

1/10 LUXURY ELECTRIC TOURING CAR FWD

XRAY T4F



INSTRUCTION MANUAL
FOR T4F'21 EDITION

BEFORE YOU START

This is a high-competition, high-quality RC car intended for persons aged 16 years and older with previous experience building and operating RC model racing cars. This is not a toy; it is a precision racing model. This model racing car is not intended for use by beginners, inexperienced customers, or by children without direct supervision of a responsible, knowledgeable adult. If you do not fulfill these requirements, please return the kit in unused and unassembled form back to the shop where you have purchased it.

Before building and operating your XRAY, **YOU MUST** read through all of the operating instructions and instruction manual and fully understand them to get the maximum enjoyment and prevent unnecessary damage.

CUSTOMER SUPPORT

We have made every effort to make these instructions as easy to understand as possible. However, if you have any difficulties, problems, or questions, please do not hesitate to contact the XRAY support team at info@teamxray.com. Also, please visit our Web site at www.teamxray.com to find the latest updates, set-up information, option parts, and many other goodies. We pride ourselves on taking excellent care of our customers.

You can join thousands of XRAY fans and enthusiasts in our online community at: www.teamxray.com

Read carefully and fully understand the instructions before beginning assembly.

Make sure you review this entire manual, download and use set-up book from the web, and examine all details carefully. If for some reason you decide this is not what you wanted or expected, **do not continue any further**. Your hobby dealer can not accept your kit for return or exchange after it has been partially or fully assembled.

Contents of the box may differ from pictures. In line with our policy of continuous product development, the exact specifications of the kit may vary without prior notice.

XRAY Europe

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Slovakia, EUROPE
Phone: 421-32-7401100
Fax: 421-32-7401109
E-mail: info@teamxray.com

XRAY USA

RC America, 2030 Century Center Blvd #15
Irving, TX 75062
USA
Phone: (214) 744-2400
Fax: (214) 744-2401
E-mail: xray@rcamerica.com

FAILURE TO FOLLOW THESE INSTRUCTIONS WILL BE CONSIDERED AS ABUSE AND/OR NEGLIGENCE.

SAFETY PRECAUTIONS

Contains:

LEAD (CAS 7439-92-1) ANTIMONY (CAS 7440-36-0)

WARNING: This product contains a chemical known to the state of California to cause cancer and birth defects or other reproductive harm.

CAUTION: CANCER HAZARD

Contains lead, a listed carcinogen. Lead is harmful if ingested. Wash thoroughly after using. DO NOT use product while eating, drinking or using tobacco products. May cause chronic effects to gastrointestinal tract, CNS, kidneys, and blood. **MAY CAUSE BIRTH DEFECTS.**

When building, using and/or operating this model always wear protective glasses and gloves.

Take appropriate safety precautions prior to operating this model. You are responsible for this model's assembly and safe operation! Please read the instruction manual before building and operating this model and follow all safety precautions. Always keep the instruction manual at hand for quick

reference, even after completing the assembly. Use only genuine and original authentic XRAY parts for maximum performance. Using any third party parts on this model will void warranty immediately.

Improper operation may cause personal and/or property damage. XRAY and its distributors have no control over damage resulting from shipping, improper construction, or improper usage. XRAY assumes and accepts no responsibility for personal and/or property damages resulting from the use of improper building materials, equipment and operations. By purchasing any item produced by XRAY, the buyer expressly warrants that he/she is in compliance with all applicable federal, state and local laws and regulation regarding the purchase, ownership and use of the item. The buyer expressly agrees to indemnify and hold harmless XRAY for all claims resulting directly or indirectly from the purchase, ownership or use of the product. By the act of assembling or operating this product, the user accepts all resulting liability. If the buyer is not prepared to accept this liability, then he/she should return this kit in new, unassembled, and unused condition to the place of purchase.



IMPORTANT NOTES - GENERAL

- This product is not suitable for children under 16 years of age without the direct supervision of a responsible and knowledgeable adult.
- Carefully read all manufacturers warnings and cautions for any parts used in the construction and use of your model.
- Assemble this kit only in places away from the reach of very small children.
- First-time builders and users should seek advice from people who have building experience in order to assemble the model correctly and to allow the model to reach its performance potential.
- Exercise care when using tools and sharp instruments.
- Take care when building, as some parts may have sharp edges.
- Keep small parts out of reach of small children. Children must not be allowed to put any parts in their mouth, or pull vinyl bag over their head.
- Read and follow instructions supplied with paints and/or cement, if used (not included in kit).
- Immediately after using your model, do NOT touch equipment on the model such as the motor and speed controller, because they generate high temperatures. You may seriously burn yourself seriously touching them.
- Follow the operating instructions for the radio equipment at all times.
- Do not put fingers or any objects inside rotating and moving parts, as this may cause damage or serious injury as your finger, hair, clothes, etc. may get caught.
- Be sure that your operating frequency is clear before turning on or running your model, and never share the same frequency with somebody else at the same time. Ensure that others are aware of the operating frequency you are using and when you are using it.
- Use a transmitter designed for ground use with RC cars. Make sure that no one else is using the same frequency as yours in your operating area. Using the same frequency at the same time, whether it is driving, flying or sailing, can cause loss of control of the RC model, resulting in a serious accident.
- Always turn on your transmitter before you turn on the receiver in the car. Always turn off the receiver before turning your transmitter off.
- Keep the wheels of the model off the ground when checking the operation of the radio equipment.
- Disconnect the battery pack before storing your model.
- When learning to operate your model, go to an area that has no obstacles that can damage your model if your model suffers a collision.
- Remove any sand, mud, dirt, grass or water before putting your model away.
- If the model behaves strangely, immediately stop the model, check and clear the problem.
- To prevent any serious personal injury and/or damage to property, be responsible when operating all remote controlled models.
- The model car is not intended for use on public places and roads or areas where its operation can conflict with or disrupt pedestrian or vehicular traffic.
- Because the model car is controlled by radio, it is subject to radio interference from many sources that are beyond your control. Since radio interference can cause momentary loss of control, always allow a safety margin in all directions around the model in order to prevent collisions.
- Do not use your model:
 - Near real cars, animals, or people that are unaware that an RC car is being driven.
 - In places where children and people gather
 - In residential districts and parks
 - In limited indoor spaces
 - In wet conditions
 - In the street
 - In areas where loud noises can disturb others, such as hospitals and residential areas.
 - At night or anytime your line of sight to the model may be obstructed or impaired in any way.

To prevent any serious personal injury and/or damage to property, please be responsible when operating all remote controlled models.

XRAY

IMPORTANT NOTES - ELECTRICAL

- Insulate any exposed electrical wiring (using heat shrink tubing or electrical tape) to prevent dangerous short circuits. Take maximum care in wiring, connecting and insulating cables. Make sure cables are always connected securely. Check connectors for if they become loose. And if so, reconnect them securely. Never use RC models with damaged wires. A damaged wire is extremely dangerous, and can cause short-circuits resulting in fire. Please have wires repaired at your local hobby shop.
- Low battery power will result in loss of control. Loss of control can occur due to a weak battery in either the transmitter or the receiver. Weak running battery may also result in an out of control car if your car's receiver power is supplied by the running battery. Stop operation immediately if the car starts to slow down.
- When not using RC model, always disconnect and remove battery.
- Do not disassemble battery or cut battery cables. If the running battery short-circuits, approximately 300W of electricity can be discharged, leading to fire or burns. Never disassemble battery or cut battery cables.
- Use a recommended charger for the receiver and transmitter batteries and follow the instructions correctly. Over-charging, incorrect charging, or using inferior chargers can cause the batteries to become dangerously hot. Recharge battery when necessary. Continual recharging may damage battery and, in the worst case, could build up heat leading to fire. If battery becomes extremely hot during recharging, please ask your local hobby shop for check and/or repair and/or replacement.
- Regularly check the charger for potential hazards such as damage to the cable, plug, casing or other defects. Ensure that any damage is rectified before using the charger again. Modifying the charger may cause short-circuit or overcharging leading to a serious accident. Therefore do not modify the charger.
- Always unplug charger when recharging is finished.
- Do not recharge battery while battery is still warm. After use, battery retains heat. Wait until it cools down before charging.
- Do not allow any metal part to short circuit the receiver batteries or other electrical/electronic device on the model.
- Immediately stop running if your RC model gets wet as may cause short circuit.
- Please dispose of batteries responsibly. Never put batteries into fire.

R/C & BUILDING TIPS

- Make sure all fasteners are properly tightened. Check them periodically.
- Make sure that chassis screws do not protrude from the chassis.
- For the best performance, it is very important that great care is taken to ensure the free movement of all parts.
- Clean all ball-bearings so they move very easily and freely.
- Tap or pre-thread the plastic parts when threading screws.
- Self-tapping screws cut threads into the parts when being tightened. Do not use excessive force when tightening the self-tapping screws because you may strip out the thread in the plastic. We recommended you stop tightening a screw when you feel some resistance.
- Ask your local hobby shop for any advice.

Please support your local hobby shop. We at XRAY Model Racing Cars support all local hobby dealers. Therefore we ask you, if at all possible, to purchase XRAY products at your hobby dealer and give them your support like we do. If you have difficulty finding XRAY products, please check out www.teamxray.com to get advice, or contact us via email at info@teamxray.com, or contact the XRAY distributor in your country.

WARRANTY

XRAY guarantees this model kit to be free from defects in both material and workmanship within 30 days of purchase. The total monetary value under warranty will in no case exceed the cost of the original kit purchased. This warranty does not cover any components damaged by use or modification or as a result of wear. Part or parts missing from this kit must be reported within 30 days of purchase. No part or parts will be sent under warranty without proof of purchase. Should you find a defective or missing part, contact the local distributor. Service and customer support will be provided through local hobby store where you have purchased the kit, therefore make sure to purchase any XRAY products at your local hobby store. This model racing car is considered to be a high-performance racing vehicle. As such this vehicle will be used in an extreme range of conditions and situations, all which may cause premature wear or failure of any component. XRAY has no control over usage of vehicles once they leave the dealer, therefore XRAY can only offer warranty against all manufacturer's defects in materials, workmanship, and assembly at point of sale and before use. No warranties are expressed or implied that cover damage caused by what is considered normal use, or cover or imply how long any model cars' components or electronic components will last before requiring replacement.

Due to the high performance level of this model car you will need to periodically maintain and replace consumable components. Any and all warranty coverage will not cover replacement of any part or component damaged by neglect, abuse, or improper or unreasonable use. This includes

but is not limited to damage from crashing, chemical and/or water damage, excessive moisture, improper or no maintenance, or user modifications which compromise the integrity of components. Warranty will not cover components that are considered consumable on RC vehicles. XRAY does not pay nor refund shipping on any component sent to XRAY or its distributors for warranty. XRAY reserves the right to make the final determination of the warranty status of any component or part.

Limitations of Liability

XRAY makes no other warranties expressed or implied. XRAY shall not be liable for any loss, injury or damages, whether direct, indirect, special, incidental, or consequential, arising from the use, misuse, or abuse of this product and/or any product or accessory required to operate this product. In no case shall XRAY's liability exceed the monetary value of this product.

Take adequate safety precautions prior to operating this model. You are responsible for this model's assembly and safe operation.

Disregard of the any of the above cautions may lead to accidents, personal injury, or property damage. XRAY MODEL RACING CARS assumes no responsibility for any injury, damage, or misuse of this product during assembly or operation, nor any additions that may arise from the use of this product.

All rights reserved.

QUALITY CERTIFICATE

XRAY MODEL RACING CARS uses only the highest quality materials, the best compounds for molded parts and the most sophisticated manufacturing processes of TQM (Total Quality Management). We guarantee that all parts of a newly-purchased kit are manufactured with the highest regard to quality. However, due to the many factors inherent in model racecar competition, we

cannot guarantee any parts once you start racing the car. Products which have been worn out, abused, neglected or improperly operated will not be covered under warranty.

We wish you enjoyment of this high-quality and high-performance RC car and wish you best success on the track!

In line with our policy of continuous product development, the exact specifications of the kit may vary. In the unlikely event of any problems with your new kit, you should contact the model shop where you purchased it, quoting the part number.

We do reserve all rights to change any specification without prior notice. All rights reserved.

SYMBOLS USED

<p>Part bags used</p>	<p>Assemble in the specified order</p>	<p>Assemble left and right sides the same way</p>	<p>Pay attention here</p>	<p>Assemble as many times as specified (here twice)</p>	<p>Apply thread lock</p>	<p>Apply CA glue</p>	<p>Apply oil</p>
<p>Scale</p>	<p>Apply grease</p>	<p>Optional parts</p>	<p>Ensure smooth non-binding movement</p>	<p>Tighten screw gently</p>	<p>Completed assembly</p>	<p>Detail view</p>	<p>Follow Set-up Book</p>

TOOLS REQUIRED

HUDY TOOLS:

<p>Allen: 1.5mm</p>	<p>Allen: 2.0mm</p>	<p>Allen: 3.0mm</p>	<p>Socket: 5.5mm</p>	<p>Socket: 7.0mm</p>	<p>Arm Reamer 3.0mm</p>	<p>Turnbuckle Wrench 4mm (HUDY #181040)</p>	
<p>Turnbuckle Wrench 3mm (HUDY #181030)</p>	<p>Scissors (HUDY #188990)</p>	<p>Combination Pliers (HUDY #189020)</p>	<p>Side Cutters (HUDY #189010)</p>	<p>Pocket Hobby Knife (HUDY #188981)</p>	<p>Professional Multi Tool (HUDY #183011)</p>	<p>Reamer (HUDY #107600) or (HUDY #107601)</p>	<p>Snap Ring Pliers</p>

ITEMS INCLUDED

<p>Premium Silicone Oil 450cSt (HUDY #106345)</p>	<p>Premium Silicone Oil 500.000cSt (HUDY #106650)</p>
<p>Graphite Grease (HUDY #106210)</p>	

NOT INCLUDED

	<p>To ensure that you always have access to the most up-to-date version of the XRAY Set-up Book, XRAY will now be offering only the digital online version on our website www.teamxray.com. By offering this online version instead of including a hardcopy printed version in kits, you will always be assured of having the most current updated version.</p>						
<p>SAMPLE OF OPTIONAL PARTS</p> <table border="1"> <tr> <td>#30XXX</td> <td>OPTION 1</td> </tr> <tr> <td>#30XXX</td> <td>OPTION 2</td> </tr> <tr> <td>#30XXX</td> <td>OPTION 3</td> </tr> </table>	#30XXX	OPTION 1	#30XXX	OPTION 2	#30XXX	OPTION 3	<p>XRAY offers wide range of optional tuning parts which are listed in tables like these. Please refer to the exploded view of each main section to verify which part is included in the kit while all other parts are available only as an optional part and must be purchased separately.</p>
#30XXX	OPTION 1						
#30XXX	OPTION 2						
#30XXX	OPTION 3						

EQUIPMENT REQUIRED

<p>Transmitter</p>	<p>Receiver</p>	<p>Steering Servo</p>	<p>Electric Motor & Pinion Gear and Setscrew</p>	<p>Bearing Oil (HUDY #106230)</p>	<p>Speed Controller</p>
<p>190mm Bodyshell</p>	<p>LiPo Battery</p>	<p>Lexan™ Paint</p>	<p>Battery Charger</p>	<p>Fibre Tape (HUDY #107870) Double-sided Tape (HUDY #107875)</p>	<p>Wheels & Tires & Inserts (HUDY #803040 SLICK PRECUT)</p>

COLOR INDICATIONS

At the beginning of each section is an exploded view of the parts to be assembled. There is also a list of all the parts and part numbers that are related to the assembly of that section.

The part descriptions are color-coded to make it easier for you to identify the source of a part. Here are what the different colors mean:

STYLE A - indicates parts that are included in the bag marked for the section.

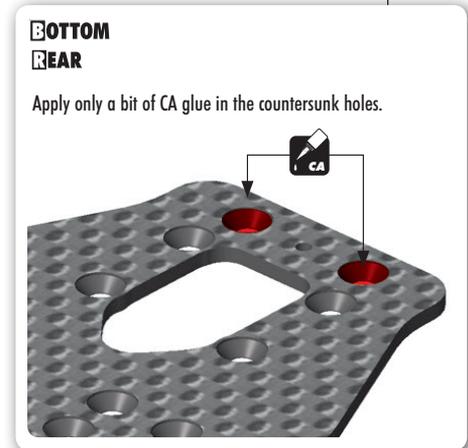
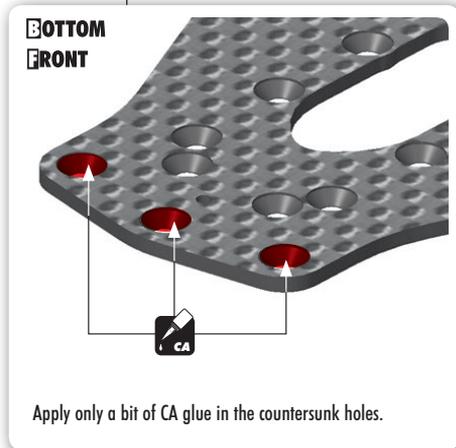
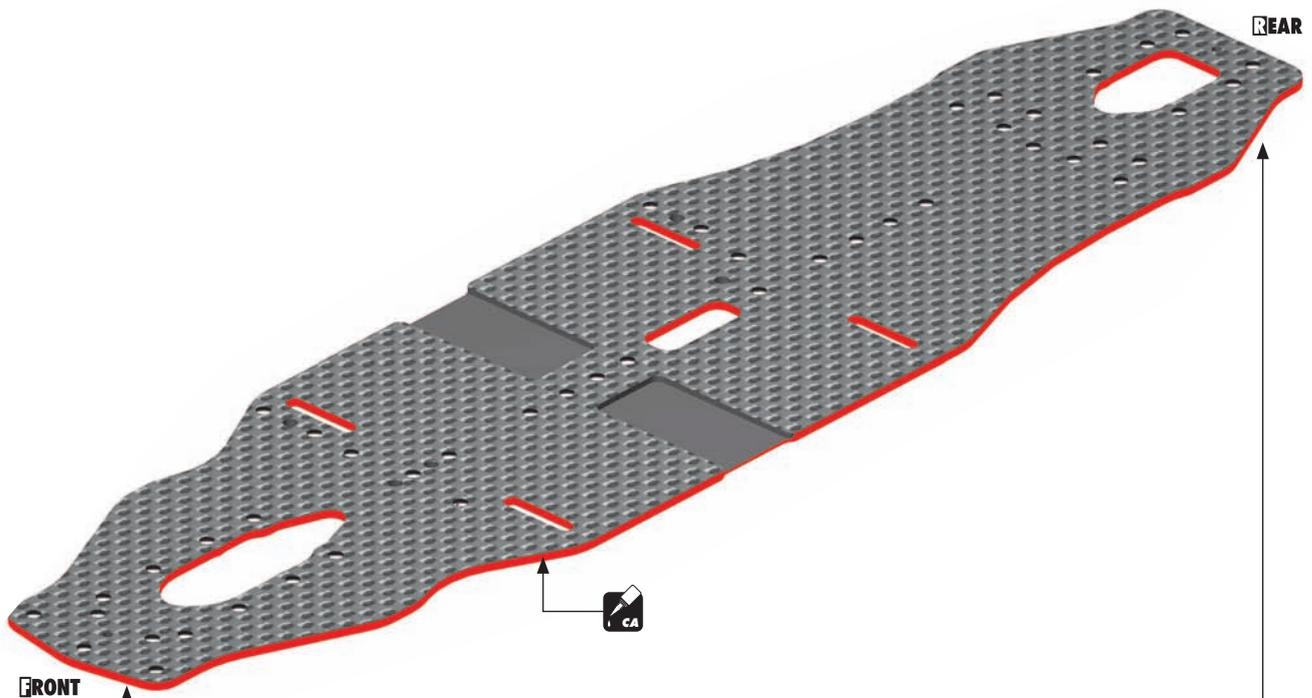
STYLE B - indicates parts that are included in the box.

STYLE C - indicates parts that are already assembled from previous steps.

CHASSIS PREPARATION

To protect and seal edges of graphite parts, sand edges smooth and then apply CA glue.

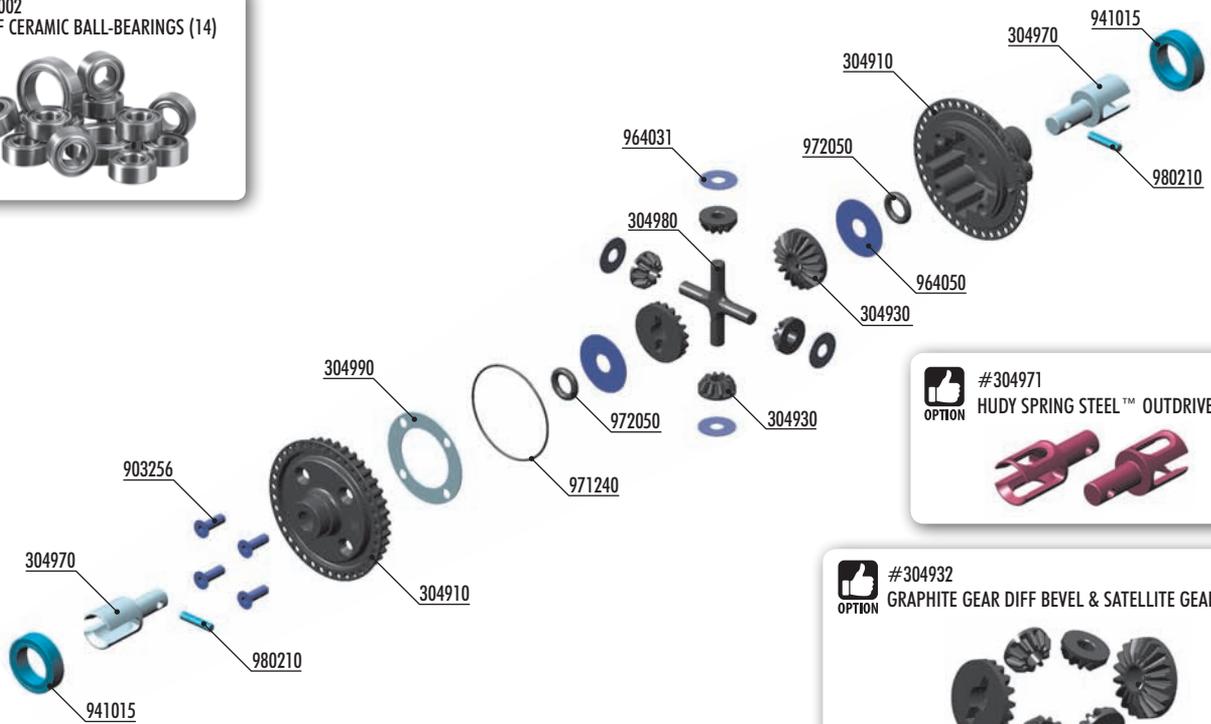
Do this for: chassis edges, countersunk holes, and shock towers.



