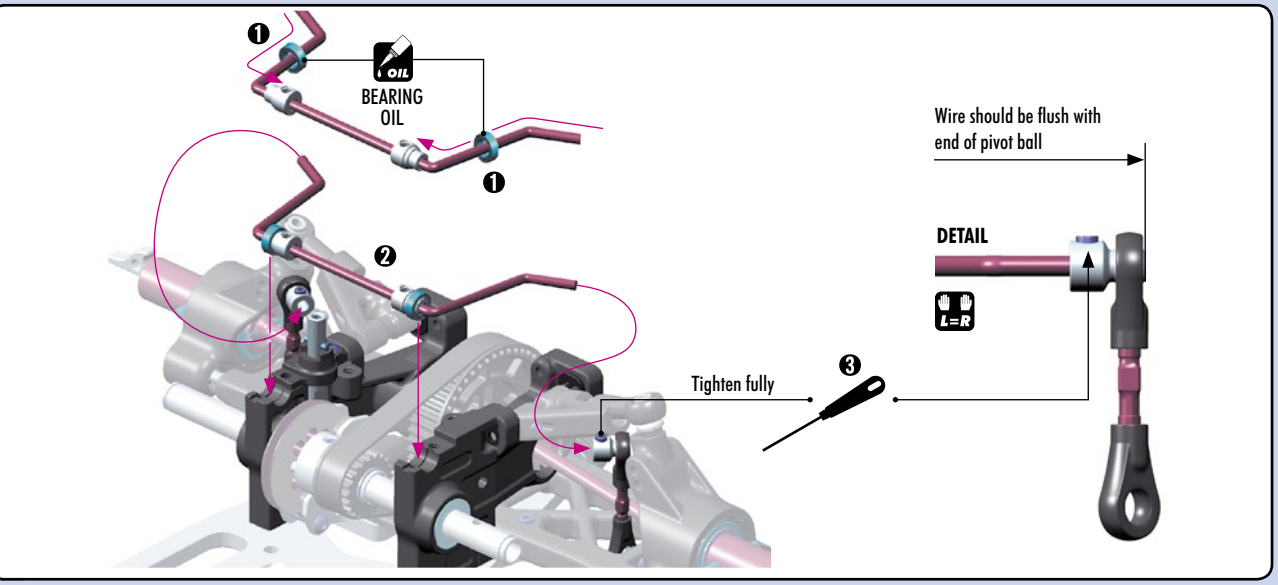
302080	CASTER CLIPS SET 4+3+2+1 MM (2)	343070	BELT TENSIONER SET	902312	HEX SCREW SH M3x12 (10)
302291	STEEL STEERING BUSHING (2+2)	343080	GRAPHITE SHOCK TOWER REAR	902314	HEX SCREW SH M3x14 (10)
303210	ADJ. TURNBUCKLE M3 L/R 25 MM - SPRING STEEL (2)	343428	ANTI-ROLL BAR REAR 2.8 MM - SET	903308	HEX SCREW SFH M3x8 (10)
333450	ANTI-ROLL BAR BALL JOINT 5.8 MM (2)	344050	COMPOSITE BRAKE UPPER PLATE + CLAMPS FOR REAR ANTI-ROLL BAR		
333460	COMPOSITE ANTI-ROLL BAR BALL JOINT 5.8 MM (4)	347330	REAR BODY HOLDER ARM PIN (2)		
341330	COMPOSITE REAR BODY HOLDER				
341360	COMPOSITE REAR BODY HOLDER SCREW (2)	940508	HIGH-SPEED BALL-BEARING 5x8x2.5 RUBBER SEALED (2)		
341370	COMPOSITE REAR BODY HOLDER ARM	901303	HEX SCREW SB M3x3 (10)		
341380	COMPOSITE REAR BODY CENTERING PLATE	901305	HEX SCREW SB M3x5 (10)		
343030	GRAPHITE REAR BRACE	902310	HEX SCREW SH M3x10 (10)		

901303
SB M3x3



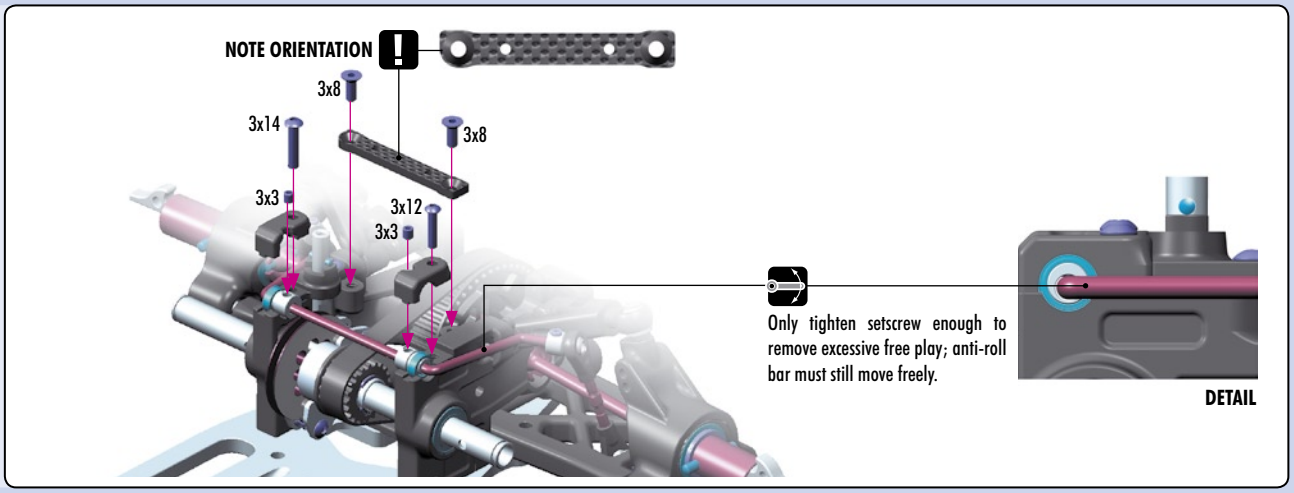


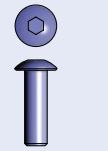
940508
BB 5x8x2.5

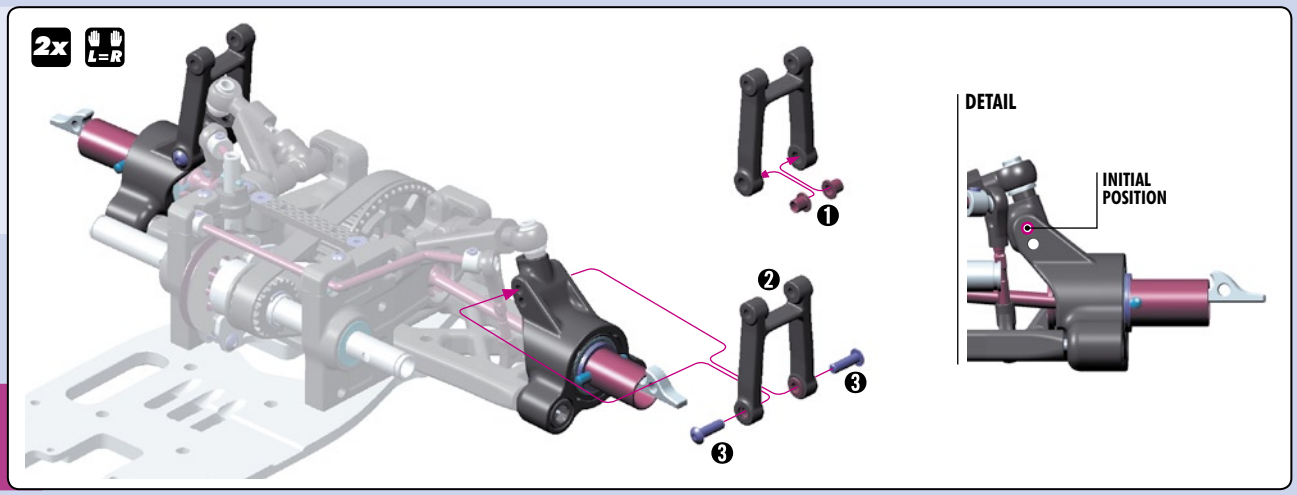


SET-UP BOOK
REAR ANTI-ROLL BAR

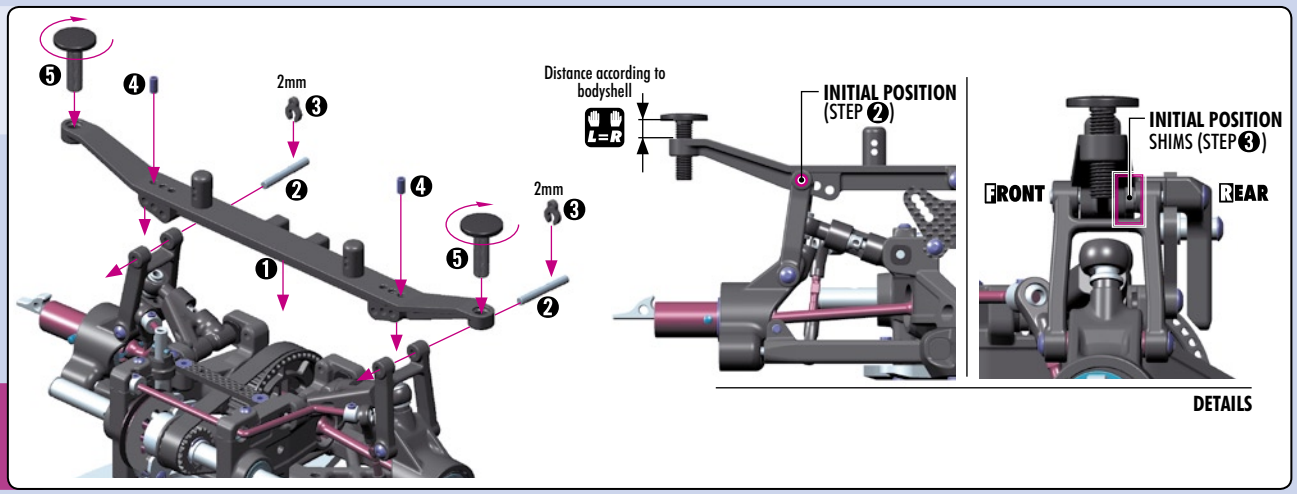
2. REAR SUSPENSION



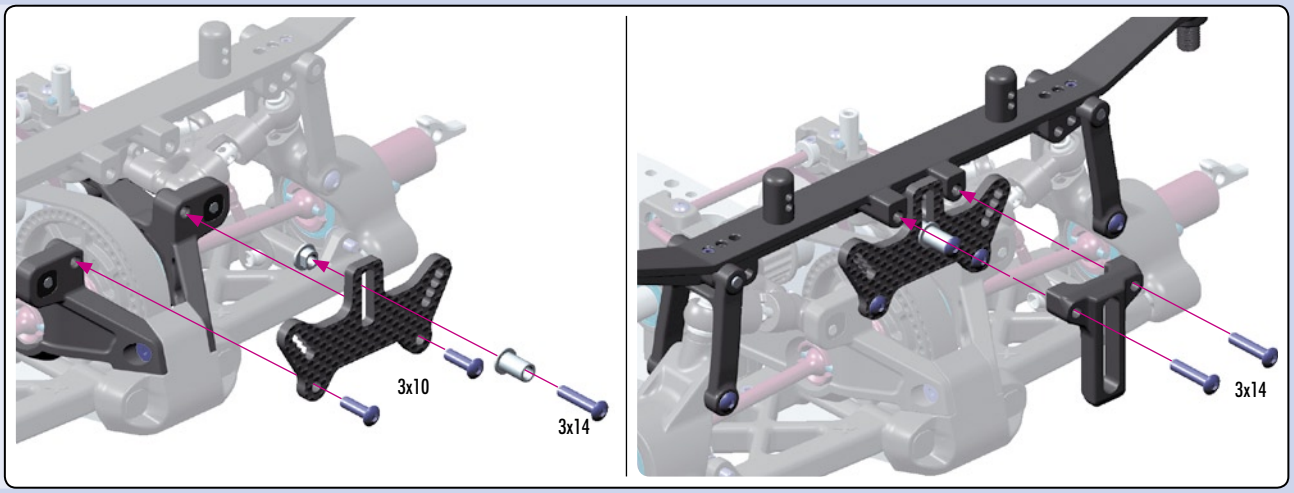




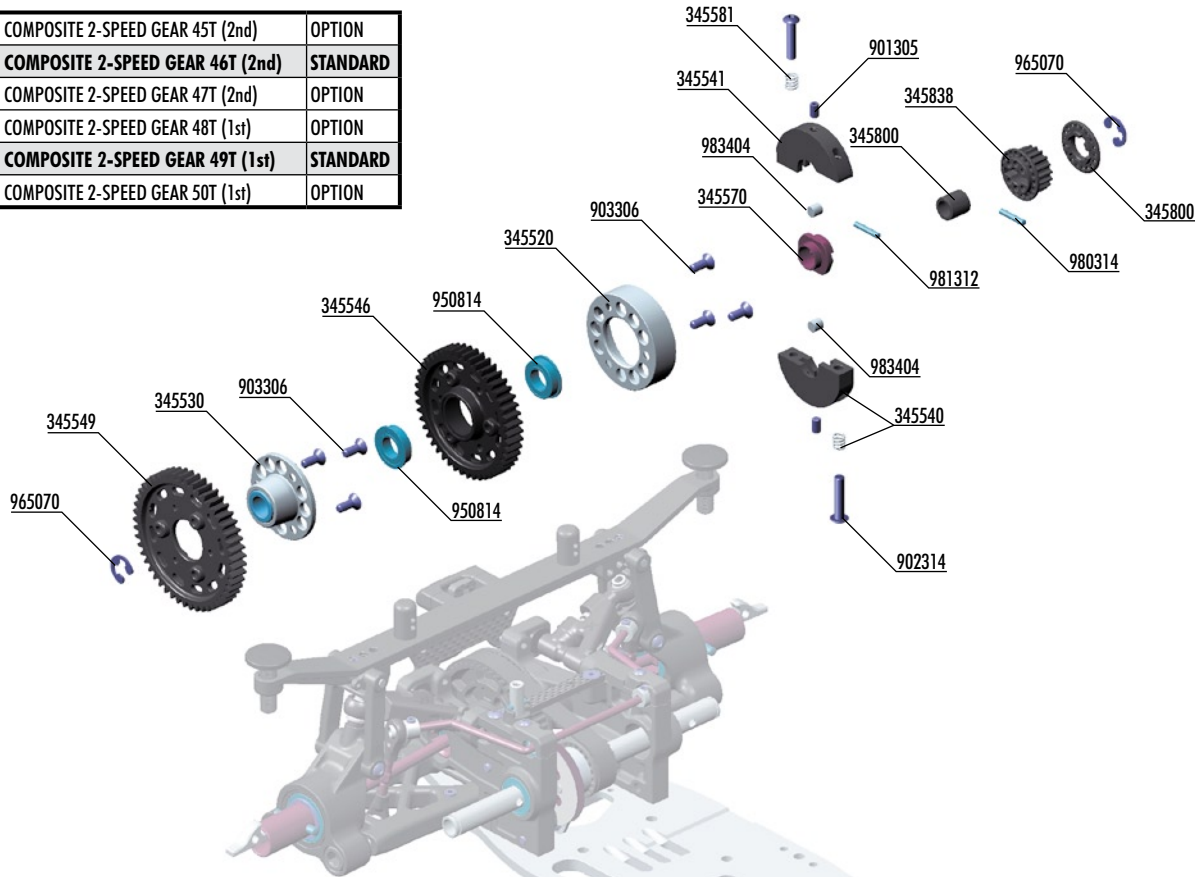
SET-UP BOOK
REAR BODY MOUNT



SET-UP BOOK
REAR BODY MOUNT



345545	COMPOSITE 2-SPEED GEAR 45T (2nd)	OPTION
345546	**COMPOSITE 2-SPEED GEAR 46T (2nd)**	**STANDARD**
345547	COMPOSITE 2-SPEED GEAR 47T (2nd)	OPTION
345548	COMPOSITE 2-SPEED GEAR 48T (1st)	OPTION
345549	**COMPOSITE 2-SPEED GEAR 49T (1st)**	**STANDARD**
345550	COMPOSITE 2-SPEED GEAR 50T (1st)	OPTION

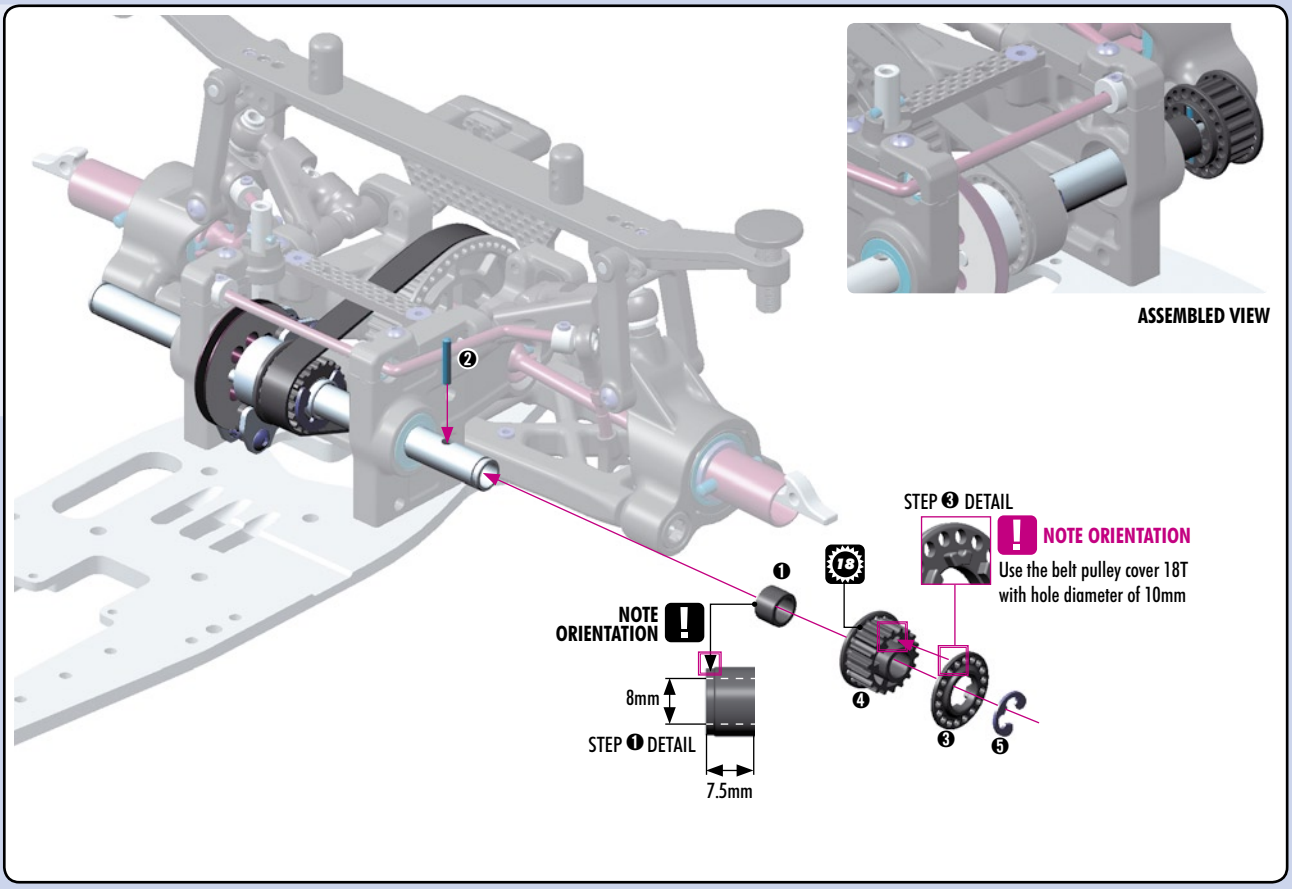


BAG 03

345500	2-SPEED - SET	345570	ADAPTER 2-SPEED	902314	HEX SCREW SH M3x14 (10)
345520	CARRIER FOR 2-SPEED GEAR (2nd) - SWISS 7075 T6	345580	GEAR BOX SPRING C=11.5 (2) - OPTION	903306	HEX SCREW SFH M3x6 (10)
345530	ALU DRIVE FLANGE WITH ONE-WAY BEARING - SWISS 7075 T6	345581	GEAR BOX SPRING C=13 (2)	950814	BALL-BEARING 8x14x4 FLANGED (2)
345540	COMPOSITE 2-SPEED GEAR BOX SHOE - SET	345800	COMPOSITE BELT PULLEY COVER SET	965070	E-CLIP 7 (10)
345541	COMPOSITE 2-SPEED GEAR BOX SHOE	345838	COMPOSITE SIDE BELT PULLEY 18T o8 - REAR	980314	PIN 3x14 (10)
345546	COMPOSITE 2-SPEED GEAR 46T (2nd)			981312	PIN 3x12 (10)
345549	COMPOSITE 2-SPEED GEAR 49T (1st)	901305	HEX SCREW SB M3x5 (10)	983404	ROLLER PIN 4x4 MM (2)