1. GEAR DIFFERENTIAL



#309002
SET OF CERAMIC BALL-BEARINGS (14)



#304971
HUDY SPRING STEEL™ OUTDRIVES



#304932
GRAPHITE GEAR DIFF BEVEL & SATELLITE GEARS (2+4)



BAG

01.2

304900	XRAY GEAR DIFFERENTIAL - SET	941015	BALL-BEARING 10x15x4 RUBBER SEALED - OIL (2)
304910	COMPOSITE GEAR DIFF. CASE & COVER	964031	WASHER S 3.5x10x0.2 (10)
304930	COMPOSITE GEAR DIFF BEVEL & SATELLITE GEARS (2+4)	964050	WASHER S 5x15x0.3 (10)
304970	ALU GEAR DIFF OUTDRIVE ADAPTER - 7075 T6 (2)	971240	SILICONE O-RING 24x0.7 (10)
304980	COMPOSITE GEAR DIFF CROSS PIN	972050	SILICONE O-RING 5x2 (10)
304990	DIFF GASKET (4)	980210	PIN 2x10 (10)
903256	HEX SCREW SFH M2.5x6 (10)		



964050
5x15x0.3



972050
0.5x2

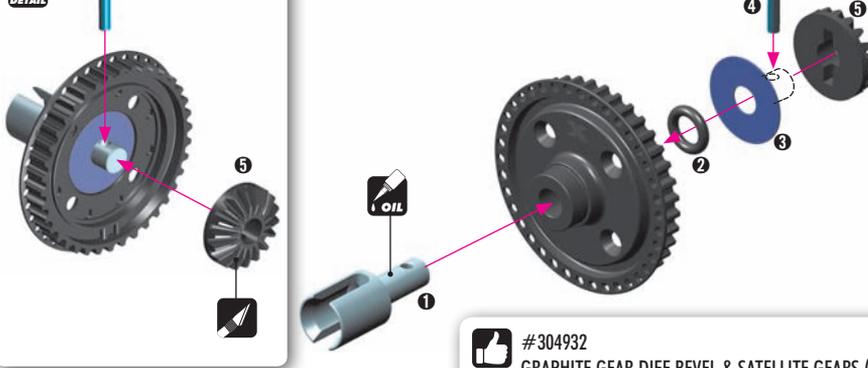


980210
P 2x10



4

STEP 4 5 DETAIL



#304971
HUDY SPRING STEEL™ OUTDRIVES



#304932
GRAPHITE GEAR DIFF BEVEL & SATELLITE GEARS (2+4)



964050
5x15x0.3

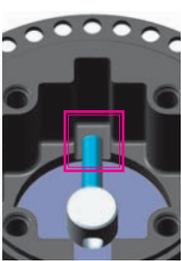


972050
0.5x2



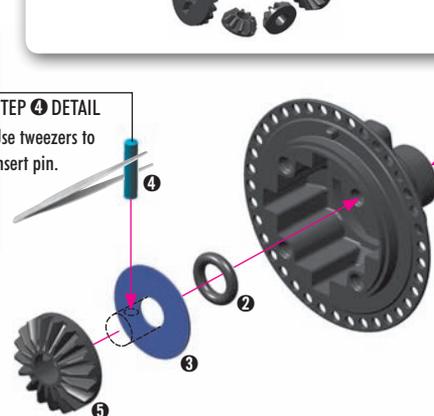
980210
P 2x10

NOTE
ORIENTATION



STEP 4 DETAIL

Use tweezers to insert pin.



1

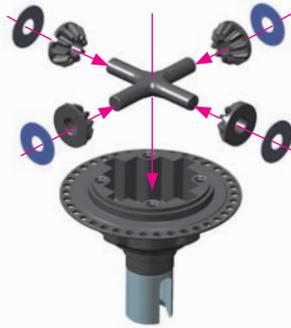
CUTAWAY VIEW



1. GEAR DIFFERENTIAL



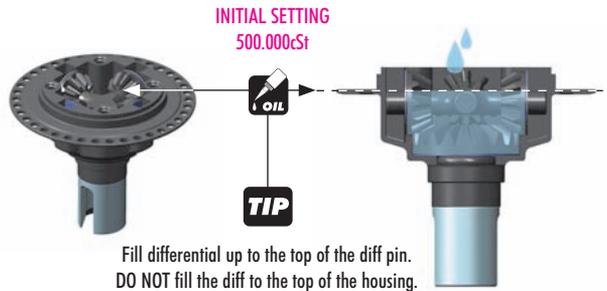
964031
S 3.5x10x0.2



#304932

OPTION

GRAPHITE GEAR DIFF BEVEL & SATELLITE GEARS (2+4)



TO ENSURE YOU HAVE THE SAME AMOUNT OF OIL FROM REBUILD TO REBUILD, DO THE FOLLOWING:

8.30g

#107865
HUDY Ultimate Digital Pocket Scale 300g ± 0.01g

10.00g

8.30g + 1.70g = 10.00g

1 Put the diff (without oil) on the scale and check the weight (approximately 8.30g)

2 Slowly pour oil into the diff and watch the weight. Add 1.70g of oil into the diff. The approximate weight of the diff including oil is 10.00g.

TIP

TIPS FOR DIFFERENTIALS

TIP

100.000cSt (HUDY #106610)

150.000cSt (HUDY #106615)

200.000cSt (HUDY #106620)

300.000cSt (HUDY #106630)

500.000cSt (HUDY #106650) **INITIAL SETTING**

1 000.000cSt (HUDY #106692)

2 000.000cSt (HUDY #106694)

If softer oil is used, the car has better rotation, but traction decreases.

SOFTER



INITIAL SETTING

HARDER

If harder oil is used, the car has more forward traction and is more stable, but rotation decreases.

TIP

To make sure that all the air is removed from the diff oil, we recommend using the HUDY Air Vac.



#104002

HUDY AIR VAC – VACUUM PUMP

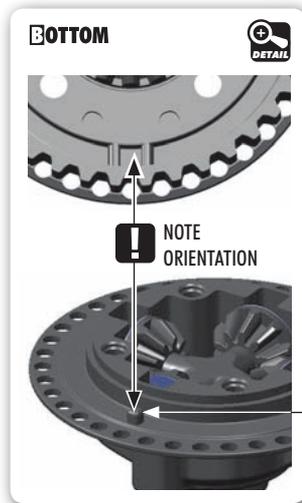


After disassembling the gear diff the large O-ring may have an increased size and may be more difficult to re-install. We recommend either inserting the old O-ring carefully in the diff cover, or replacing the old O-ring with a new O-ring if the old one cannot be made to fit properly.

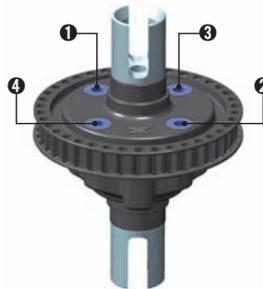
1. GEAR DIFFERENTIAL



903256
SFH M2.5x6



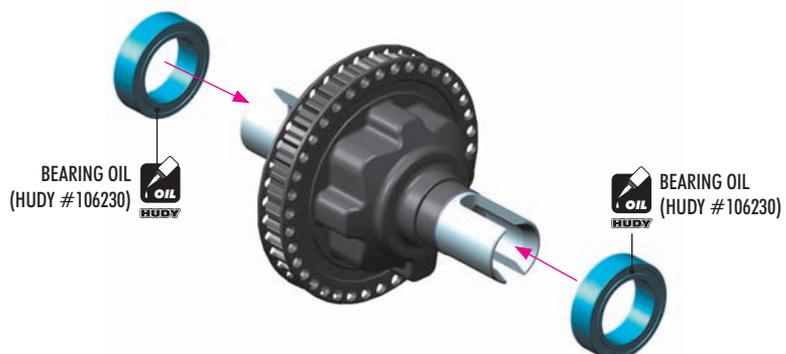
Tighten the screws equally but do NOT tighten them completely.



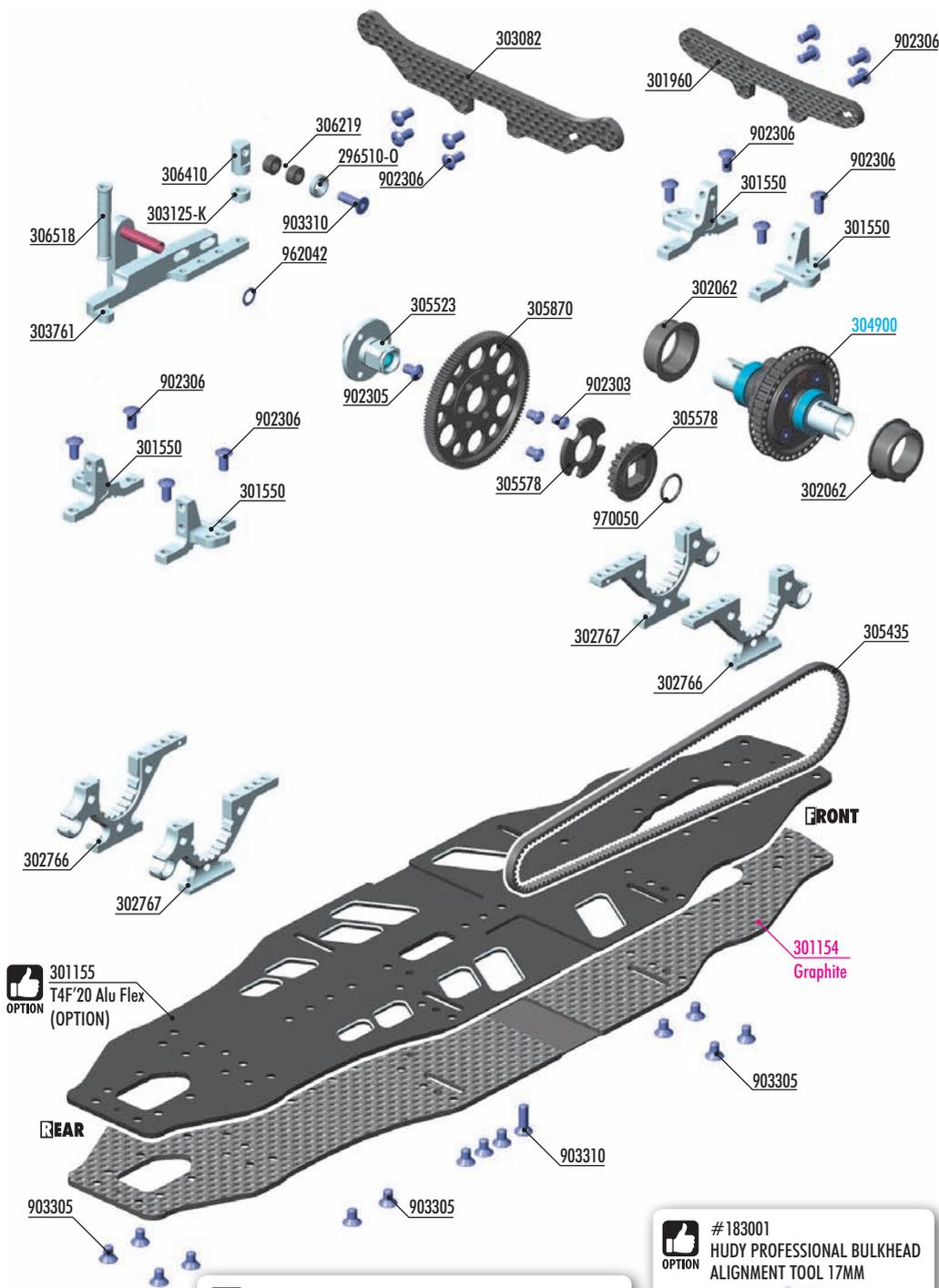
Finish tightening in this order.



941015
BB 10x15x4



2. CENTRAL TRANSMISSION



OPTION

OFFSET SPUR GEARS 48P		
#305772	72T / 48P	OPTION
#305776	76T / 48P	OPTION
#305778	78T / 48P	OPTION
#305779	79T / 48P	OPTION
#305781	81T / 48P	OPTION
#305784	84T / 48P	OPTION
#305784-0	84T / 48P	OPTION

OPTION

OFFSET SPUR GEARS 64P		
#305860	90T / 64P	OPTION
#305862	92T / 64P	OPTION
#305866	96T / 64P	OPTION
#305866-0	96T / 64P	OPTION
#305869	99T / 64P	OPTION
#305870	100T / 64P	INCLUDED
#305870-0	100T / 64P	OPTION
#305874	104T / 64P	OPTION
#305876	106T / 64P	OPTION
#305878	108T / 64P	OPTION
#305880	110T / 64P	OPTION
#305880-0	110T / 64P	OPTION
#305882	112T / 64P	OPTION
#305884	114T / 64P	OPTION



BAG
02

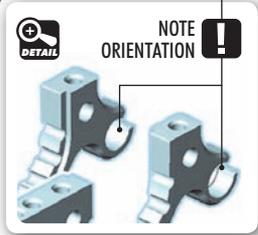
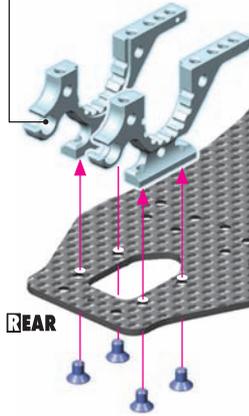
- 296510-0 ALU COUNTERSUNK SHIM - ORANGE (10)
- 301550 ALU UPPER CLAMP WITH 2 ADJ. ROLL-CENTERS (L+R)
- 301960 GRAPHITE SHOCK TOWER FRONT 3.0MM
- 302062 COMPOSITE ADJUSTMENT BALL-BEARING HUB (4)
- 302766 ALU LOWER ADJUSTMENT BULKHEAD - FRONT R / REAR L
- 302767 ALU LOWER ADJUSTMENT BULKHEAD - FRONT L / REAR R
- 303082 T4F'20 GRAPHITE SHOCK TOWER REAR 3.0MM
- 303125-K ALU SHIM 3x6x3.0MM - BLACK (10)
- 303761 T4F'20 ALU MOTOR MOUNT
- 305435 HIGH-PERFORMANCE DRIVE BELT 3x351MM
- 305523 ALU SOLID LAYSHAFT WITH BEARINGS
- 305578 FIXED PULLEY FOR LAYSHAFT WITH BEARINGS 20T (2)
- 305870 OFFSET SPUR GEAR 100T / 64
- 306219 COMPOSITE SET OF SERVO SHIMS (4)
- 306410 ALU UNIVERSAL MOUNT

- 306518 T4F'20 ALU TOP DECK MOUNT
- 902303 HEX SCREW SH M3x4 SMALL HEAD - STAINLESS (10)
- 902305 HEX SCREW SH M3x5 (10)
- 902306 HEX SCREW SH M3x6 (10)
- 903305 HEX SCREW SFH M3x5 (10)
- 903310 HEX SCREW SFH M3x10 (10)
- 962042 WASHER S 4x6x0.1 (10)
- 970050 O-RING 5x1 (10)
- 304900 XRAY GEAR DIFFERENTIAL - SET
- 301154 T4F'20 GRAPHITE CHASSIS 2.2MM
- 301155 T4F'20 ALU FLEX CHASSIS 2.0MM - SWISS 7075 T6 (OPTION)

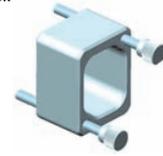
2. CENTRAL TRANSMISSION



903305
SFH M3x5

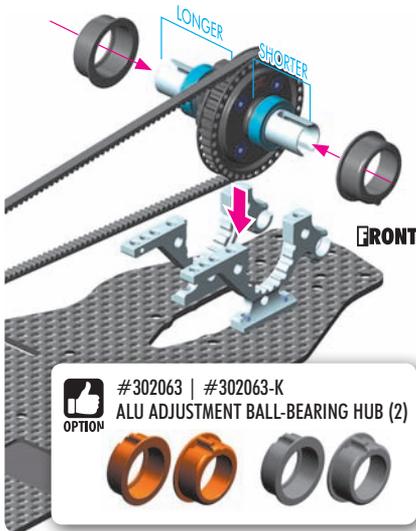


#183001
HUDY PROFESSIONAL BULKHEAD ALIGNMENT TOOL 17MM



To align the bulkheads straight, we suggest using the HUDY Professional Bulkhead Alignment tool.

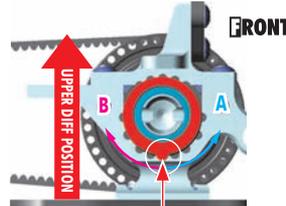
See page 12, step 4



FRONT BELT TENSION ADJUSTMENT

Front diff **UPPER** position - tab in bottom notch - provides **more steering**, but **less front traction**

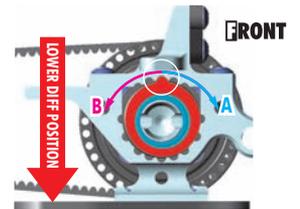
Recommended for **medium-high traction tracks and technical tracks.**



INITIAL POSITION FOR CARPET/ASPHALT
Place tab in this **BOTTOM NOTCH**

Front diff **LOWER** position - tab in top notch - provides **more front traction**, but makes the car **push on-power.**

Recommended for **low-traction tracks.**



TO LOOSEN REAR BELT: Rotate both front nylon hubs in arrow direction **A**
TO TIGHTEN REAR BELT: Rotate both front nylon hubs in arrow direction **B**



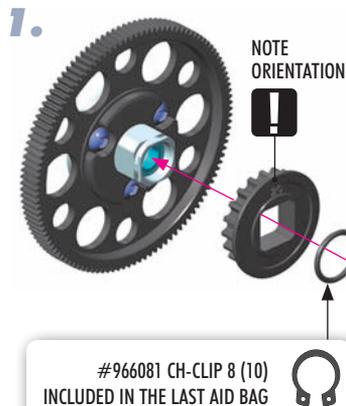
902303
SH M3x4



970050
0.5x1



966081
CH-CLIP 8



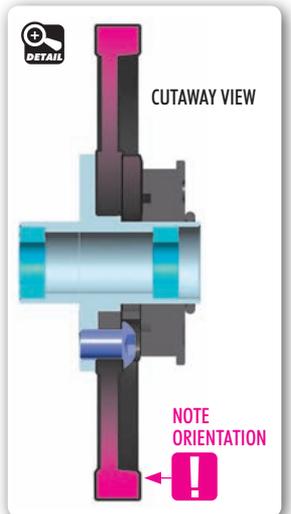
#966081 CH-CLIP 8 (10)
INCLUDED IN THE LAST AID BAG

Another alternative to secure the pulley on the layshaft is to use the Clip which is included in the "Last Aid" Bag. To mount the clip on the layshaft, you have to use special Snap Ring Pliers.



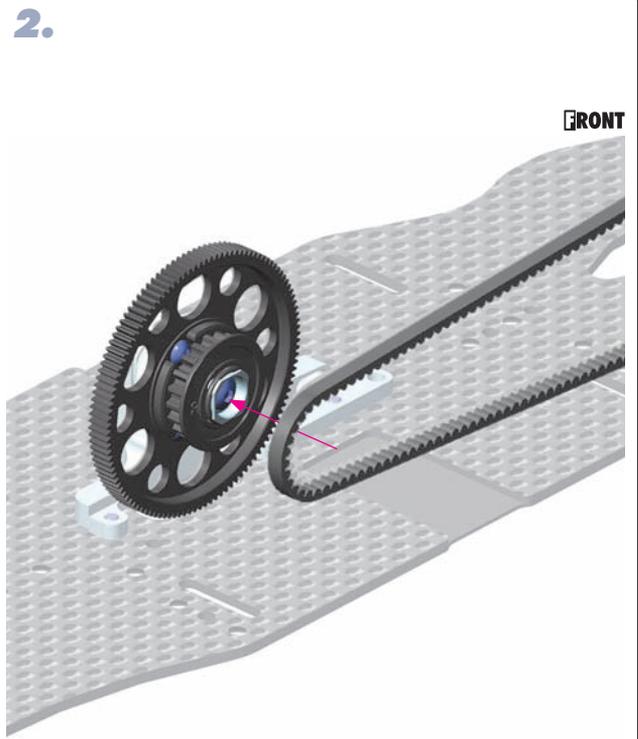
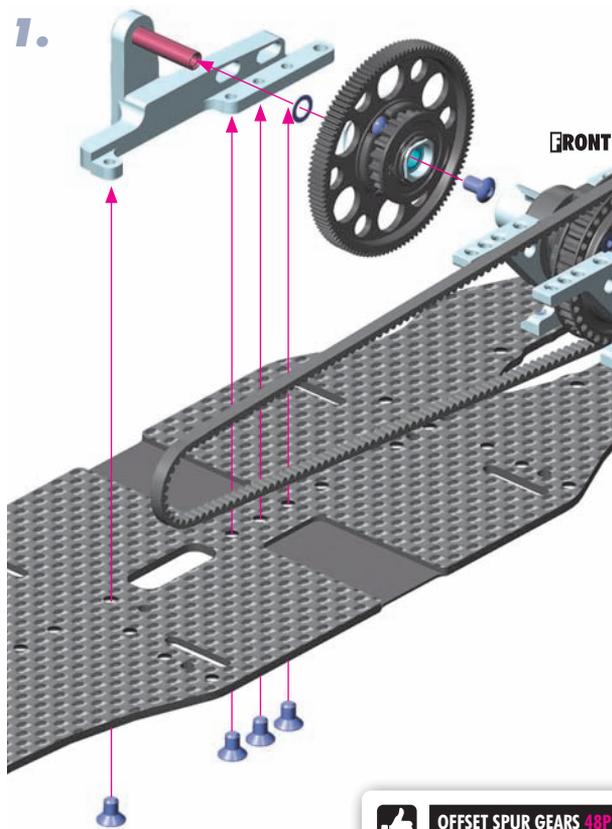
OPTION

#305578-0
FIXED PULLEY 20T
GRAPHITE (2)



GEARING ADJUSTMENT

2. CENTRAL TRANSMISSION



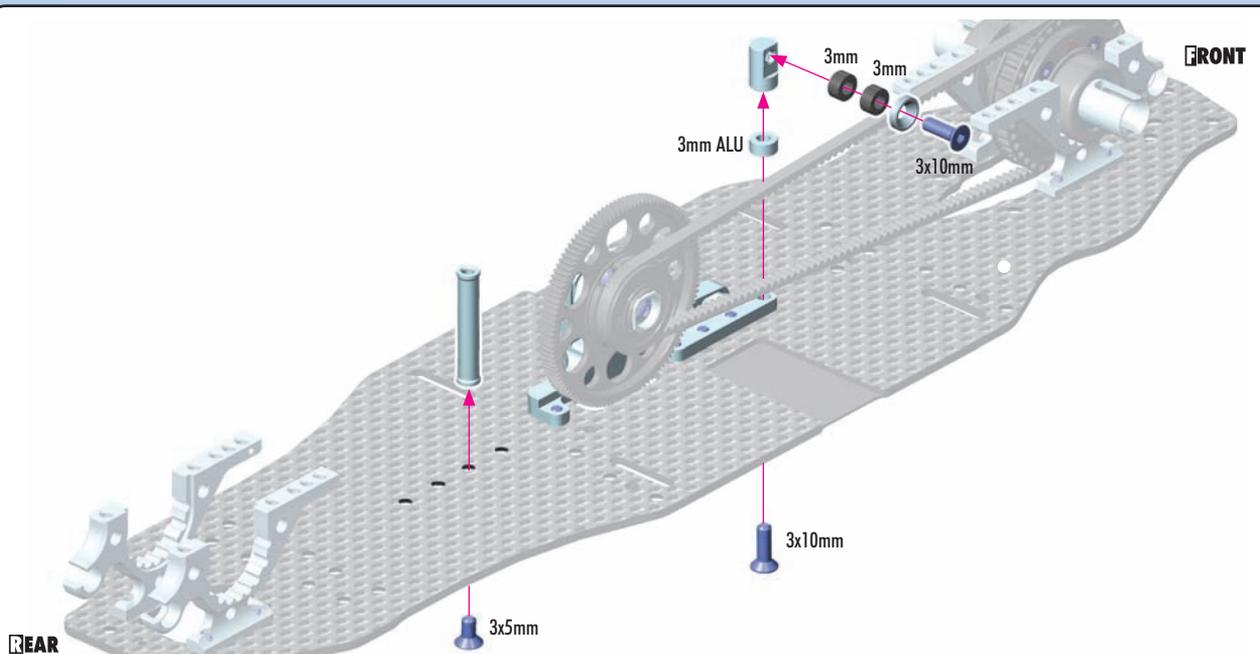
OFFSET SPUR GEARS 48P

#305772	72T	OPTION
#305776	76T	OPTION
#305778	78T	OPTION
#305779	79T	OPTION
#305781	81T	OPTION
#305784	84T	OPTION
#305784-0	84T	OPTION

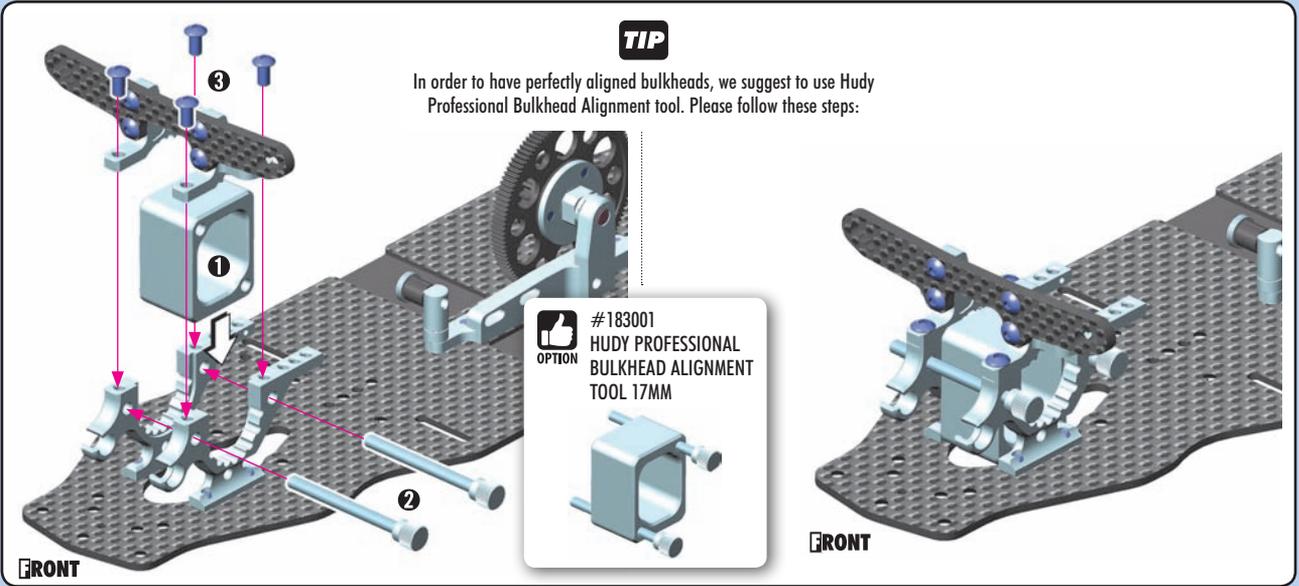
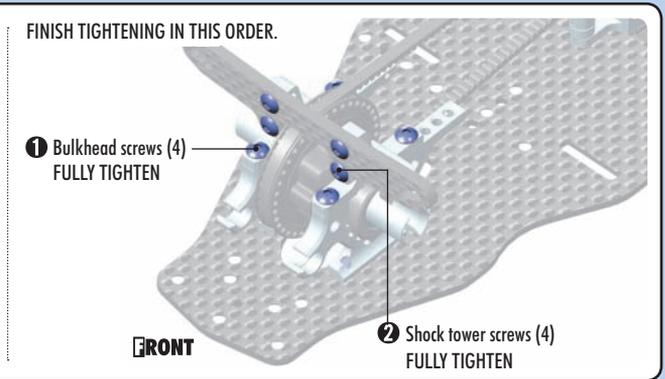
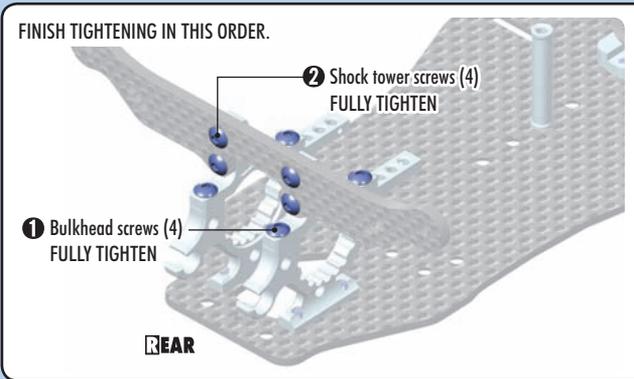
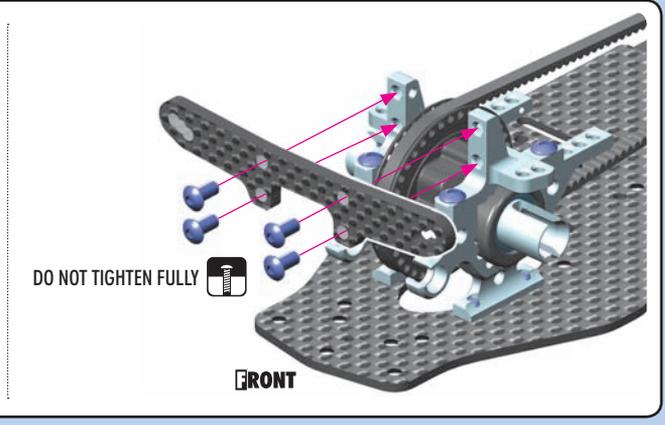
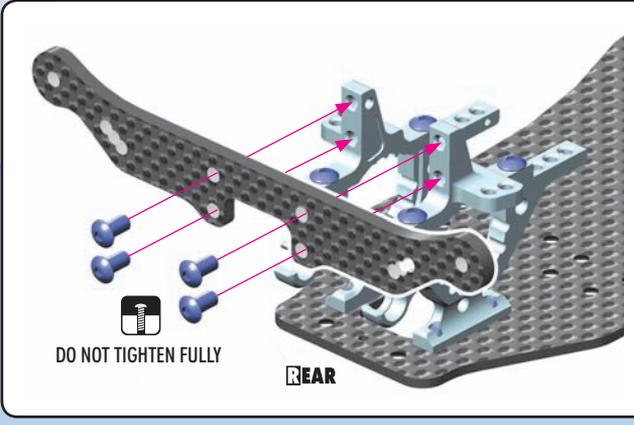
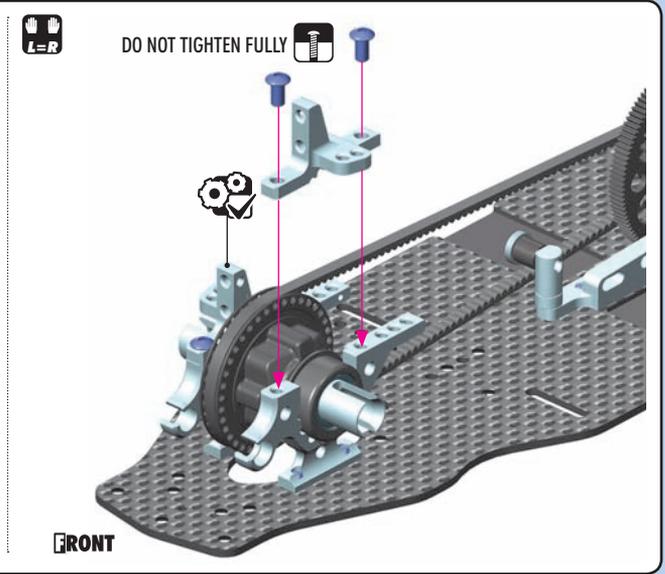
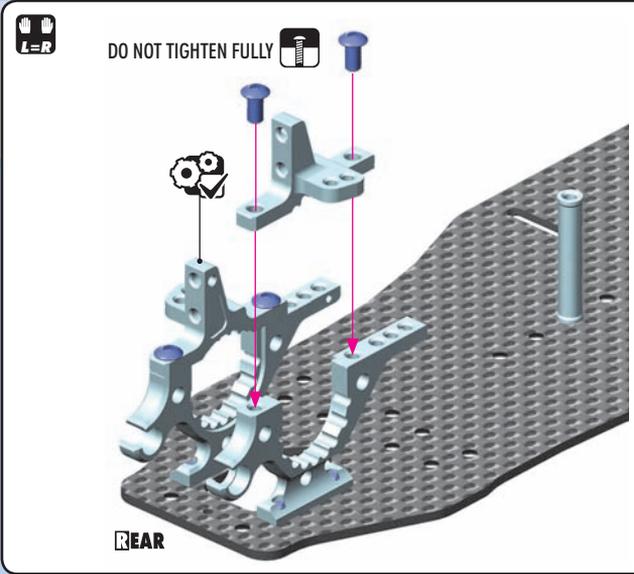


OFFSET SPUR GEARS 64P

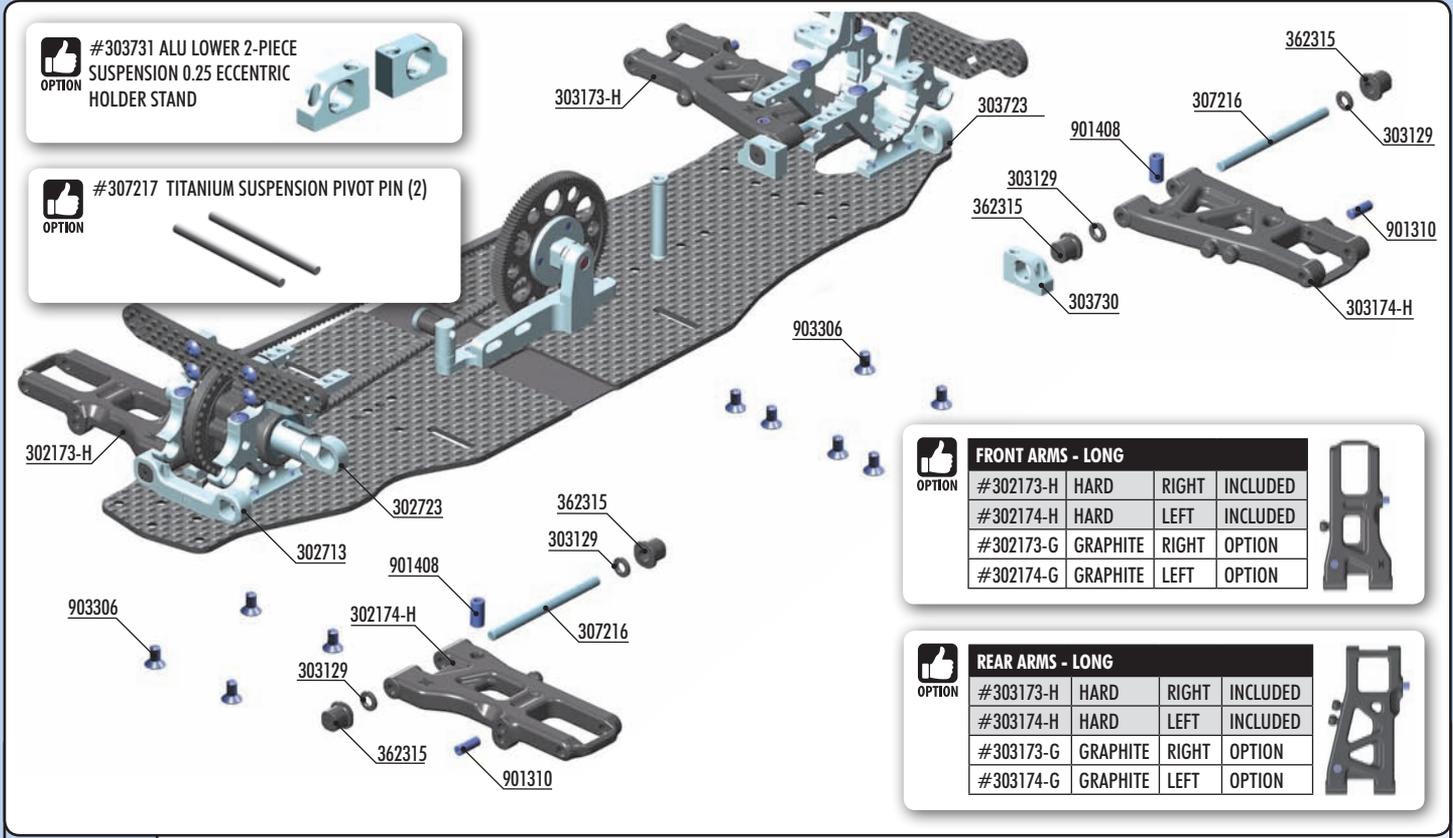
#305860	90T	OPTION
#305862	92T	OPTION
#305866	96T	OPTION
#305866-0	96T	OPTION
#305869	99T	OPTION
#305870	100T	INCLUDED
#305870-0	100T	OPTION
#305874	104T	OPTION
#305876	106T	OPTION
#305878	108T	OPTION
#305880	110T	OPTION
#305880-0	110T	OPTION
#305882	112T	OPTION
#305884	114T	OPTION



2. CENTRAL TRANSMISSION



3. FRONT & REAR SUSPENSION



OPTION

FRONT ARMS - LONG			
#302173-H	HARD	RIGHT	INCLUDED
#302174-H	HARD	LEFT	INCLUDED
#302173-G	GRAPHITE	RIGHT	OPTION
#302174-G	GRAPHITE	LEFT	OPTION

OPTION

REAR ARMS - LONG			
#303173-H	HARD	RIGHT	INCLUDED
#303174-H	HARD	LEFT	INCLUDED
#303173-G	GRAPHITE	RIGHT	OPTION
#303174-G	GRAPHITE	LEFT	OPTION

BAG

03

- | | | | |
|----------|--|--------|--|
| 302173-H | FRONT SUSPENSION ARM LONG RIGHT - HARD | 303730 | ALU REAR LOWER 2-PIECE SUSPENSION HOLDER - FRONT (1) |
| 302174-H | FRONT SUSPENSION ARM LONG LEFT - HARD | 307216 | SUSPENSION PIVOT PIN (2) |
| 302713 | ALU FRONT LOWER 1-PIECE SUSPENSION HOLDER - FRONT - FF | 362315 | ECCENTRIC BUSHING SET (2) |
| 302723 | ALU FRONT LOWER 1-PIECE SUSPENSION HOLDER - REAR - FR | | |
| 303129 | COMPOSITE SET OF WHEELBASE SHIMS (3x1MM; 1x2MM) (2) | 901310 | HEX SCREW SB M3x10 (10) |
| 303173-H | REAR SUSPENSION ARM LONG RIGHT - HARD | 901408 | HEX SCREW SB M4x8 (10) |
| 303174-H | REAR SUSPENSION ARM LONG LEFT - HARD | 903306 | HEX SCREW SFH M3x6 (10) |
| 303723 | ALU REAR LOWER 1-PIECE SUSPENSION HOLDER - REAR - RR | | |

2x **L=R** **REAR ARMS**

901310 SB M3x10

901408 SB M4x8

SET-UP BOOK

REAR DOWNSTOP ADJUSTMENT

OPTION

REAR ARMS - LONG			
#303173-H	HARD	RIGHT	INCLUDED
#303174-H	HARD	LEFT	INCLUDED
#303173-G	GRAPHITE	RIGHT	OPTION
#303174-G	GRAPHITE	LEFT	OPTION

2x **L=R** **FRONT ARMS**

901310 SB M3x10

901408 SB M4x8

SET-UP BOOK

FRONT DOWNSTOP ADJUSTMENT

OPTION

FRONT ARMS - LONG			
#302173-H	HARD	RIGHT	INCLUDED
#302174-H	HARD	LEFT	INCLUDED
#302173-G	GRAPHITE	RIGHT	OPTION
#302174-G	GRAPHITE	LEFT	OPTION

3. FRONT & REAR SUSPENSION

10

303129
SHIM 3x6x1



903306
SFH M3x6

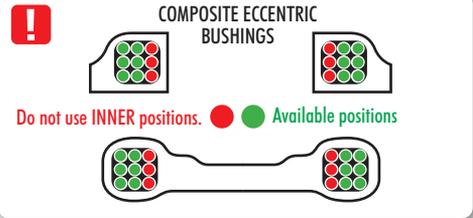
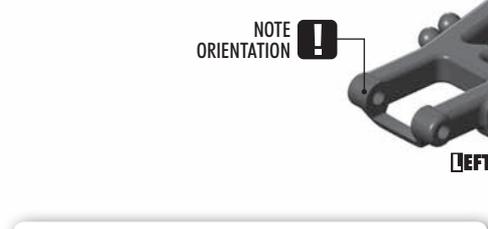
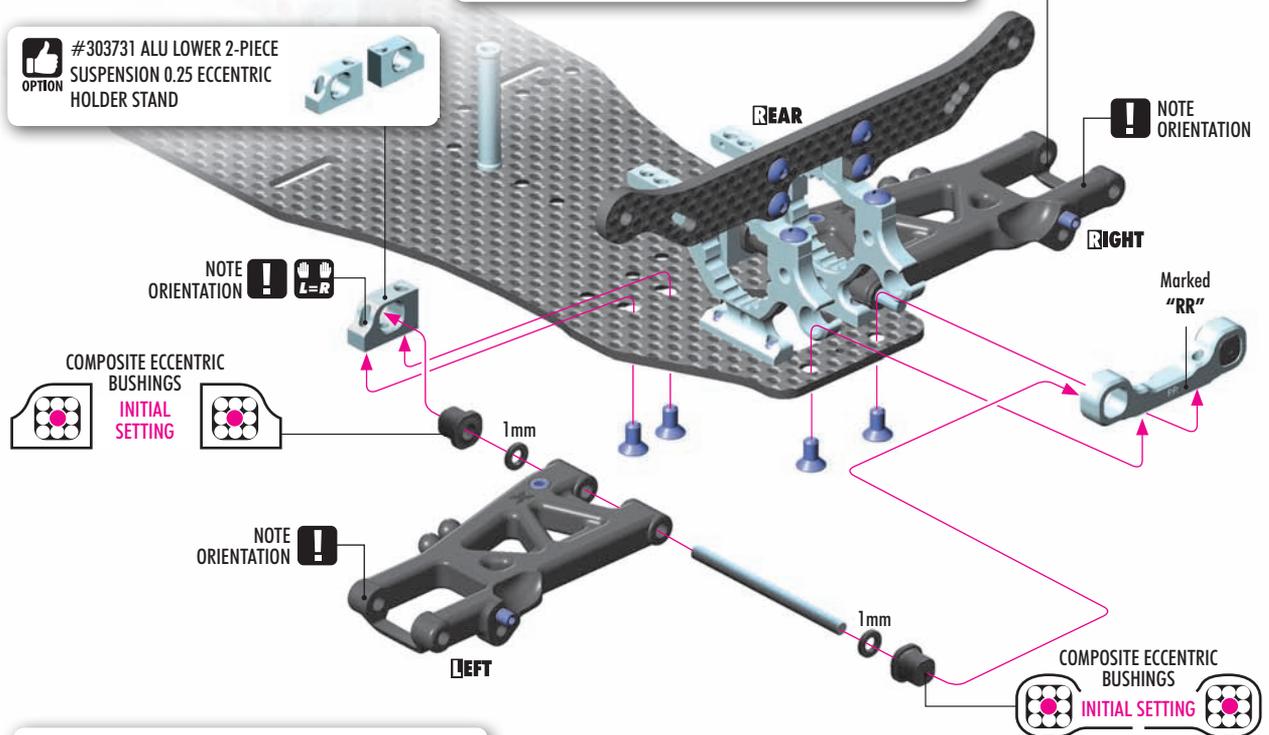
REAR SUSPENSION

It is extremely important that the arms move freely on the pivot pins. If they do not, use the Arm Reamer (3.0mm) to slightly resize the holes in the arms.

#107633 HUDY Arm Reamer 3.0mm

OPTION #303731 ALU LOWER 2-PIECE SUSPENSION 0.25 ECCENTRIC HOLDER STAND

NOTE ORIENTATION



ECCENTRIC BUSHINGS HAVE TWO DIFFERENT OFFSETS FROM THE CENTER

- Middle position = 0.5 mm or 0.5° from center
- Outer position = 1mm or 1° from center

The XRAY rear alu lower suspension holders provide even greater range of adjustment for the rear suspension. Using different combinations of eccentric bushings, fine adjustment of rear squat, rear toe-in, rear roll center, and rear track-width can be obtained. For more information about the influence of rear squat, rear toe-in, rear roll center and rear track-width on car handling, please refer to HUDY Set-up Book.