965070
C7

980314
P 3x14

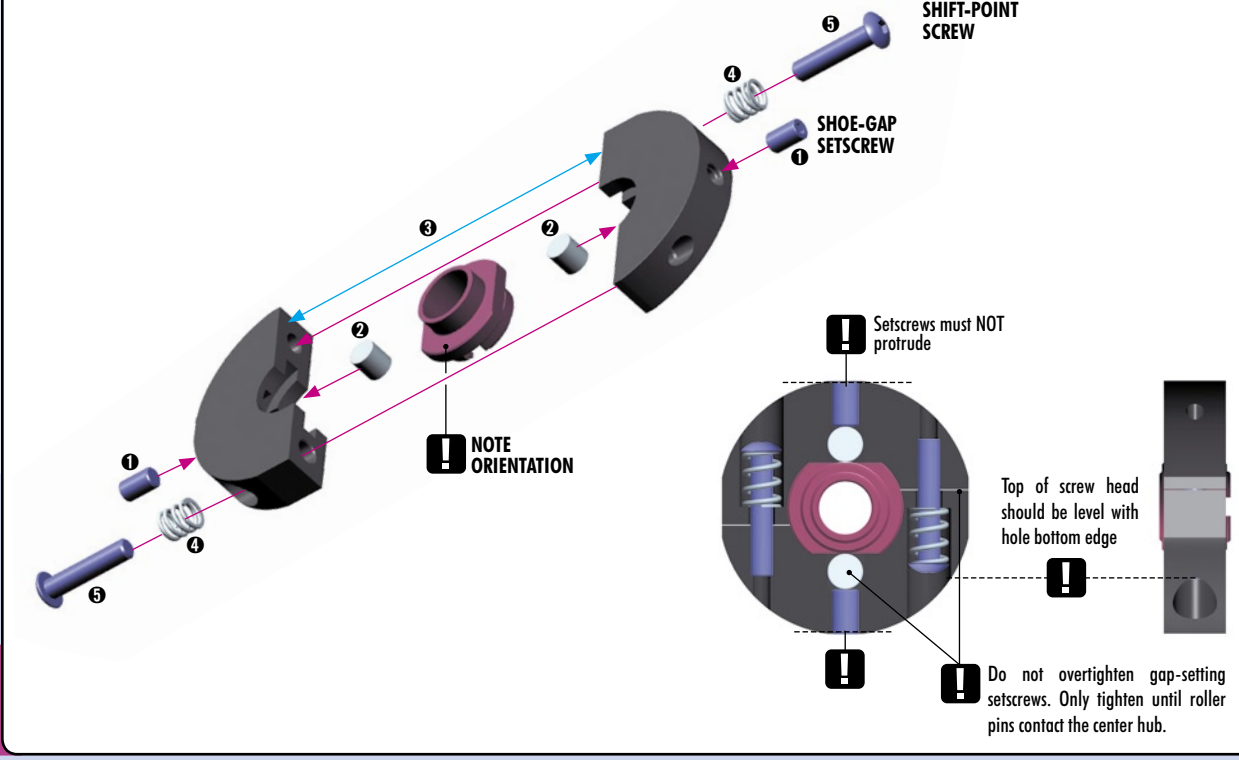


3. REAR TRANSMISSION

901305
SB M3x5

902314
SH M3x14

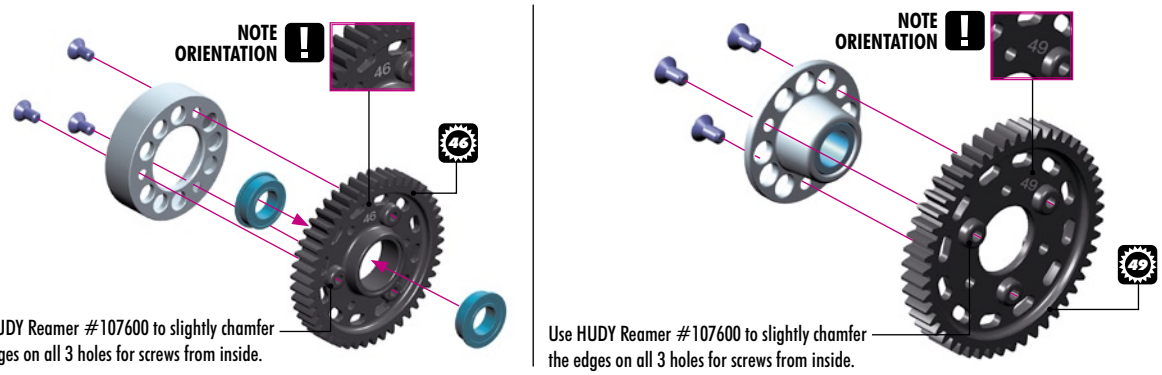
983404
RP 4x4



SET-UP BOOK
2-SPEED TRANSMISSION

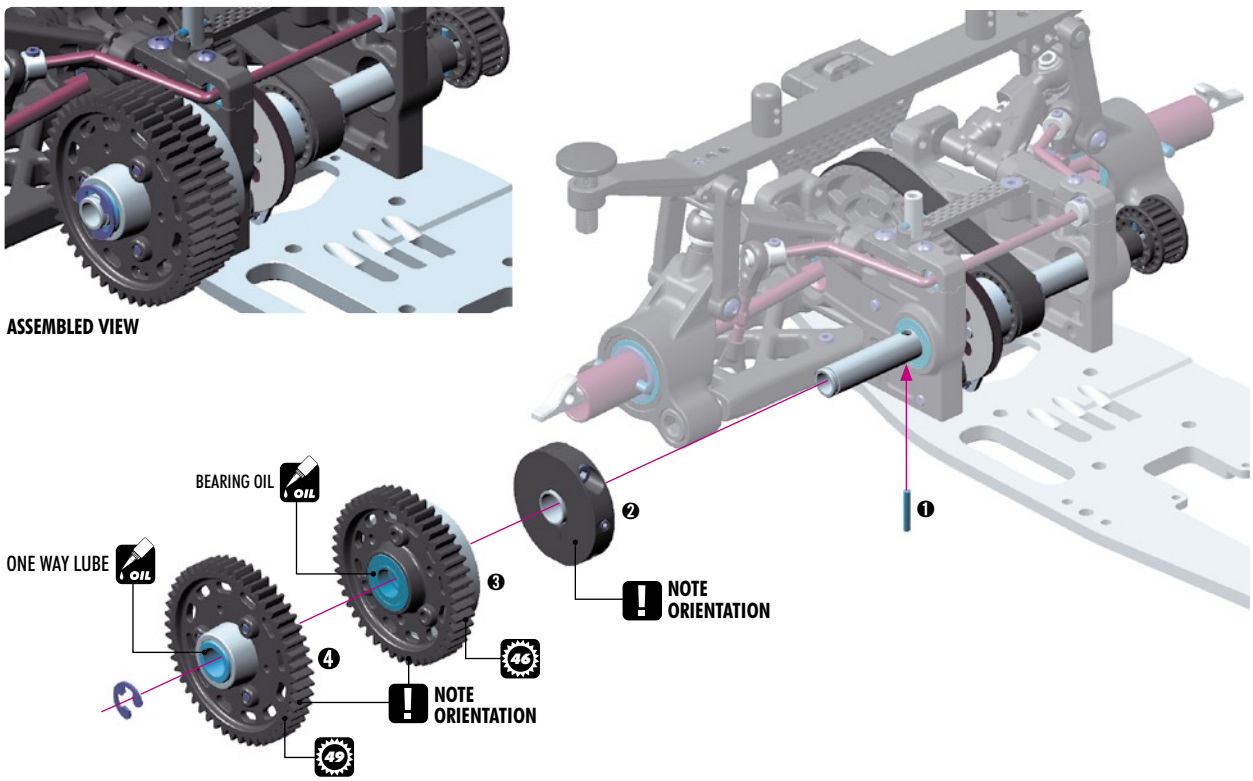
950814
BB 8x14x4

903306
SFH M3x6

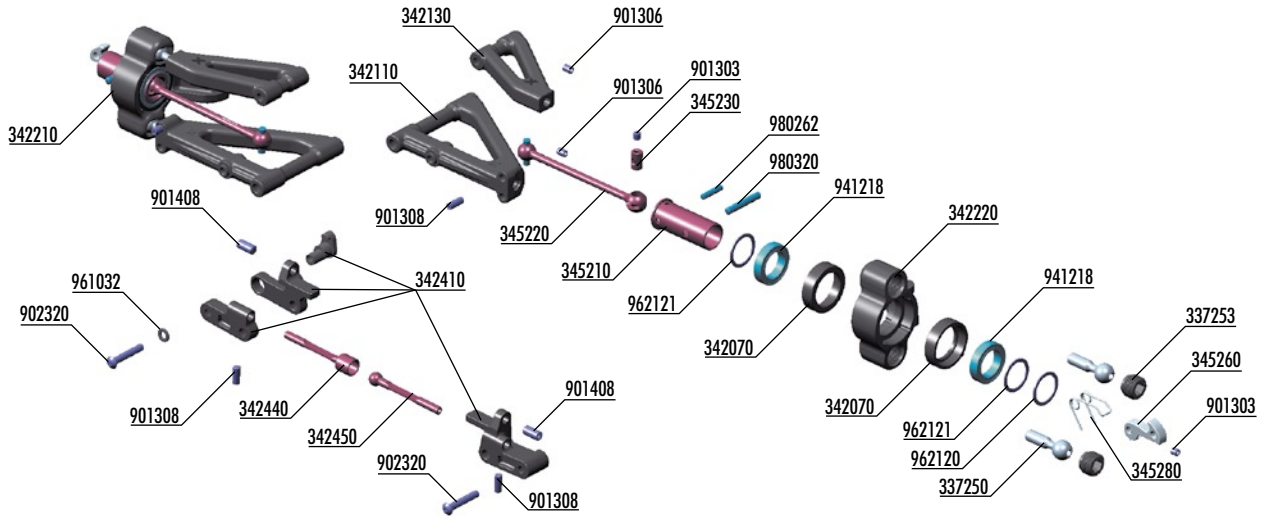


965070
C 7

981312
P 3x12

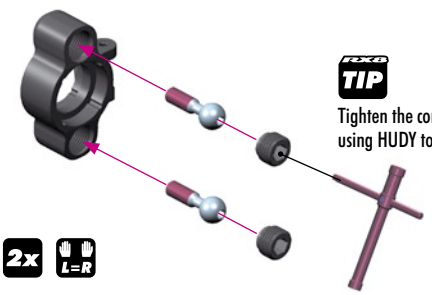


SET-UP BOOK
TRANSMISSION

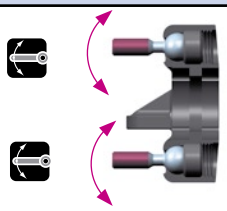


BAG 04.1

337250	STEEL PIVOT BALL 8.4 MM (2)	345210	FRONT WHEEL AXLE - HUDY SPRING STEEL™	901408	HEX SCREW SB M4x8 (10)
337253	COMPOSITE ADJUSTING NUT M10x1 (4)	345220	FRONT CVD DRIVE SHAFT 71MM - HUDY SPRING STEEL™	902320	HEX SCREW SH M3x20 (10)
342070	COMPOSITE SET OF BUSHINGS (2)	345230	DRIVE SHAFT COUPLING - HUDY SPRING STEEL™	961032	WASHER S 3.2 (10)
342110	COMPOSITE SUSPENSION ARM FRONT LOWER	345260	ALU FRONT WHEEL LOCK - SWISS 7075 T6 (2)	962120	WASHER S 12x15x0.5 (10)
342130	COMPOSITE SUSPENSION ARM FRONT UPPER	345280	WHEEL SPRING (2)	962121	WASHER S 12x15x1.0 (10)
342210	COMPOSITE STEERING BLOCK RIGHT			980262	PIN 2.5x12 (10)
342220	COMPOSITE STEERING BLOCK LEFT	941218	HIGH-SPEED BALL-BEARING 12x18x4 RUBBER SEALED (2)	980320	PIN 3x20 (10)
342410	COMPOSITE FRONT ANTI-ROLL BAR HOLDERS	901303	HEX SCREW SB M3x3 (10)		
342440	ANTI-ROLL BAR FRONT FEMALE - HUDY SPRING STEEL™	901306	HEX SCREW SB M3x6 (10)		
342450	ANTI-ROLL BAR FRONT MALE - HUDY SPRING STEEL™	901308	HEX SCREW SB M3x8 (10)		



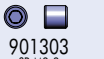
TIP
Tighten the composite hex nuts using HUDY tool #107581



PIVOT BALLS MUST MOVE FREELY.

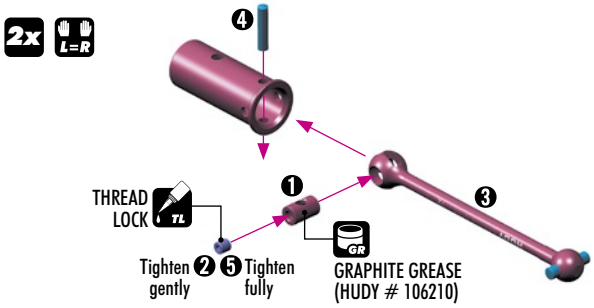
During initial assembly, tighten each composite hex nut until the pivot ball starts to bind, then loosen slightly. Verify that the pivot balls move freely.

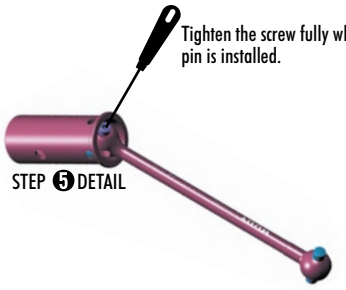
ASSEMBLED VIEW

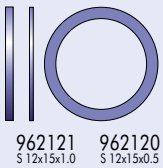


901303
SB M3x3

980262
P 2.5x12

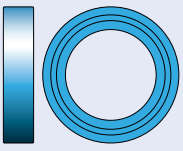




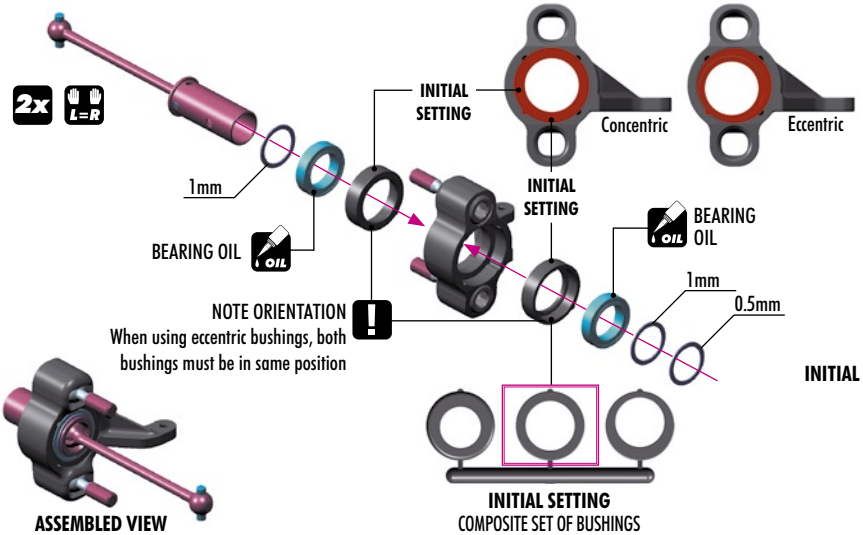


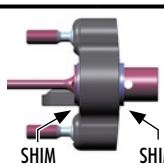
962121
S 12x15x1.0

962120
S 12x15x0.5



941218
BB 12x18x4



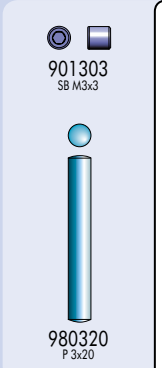


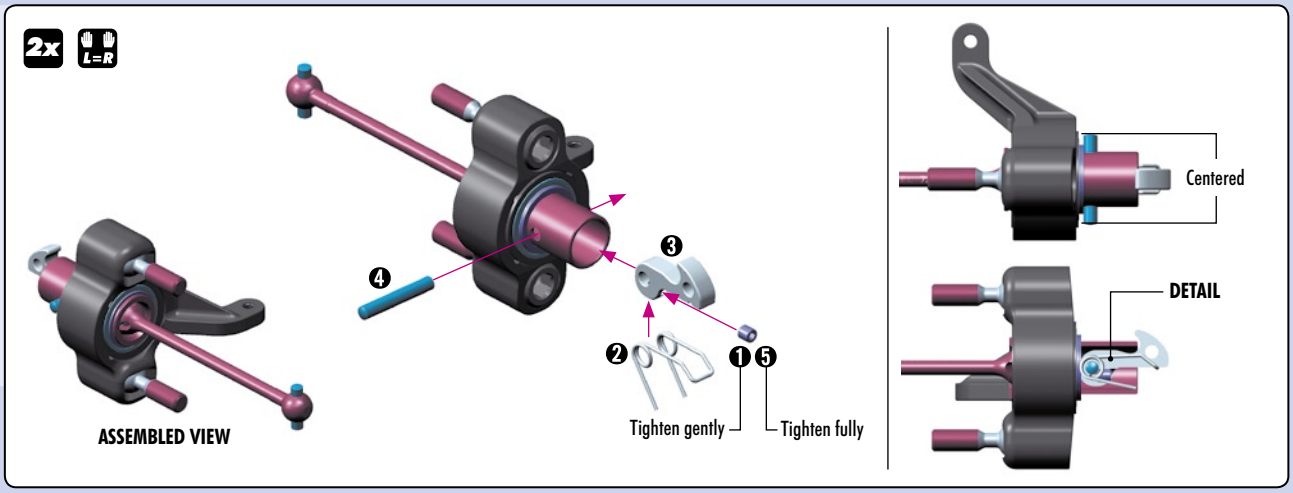
IN	OUT
1+1	0.5
1+0.5	1
1	1+0.5
0.5	1+1
0	1+1+0.5