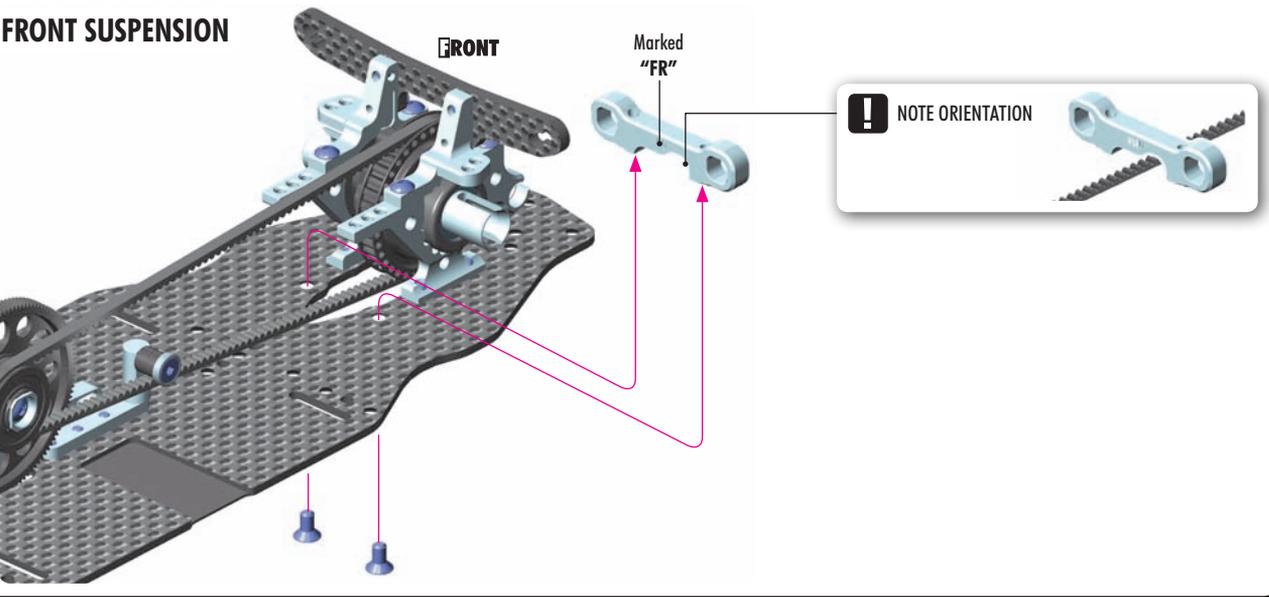
SET-UP BOOK

TOE-IN
TRACK-WIDTH
WHEELBASE
ROLL CENTER
ANTI-SQUAT
PRO-SQUAT

FRONT SUSPENSION



903306
SFH M3x6



3. FRONT & REAR SUSPENSION

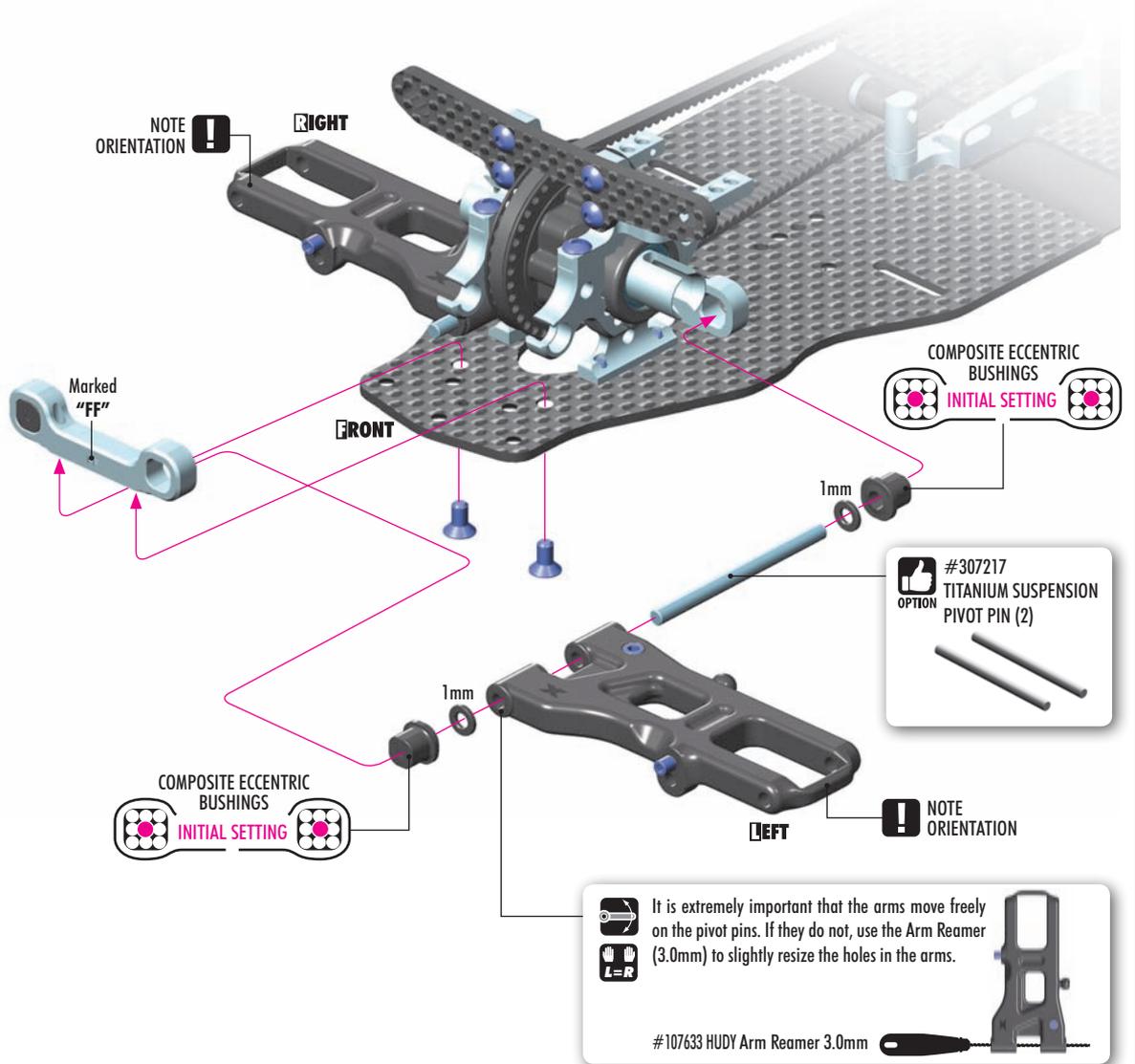
10

303129
SHIM 3x6x1

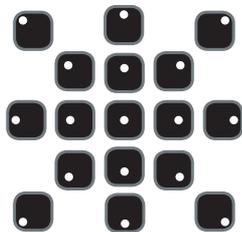


903306
SFH M3x6

FRONT SUSPENSION



All possible mounting alternatives of eccentric bushings



ECCENTRIC BUSHINGS HAVE TWO DIFFERENT OFFSETS FROM THE CENTER.

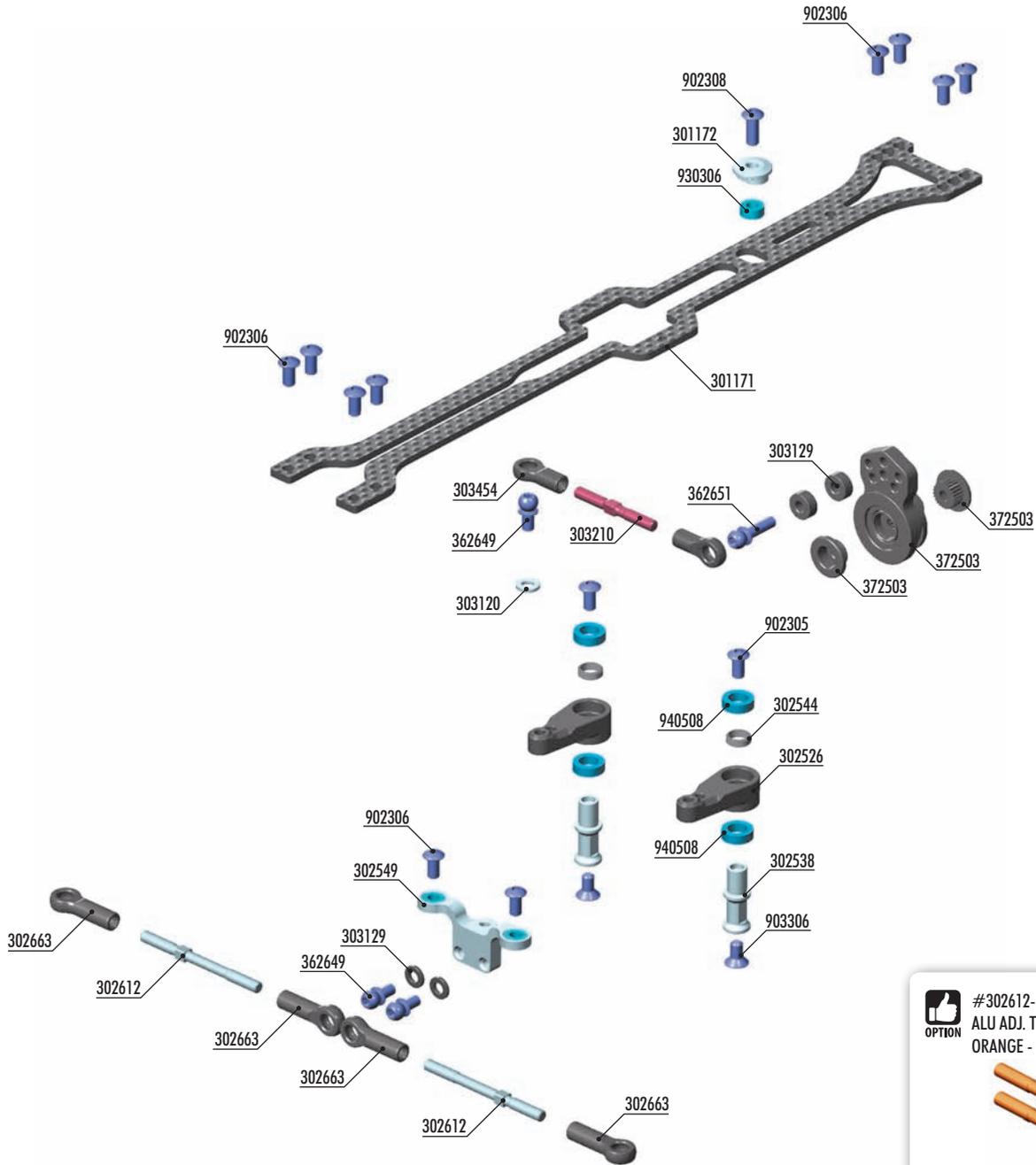
- Middle position = 0.5 mm or 0.5° from center
- Outer position = 1mm or 1° from center

The XRAY front alu lower suspension holders provide even greater range of adjustment for the front suspension. Using different combinations of eccentric bushings, fine adjustment of front anti-squat, front kick-up, front toe-in, front roll center, and front track-width can be obtained. For more information about the influence of front anti-dive, front kick-up, front toe-in, front roll center and front track-width on car handling, please refer to HUDY Set-up Book.

SET-UP BOOK

TOE-IN
TRACK-WIDTH
WHEELBASE
ROLL CENTER
ANTI-DIVE
KICK-UP

4. STEERING



#302525
ALU DUAL-SERVO SAVER ARM



#303071
BELT TENSIONER



#302525
ALU SHIM FOR RADIAL PLAY ADJ. OF STEERING ARM - ORANGE (2)



#302612-0
ALU ADJ. TURNBUCKLE M3 L/R 39mm
ORANGE - SWISS 7075 T6 (2)



#302610
ADJ. TURNBUCKLE L/R 40mm
HUDY SPRING STEEL™ (2)



BAG

04

- 301171 T4F'20 GRAPHITE UPPER DECK 2.0MM
- 301172 ALU UPPER DECK COLLAR FOR FLEX ELIMINATION
- 302526 COMPOSITE DUAL SERVO SAVER ARM
- 302538 T4F'20 ALU STEERING POST FOR DUAL SERVO SAVER (2)
- 302544 ALU SHIM FOR RADIAL PLAY ADJUSTMENT OF STEERING ARM (2)
- 302549 T4F'20 ALU STEERING PLATE FOR DUAL-SERVO SAVER
- 302612 ALU ADJ. TURNBUCKLE M3 L/R 39 MM - SWISS 7075 T6 (2)
- 302663 COMPOSITE BALL JOINT 5 MM - OPEN - V2 (8)
- 303120 SET OF ALU SHIM (0.5MM, 1.5MM, 2.5MM)
- 303129 COMPOSITE SET OF SHIMS (3x1MM; 1x2MM) (2)
- 303210 REAR TURNBUCKLE L/R 26 MM - HUDY SPRING STEEL (2)
- 303454 BALL JOINT 4.9MM - OPEN (4)

- 362649 BALL END 4.9MM WITH THREAD 5MM (2)
- 362651 BALL END 4.9MM WITH THREAD 8MM (2)
- 372503 COMPOSITE SERVO SAVER - X-STIFF - SET - V2
- 902305 HEX SCREW SH M3x5 (10)
- 902306 HEX SCREW SH M3x6 (10)
- 902308 HEX SCREW SH M3x8 (10)
- 903306 HEX SCREW SFH M3x6 (10)
- 930306 BALL-BEARING 3x6x2.5 STEEL-SEALED - OILED (2)
- 940508 BALL-BEARING 5x8x2.5 RUBBER-SEALED - OILED (2)

4. STEERING

2x STEERING LINKS

LEFT THREAD RIGHT THREAD

2x L=R

65.4mm

OPTION #302612-0
ALU ADJ. TURNBUCKLE M3
L/R 39mm ORANGE - SWISS
7075 T6 (2)

OPTION #302610
ADJ. TURNBUCKLE L/R 40mm
HUDY SPRING STEEL™ (2)

SERVO LINK
Adjust servo link to fit your servo

LEFT THREAD RIGHT THREAD

approximately 47mm

902306
SH M3x6

930306
BB 3x6x2.5

940508
BB 5x8x2.5

NOTE ORIENTATION

BEARING OIL (HUDY #106230)

NOTE ORIENTATION

NOTE ORIENTATION

! Tighten the screws gently but fully, and then loosen 1/3 turn so the composite dual-servo saver moves freely.

1 tighten fully
2 loosen 1/3 cw
3 check free movement

1/3
(120° CCW)

OPTION #302525
ALU DUAL SERVO SAVER ARM

We recommend using the aluminum dual-servo saver arms when better steering response is needed. Also recommended for asphalt tracks.

10

303129
SHIM 3x6x1

2x L=R

TIP Install the pivot balls with Professional Multi Tool (HUDY #183011)

NOTE ORIENTATION

5mm THREAD

INITIAL SETTING (1mm shim)

NOTE ORIENTATION

TIP

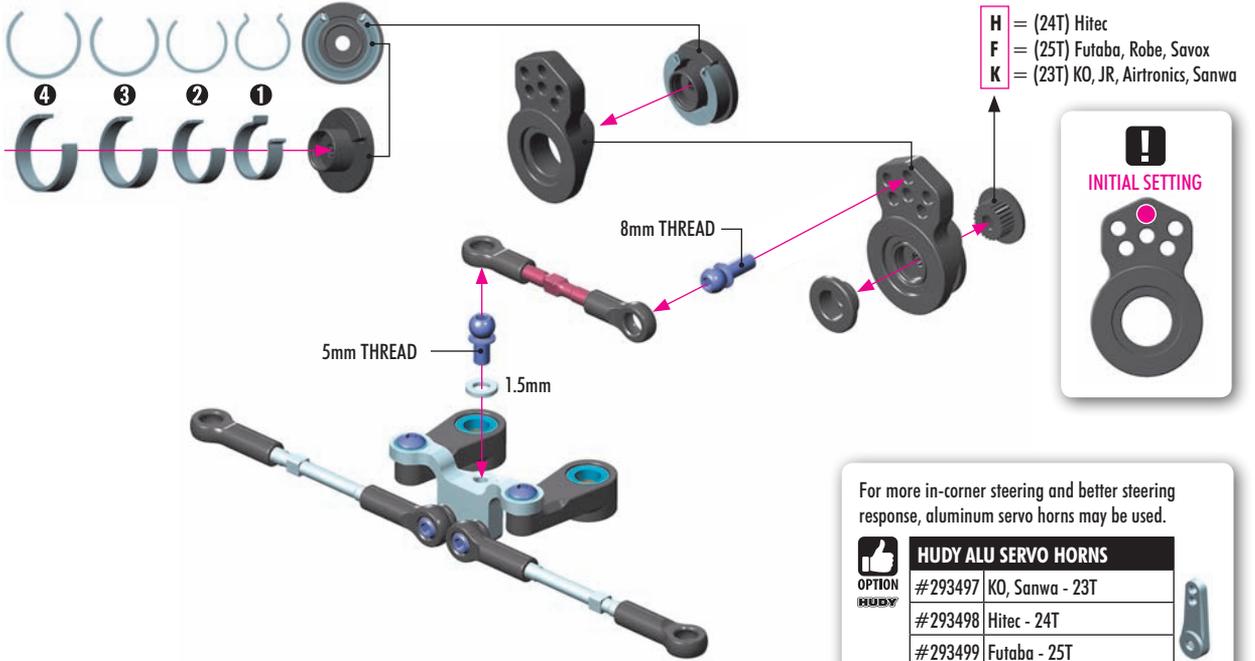
To change Ackermann angle, use 2 identical shims (of same thickness) between the alu steering plate and ball ends.

1mm 1mm 1mm 2mm

4. STEERING

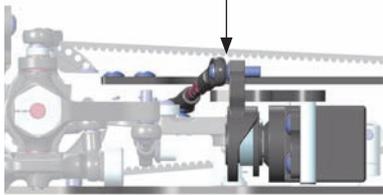


303125
SHIM 3x6x1.5

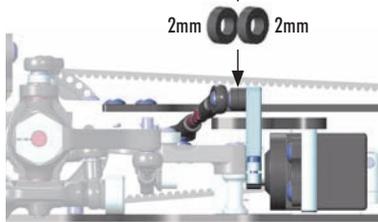


TO MAKE SURE THAT STEERING LINK IS NOT TOUCHING THE STEERING BRIDGE USE:

! No shim when using composite servo saver.



! Use 2x2mm composite shims when using optional Hudy aluminum servo arm.



For more in-corner steering and better steering response, aluminum servo horns may be used.



HUDY ALU SERVO HORNS

#293497 KO, Sanwa - 23T

#293498 Hitec - 24T

#293499 Futaba - 25T

HUDY CLAMP ALU SERVO HORNS

#293404 KO, Sanwa - 23T

#293405 Hitec - 24T

#293406 Futaba - 25T



HUDY ALU SERVO HORNS

#293501 KO, Sanwa - 23T

#293502 Hitec - 24T

#293503 Futaba - 25T

HUDY CLAMP ALU SERVO HORNS

#293407 KO, Sanwa - 23T

#293408 Hitec - 24T

#293409 Futaba - 25T



IMPORTANT!

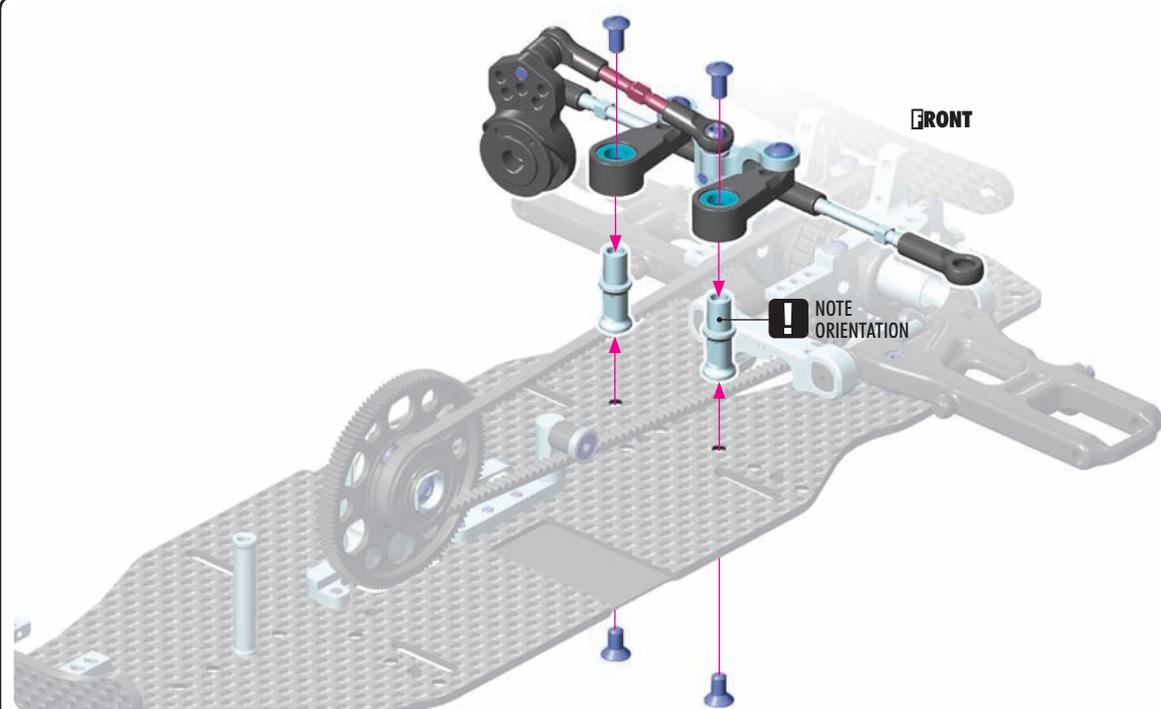
When than aluminum horn is used, the steering servo saver is not used. This increases the risk of breaking the servo in serious crashes.



902305
SH M3x5



903306
SFH M3x6





902306
SH M3x6



902308
SH M3x8



930306
BB 3x6x2.5

TOP DECK FLEX SETTINGS

The new feature of the top deck is the flex setting adjustment.
There are three different flex setting alternatives.

SOFT



Post is not connected to the top deck. This allows maximum flex setting and provides maximum steering characteristics. However, the car is less stable on-power.