INITIAL SETTING

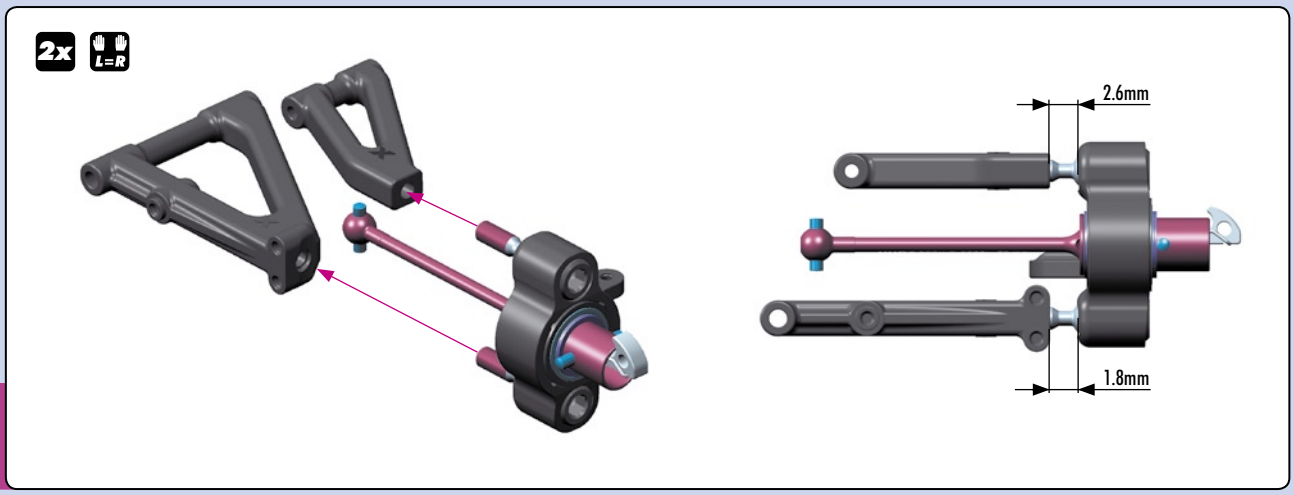
SET-UP BOOK
WHEELBASE
FRONT ROLL CENTER

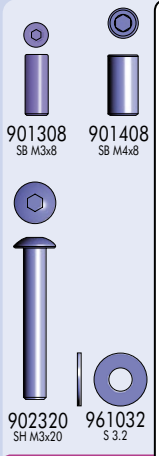
4. FRONT SUSPENSION



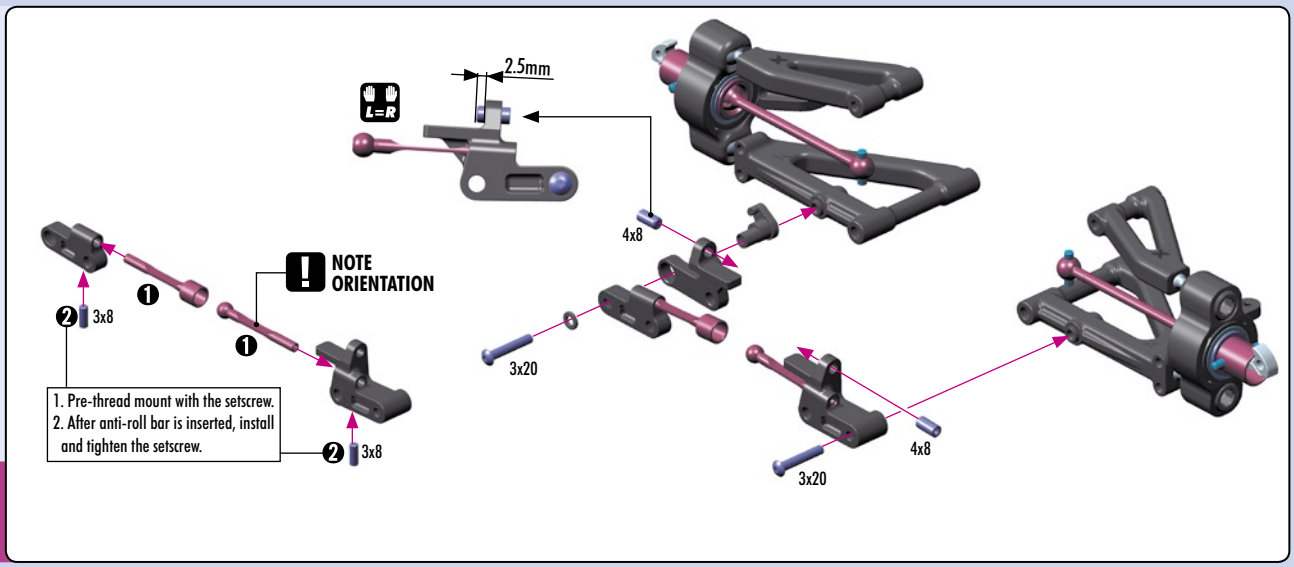


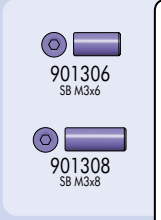
SET-UP BOOK
FRONT CAMBER

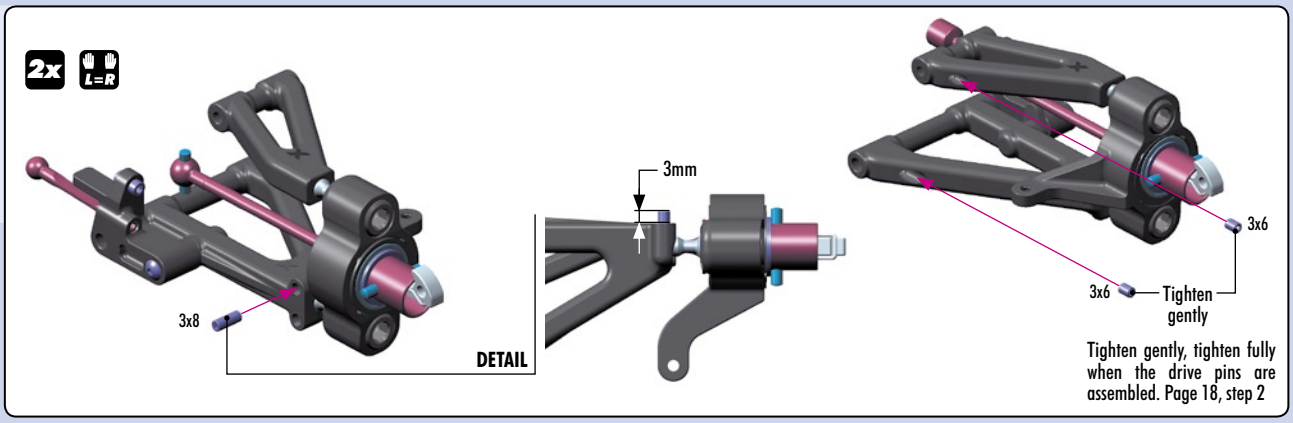


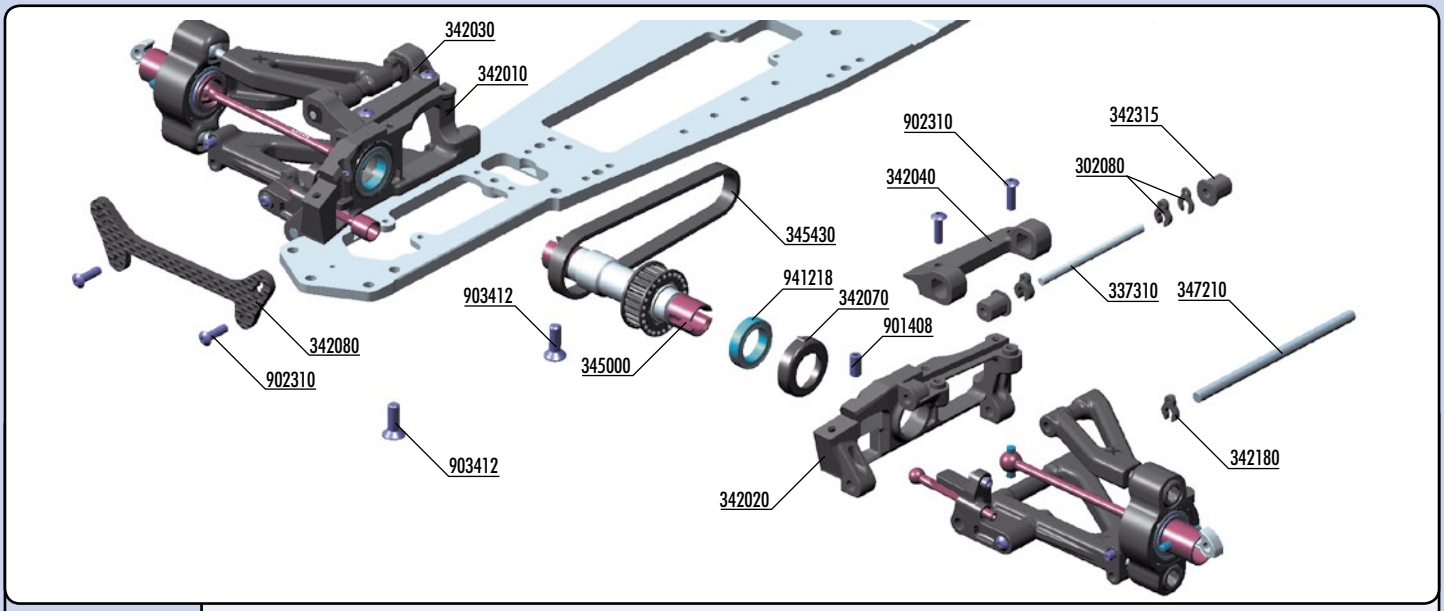


SET-UP BOOK
FRONT ANTI-ROLL BAR



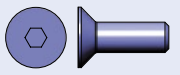




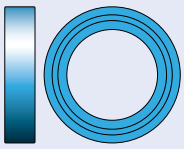


BAG 04.2

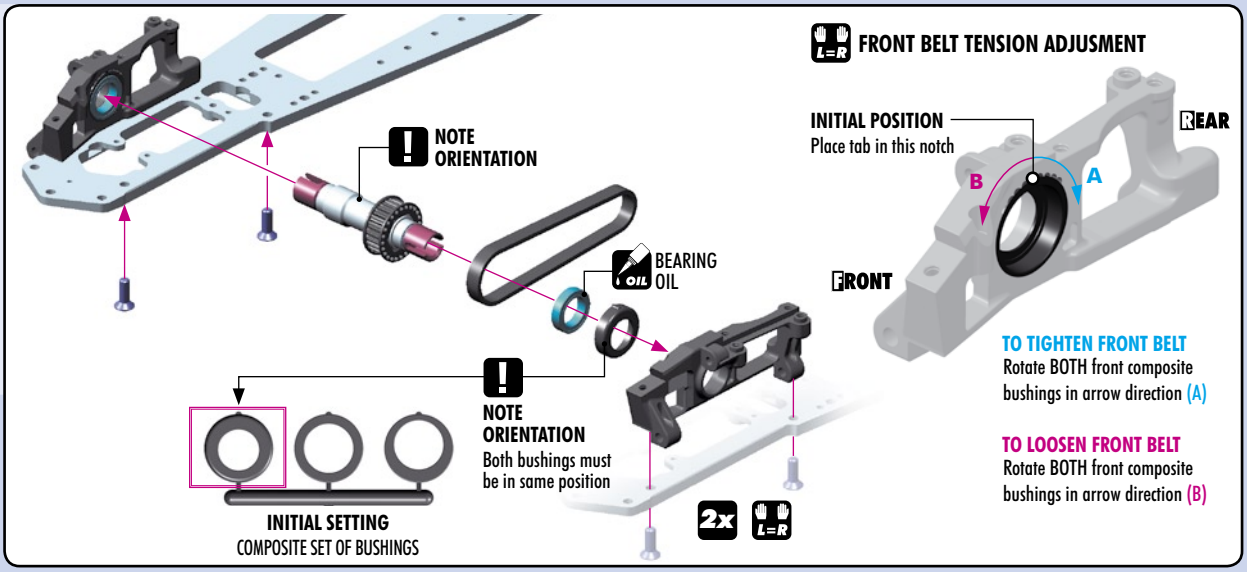
302080	COMPOSITE CASTER CLIPS SET 4+3+2+1 MM (2)	342315	COMPOSITE FRONT UPPER SUSP. ECCENTRIC BUSHING (4)
337310	PIVOT PIN (2)	345430	PUR® REINFORCED DRIVE BELT FRONT 6.0 x 204 MM
342010	COMPOSITE LOWER BULKHEAD FRONT RIGHT	347210	FRONT LOWER INNER PIVOT PIN (2)
342020	COMPOSITE LOWER BULKHEAD FRONT LEFT		
342030	COMPOSITE UPPER ARM HOLDER RIGHT	901408	HEX SCREW SB M4x8 (10)
342040	COMPOSITE UPPER ARM HOLDER LEFT	902310	HEX SCREW SH M3x10 (10)
342070	COMPOSITE SET OF BUSHINGS (2)	903412	HEX SCREW SFH M4x12 (10)
342080	GRAPHITE SHOCK TOWER FRONT	941218	HIGH-SPEED BALL-BEARING 12x18x4 RUBBER SEALED (2)
342180	COMPOSITE LOWER SUSP. ARM CLIPS (2)		

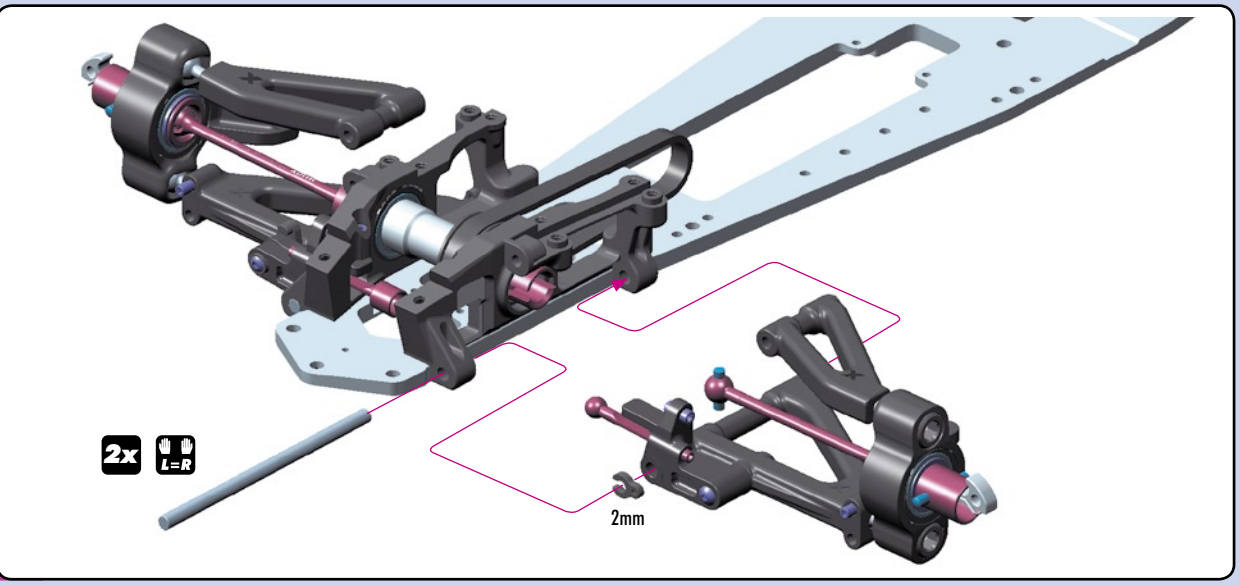


903412
SFH M4x12



941218
BB 12x18x4



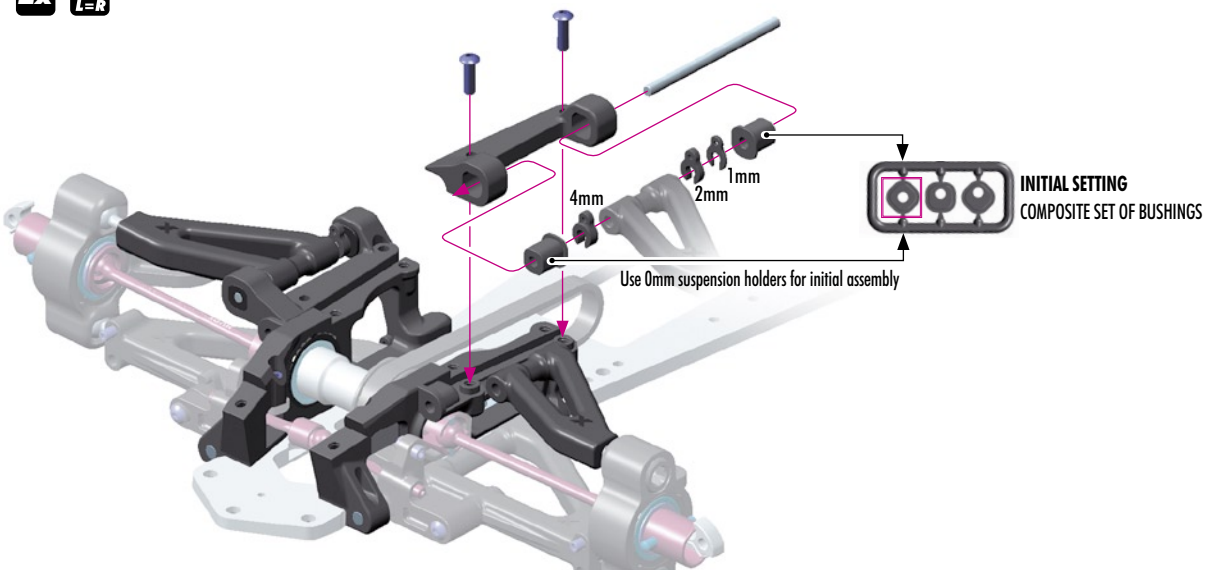


SET-UP BOOK
WHEELBASE

4. FRONT SUSPENSION

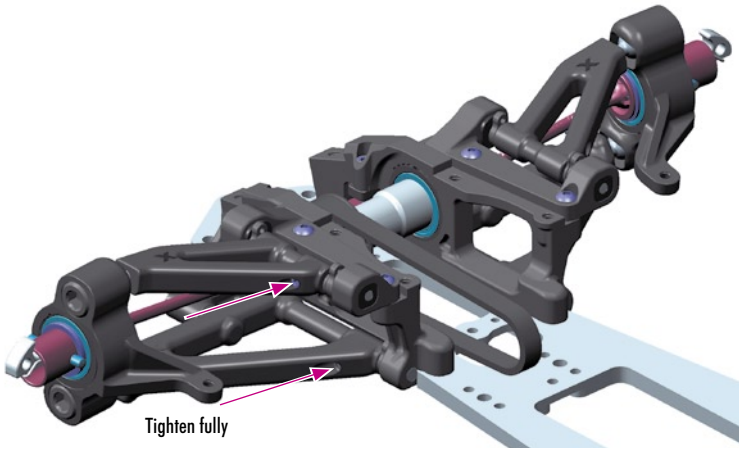
902310
SH M3x10

2x L=R



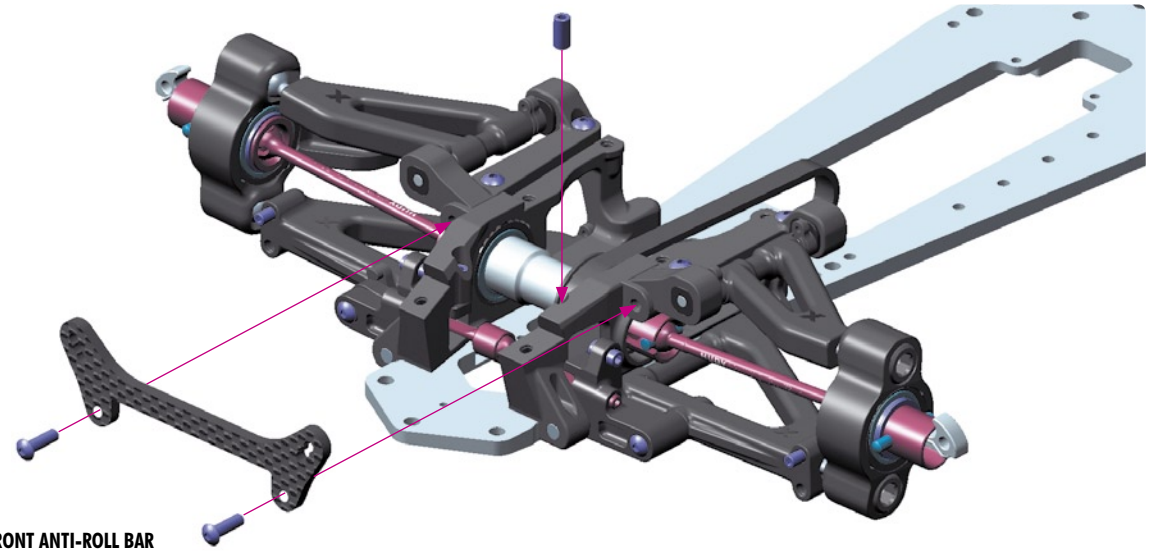
SET-UP BOOK
WHEELBASE
FRONT ROLL CENTER
FRONT CAMBER RISE
CASTER

2x L=R

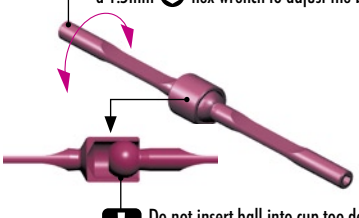


901408
SB M4x8

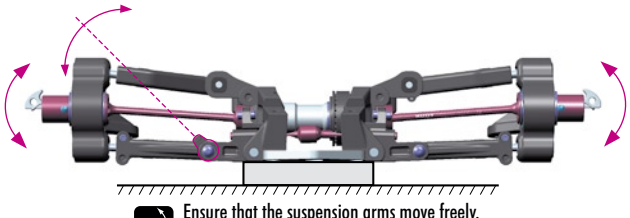
902310
SH M3x10



FRONT ANTI-ROLL BAR
Each anti-roll bar blade has a hex hole at its end. Use a 1.5mm hex wrench to adjust the blades.

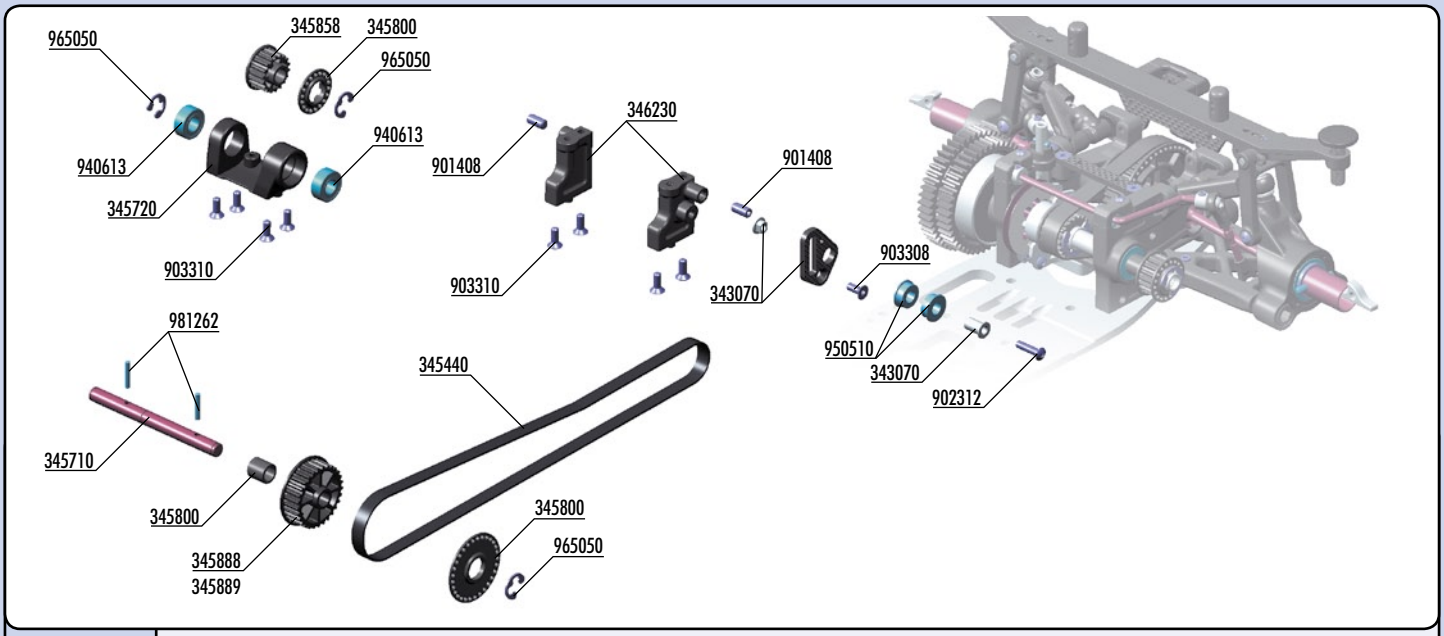


Do not insert ball into cup too deeply or bars will bind during operation



Ensure that the suspension arms move freely.
Ensure that the eccentric holders move freely.