MEDIUM



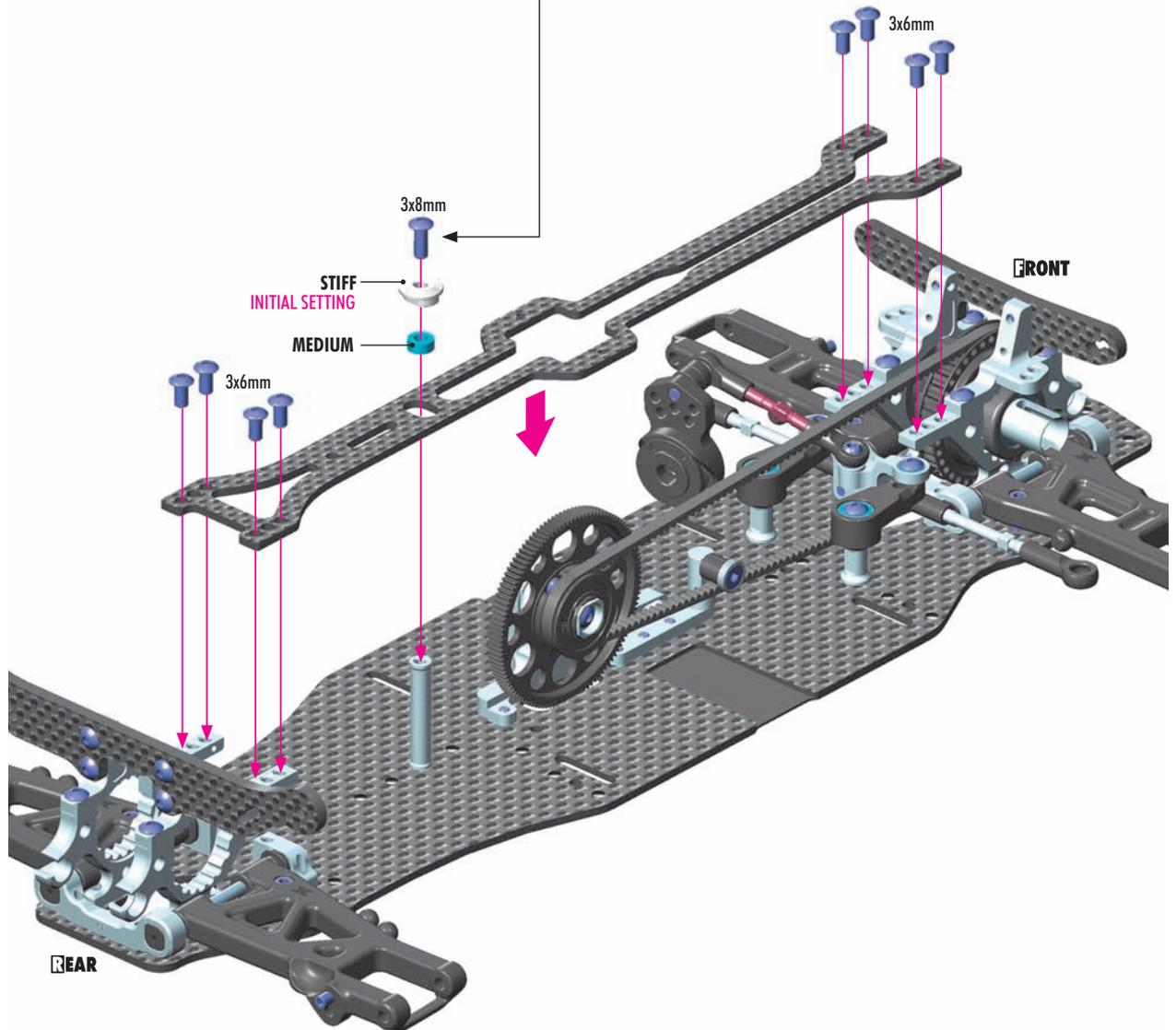
Post is connected to the top deck via ball bearing. This allows the top deck to flex to the sides but not to the front/rear. This setting eliminates a bit of steering but improves stability.

STIFF

INITIAL SETTING



Post is connected to the top deck via aluminum bushing. This setting provides maximum stability as it stiffens the entire car and eliminates flex to sides and front/rear.



CHASSIS FLEX SETTING
TOP DECK SETTING

5. FRONT & REAR TRANSMISSION



DRIVE SHAFTS

#305332	52MM - ECS
#305333	50MM - ECS

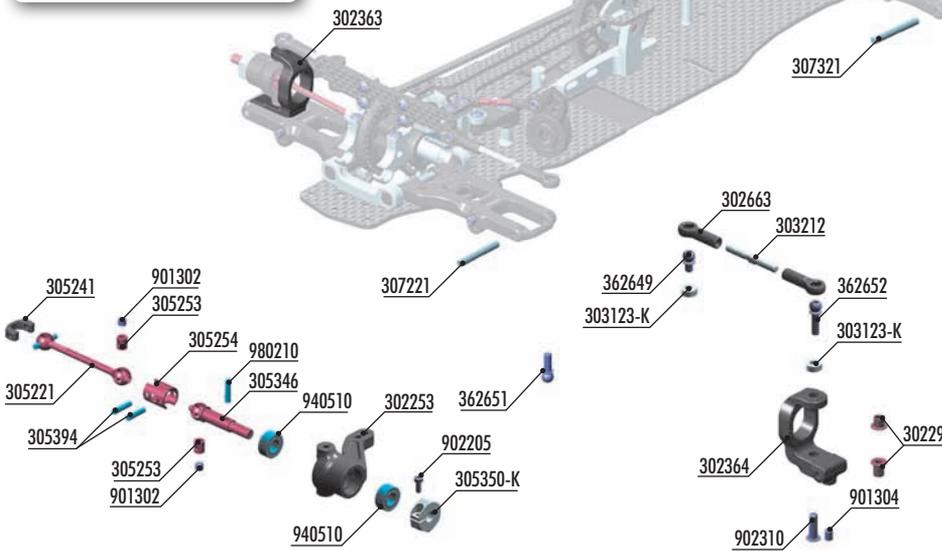
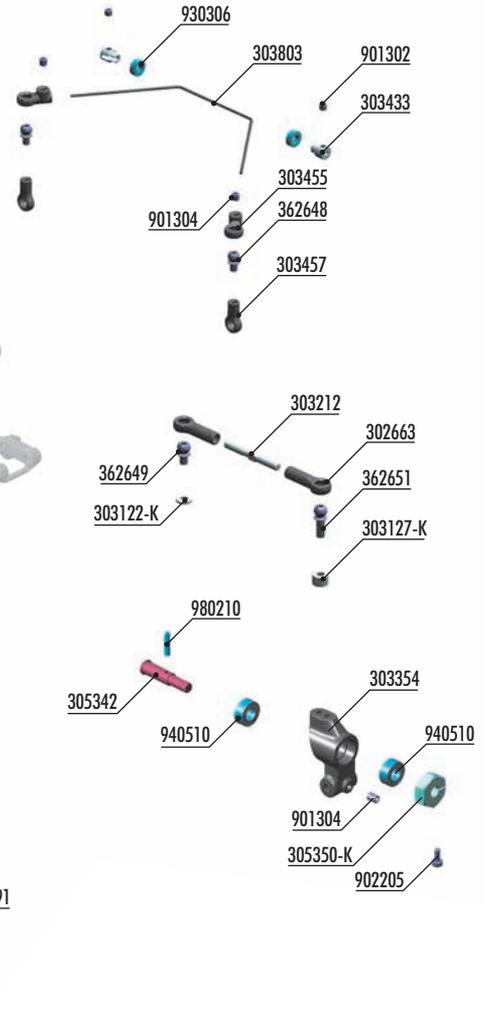


#309002
SET OF CERAMIC
BALL-BEARINGS (14)



STEERING BLOCKS

#302252	MEDIUM	OPTION
#302253	HARD	INCLUDED
#302254	GRAPHITE	OPTION
#302202	ALU - SET	OPTION



#305242
DRIVE SHAFT REPLACEMENT CAP 3.5MM
ORANGE - STRONG (4)



#303212-0
ALU TURNBUCKLE L/R 26mm
ORANGE - SWISS 7075 T6 (2)



#307222 TITANIUM FRONT ARM PIVOT PIN (2)
#307322 TITANIUM REAR ARM PIVOT PIN (2)



#303210
TURNBUCKLE M3 L/R 26mm
HUDY SPRING STEEL™ (2)



UPRIGHTS

#303351	1° - R	MEDIUM	2-HOLE	OPTION
#303352	0° - R/L	MEDIUM	2-HOLE	OPTION
#303353	1° - R	HARD	2-HOLE	OPTION
#303354	0° - R/L	HARD	2-HOLE	INCLUDED
#303360	0° - R/L	GRAPHITE	2-HOLE	OPTION
#303361	1° - L	MEDIUM	2-HOLE	OPTION
#303362	0° - R/L	MEDIUM	1-HOLE	OPTION
#303363	1° - L	HARD	2-HOLE	OPTION
#303364	0° - R/L	HARD	1-HOLE	OPTION
#303358	1° - R/L	ALU	4-HOLE	OPTION
#303359	2° - R/L	ALU	4-HOLE	OPTION



BAG

05

- 302253 COMPOSITE STEERING BLOCK - HARD
- 302291 STEEL STEERING BUSHING (2+2)
- 302363 COMPOSITE C-HUB RIGHT - 4° DEG. - MEDIUM - V2
- 302364 COMPOSITE C-HUB LEFT - 4° DEG. - MEDIUM - V2
- 302663 COMPOSITE BALL JOINT 4.9MM - OPEN - V2 (8)
- 302814 ANTI-ROLL BAR FOR BALL-BEARINGS - FRONT 1.4 MM
- 303122-K ALU SHIM 3x6x1.0MM - BLACK (10)
- 303123-K ALU SHIM 3x6x2.0MM - BLACK (10)
- 303127-K ALU SHIM 3x6x4.0MM - BLACK (10)
- 303212 ALU ADJ. TURNBUCKLE M3 L/R 26 MM - SWISS 7075 T6 (2)
- 303354 COMPOSITE UPRIGHT 0° OUTBOARD TOE-IN - HARD
- 303433 ALU ANTI-ROLL BAR BUSHING - 6MM (2)
- 303455 COMPOSITE ANTI-ROLL BAR BALL JOINT 4.9 MM (4)
- 303457 BALL JOINT 4.9MM - EXTRA SHORT OPEN (4)
- 303803 ANTI-ROLL BAR FOR BALL BEARINGS - REAR 1.3 MM
- 305221 ECS (ES) DRIVE SHAFT 51MM FOR 2MM PIN - HUDY SPRING STEEL™ (1)
- 305241 DRIVE SHAFT REPLACEMENT CAP 3.5 MM (4)
- 305253 ECS DRIVE SHAFT COUPLING FOR 2MM PIN - HUDY SPRING STEEL™
- 305254 ECS (ES) DRIVE SHAFT CASE FOR 2MM PIN - HUDY SPRING STEEL™
- 305334 ECS ES (ES) DRIVE SHAFT 51MM - HUDY SPRING STEEL™ - SET
- 305342 T4F DRIVE AXLE - HUDY SPRING STEEL™

- 305346 ECS DRIVE AXLE FOR 2MM PIN - HUDY SPRING STEEL™
- 305350-K ALU WHEEL HUB - BLACK (2)
- 305394 ECS DRIVE SHAFT PIN 2 x 9 WITH FLAT SPOT (2)
- 307221 FRONT ARM PIVOT PIN (2)
- 307321 REAR ARM PIVOT PIN (2)
- 362648 BALL END 4.9MM WITH THREAD 4MM (2)
- 362649 BALL END 4.9MM WITH THREAD 5MM (2)
- 362651 BALL END 4.9MM WITH THREAD 8MM (2)
- 362652 BALL END 4.9MM WITH THREAD 10MM (2)
- 901302 HEX SCREW SB M3x2.5 (10)
- 901304 HEX SCREW SB M3x4 (10)
- 902205 HEX SCREW SH M2x5 (10)
- 902310 HEX SCREW SH M3x10 (10)
- 930306 BALL-BEARING 3x6x2.5 STEEL-SEALED - OIL (2)
- 940510 BALL-BEARING 5x10x4 RUBBER SEALED - OIL (2)
- 980210 PIN 2x10 (10)

5. FRONT & REAR TRANSMISSION



901302
SB M3x2.5



305394
P 2x9

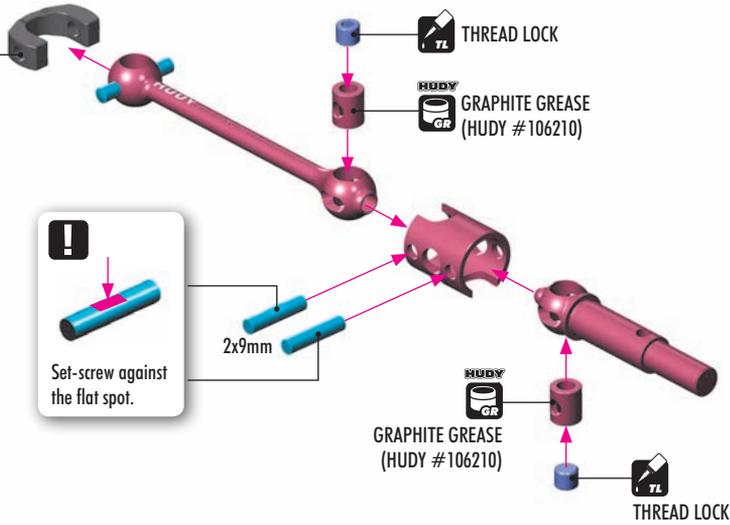
REAR TRANSMISSION

TIP

For easy installation of the #305241 plastic caps, use pliers as shown.

!

Set-screw against the flat spot.



OPTION

#305242
DRIVE SHAFT REPLACEMENT CAP
3.5MM ORANGE - STRONG (4)

ECS DRIVE SHAFTS

ECS drive shafts are available in 51mm length in kit, or optional 50mm & 52mm lengths. The ECS drive shafts were developed to decrease front wheel vibration when racing thus providing a much smoother and quieter ride and increased steering.

OPTION

DRIVE SHAFTS	
#305332	52MM - ECS
#305333	50MM - ECS

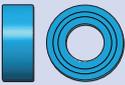
Longer drive shafts (52mm) make the car easier to drive because they give more traction and better stability, mainly in chicanes. However, the car will understeer more than with shorter (50mm) shafts which give a lot of steering and make the car more aggressive. Both left & right shafts should ALWAYS be the same length at one end of the car (front or rear).

52mm shafts are recommended for **carpet high-traction** tracks.
51mm shafts are recommended for **carpet tracks and large asphalt** tracks.
50mm shafts are recommended for **low-traction or tight asphalt** tracks.

The new 51mm drive shafts which are included in the kit are the best compromise between 50 and 52mm lengths.



902205
SH M2x5

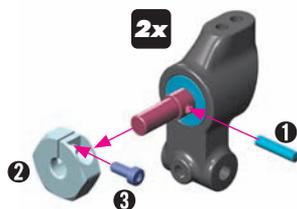
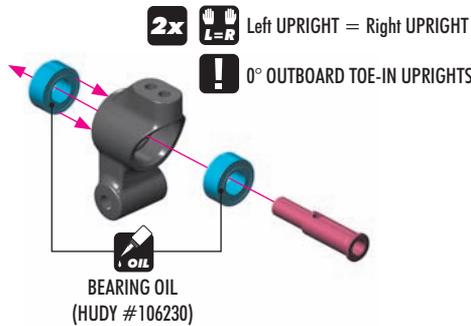


940510
BB 5x10x4



980210
P 2x10

REAR TRANSMISSION



OPTION

UPRIGHTS				
#303351	1° - R	MEDIUM	2-HOLE	OPTION
#303352	0° - R/L	MEDIUM	2-HOLE	OPTION
#303353	1° - R	HARD	2-HOLE	OPTION
#303354	0° - R/L	HARD	2-HOLE	INCLUDED
#303360	0° - R/L	GRAPHITE	2-HOLE	OPTION
#303361	1° - L	MEDIUM	2-HOLE	OPTION
#303362	0° - R/L	MEDIUM	1-HOLE	OPTION
#303363	1° - L	HARD	2-HOLE	OPTION
#303364	0° - R/L	HARD	1-HOLE	OPTION
#303358	1° - R/L	ALU	4-HOLE	OPTION
#303359	2° - R/L	ALU	4-HOLE	OPTION

OPTION

ALU WHEEL HUBS - BLACK (2)		
#305350-K	0 mm	INCLUDED
#305351	-0.75 mm	OPTION
#305352	+0.75 mm	OPTION
#305353	+1.5 mm	OPTION



5. FRONT & REAR TRANSMISSION

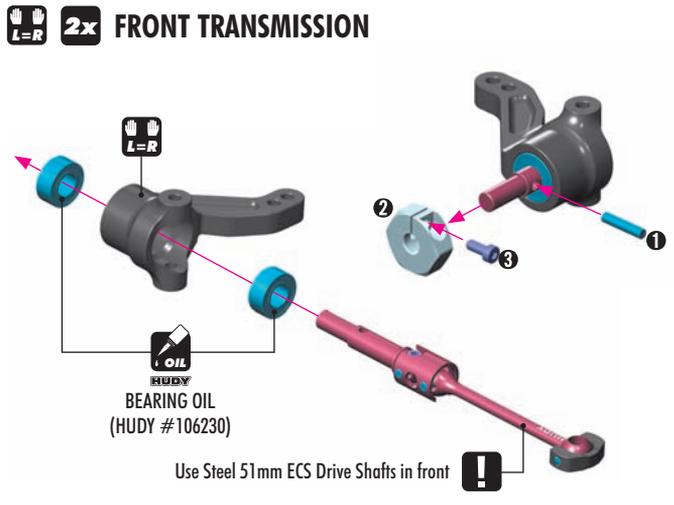
902205
SH M2x5

940510
BB 5x10x4

980210
P 2x10

SET-UP BOOK

REAR TOE-IN
TRACK-WIDTH



OPTION **STEERING BLOCKS**

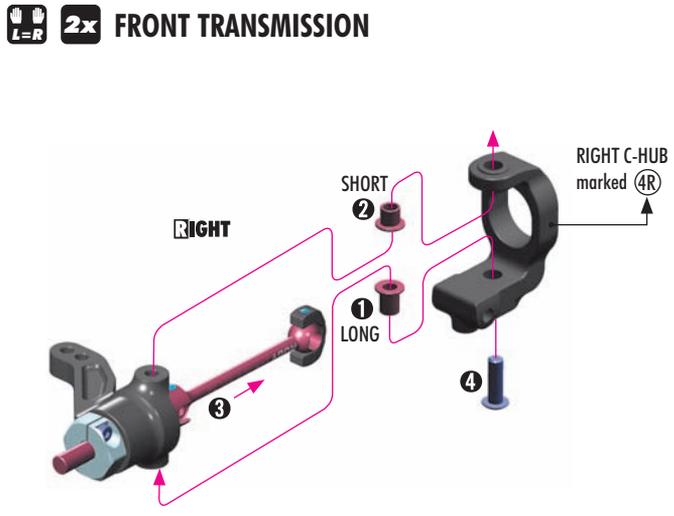
#302252	MEDIUM	OPTION
#302253	HARD	INCLUDED
#302254	GRAPHITE	OPTION
#302202	ALU - SET	OPTION

OPTION #302202
ALU STEERING BLOCK WITH GRAPHITE
EXTENSION PLATES - SET

902310
SH M3x10

SET-UP BOOK

CASTER ADJUSTMENT

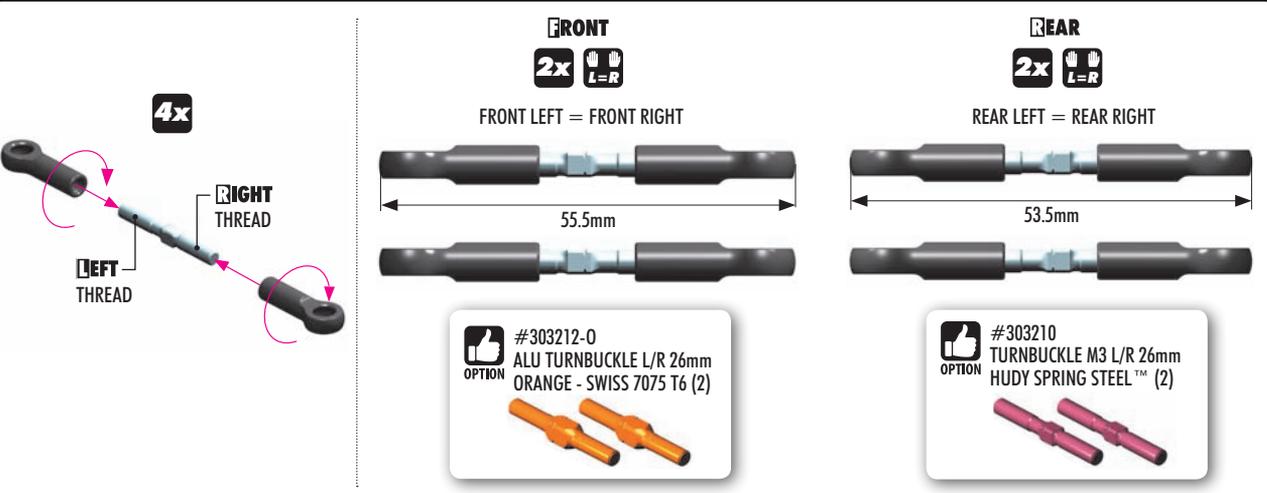


OPTION **C-HUBS FRONT TRANSMISSION**

#302335	2° - RIGHT	ALU	OPTION
#302336	2° - LEFT	ALU	OPTION
#302337	4° - RIGHT	ALU	OPTION
#302338	4° - LEFT	ALU	OPTION
#302339	6° - RIGHT	ALU	OPTION
#302340	6° - LEFT	ALU	OPTION
#302361	2° - RIGHT	MEDIUM	OPTION
#302362	2° - LEFT	MEDIUM	OPTION
#302363	4° - RIGHT	MEDIUM	INCLUDED
#302364	4° - LEFT	MEDIUM	INCLUDED
#302365	6° - RIGHT	MEDIUM	OPTION
#302366	6° - LEFT	MEDIUM	OPTION
#302371	2° - RIGHT	HARD	OPTION
#302372	2° - LEFT	HARD	OPTION
#302373	4° - RIGHT	HARD	OPTION
#302374	4° - LEFT	HARD	OPTION
#302375	6° - RIGHT	HARD	OPTION
#302376	6° - LEFT	HARD	OPTION
#302383	4° - RIGHT	GRAPHITE	OPTION
#302384	4° - LEFT	GRAPHITE	OPTION

SET-UP BOOK

CAMBER ADJUSTMENT



5. FRONT & REAR TRANSMISSION



303122-K
SHIM 3x6x1



303127-K
SHIM 3x6x4



901304
SB M3x4

REAR SUSPENSION

The information about the optional Active rear suspension is at the end of the manual.

1-HOLE REAR UPRIGHTS (See page 21)

OPTION

An optional 1-hole rear upright is available for fine tuning. This optional upright may be used on high-traction tracks or tracks with long sweepers, since the position of the center hole will allow faster driving through those corners because of better cornering speed.