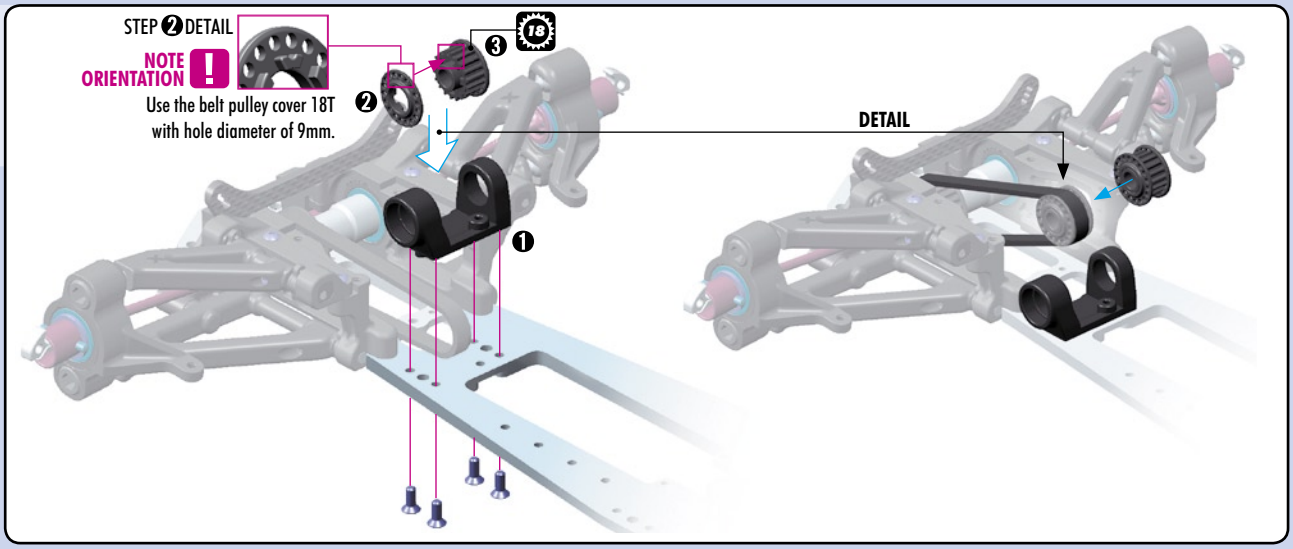
5. FRONT TRANSMISSION

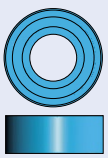


BAG 05

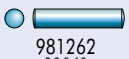
343070	BELT TENSIONER SET	901408	HEX SCREW SB M4x8 (10)
345440	PUR® REINFORCED DRIVE BELT SIDE 6.0 x 432 MM	902312	HEX SCREW SH M3x12 (10)
345710	FRONT MIDDLE SHAFT - HUDY SPRING STEEL™	903308	HEX SCREW SFH M3x8 (10)
345720	COMPOSITE FRONT MIDDLE SHAFT HOLDER - HARD	903310	HEX SCREW SFH M3x10 (10)
345800	COMPOSITE BELT PULLEY COVER SET	940613	HIGH-SPEED BALL-BEARING 6x13x5 RUBBER SEALED (2)
345858	COMPOSITE FRONT BELT PULLEY 18T o6 - CENTER	950510	BALL-BEARING 5x10x4 FLANGED (2)
345888	COMPOSITE SIDE BELT PULLEY 28T - FRONT	965050	E-CLIP 5 (10)
345889	COMPOSITE SIDE BELT PULLEY 29T - FRONT	981262	PIN 2.5x12 (10)
346230	COMPOSITE RADIO PLATE MOUNTS (L+R)		

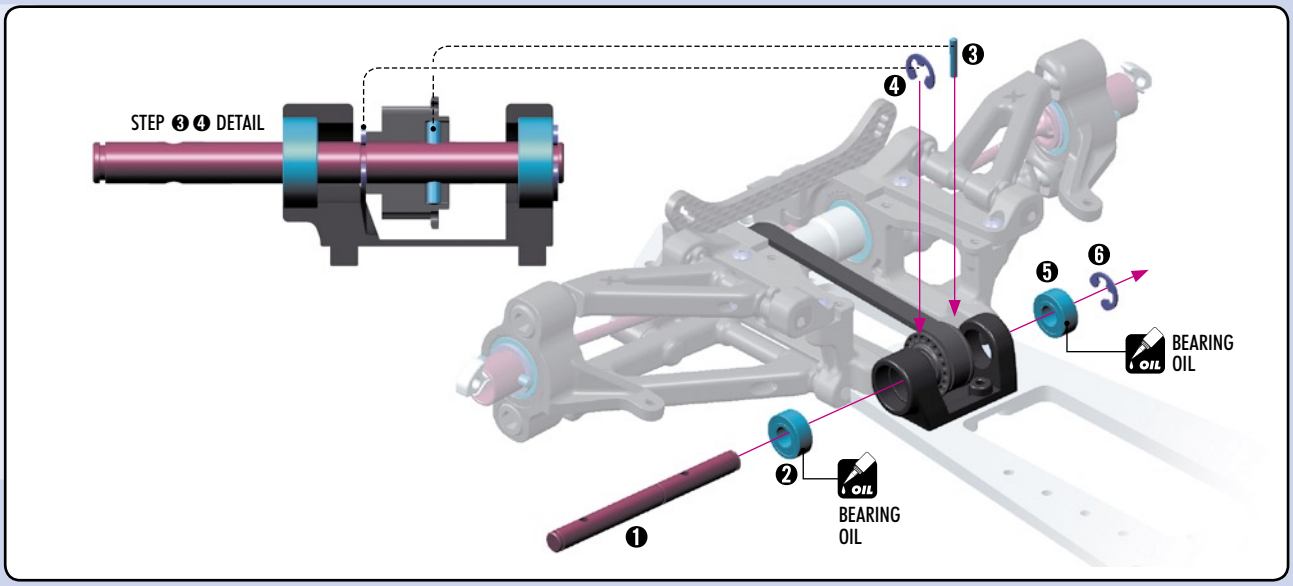

903310
SFH M3x10




940613
BB 6x13x5


965050
C 5

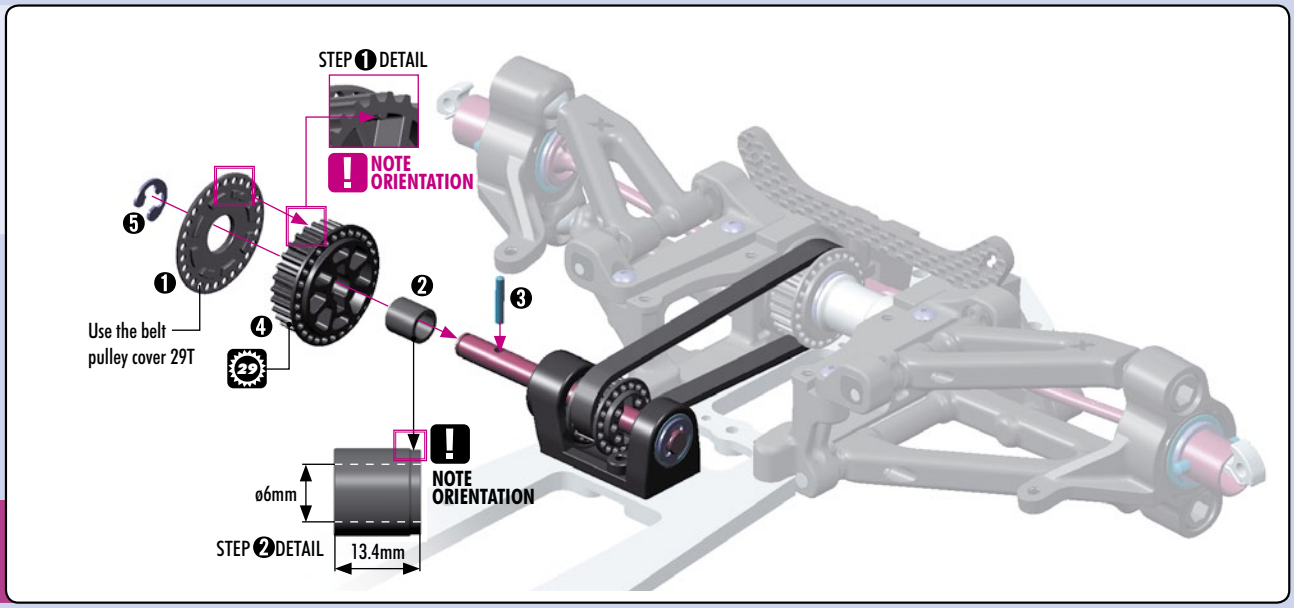

981262
P 2.5x12



5. FRONT TRANSMISSION

965050
C 5

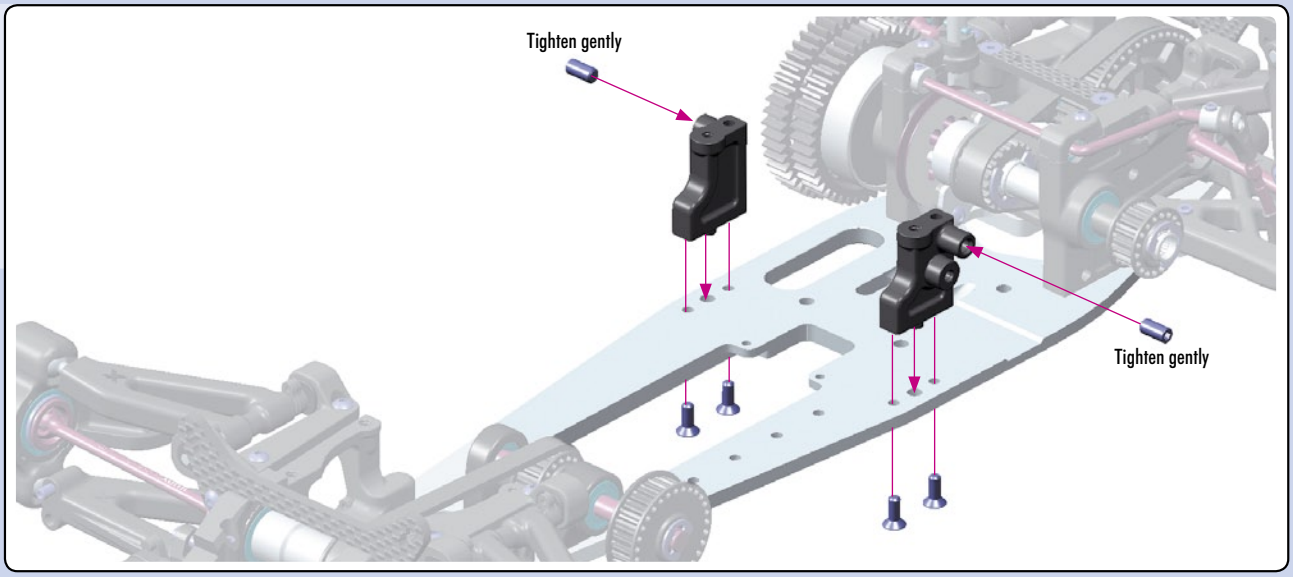
981262
P 2.5x12



SET-UP BOOK
GEARING

901408
SB M4x8

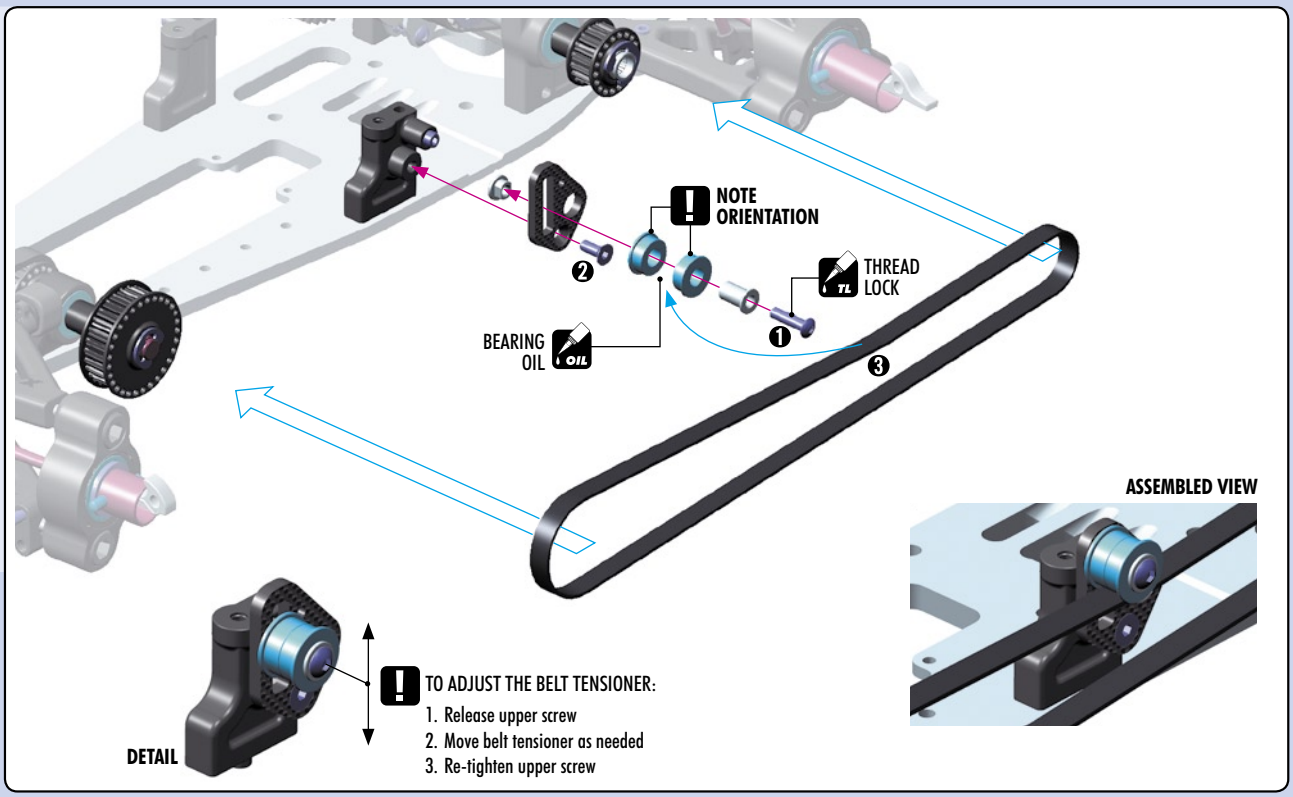
903310
SFH M3x10

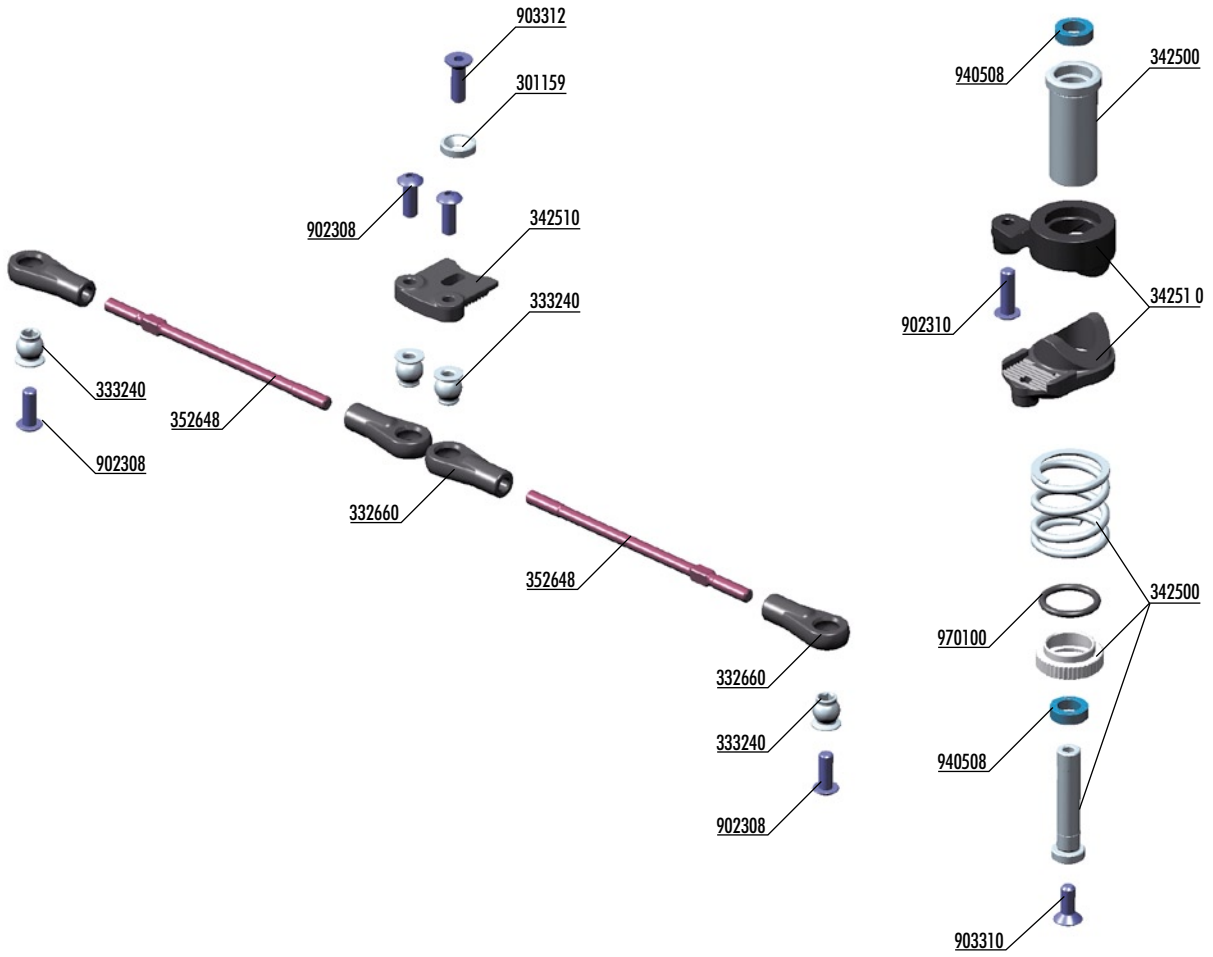


903308
SFH M3x8

902312
SH M3x12

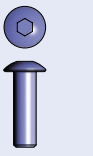
950510
BB 5x10x4





BAG 06

301159	ALU COUNTERSUNK SHIM (4)	902308	HEX SCREW SH M3x8 (10)
332660	COMPOSITE STEERING & SERVO BALL JOINT 5.8 MM (4+2)	902310	HEX SCREW SH M3x10 (10)
333240	BALL UNIVERSAL 5.8 MM HEX (4)	903310	HEX SCREW SFH M3x10 (10)
342500	SERVO SAVER COMPLETE SET	903312	HEX SCREW SFH M3x12 (10)
342510	COMPOSITE SERVO SAVER	940508	HIGH-SPEED BALL-BEARING 5x8x2.5 RUBBER SEALED (2)
352648	XT8 ADJ. TURNBUCKLE M3 L/R 62 MM - HUDY SPRING STEEL (2)	970100	O-RING 10 x 1.5 (10)


902310
SH M3x10

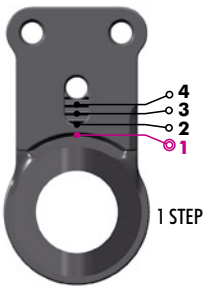

903312
SFH M3x12


970100
O 10x1.5


INITIAL POSITION #2

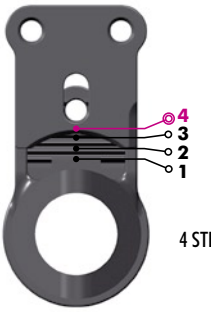
THERE ARE 4 DIFFERENT ACKERMANN SETTINGS POSSIBLE WITH THE QUICK-SAVER™

For initial Ackermann setting, use Step 2 (2nd shortest length).



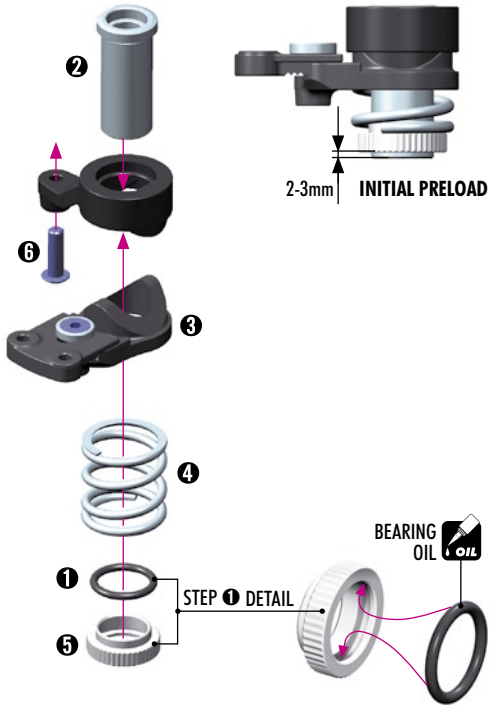
1 STEP OUT

STEP 1 gives the most Ackermann and makes the car understeer more into and out of corners. It offers good cornering speed and creates very good traction mainly in chicanes, because the car will be more stable.
For tracks with long sweepers where a lot of cornering speed is needed.

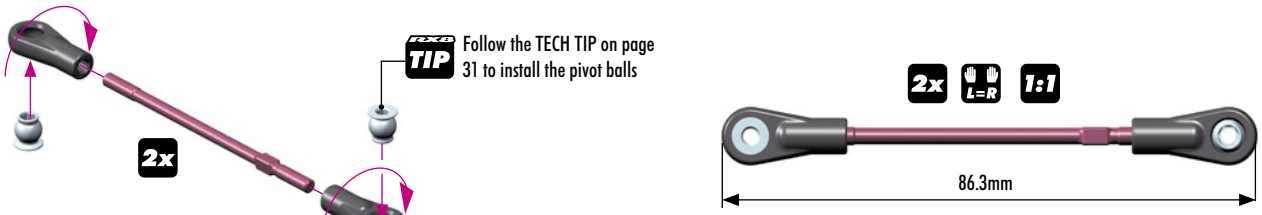


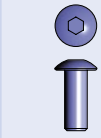
4 STEPS OUT

STEP 4 gives the least Ackermann and creates a lot of steering into and out of corners. However, the car is more difficult to drive in chicanes because there is less traction and stability.
For tracks with a lot of in-corner steering needed.



SET-UP BOOK
ACKERMAN

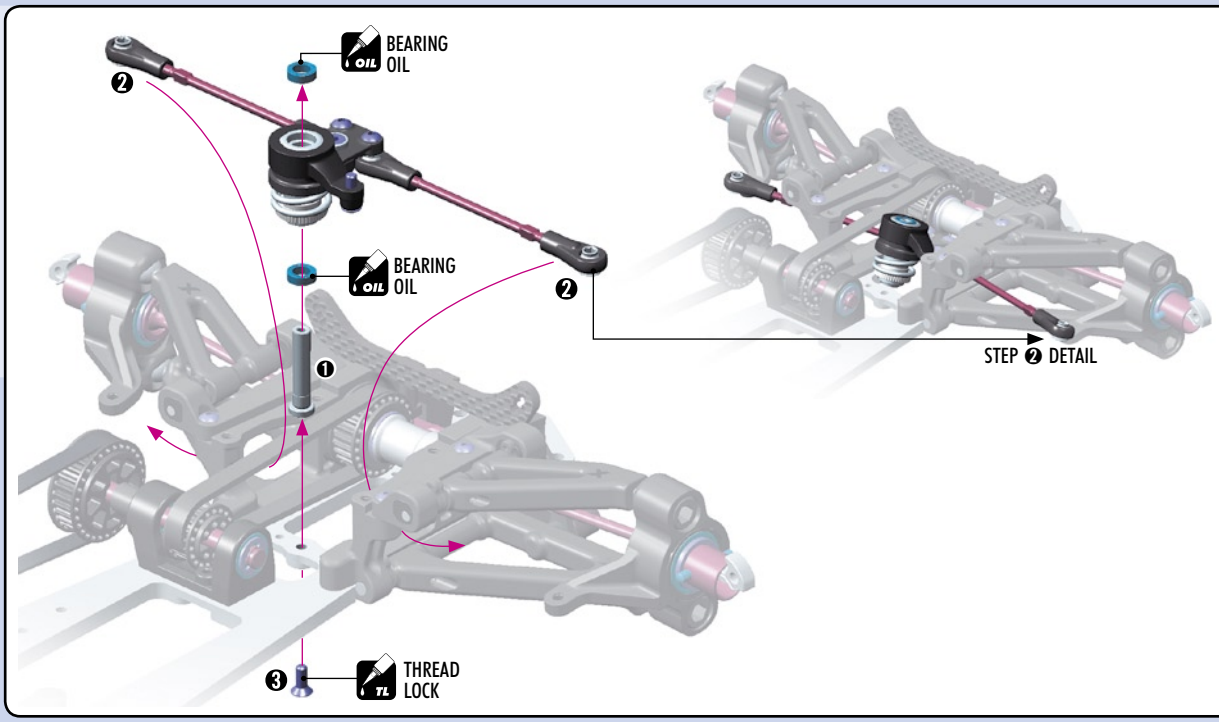




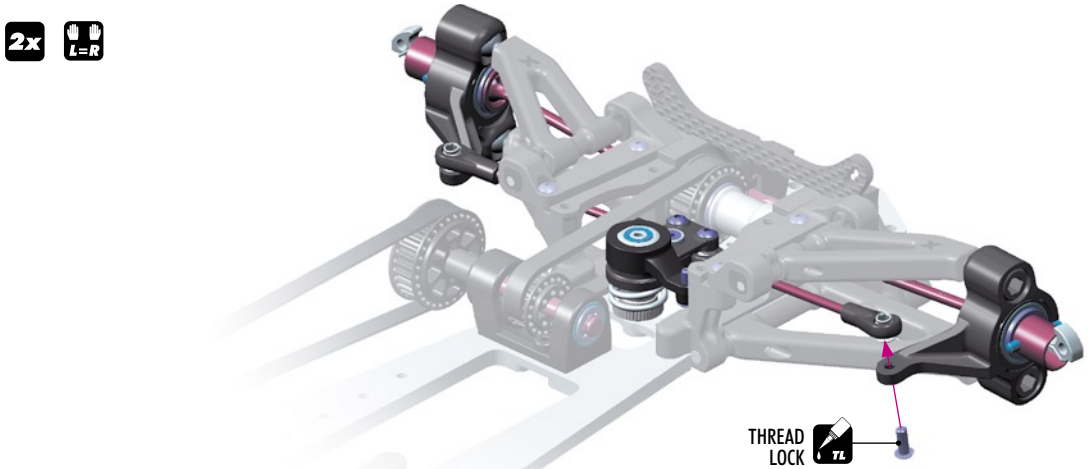
902308
SH M3x8

903310
SFH M3x10

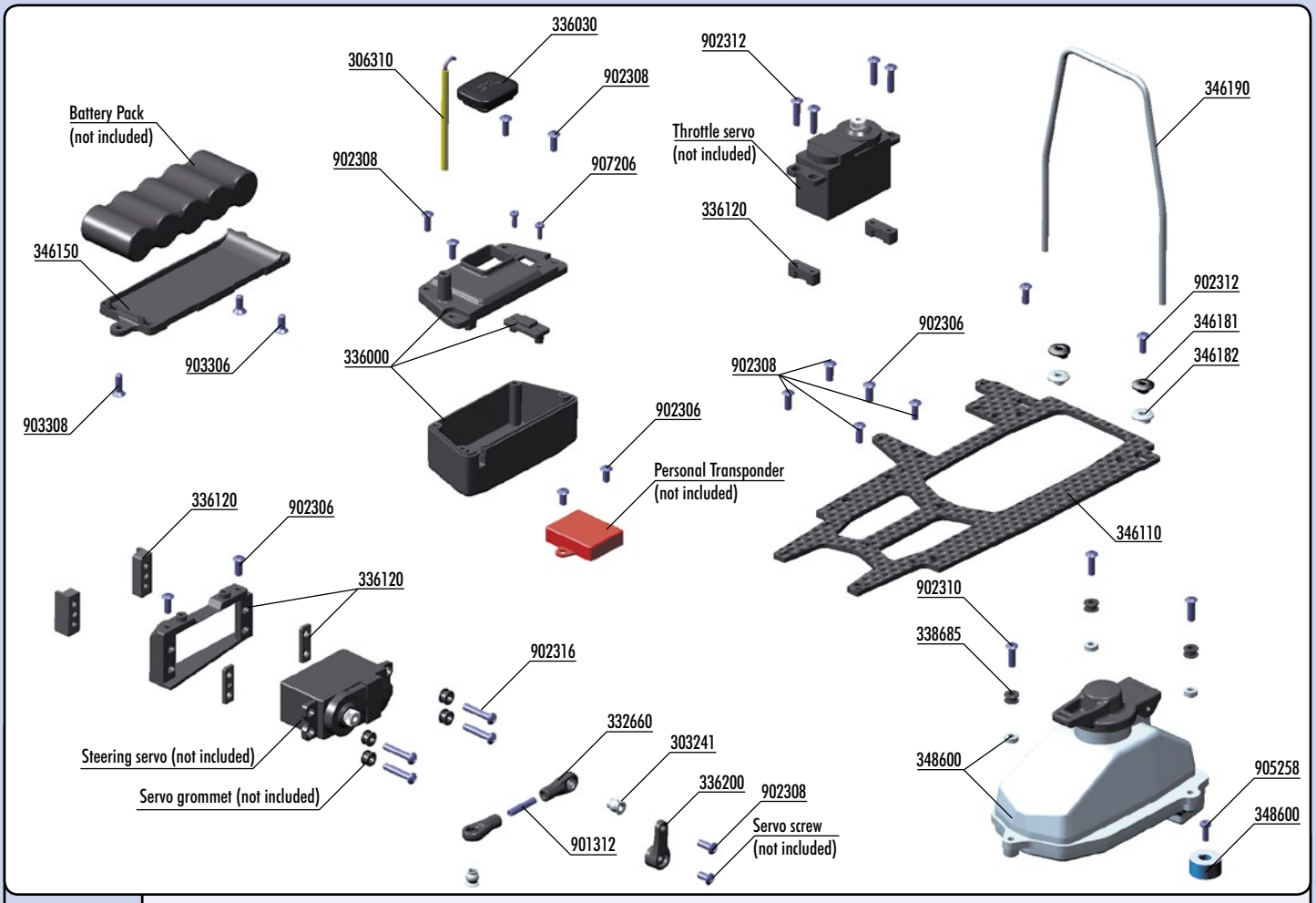
940508
BB 5x8x2.5



902308
SH M3x8

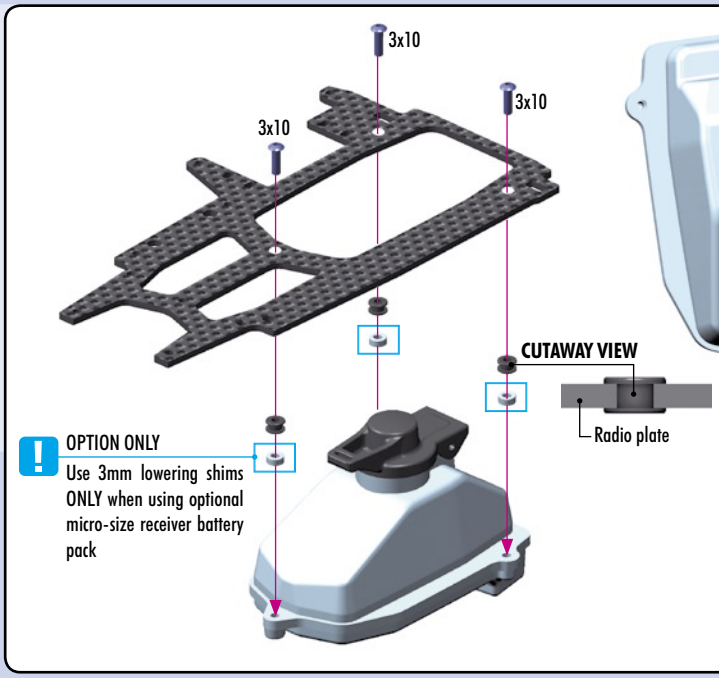


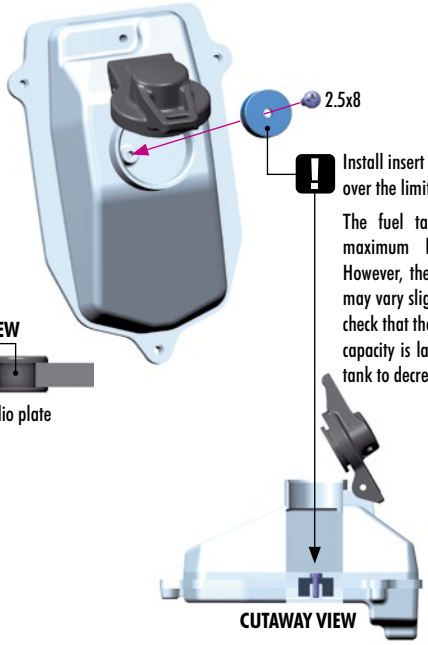
SET-UP BOOK
FRONT TOE IN



BAG 07

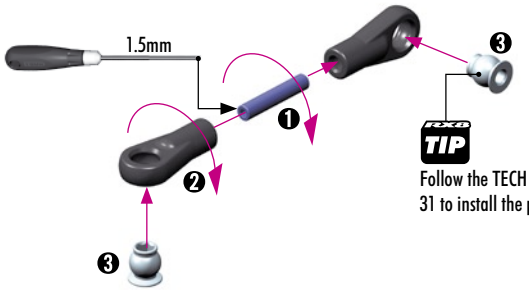
303241	BALL UNIVERSAL 5.8 MM HEX (4)	348600	FUEL TANK 125CCM - SET
306310	ANTENNA TUBE (2)		
332660	COMPOSITE STEERING & SERVO BALL JOINT 5.8 MM (4+2)	901312	HEX SCREW SB M3x12 (10)
336000	COMPOSITE RECEIVER CASE	902306	HEX SCREW SH M3x6 (10)
336030	RUBBER RECEIVER CASE COVER	902308	HEX SCREW SH M3x8 (10)
336120	COMPOSITE STEERING SERVO HOLDER - SET - V2	902310	HEX SCREW SH M3x10 (10)
336200	COMPOSITE STEERING SERVO ARMS - SET	902312	HEX SCREW SH M3x12 (10)
338685	FUEL TANK MOUNTING GROMMET (3)	902316	HEX SCREW SH M3x16 (10)
346110	GRAPHITE RADIO PLATE	903306	HEX SCREW SFH M3x6 (10)
346150	COMPOSITE BATTERY PLATE	903308	HEX SCREW SFH M3x8 (10)
346181	ALU RADIO PLATE TWEAK BUSHING - HARD COATED (2)	905258	SCREW PHILLIPS 2.5x8 (10)
346182	ALU RADIO PLATE TWEAK BUSHING FIX (2)	907206	SCREW PHILLIPS M2x6 (10)
346190	ROLL-OVER BAR		



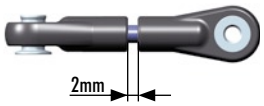


7. FUEL TANK & ELECTRONICS

901312
SB M3x12



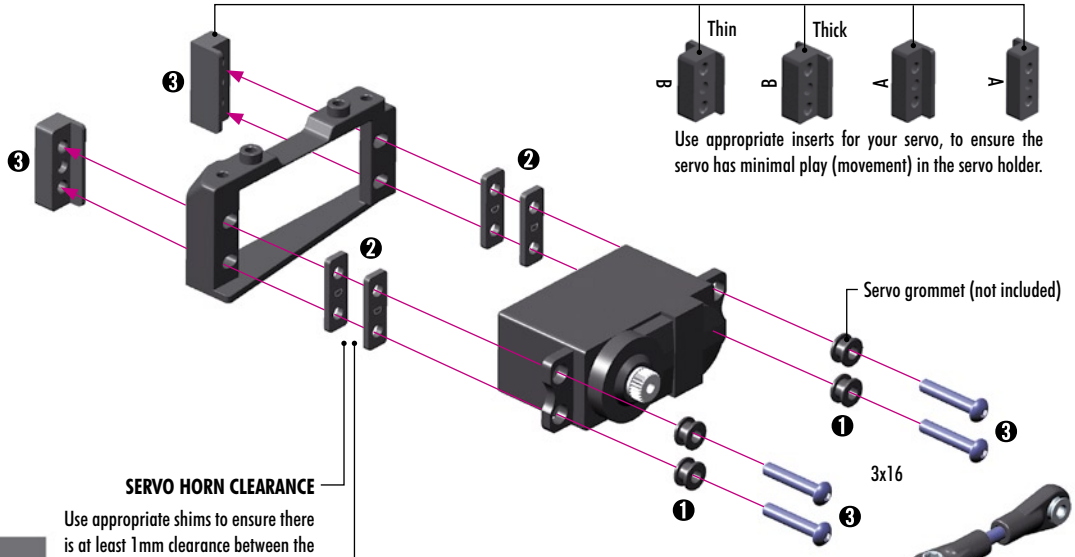
Follow the TECH TIP on page 31 to install the pivot balls



Note the 90° angle difference between the ball joints

902308
SH M3x8

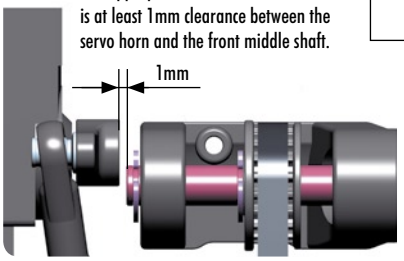
902316
SH M3x16



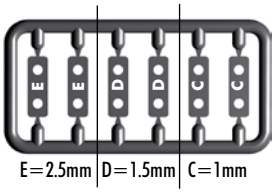
Use appropriate inserts for your servo, to ensure the servo has minimal play (movement) in the servo holder.

SERVO HORN CLEARANCE

Use appropriate shims to ensure there is at least 1mm clearance between the servo horn and the front middle shaft.



Use different servo shims depending on your steering servo.