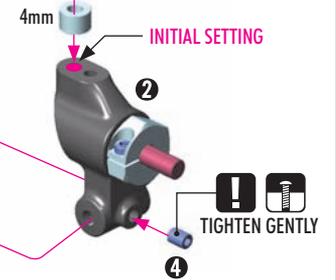
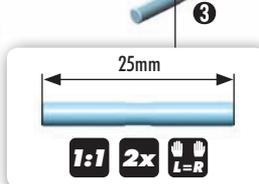
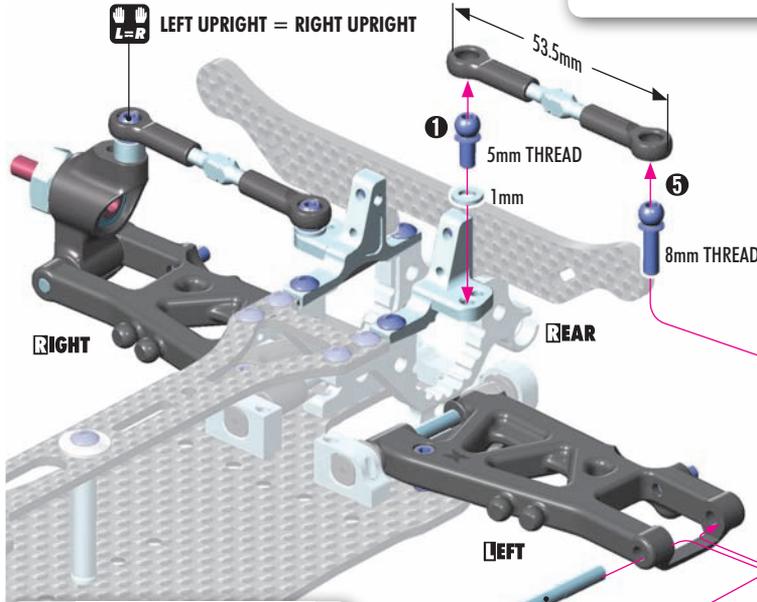


#307322 TITANIUM REAR ARM PIVOT PIN (2)

OPTION



TIP Install the pivot balls with Professional Multi Tool (HUDY #183011)



ROLL CENTER
CAMBER

FRONT SUSPENSION

2x The information about the optional Active front suspension is at the end of the manual.

1-HOLE FRONT UPRIGHTS (See page 21)

OPTION

An optional 1-hole front upright is available for fine tuning. This optional upright may be used on high-traction tracks or tracks with long sweepers, since the position of the center hole will allow faster driving through those corners because of better cornering speed.

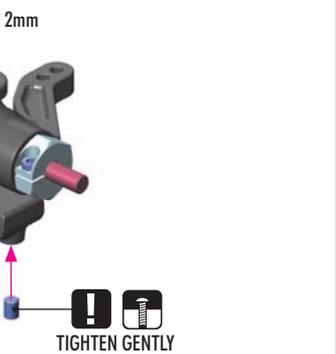
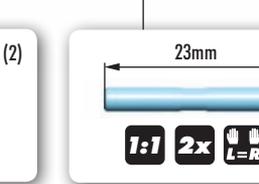
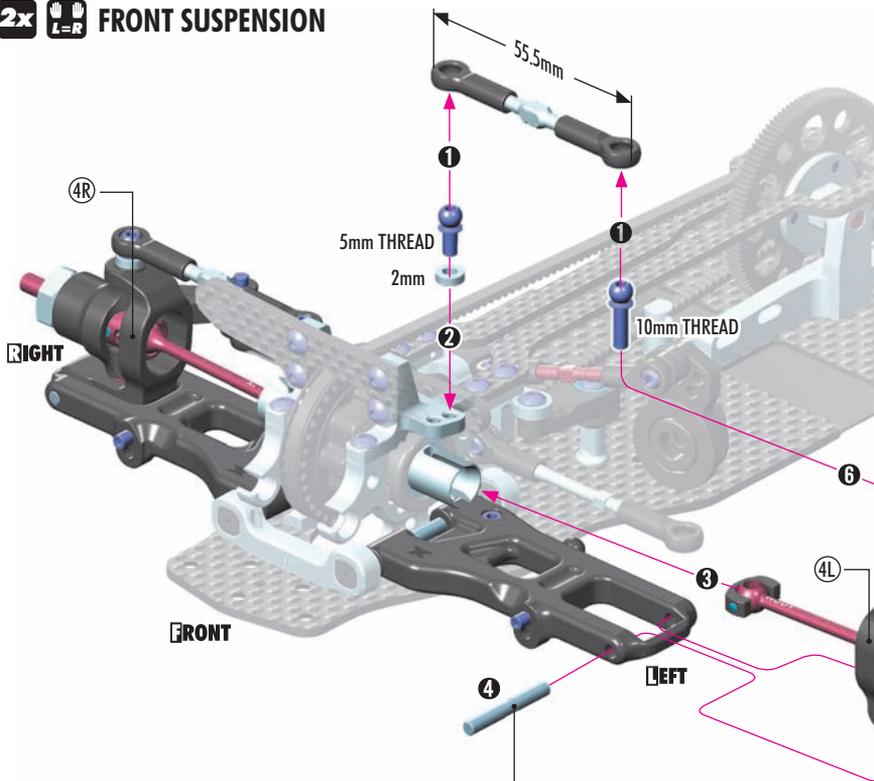


#307222 TITANIUM FRONT ARM PIVOT PIN (2)

OPTION



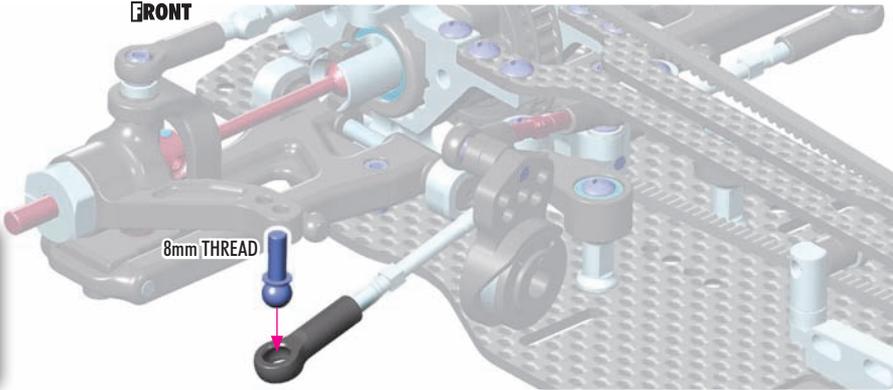
TIP Install the pivot balls with Professional Multi Tool (HUDY #183011)



ROLL-CENTER

5. FRONT & REAR TRANSMISSION

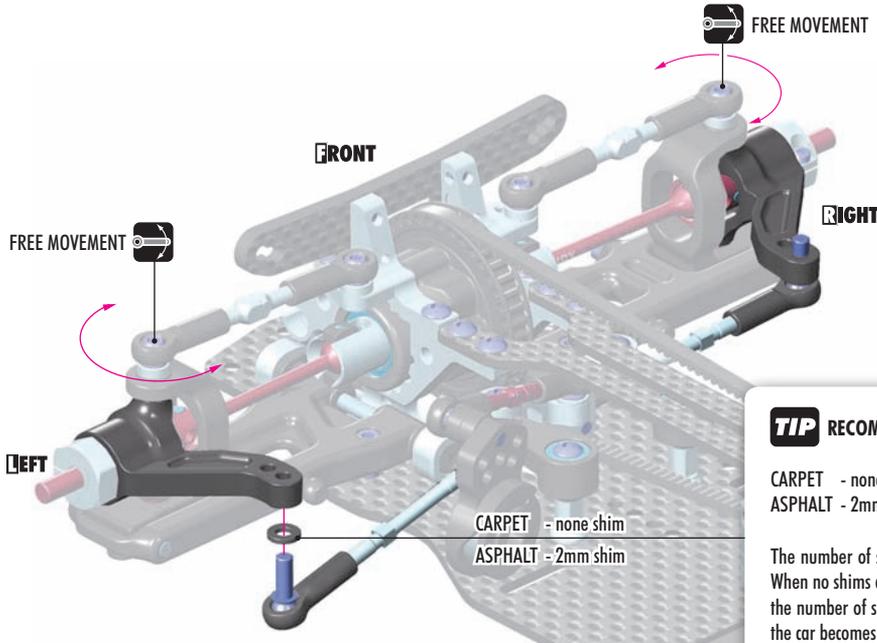
2x  **FRONT**



TIP Install the pivot balls with Professional Multi Tool (HUDY #183011)



L-R **FRONT TRANSMISSION**



INITIAL SETTING



TIP **RECOMMENDED BUMPSTEER SETTINGS:**

CARPET - none shim
 ASPHALT - 2mm thick shim

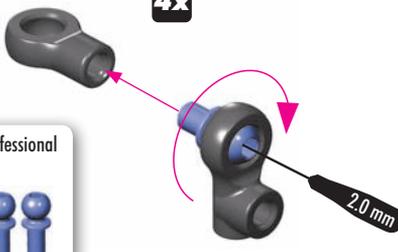
The number of shims changes the angles of the steering linkage. When no shims are used, the car is easy to drive into the corner. As the number of shims is increased, in-corner steering increases but the car becomes more difficult to drive.



4x  **4x**



TIP Install the pivot balls with Professional Multi Tool (HUDY #183011)



2x

BEARING OIL (HUDY #106230)



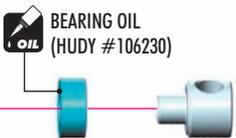
REAR ANTI-ROLL BARS

OPTION	#303801	REAR 1.1mm
	#303802	REAR 1.2mm
INCLUDED	#303803	REAR 1.3mm
	#303804	REAR 1.4mm
	#303805	REAR 1.5mm
	#303806	REAR 1.6mm

FRONT ANTI-ROLL BARS

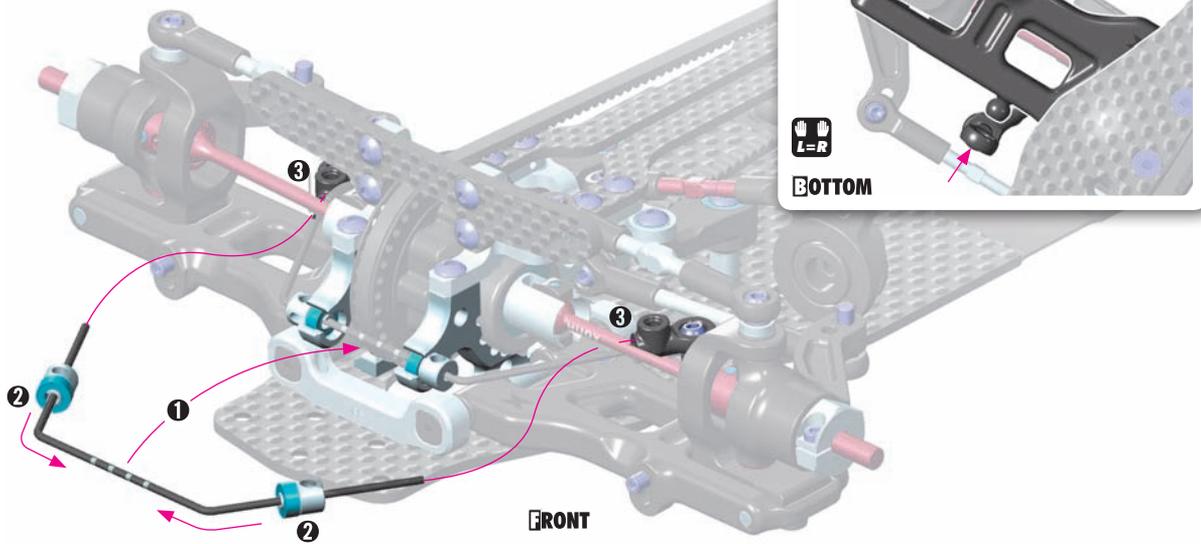
OPTION	#302812	FRONT 1.2mm
	#302813	FRONT 1.3mm
INCLUDED	#302814	FRONT 1.4mm
	#302815	FRONT 1.5mm

BEARING OIL (HUDY #106230)

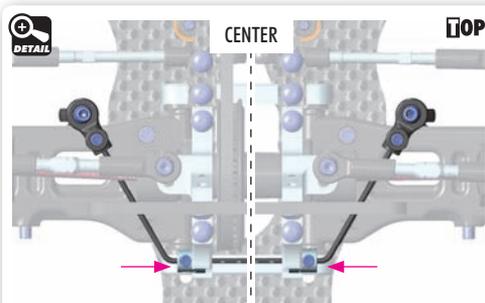
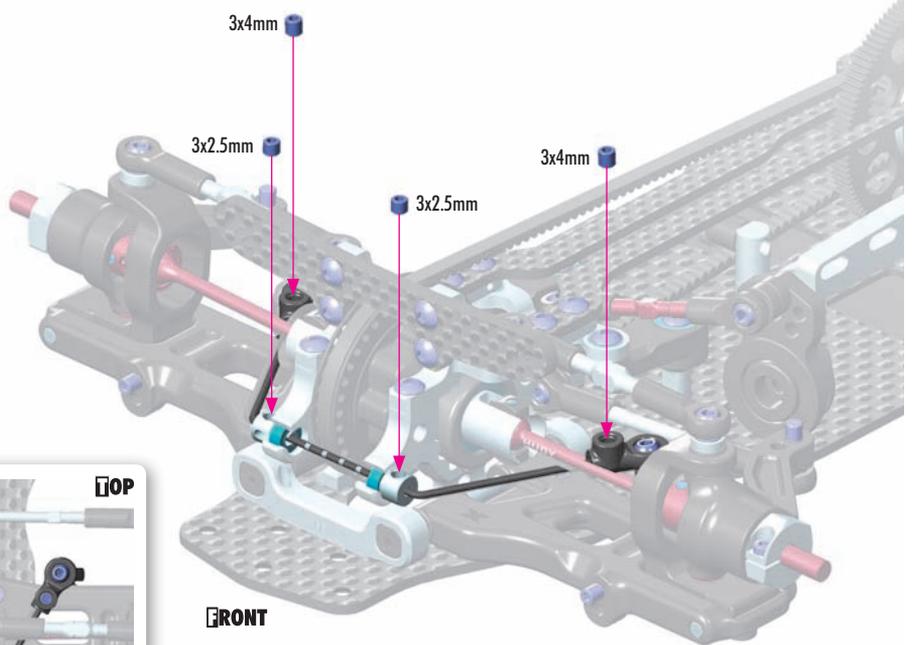


5. FRONT & REAR TRANSMISSION

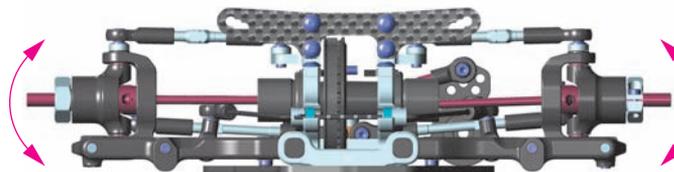
FRONT ANTI-ROLL BAR



FRONT ANTI-ROLL BAR



Set the bar into the center, remove the play in the bushings, and tighten the set-screws fully.



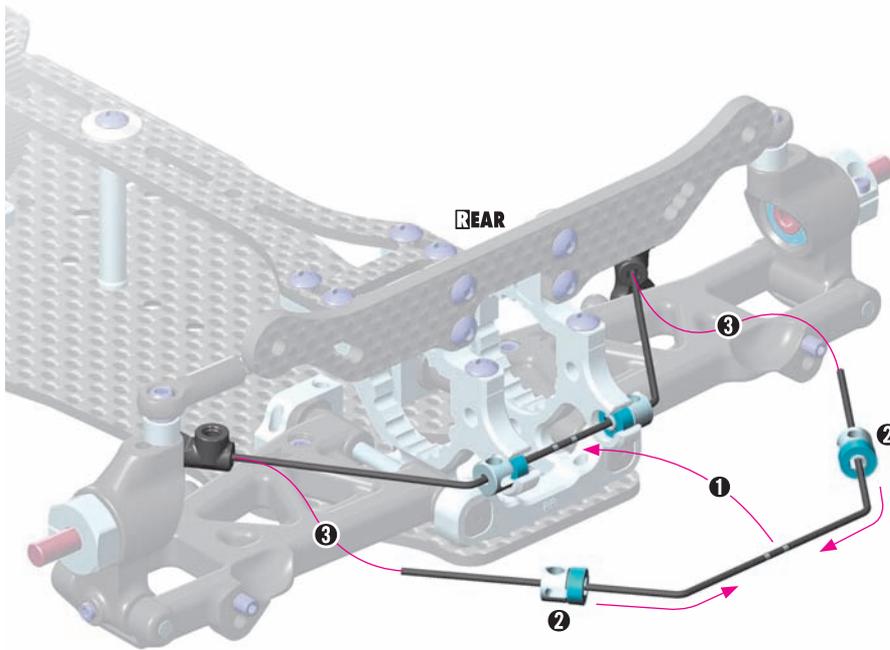
When the bars are set, verify that both sides move at the same time. If they do, the bars are set up correctly. If not, make sure that both downstops are the same and that the bar wire is flat.



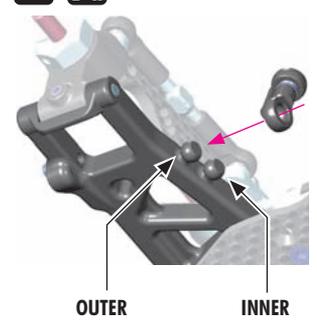
If both sides still do not move at the same time, adjust the length of the bar holders.

5. FRONT & REAR TRANSMISSION

REAR ANTI-ROLL BAR



2x INITIAL POSITION



ANTI-ROLL BAR POSITION

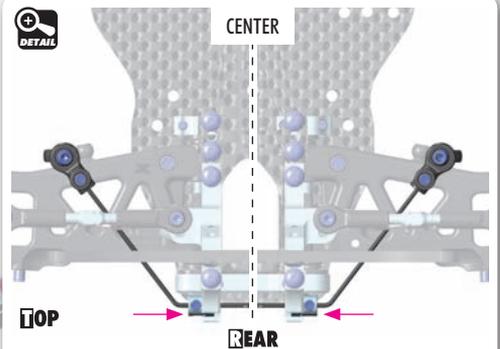
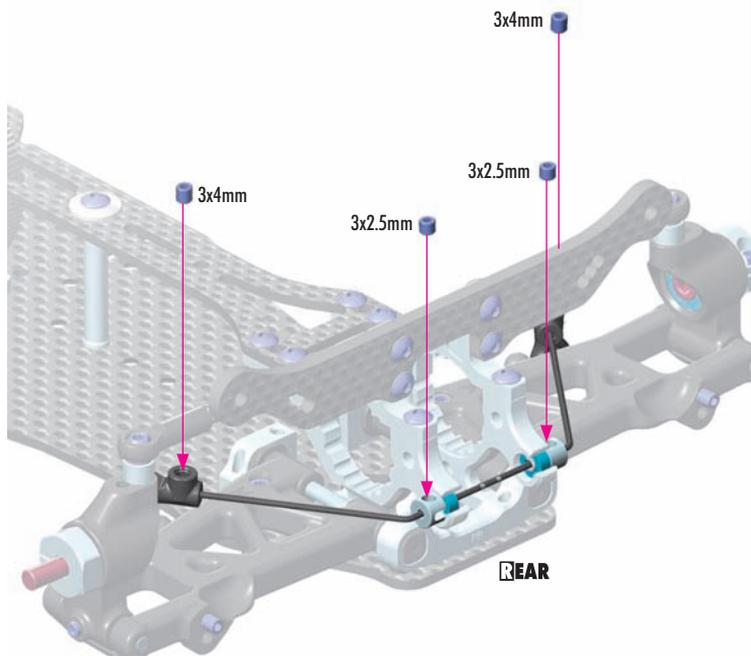
INITIAL SETTING = OUTER BALL

Use the **OUTER** ball on medium-high traction tracks. The car will roll less which will make it easier to drive with more cornering speed.

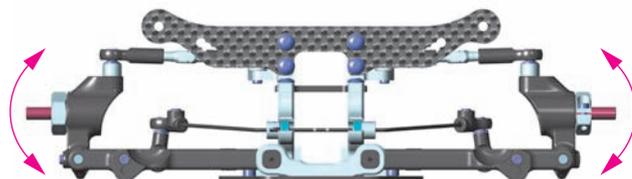
Use the **INNER** ball on low-traction tracks (mainly low-traction carpet tracks). The car will have more traction & more steering, but will be more difficult to drive because the car will roll more.



REAR ANTI-ROLL BAR



Set the bar into the center, remove the play in the bushings, and tighten the set-screws fully.



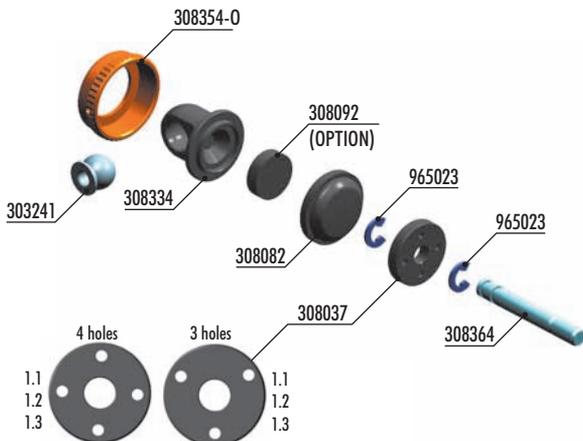
When the bars are set, verify that both sides move at the same time. If they do, the bars are set up correctly. If not, make sure that both downstops are the same and that the bar wire is flat.



If both sides still do not move at the same time, adjust the length of the bar holders.

6. SHOCK ABSORBERS

4x



OPTON

XRAY SPRINGS		
#308263	C = 2.3-2.6	OPTION
#308264	C = 2.5-2.8	OPTION
#308274	C = 2.3	OPTION
#308275	C = 2.5	INCLUDED
#308286	C = 2.6	OPTION
#308276	C = 2.7	OPTION
#308288	C = 2.8	OPTION
#308277	C = 2.9	OPTION
#308290	C = 3.0	OPTION

OPTON #308308-K
ULP ALU SHOCK ABSORBER-SET - BLACK (2)



OPTON #308031-0
ALU XRAY SHOCK SPRING RETAINING COLLAR - ORANGE (4)



OPTON #308031-K
ALU XRAY SHOCK SPRING RETAINING COLLAR - BLACK (4)



OPTON #308029
ULP ALU PROGRESSIVE SHOCK SYSTEM - SET (2)

Progressive shock system for touring cars for improved traction and steering characteristics. Shock insert with 3 triangular cutouts used with piston WITHOUT holes. The hardness of the shock is influenced not by the holes in the piston, but rather by the insert.