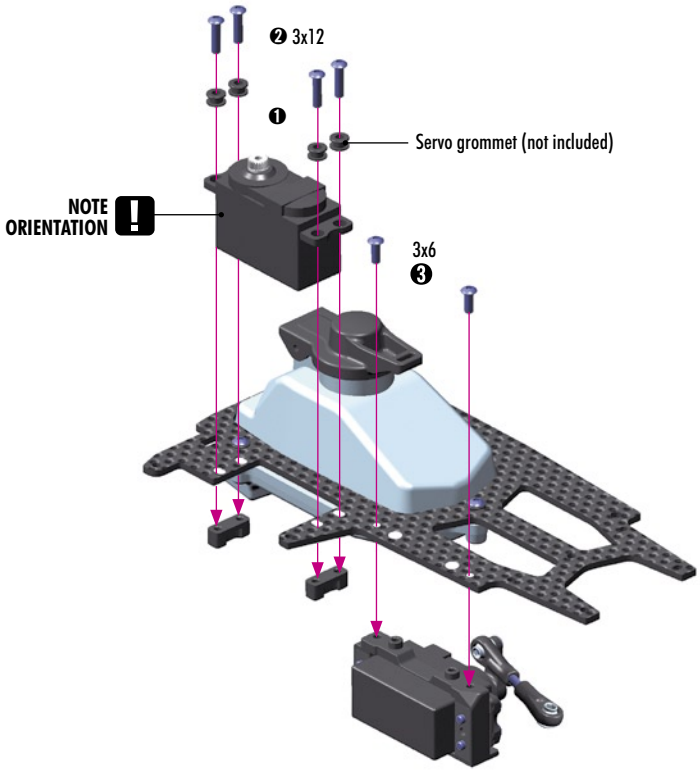


E=2.5mm D=1.5mm C=1mm

K = KO, JR, Airtronics, Sanwa
F = Futaba, Robe
H = Hitec

902306
SH M3x6

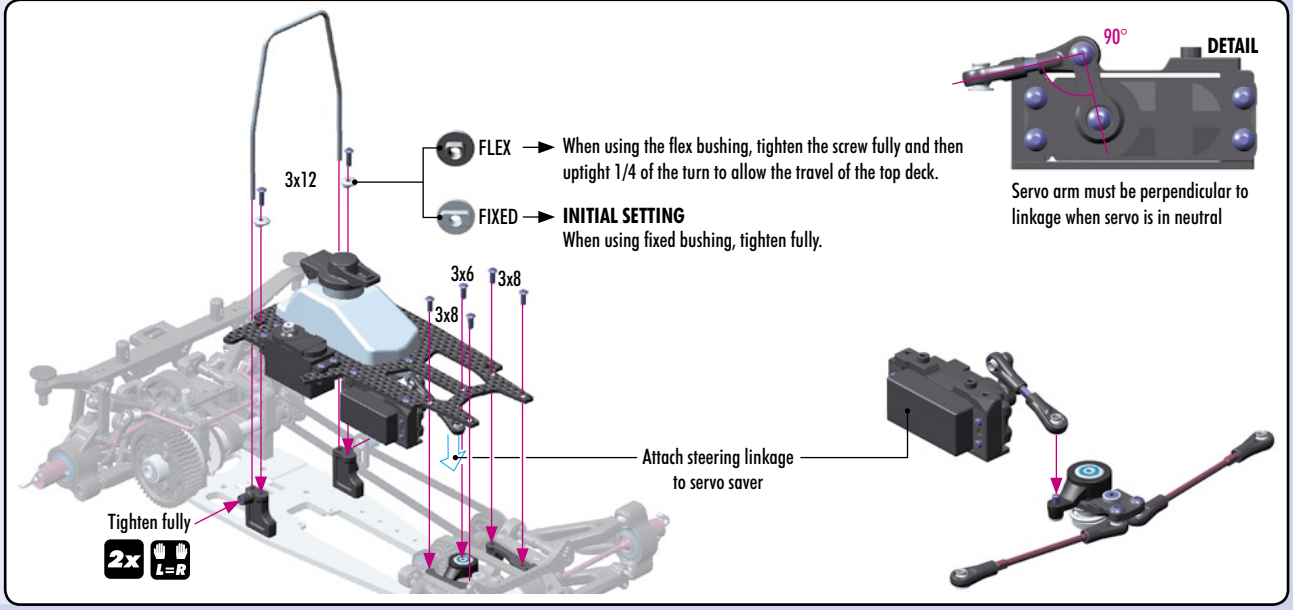
902312
SH M3x12



902306
SH M3x6

902308
SH M3x8

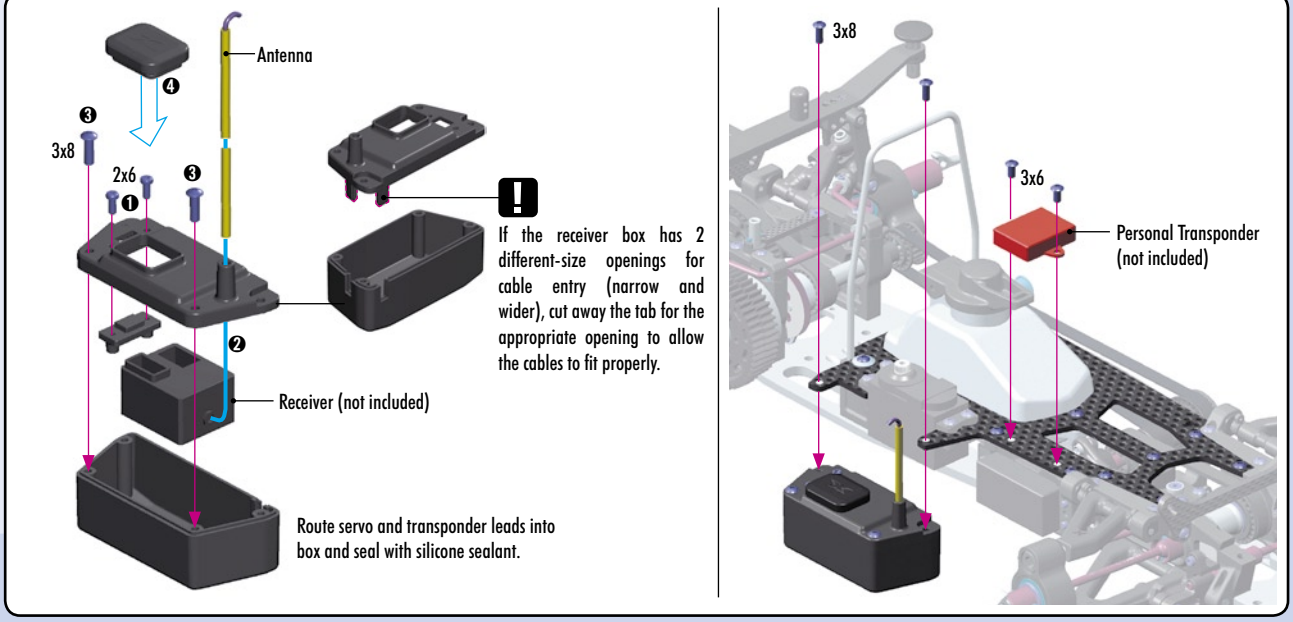
902312
SH M3x12

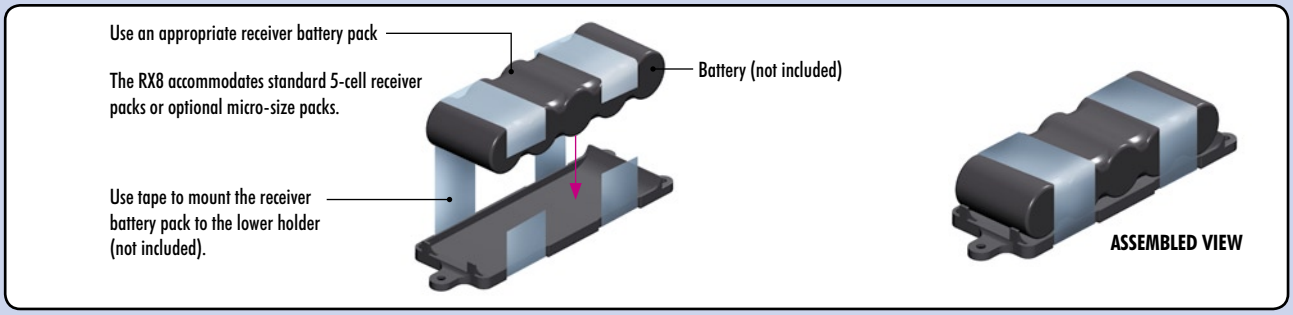


902306
SH M3x6

902308
SH M3x8

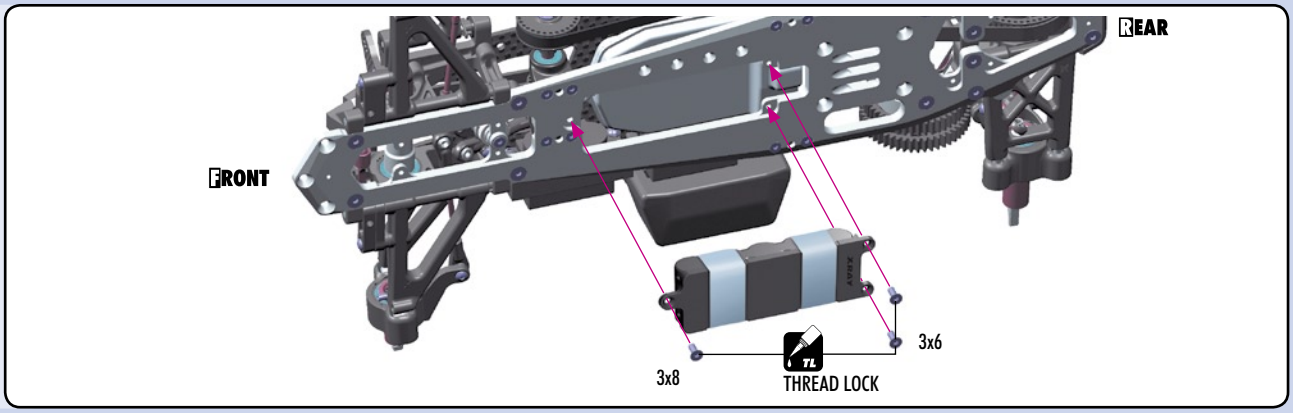
907206
2x6



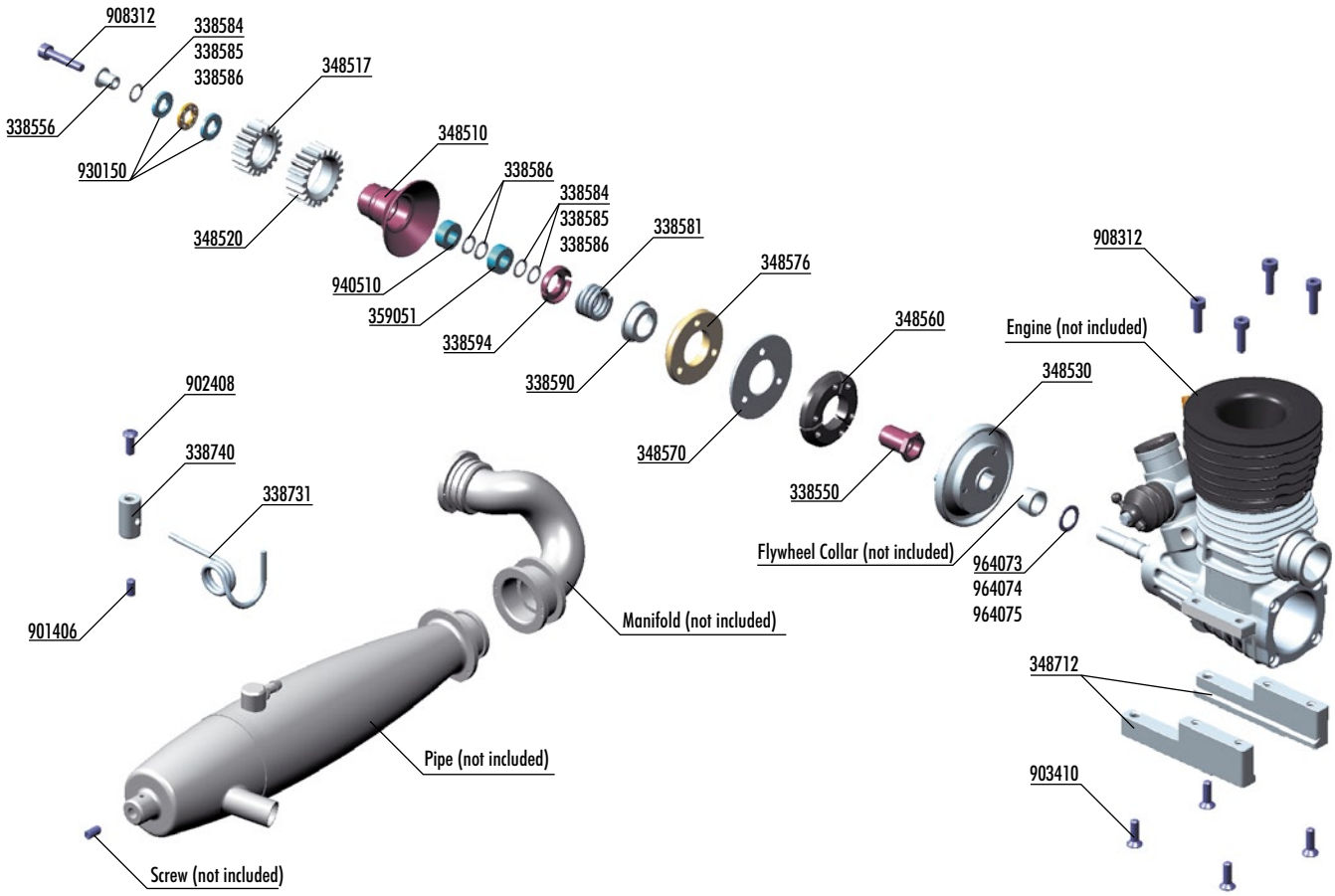


903306
SFH M3x6

903308
SFH M3x8



8. ENGINE & CLUTCH



BAG 08

338550	FLYWHEEL NUT - HUDY SPRING STEEL™	348560	CLUTCH FLYWEIGHT SET
338556	THRUSTBEARING COLLAR - HUDY SPRING STEEL™	348570	ALU CLUTCH DISK - SWISS 7075 T6 - HARD COATED
338581	CLUTCH SPRING - MEDIUM	348576	CLUTCH SHOE - RED
338584	SHIM 5x7x0.2 (10)	348712	ALU ENGINE MOUNTS (L+R)
338585	SHIM 5x7x0.3 (10)	359051	CLUTCH BELL BALL-BEARING 5x12x4 (2)
338586	SHIM 5x7x0.5 (10)		
338590	CLUTCH SPRING CUP - ALU 7075 T6	901406	HEX SCREW SB M4x6 (10)
338594	CLUTCH PRELOAD ADJ. NUT - HUDY SPRING STEEL™	902408	HEX SCREW SH M4x8 (10)
338731	EXHAUST MOUNTING WIRE - LONG	903410	HEX SCREW SFH M4x10 (10)
338740	EXHAUST WIRE MOUNT	908312	HEX SCREW SOCKET HEAD CAP M3x12 (10)
348500	XCA (XRAY CENTRIFUGAL-AXIAL) CLUTCH SET	930150	CARBIDE AXIAL THRUSTBEARING F5-10 5x10x4
348510	XCA UNIVERSAL CLUTCHBELL - HUDY STEEL	940510	HIGH-SPEED BALL-BEARING 5x10x4 RUBBER SEALED (2)
348517	XCA ALU 7075 T6 HARD COATED PINION GEAR - 17T (1ST)	964073	WASHER S 7x10x0.2 (10)
348520	XCA ALU 7075 T6 HARD COATED PINION GEAR - 20T (2ND)	964074	WASHER S 7x10x0.3 (10)
348530	FLYWHEEL - SWISS 7075 T6 - HARD COATED	964075	WASHER S 7x10x0.5 (10)

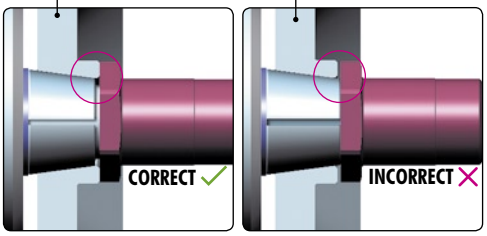

964073
S 7x10x0.2


964074
S 7x10x0.3


964075
S 7x10x0.5

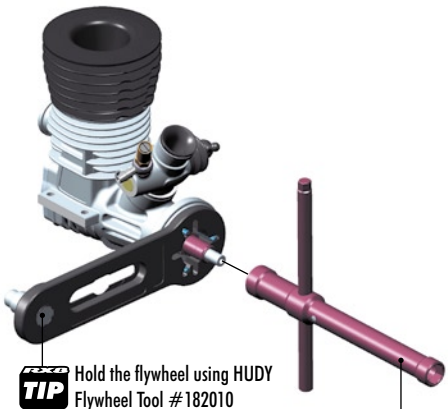
Use the flywheel collar that comes with your engine, or use optional XRAY collars:

#338540 – XRAY flywheel collar for Ø6mm crankshafts
#338541 – XRAY flywheel collar for Ø7mm crankshafts



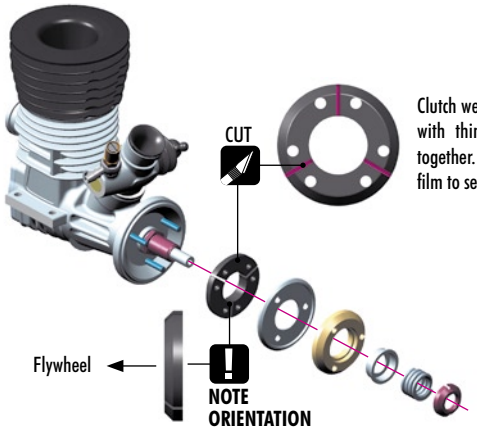
The flywheel collar must stay inside the flywheel.

If the flywheel collar is too long – if it is flush with the flywheel or protrudes slightly – remove a small amount of material from the end, or use an XRAY collar.



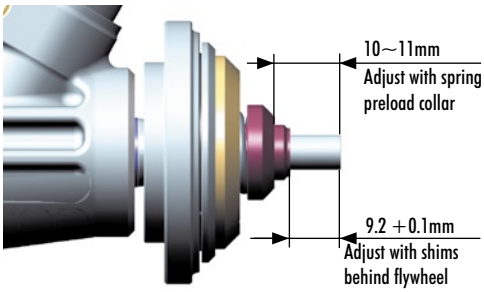
TIP Hold the flywheel using HUDY Flywheel Tool #182010

Tighten the clutch nut using HUDY tool #107581 TIP



Clutch weights are machined as 1 piece, with thin film connecting the pieces together. You need to cut the connecting film to separate the 3 shoes.

DETAIL



338584
S 5x7x0.2

338585
S 5x7x0.3

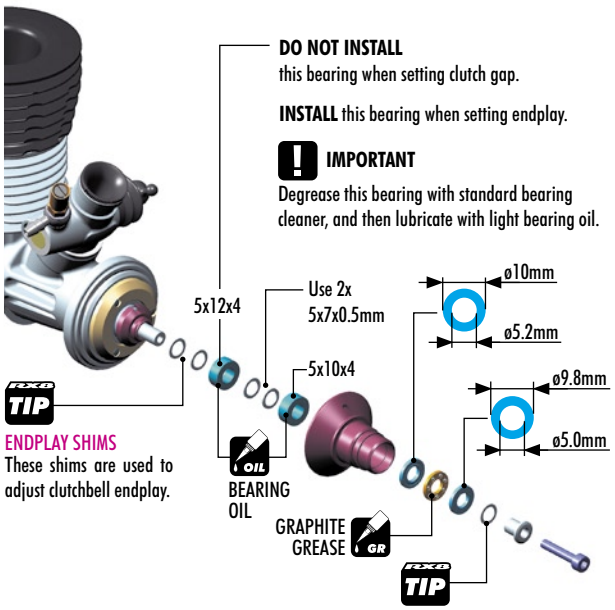
338586
S 5x7x0.5

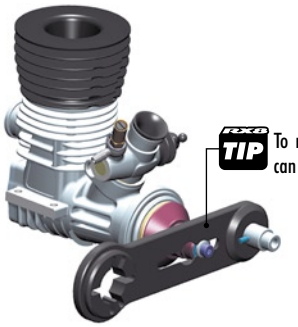
940510
BB 5x10x4

359051
BB 5x12x4

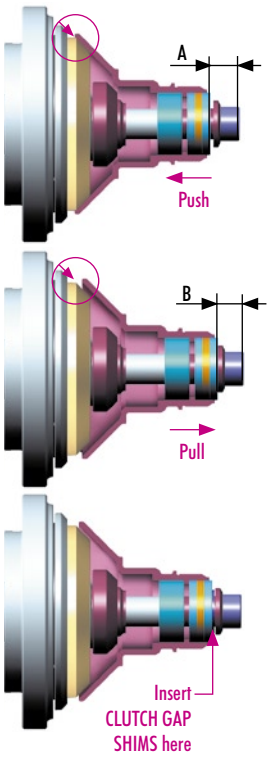
930150
BA 5x10

908312
SCH M3x12





TIP To measure the clutch gap (0.6~0.7mm) you can also use HUDY Flywheel Tool #182010



(1) ADJUSTING THE CLUTCH GAP

❶ Install the clutchbell, outer ball-bearing (small), and thrustbearing assembly on the engine crankshaft. DO NOT install the inner ball-bearing or internal shims.

Push the clutchbell onto the clutch shoe and measure distance A as indicated.

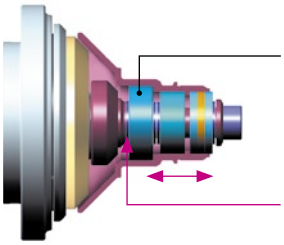
❷ Pull the clutchbell away from the clutch shoe and measure distance B as indicated.

❸ The clutch gap is A - B;
the correct gap is 0.6-0.7mm

If the clutch gap is greater than this, you can easily calculate the thickness of shims required to set correct gap:
Thickness of shims required (in mm) = A-B-0.7

For example, using the values A=5.5mm, B=4.5mm
Shim thickness = 5.5-4.5-0.7=0.3mm

Place shims on the small collar, outside the thrustbearing assembly.

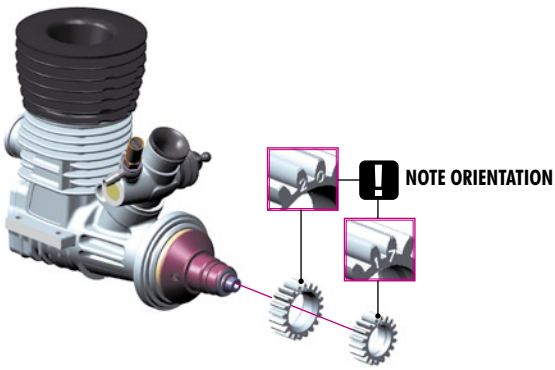


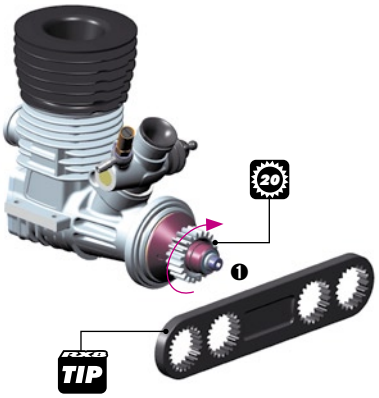
(2) ADJUSTING THE ENDPLAY

Measure endplay with this bearing installed

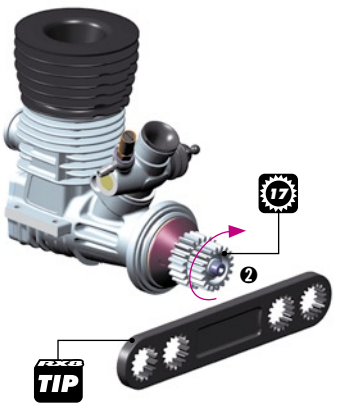
Apply shims on crankshaft to set endplay to 0.05-0.15mm

Insert ENDPLAY SHIMS here (approximately 0.7~1.0mm)

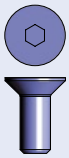




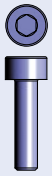
To tighten the 20T pinion gear use the optional #349901 XRAY RX8 Pinion Tool (19~21T; 16~18T).



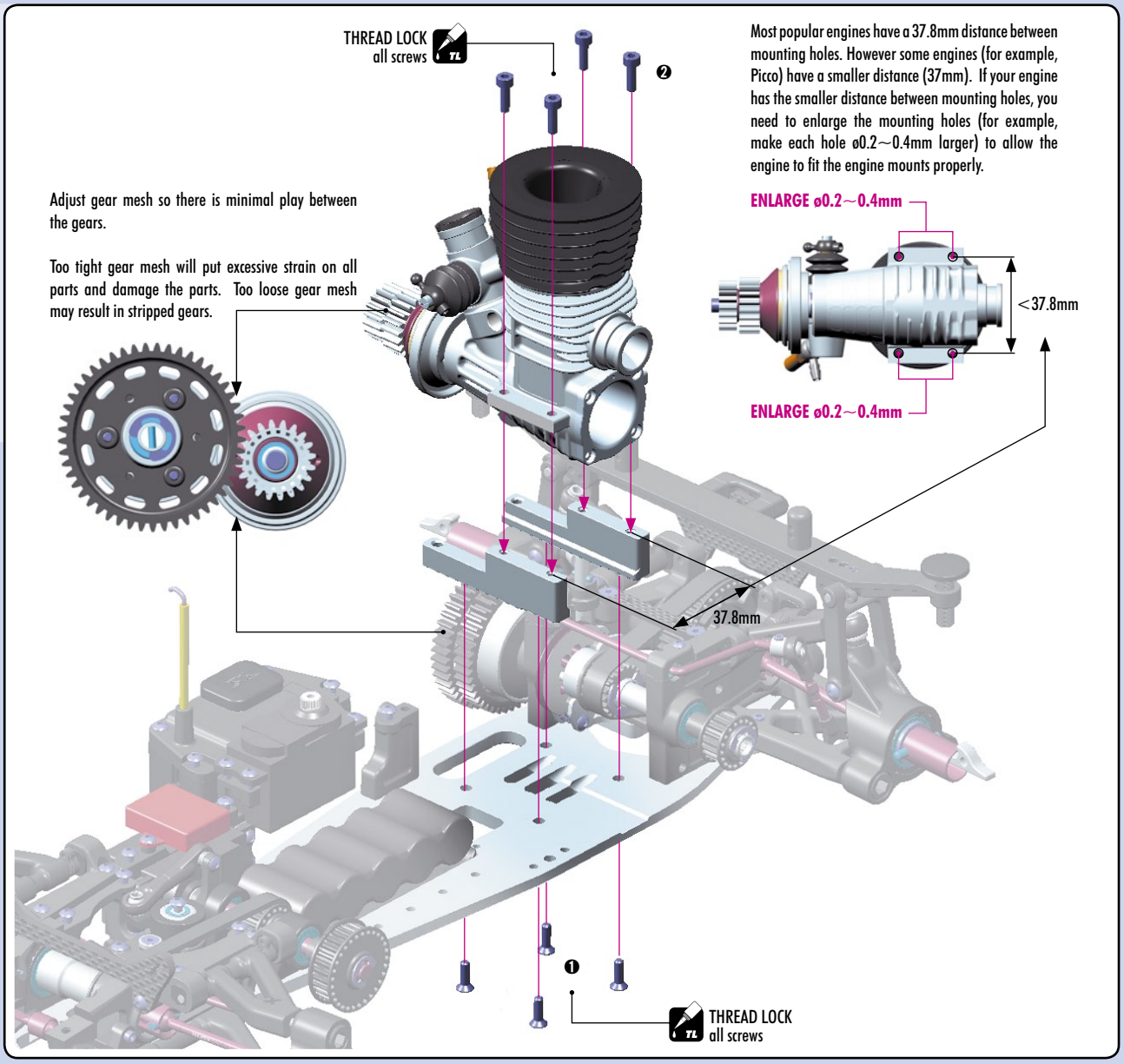
To tighten the 17T pinion gear use the optional #349901 XRAY RX8 Pinion Tool (19~21T; 16~18T).



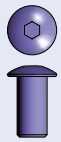
903410
SFH M4x10



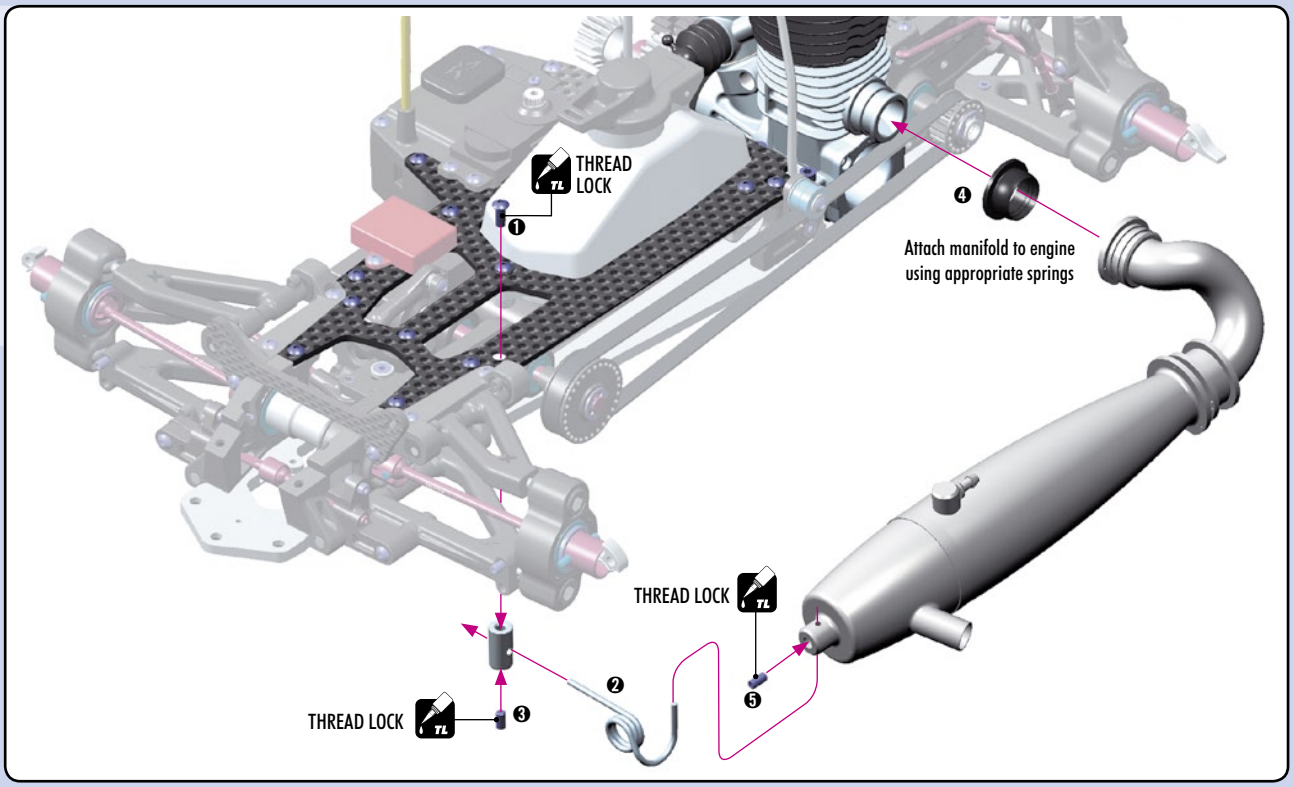
908312
SCH M3x12

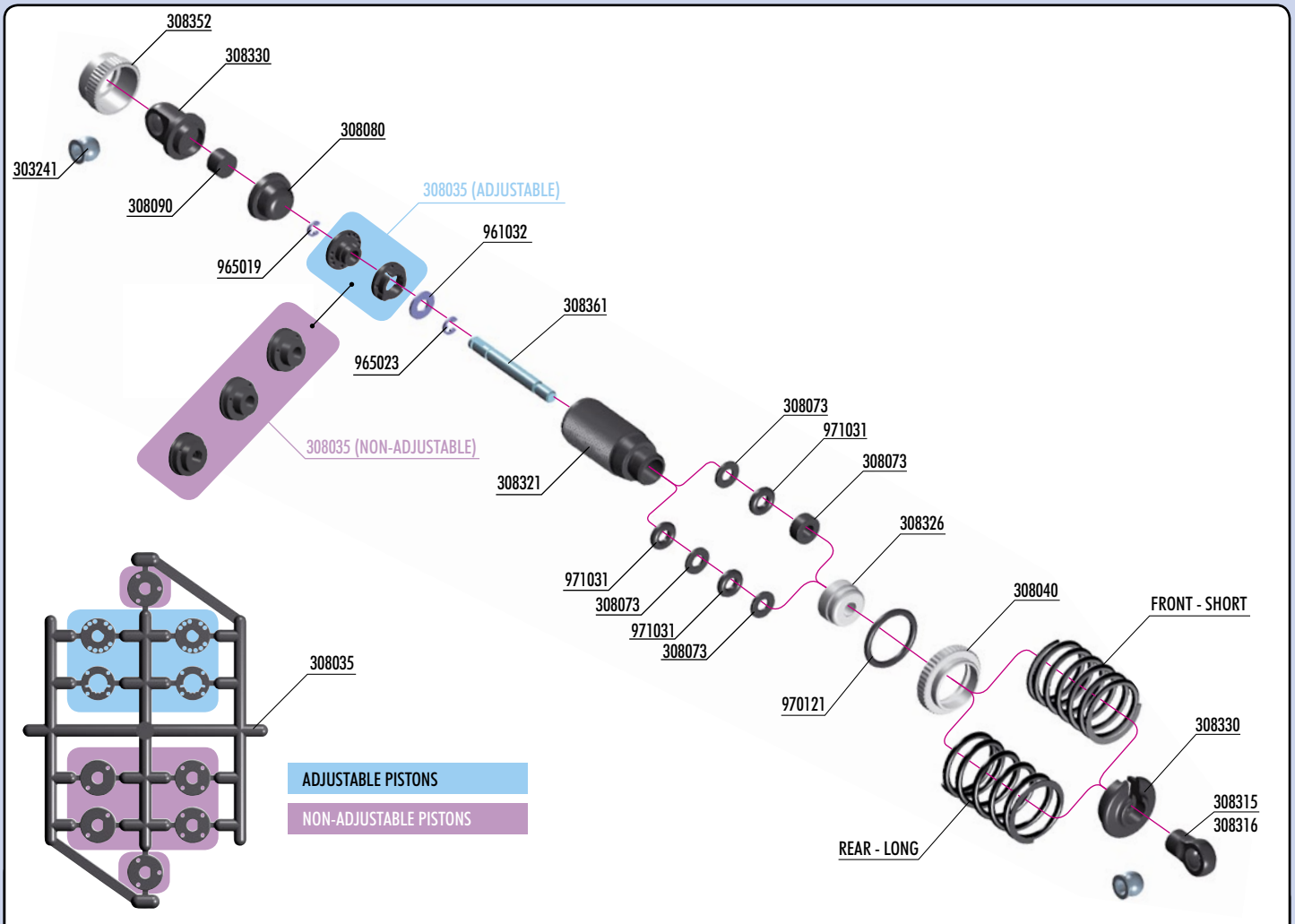


901406
SB M4x6



902408
SH M4x8



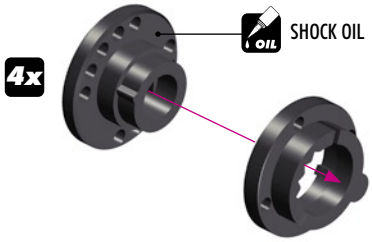


BAG 09

303241	BALL UNIVERSAL 5.8 MM HEX (4)	308352	ALU SHOCK CAP-NUT WITH HOLE (2)
308035	COMPOSITE PISTONS ADJUSTABLE + NON-ADJUST. (SET 2+6)	308361	HARDENED SHOCK SHAFT (2)
308040	SHOCK ADJ. NUT ALU + O-RING (4+4)		
308073	COMPOSITE SET OF SHIMS FOR ALU SHOCKS (2)	961032	WASHER S 3.2 (10)
308080	SHOCK ABSORBER MEMBRANES (4)	965019	E-CLIP 1.9 (10)
308090	SHOCK FOAM INSERTS (4)	965023	E-CLIP 2.3 (10)
308305	XRAY ALU SHOCK ABSORBER-SET 4-STEP (2)	970121	O-RING 12.1x1.6 (10)
308315	COMPOSITE SHOCK BALL JOINT - LONG (4)	971031	SILICONE O-RING 3.1x1.6 (10)
308316	COMPOSITE SHOCK BALL JOINT - OPEN (4)		
308321	ALU XRAY SHOCK BODY (2)		
308326	ALU CAP FOR XRAY SHOCK BODY #308321 (2)		
308330	COMPOSITE FRAME SHOCK PARTS 4-STEP		

ADJUSTABLE PISTONS

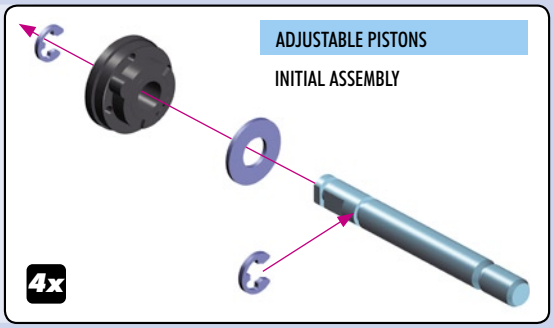
Carefully remove the shock pistons from the frame, and remove all excess plastic flash



961032
S 3.2

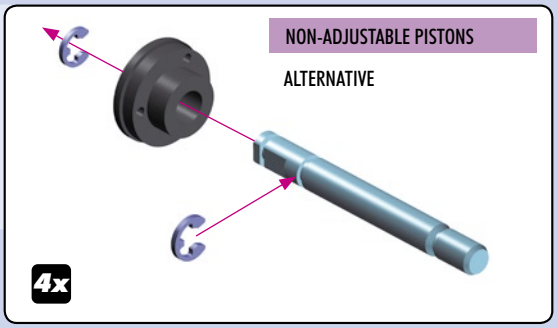
965019
C 1.9

965023
C 2.3



965019
C 1.9

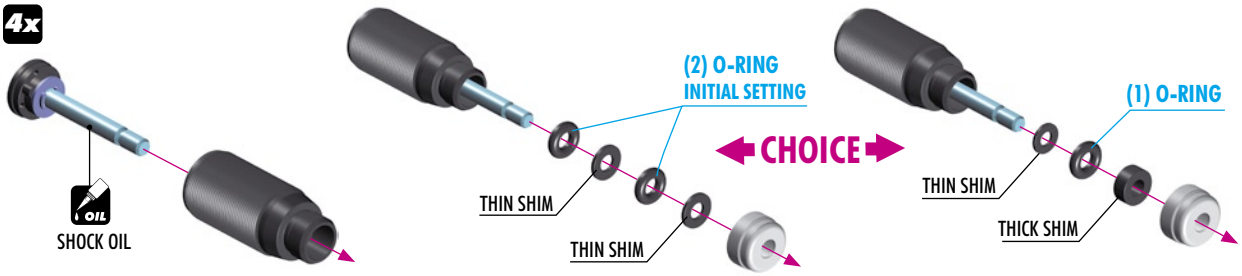
965023
C 2.3



9. SHOCK ABSORBERS

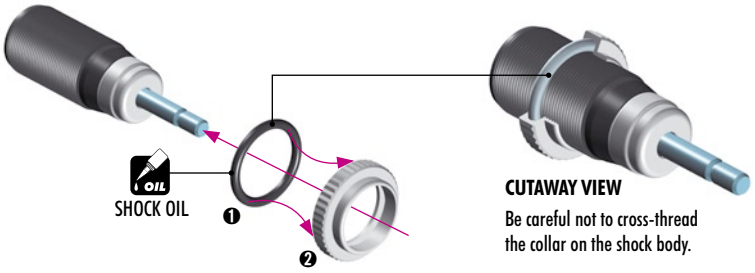
971031
O 3.1x1.6

4x



970121
O 12.1x1.6

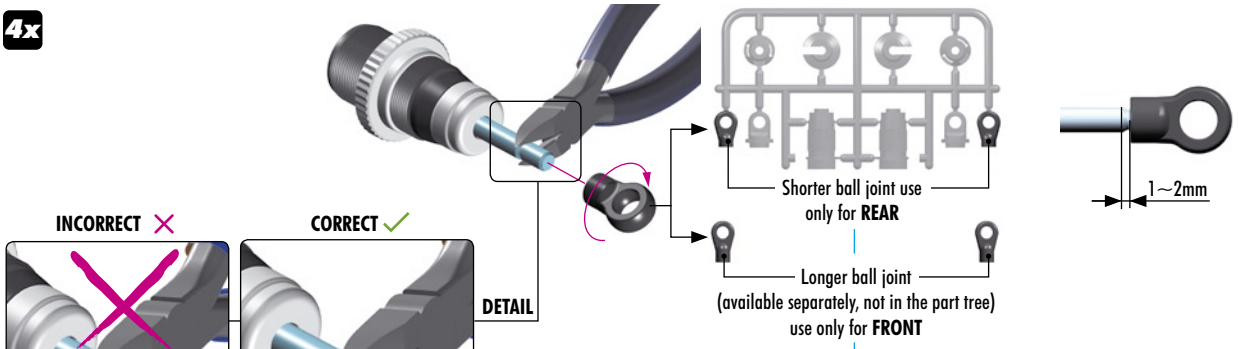
4x



CUTAWAY VIEW

Be careful not to cross-thread the collar on the shock body.

4x



HINT: Pre-thread the ball joint using an M3 screw. **WARNING!** Be careful not to pre-thread too far, since the ball joint may split or the plastic threads may strip out

4x

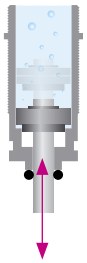
SHOCK FILLING

❶ Fully extend the piston rod so the piston is at the bottom of the shock body.

❷ Hold the shock upright and slightly overfill the shock body with shock oil.

❸ Let the oil settle and allow air bubbles to rise to the top. Slowly move the piston up and down until no more air bubbles appear. Add shock oil as necessary.

❹ Pull the piston rod most of the way out of the shock body. Let the shock rest for 5 minutes to allow the air bubbles to escape.



4x

CUTAWAY VIEW

After you insert the membrane ensure that it sits properly all around the alu cup properly.

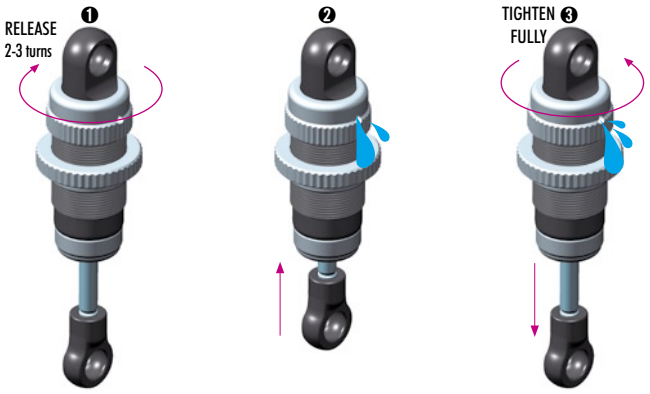
4x

When installing the shock cap assembly on the shock body, some oil will leak out... this is normal.

Fully tighten the cap and clean off any excess oil.

After the shock is assembled, the shock rod will push itself out of the shock body fairly quickly.

Follow the next procedure to adjust the rebound.



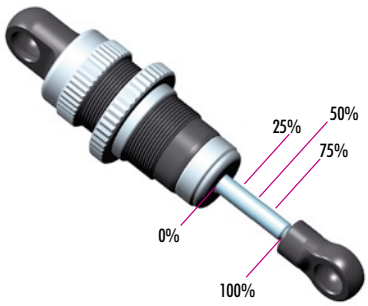
REBOUND ADJUSTMENT

AFTER THE SHOCK IS ASSEMBLED YOU HAVE TO SET THE SHOCK REBOUND.

❶ Release the shock cap by 2-3 turns.

❷ Push the shock shaft fully up. For the first time the extra oil will release through the hole in the alu cap-nut.

❸ Tighten the shock cup. When tightening the shock cap, extra oil will again release through the hole in the alu cap - nut. When tightening, the shock shaft will push out from the shock body.



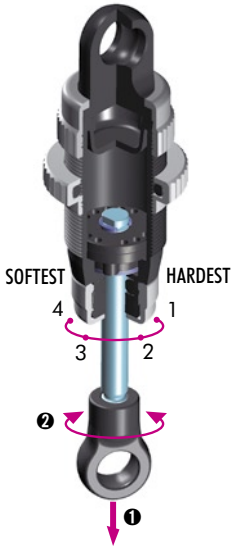
REBOUND CHECK

It is very important to push the shock shaft into the shock body slowly otherwise air can come into the shock body which would create bubles.

100%	rebound - repeat step 2 and 3 two - three times
75%	rebound - repeat step 2 and 3 until the shock shaft will push out 75% of its length
50%	rebound - repeat step 2 and 3 until the shock shaft will push out 50% of its length
25%	rebound - repeat step 2 and 3 until the shock shaft will push out 25% of its length
0%	rebound - repeat step 2 and 3 until the shock shaft will push out 0% of its length

If the shock shaft does not rebound enough, you will have to refill the shock with shock oil, and then repeat the bleeding and rebound adjustment procedure.

Cutaway view of assembled shock absorber

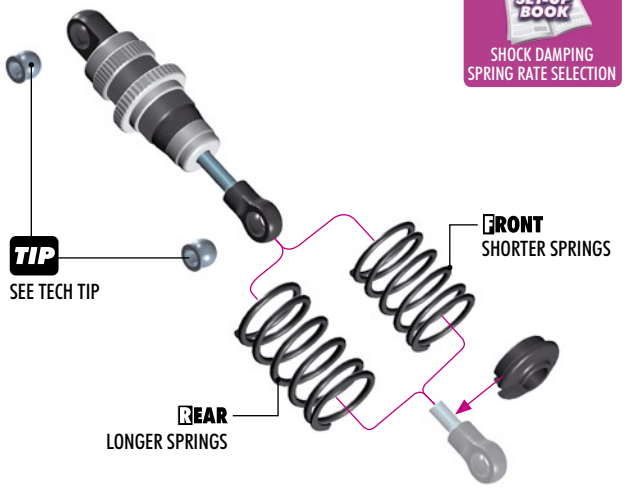


SHOCK LENGTH ADJUSTMENT:
It is VERY important that all shocks are equal length.
Fully extend the shock absorber and measure the end-to-end length; we recommend using digital calipers to give an accurate measurement. If a shock absorber is shorter or longer than others, adjust the shock length by tightening or loosening the ball joint on the shock rod.

DAMPING ADJUSTMENT:
If you built the adjustable shocks, fully extend the shock rod and turn it slightly to lock the piston in the shock body.

Turning the shock rod fully CCW aligns 4 holes in the pistons (softest damping). Turning the shock rod fully CW aligns 1 hole in the pistons (hardest damping). The shocks have four settings, each of which can be felt by a slight "click".

Set all four shocks initially to position 3 (3 holes open): turn fully CCW, then turn CW by 1 click.

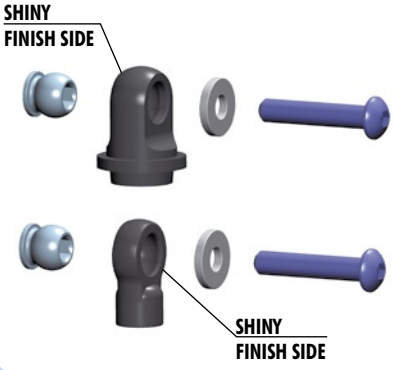


TECH TIP

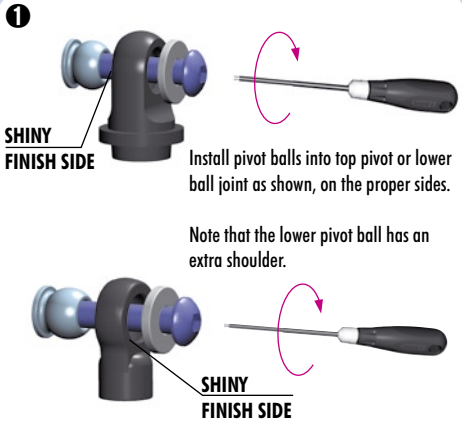
Follow this tech tip to properly install pivot balls into the top pivot and bottom ball joint.

Parts needed:
- M3 x 16 SH screw
- M3 shim

Note that the composite parts have two sides, noticeable around the pivot ball hole: one side has a shiny finish, the other side has a regular finish.



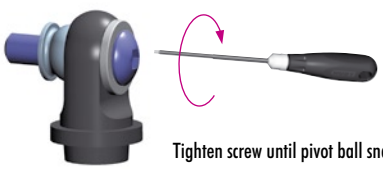
❶



Install pivot balls into top pivot or lower ball joint as shown, on the proper sides.

Note that the lower pivot ball has an extra shoulder.