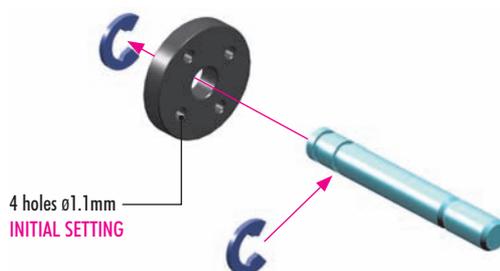


BAG
06

- | | | | |
|----------|--|----------|---|
| 303241 | BALL UNIVERSAL 5.8 MM HEX (4) | 308327-0 | ALU CAP FOR XRAY SHOCK BODY - ORANGE |
| 308037 | COMPOSITE PISTONS 4-HOLE 1.0-1.2MM, 3-HOLE 1.0-1.2MM | 308334 | ULP COMPOSITE SHOCK PARTS |
| 308044-0 | ULP ALU SHOCK ADJUSTABLE NUT - ORANGE (2) | 308354-0 | ULP ALU SHOCK CAP-NUT WITH VENT HOLE - ORANGE (2) |
| 308082 | SHOCK ABSORBER MEMBRANE (4) | 308364 | HARDENED SHOCK SHAFT FOR ALU SHOCKS (2) |
| 308092 | SHOCK FOAM INSERTS (4) (OPTION) | | |
| 308275 | XRAY SPRING-SET C=2.5 | 965023 | E-CLIP 2.3 (10) |
| 308308-0 | ULP ALU SHOCK ABSORBER-SET - ORANGE (2) | 970131 | O-RING 13 x 1.0 (10) |
| 308316 | SHOCK BALL JOINT - OPEN (4) | 972030 | SILICONE O-RING 3 x 2 (10) |
| 308324 | ULP ALU SHOCK BODY (2) | | |

965023
C 2.3

4x

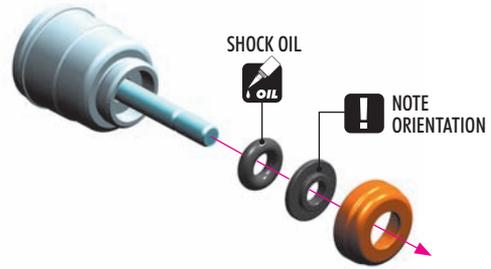
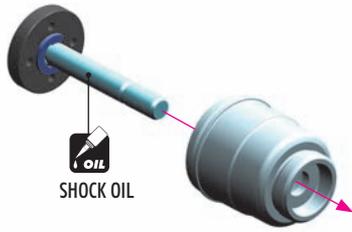


6. SHOCK ABSORBERS



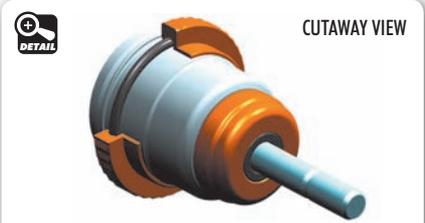
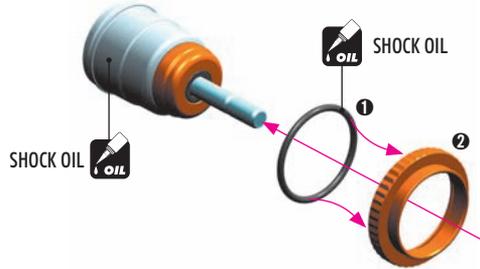
972030
Ø 3x2

4x



970131
Ø 13x1.0

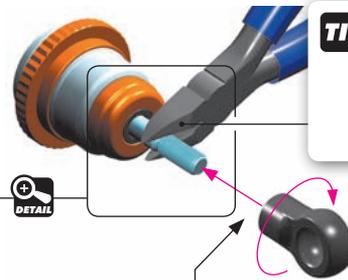
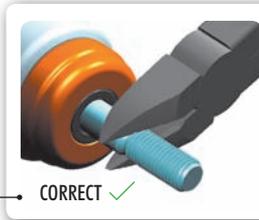
4x



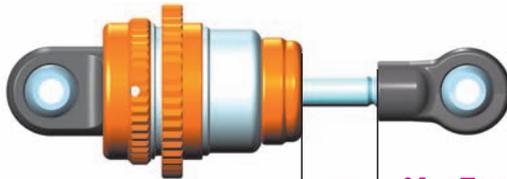
CUTAWAY VIEW

Be careful not to cross-thread the collar on the shock body.

4x



TIP Install the ball joint with Professional Multi Tool (HUDY #183011)



(INITIAL SETTING) **!** 9.5mm **REAR** SHOCKS (2x)
9.0mm **FRONT** SHOCKS (2x)

! **HINT:** Pre-thread the ball joint using an M3 screw.
WARNING! Be careful not to pre-thread too far, since the ball joint may split or the plastic threads may strip out.

OIL 450cSt

4x



SHOCK FILLING

- 1 Fully extend the piston rod so the piston is at the bottom of the shock body.
- 2 Hold the shock upright and slightly overfill the shock body with shock oil.
- 3 Let the oil settle and allow air bubbles to rise to the top. Slowly move the piston up and down to allow oil into all cavities within the shock body.
- 4 Extend the piston rod most of the way out of the shock body. Let the shock rest for 5 minutes to allow the air bubbles to escape.
- 5 Add shock oil as necessary.



TIP **!** **OPTION** **HUDY**

#104002
HUDY AIR VAC – VACUUM PUMP



To make sure that all the air is removed from the shock oil, we recommend using the HUDY Air Vac.

SHOCK OILS (50ml)	
#106325	250cSt
#106330	300cSt
#106335	350cSt
#106340	400cSt
INCLUDED #106345	450cSt
#106350	500cSt
#106355	550cSt
#106360	600cSt
#106365	650cSt
#106370	700cSt
#106375	750cSt
#106380	800cSt

4x



Foam insert (OPTION)



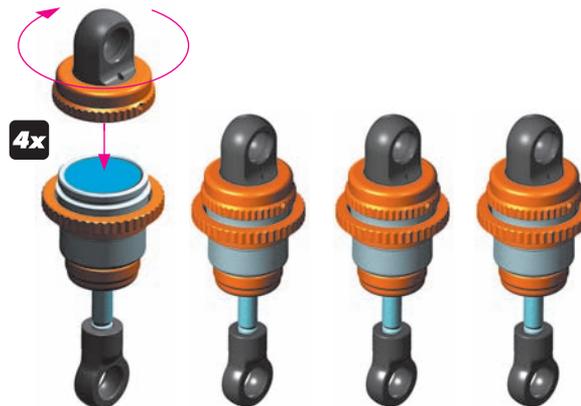
CUTAWAY VIEW

After you insert the membrane, ensure that it is fully seated inside the alu cap.

6. SHOCK ABSORBERS



- ❶ When installing the shock cap assembly on the shock body, some oil will leak out... this is normal.
- ❷ Tighten the cap and clean off any excess oil.
- ❸ After the shock is assembled, the shock rod will push itself out of the shock body fairly quickly.
- ❹ Follow the next procedure to adjust the rebound.



4x **REBOUND ADJUSTMENT**

RELEASE 2-3 turns **1** TIGHTEN FULLY **3**

AFTER THE SHOCK IS ASSEMBLED YOU HAVE TO SET THE SHOCK REBOUND:

- ❶ Release the shock cap by 2-3 turns.
- ❷ Push the shock shaft fully up. For the first time the extra oil will release through the hole in the alu cap-nut.
- ❸ Tighten the shock cap. When tightening the shock cap, extra oil will again release through the hole in the alu cap - nut. When tightening, the shock shaft will push out from the shock body.

4x **REBOUND CHECK**

REBOUND CHECK:

It is very important to push the shock shaft into the shock body slowly otherwise air can come into the shock body which would create bubbles.

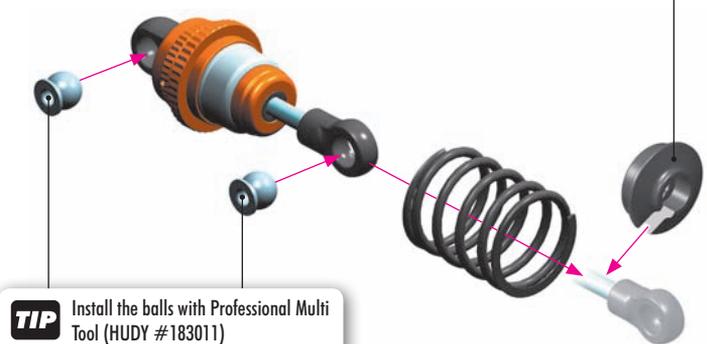
- 100% rebound - do not do step 2 and 3
- 75% rebound - repeat steps 1 to 3 until the shock shaft will push out 75% of its length
- 50% rebound - repeat steps 1 to 3 until the shock shaft will push out 50% of its length
- 25% rebound - repeat steps 1 to 3 until the shock shaft will push out 25% of its length
- 0% rebound - repeat steps 1 to 3 until the shock shaft will push out 0% of its length

If the shock shaft does not rebound enough, you will have to refill the shock with shock oil, and then repeat the bleeding and rebound adjustment procedure.

4x **SHOCK LENGTH ADJUSTMENT:**

! It is VERY IMPORTANT that all shocks are equal length.

Fully extend the shock absorber and measure the end-to-end length; we recommend using digital calipers to give an accurate measurement. If a shock absorber is shorter or longer than others, adjust the shock length by tightening or loosening the ball joint on the shock rod.



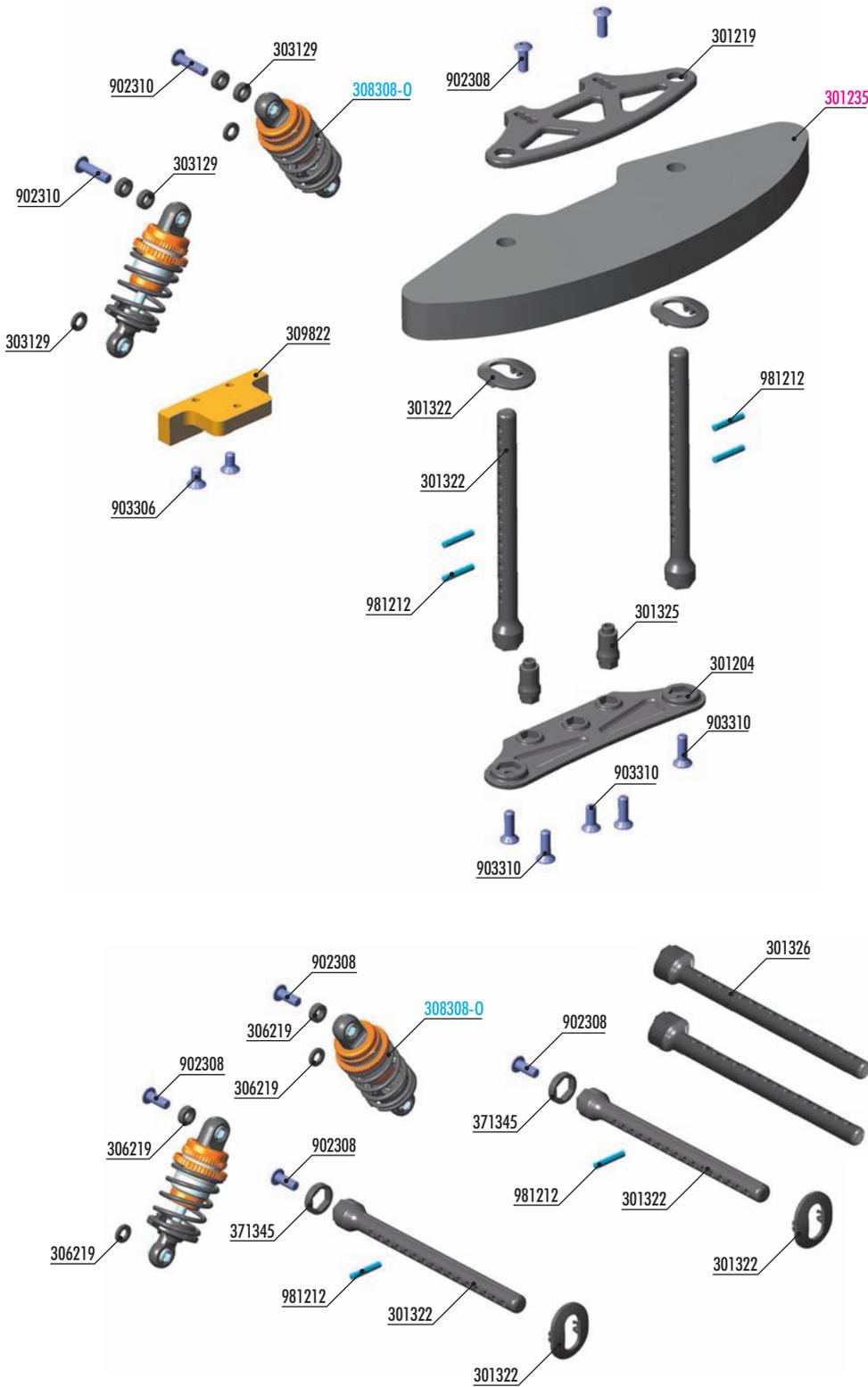
TIP Install the balls with Professional Multi Tool (HUDY #183011)

#308031-0
ALU XRAY SHOCK SPRING RETAINING COLLAR - ORANGE (4)
OPTION

#308031-K
ALU XRAY SHOCK SPRING RETAINING COLLAR - BLACK (4)
OPTION



7. FRONT & REAR ASSEMBLY



OPTION **BODY MOUNT SET**

#301322	0mm	INCLUDED
#301323	+1mm	OPTION
#301324	+2mm	OPTION

OPTION **ECC. BODY MOUNT SET**

#301326	0mm	INCLUDED
#301327	+1mm	OPTION
#301328	+2mm	OPTION

OPTION #301351-0
ALU ADJUSTABLE BODY POST STOP (2)

OPTION #301210
GRAPHITE UPPER HOLDER FOR BUMPER 2.5MM

OPTION #301208
GRAPHITE BUMPER UPPER HOLDER BRACE 3.0MM

BAG

07

- 301204 COMPOSITE BUMPER
- 301219 COMPOSITE UPPER HOLDER FOR BUMPER
- 301322 FRONT BODY MOUNT SET
- 301326 FRONT ECCENTRIC BODY MOUNT SET
- 301325 COMPOSITE BRACE FOR BUMPER - LOW (2)
- 303129 COMPOSITE SET OF WHEELBASE SHIMS (3x1MM; 1x2MM) (2)
- 306219 COMPOSITE SET OF SERVO SHIMS (4)
- 309822 T4F'20 BALANCING CHASSIS WEIGHT FRONT 30G
- 371345 COMPOSITE SHIM FOR BODY POST (2)

- 902308 HEX SCREW SH M3x8 (10)
- 902310 HEX SCREW SH M3x10 (10)
- 903306 HEX SCREW SFH M3x6 (10)
- 903310 HEX SCREW SFH M3x10 (10)
- 981212 PIN 2x12 (10)

- 301235 T4F'20 FOAM BUMPER - LIGHT
- 308308-0 ULP ALU SHOCK ABSORBER-SET - ORANGE (2)

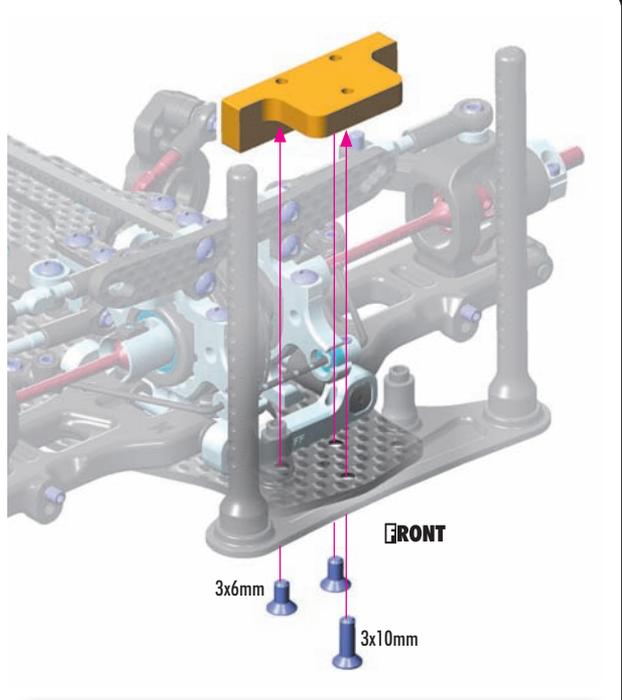
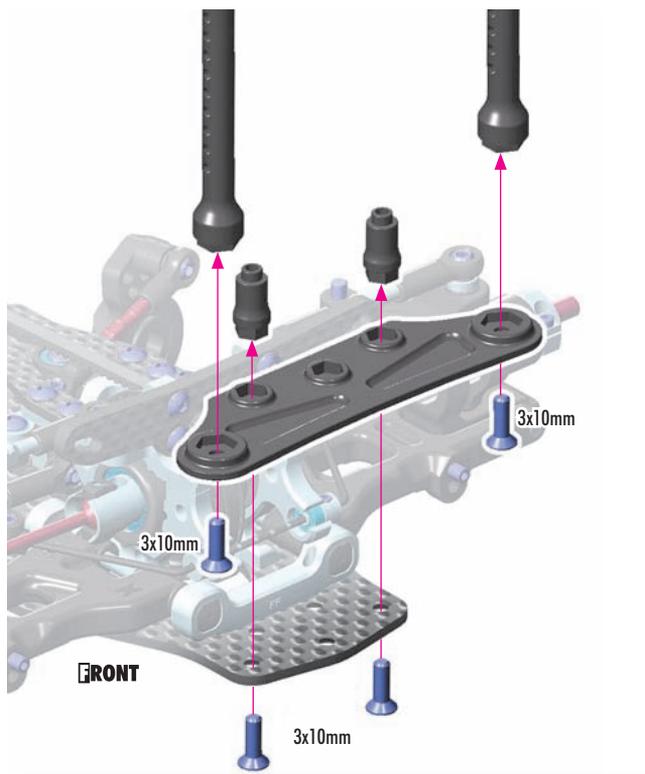
7. FRONT & REAR ASSEMBLY



903306
SFH M3x6



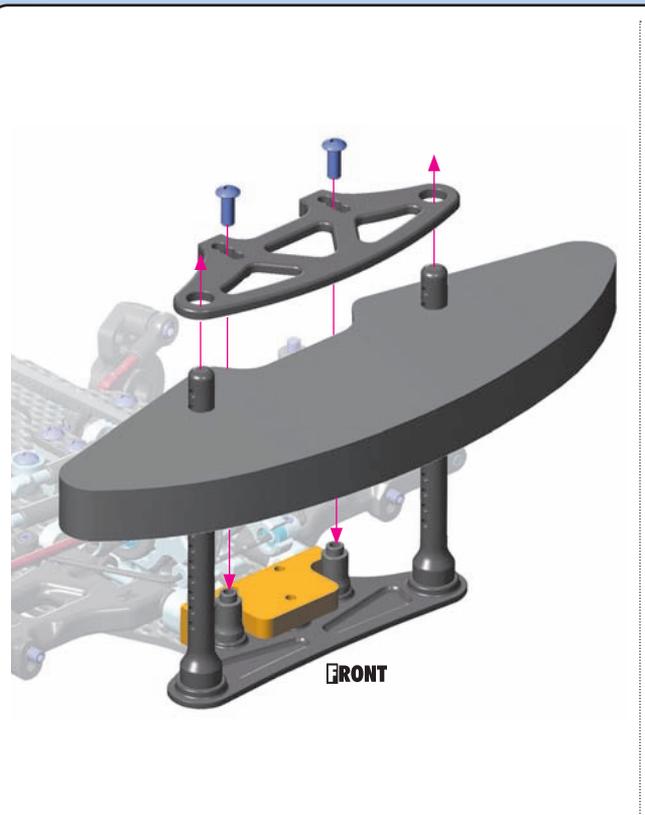
903310
SFH M3x10



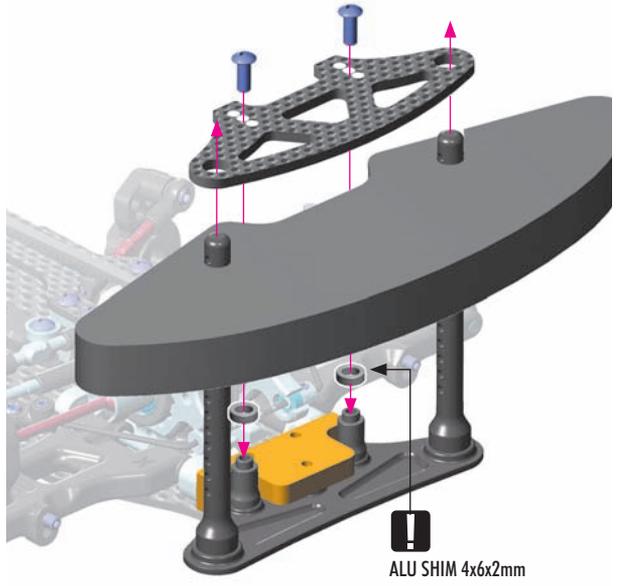
ECC. BODY MOUNT SET			BODY MOUNT SET			
	#301326	0mm	OPTION	#301322	0mm	INCLUDED
	#301327	+1mm	OPTION	#301323	+1mm	OPTION
	#301328	+2mm	OPTION	#301324	+2mm	OPTION



902308
SH M3x8



#301210
GRAPHITE UPPER HOLDER FOR BUMPER 2.5mm
(Alu shim 4x6x2mm - INCLUDED)

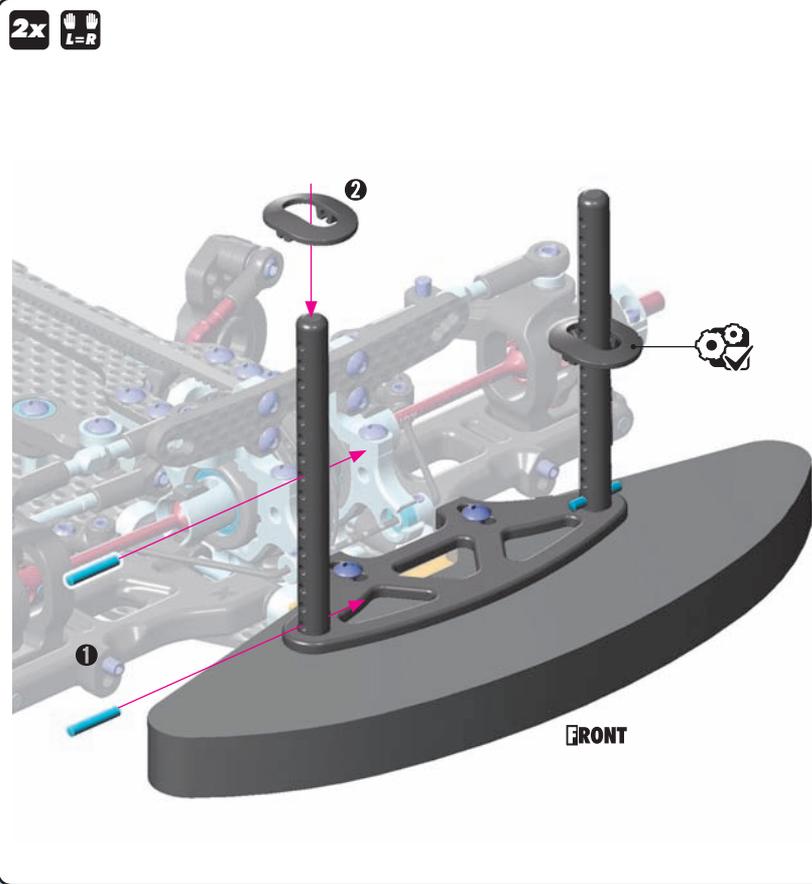


#301208
GRAPHITE BUMPER UPPER HOLDER
BRACE 3.0MM

OPTION

7. FRONT & REAR ASSEMBLY

981212
P 2x12



#301351-0
ALU ADJUSTABLE BODY POST STOP (2)



Very handy, easily externally adjustable body post from Swiss 7075 T6 aluminum. Allows for adjustment of body height by 3mm without needing to change the position on the body post.