❷

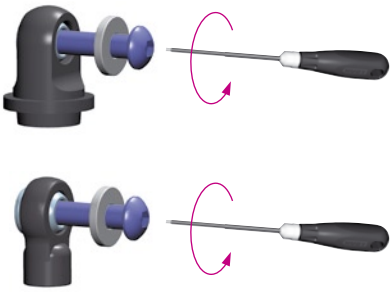


Tighten screw until pivot ball snaps into place

❸

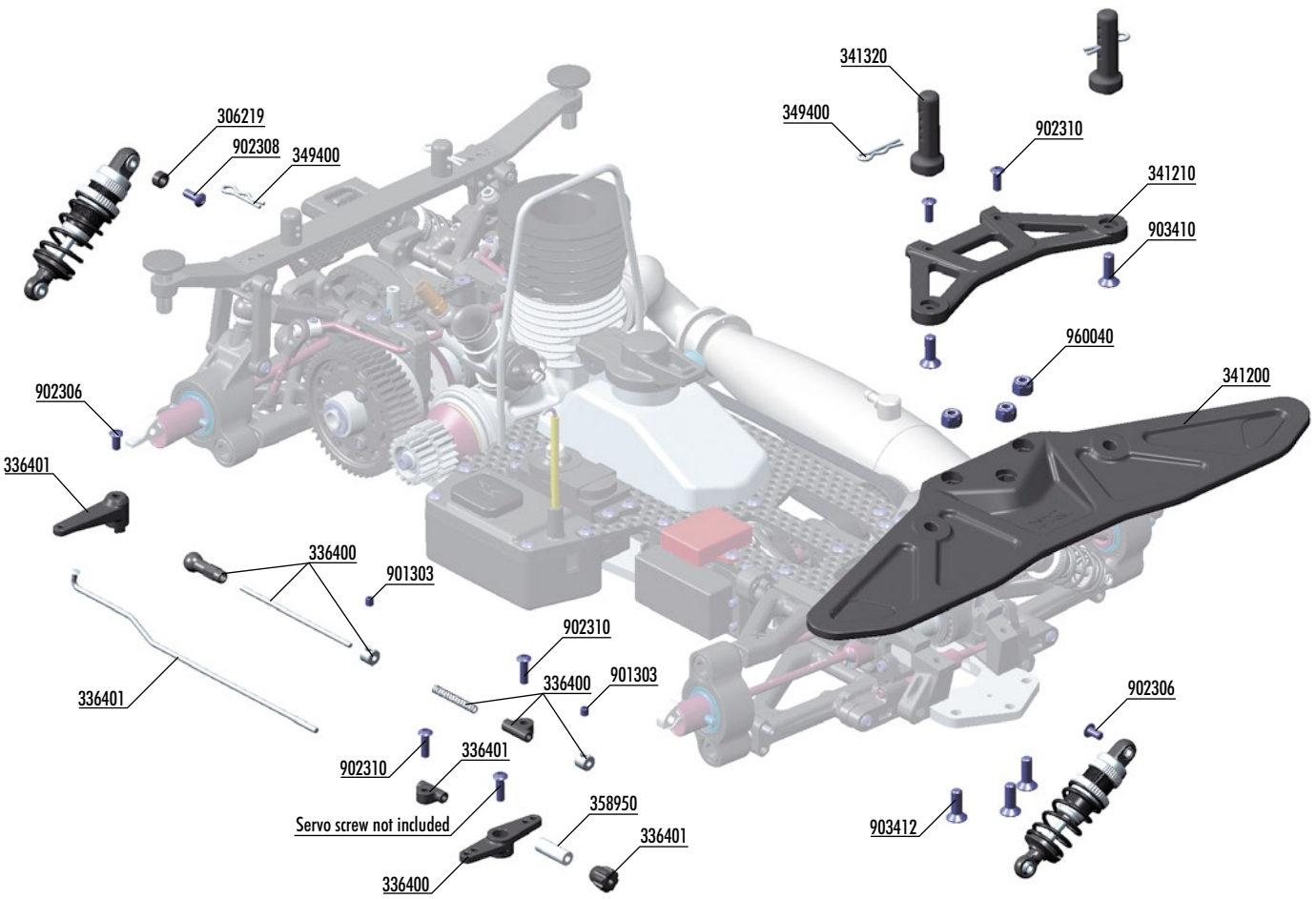
Ensure pivot balls move freely

❹



Remove screw and shim

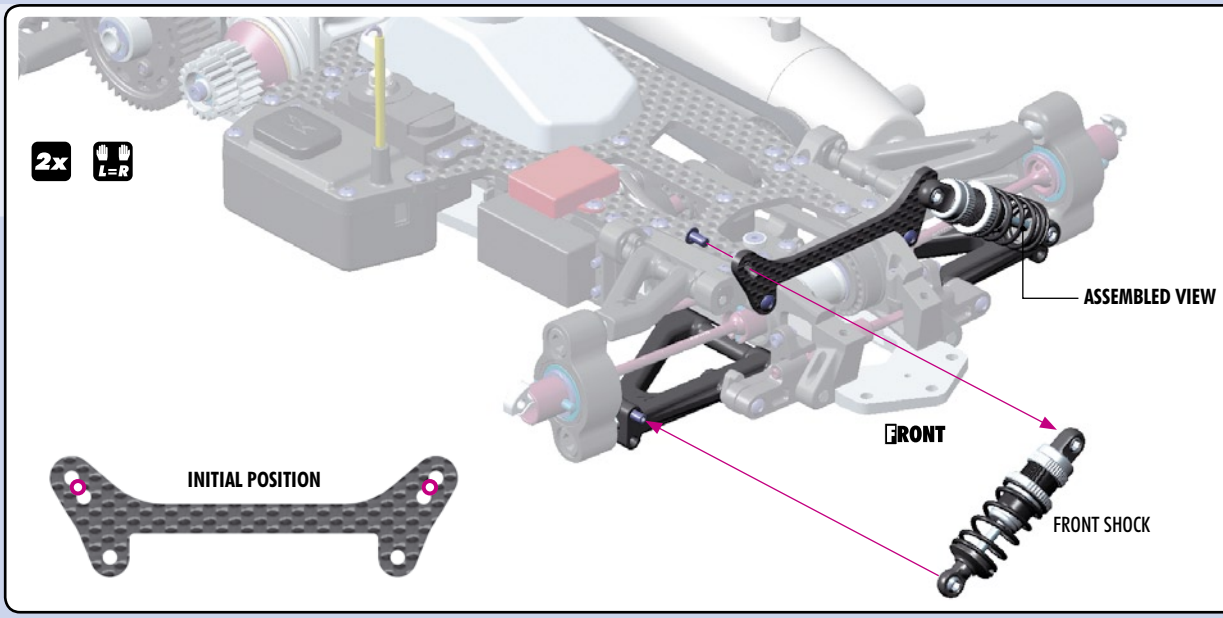
10. FINAL ASSEMBLY



BAG
10

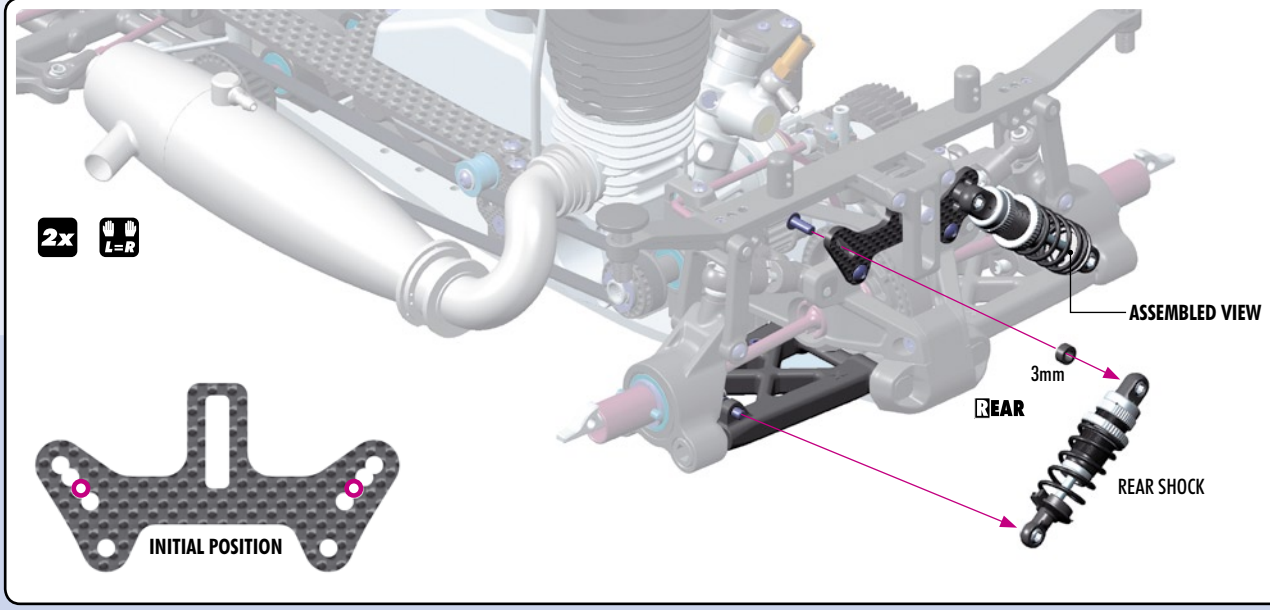
306219	COMPOSITE SET OF SERVO SHIMS (4)
336400	THROTTLE LINKAGE SET
336401	BRAKE LINKAGE SET
341200	COMPOSITE BUMPER
341210	COMPOSITE UPPER HOLDER FOR BUMPER
341320	COMPOSITE FRONT BODY POST (2)
349400	BODY CLIP (10)
358950	SILICONE TUBING 1M (2.4 x 5.5MM)
901303	HEX SCREW SB M3x3 (10)
902306	HEX SCREW SH M3x6 (10)
902308	HEX SCREW SH M3x8 (10)
902310	HEX SCREW SH M3x10 (10)
903410	HEX SCREW SFH M4x10 (10)
903412	HEX SCREW SFH M4x12 (10)
960040	NUT M4 (10)


902306
SH M3x6



902308
SH M3x8

306219
SHIM 3x6x3

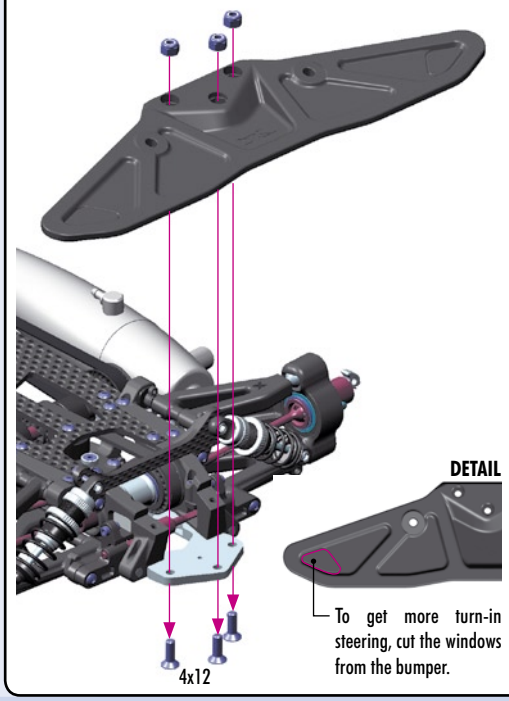


902310
SH M3x10

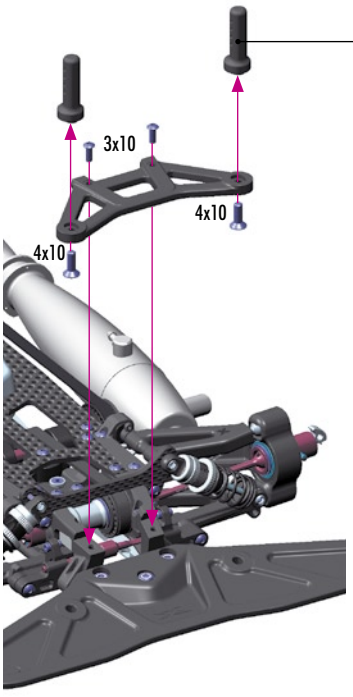
903410
SFH M4x10

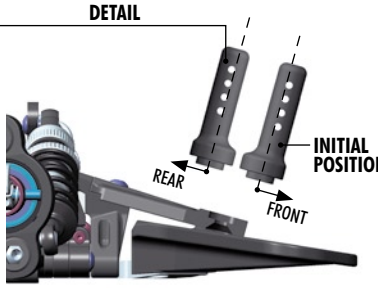
903412
SFH M4x12

960040
N M4



To get more turn-in steering, cut the windows from the bumper.





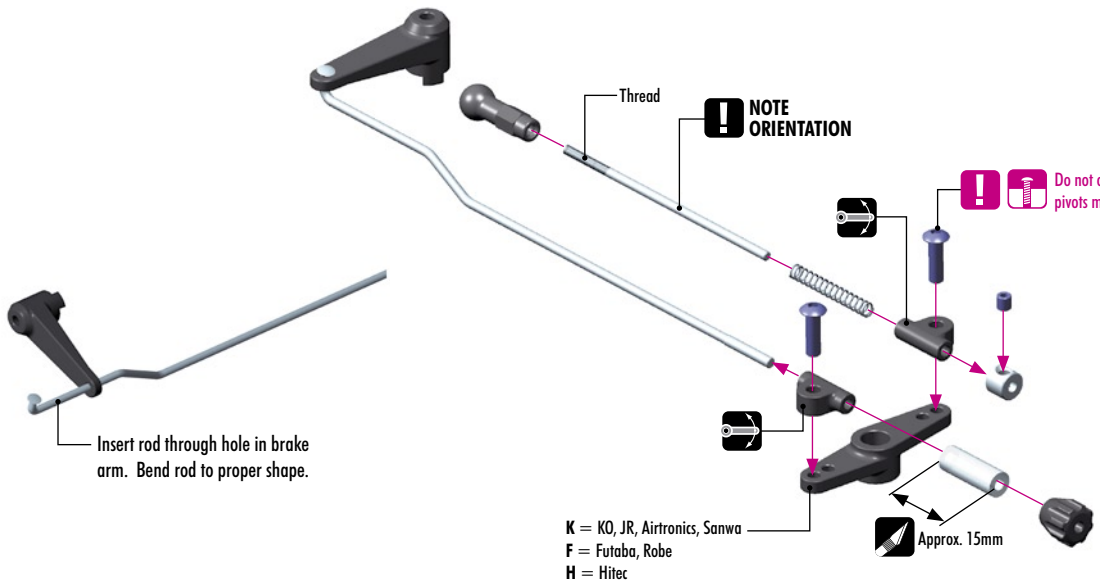
The front body post has two positions - FRONT and REAR. The distance difference between these two positions is 2mm. The position of the front body post depends on the position of the rear body mount: (Page 12 step 3)

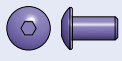
1) If the shim on the rear body mount is IN FRONT OF the body mount, place the front body mount in position FRONT.

2) If the shim on the rear body mount IS BEHIND the body mount, place the front body mount in position REAR.

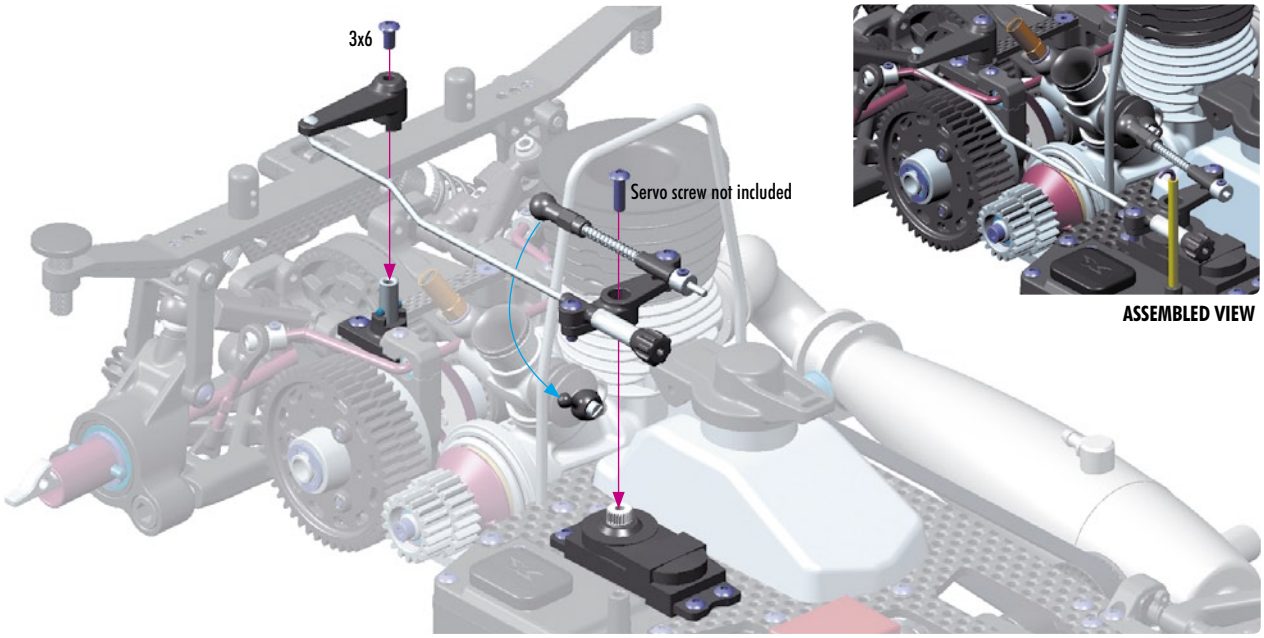
901303
SB M3x3

902310
SH M3x10



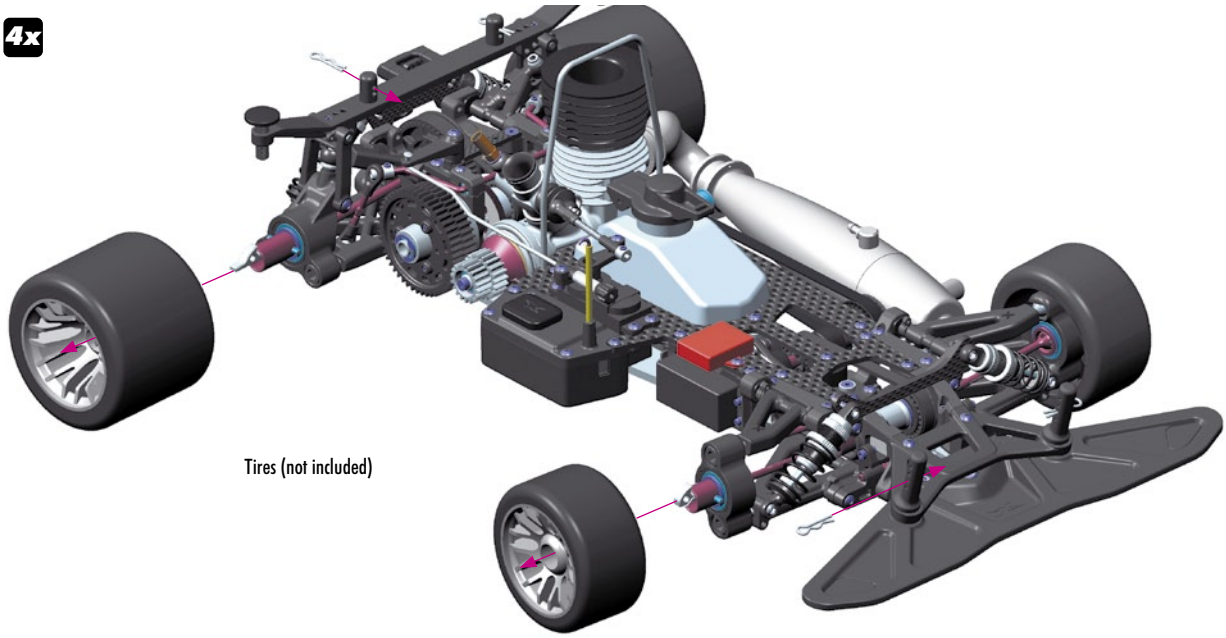


902306
SH M3x6



ASSEMBLED VIEW

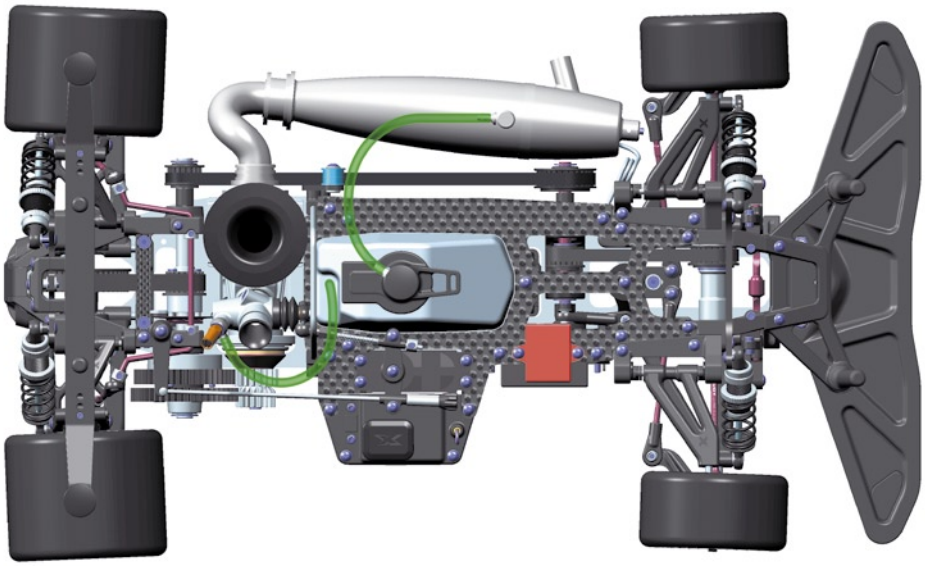
4x



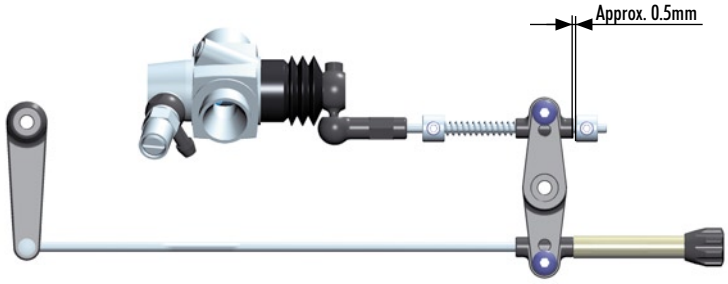
Tires (not included)

Cut 2 pieces of silicone tubing and install as follows:

- pressure line - between exhaust pipe and fuel tank cap
- fuel line - between fuel tank and carburetor



NEUTRAL (IDLE)

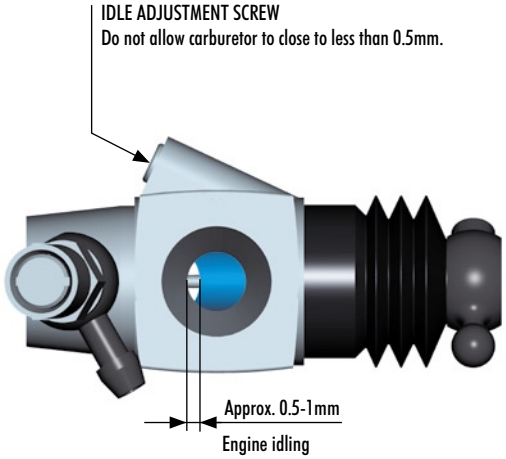


Turn on transmitter and receiver and set the throttle servo trim to the neutral position.

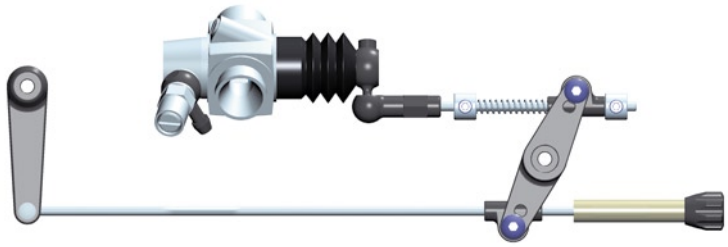
Adjust the idle adjustment screw on the carburetor to open approx. 0.5-1mm.

Adjust both collars on the carb and brake linkages accordingly. The carb linkage must have approximately 0.5mm of preload on the spring at neutral.

DO NOT ADJUST while the engine is running.



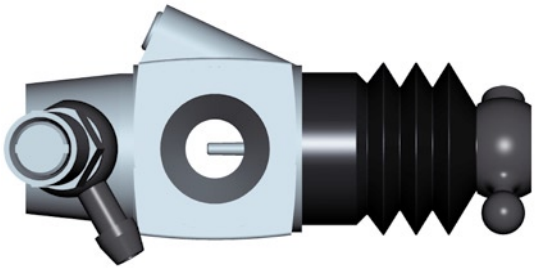
FULL THROTTLE



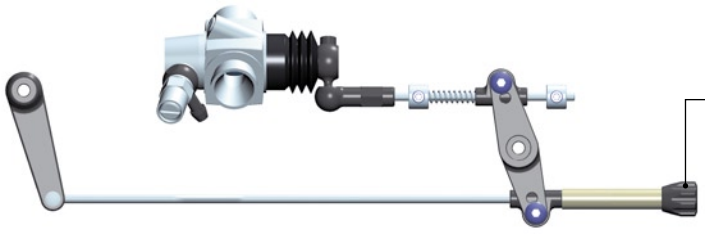
With the engine NOT RUNNING but the receiver turned ON, apply full throttle at the transmitter.

Adjust the transmitter's throttle servo high-end point so that the servo horn fully opens the carburetor when the transmitter's throttle control (e.g., throttle trigger) is at 95% of full throttle. The servo should not have excessive strain when at full throttle, or throttle/carb damage will result.

If the transmitter does not have throttle high-end point adjustment, adjust the throttle linkage pivot position on the servo horn until full throttle is obtained.

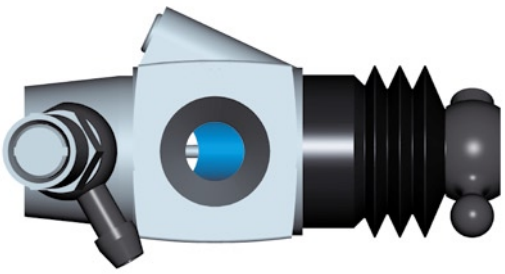


BRAKE



Adjust the composite collar on the brake linkage so the brakes work smoothly.

If the brakes apply too much or not enough, adjust the collar accordingly. If your transmitter has throttle servo low-end point adjustment (or brake adjustment), use that to set the appropriate amount of throttle servo horn throw.



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