ECC. BODY MOUNT SET

#301326	0mm	OPTION
#301327	+1mm	OPTION
#301328	+2mm	OPTION



BODY MOUNT SET

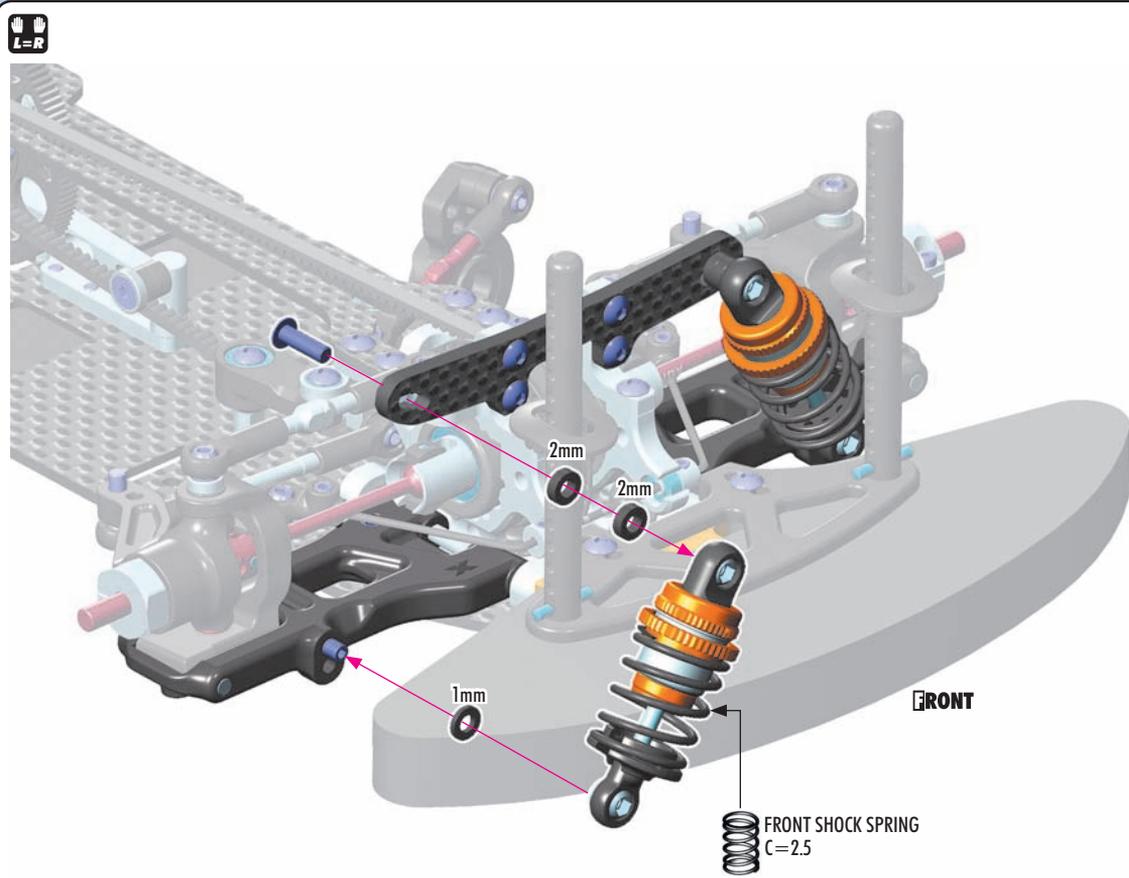
#301322	0mm	INCLUDED
#301323	+1mm	OPTION
#301324	+2mm	OPTION



902310
SH M3x10

303129
SHIM 3x6x1

303129
SHIM 3x6x2



FRONT SHOCK SPRING
C=2.5

OPTION The information about optional lower shock tower is at the end of the manual.

INITIAL SETTING

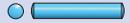
SET-UP BOOK

SHOCK POSITION
RIDE HEIGHT
DROOP

7. FRONT & REAR ASSEMBLY

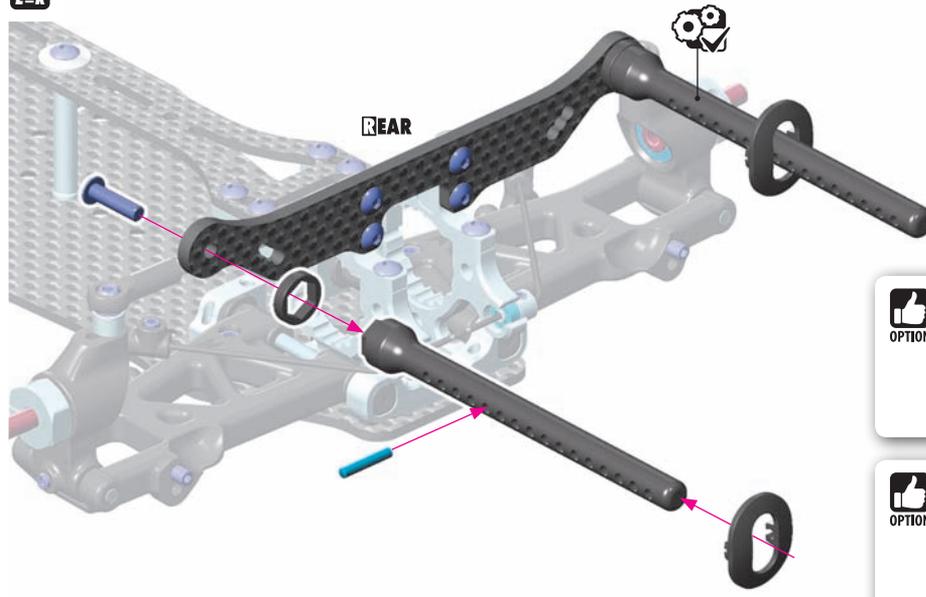


902312
 SH M3x12



981212
 P 2x12

L=R



REAR

ECC. BODY MOUNT SET			
#301326	0mm	INCLUDED	
#301327	+1mm	OPTION	
#301328	+2mm	OPTION	

BODY MOUNT SET			
#301322	0mm	INCLUDED	
#301323	+1mm	OPTION	
#301324	+2mm	OPTION	

! BODY POST POSITION

The eccentric body posts allows to adjust the rear height of the body. Upper body posts allow to rise the rear part of the body and lower body posts allow to lower it.

UPPER ↑ 
 (INITIAL SETTING) CENTER → 
 LOWER ↓ 



902308
 SH M3x8



306219
 SHIM 3x6x1

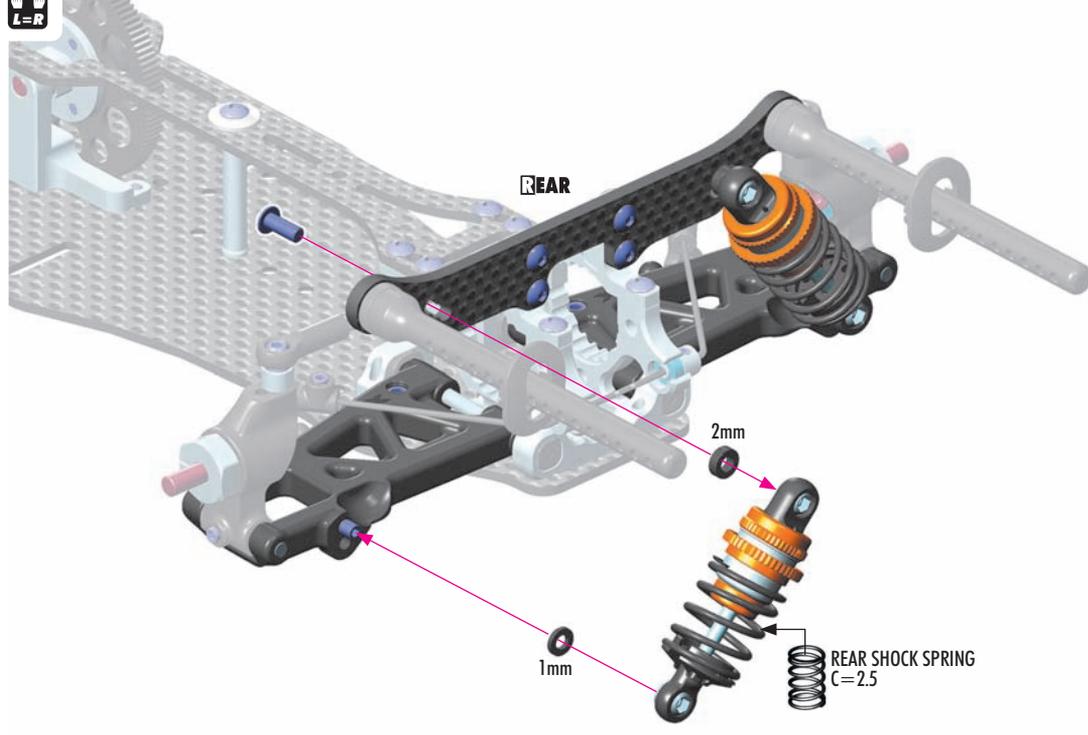


306219
 SHIM 3x6x2

SET-UP BOOK

SHOCK POSITION
RIDE HEIGHT
DROOP

L=R



REAR

2mm

1mm

REAR SHOCK SPRING
C=2.5

INITIAL SETTING



DETAIL

7. FINAL ASSEMBLY

Motor (NOT INCLUDED)

Receiver (NOT INCLUDED)

Speed Controller (NOT INCLUDED)

305912~306000 (NOT INCLUDED)

902308

309402

306310

306301

903308

903306

306201

306235

306205

903306

902306

Steering Servo (NOT INCLUDED)

Servo Screw (NOT INCLUDED)

902306

LiPo Battery Pack (NOT INCLUDED)

376130

306184

903306

306184

903306

960140

Wheels & Tires & Inserts (NOT INCLUDED)

960140

OPTION	ALU REAR WING SHIM			
#353561	SILVER	XRAY	OPTION	
#293561	SILVER	HUDY	OPTION	
#293561-0	ORANGE	HUDY	OPTION	

#293011 HUDY STAINLESS STEEL BATTERY WEIGHT 35G

#306551 XRAY PURE TUNGSTEN CHASSIS WEIGHT 11g

#306196 GRAPHITE + ALU FULLY ADJUSTABLE BATTERY HOLDER

#306198 GRAPHITE + BRASS FULLY ADJUSTABLE BATTERY HOLDER

#306410 ALU FAN MOUNT

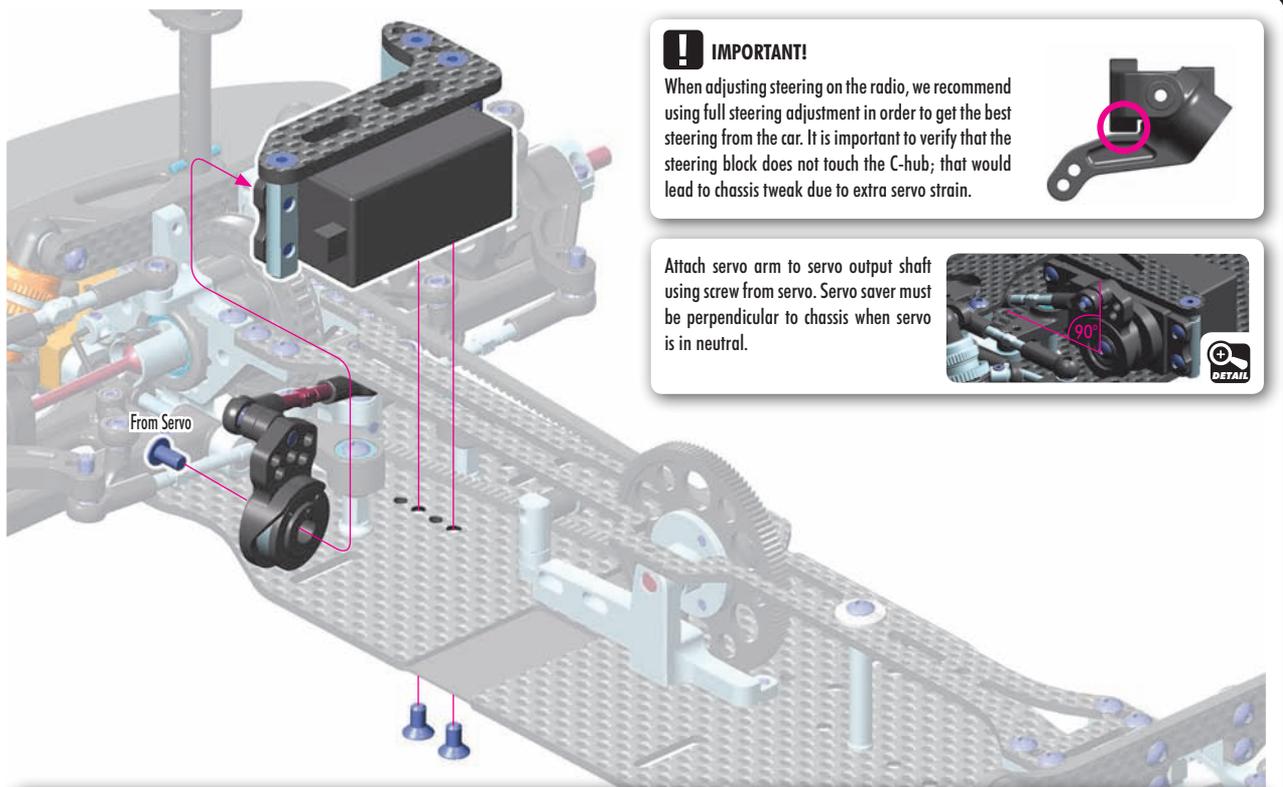
BAG	07				
		305912~306000	NARROW PINION GEAR ALU HARD COATED (OPTION)	902306	HEX SCREW SH M3x6 (10)
		306184	LONG COMPOSITE LIPO BATTERY BACKSTOP (1+1)	902308	HEX SCREW SH M3x8 (10)
		306201	ALU SERVO MOUNT - LONG	903306	HEX SCREW SFH M3x6 (10)
		306205	ALU FORWARD SERVO MOUNT - BLACK	903308	HEX SCREW SFH M3x8 (10)
		306235	GRAPHITE FLOATING FORWARD SERVO HOLDER 3.0MM	960140	NUT M4 WITH FLANGE (10)
		306301	ANTENNA MOUNT - THIN		
		309402	BODY CLIP FOR 6MM BODY POST (4)	306310	ANTENNA (2)
		376130	COMPOSITE LIPO BATTERY BACKSTOP (2)		

902306 SH M3x6

903306 SFH M3x6

7. FINAL ASSEMBLY

903306
SFH M3x6

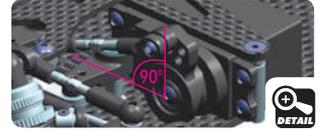


! IMPORTANT!

When adjusting steering on the radio, we recommend using full steering adjustment in order to get the best steering from the car. It is important to verify that the steering block does not touch the C-hub; that would lead to chassis tweak due to extra servo strain.



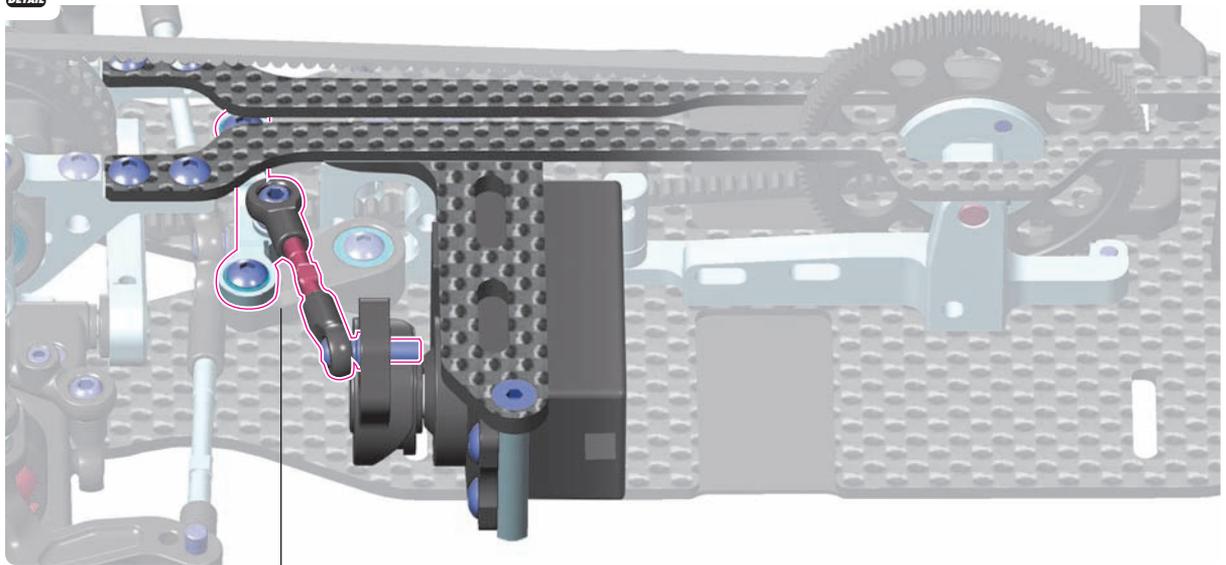
Attach servo arm to servo output shaft using screw from servo. Servo saver must be perpendicular to chassis when servo is in neutral.



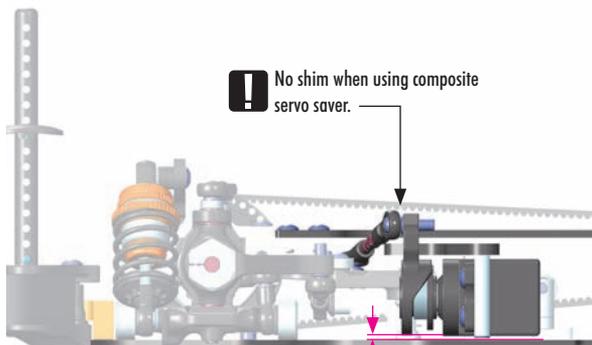
From Servo



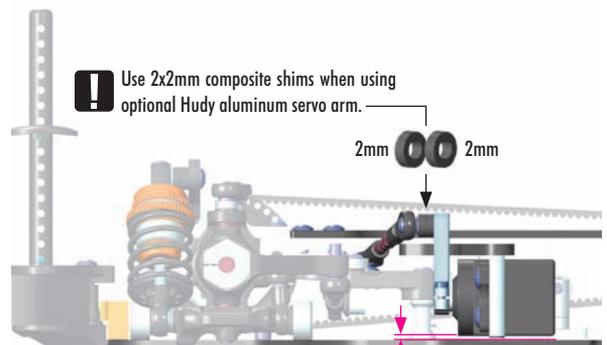
Place the servo on the servo mounts in the way that the steering link will not touch the top deck.



TO MAKE SURE THAT STEERING LINK IS NOT TOUCHING THE STEERING BRIDGE USE:



! No shim when using composite servo saver.

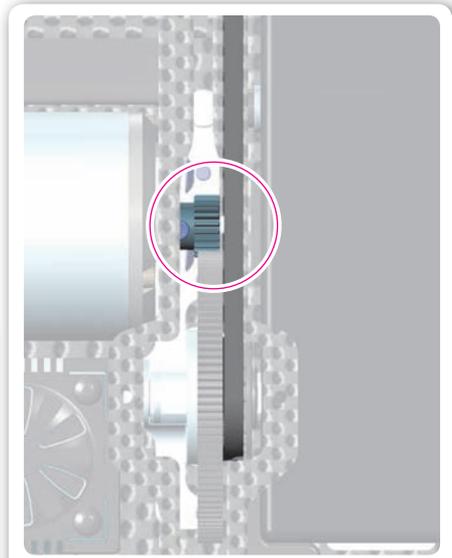
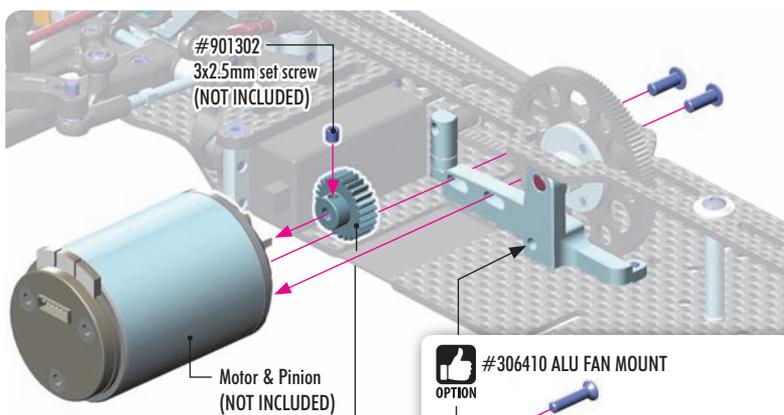


! Use 2x2mm composite shims when using optional Hudy aluminum servo arm.

2mm 2mm

! When installing the servo, make sure that there is only a small gap between chassis and servo so the steering link would not touch the top deck.

7. FINAL ASSEMBLY



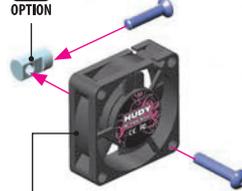
Place the pinion on the motor in the way that it does not touch the belt and there is a small space between them.



We recommend this gear settings:

- Ratio 4.0 - 90T spur gear and 43T pinion
- Ratio 4.5 - 100T spur gear and 42T pinion
- Ratio 5.0 - 100T spur gear and 38T pinion

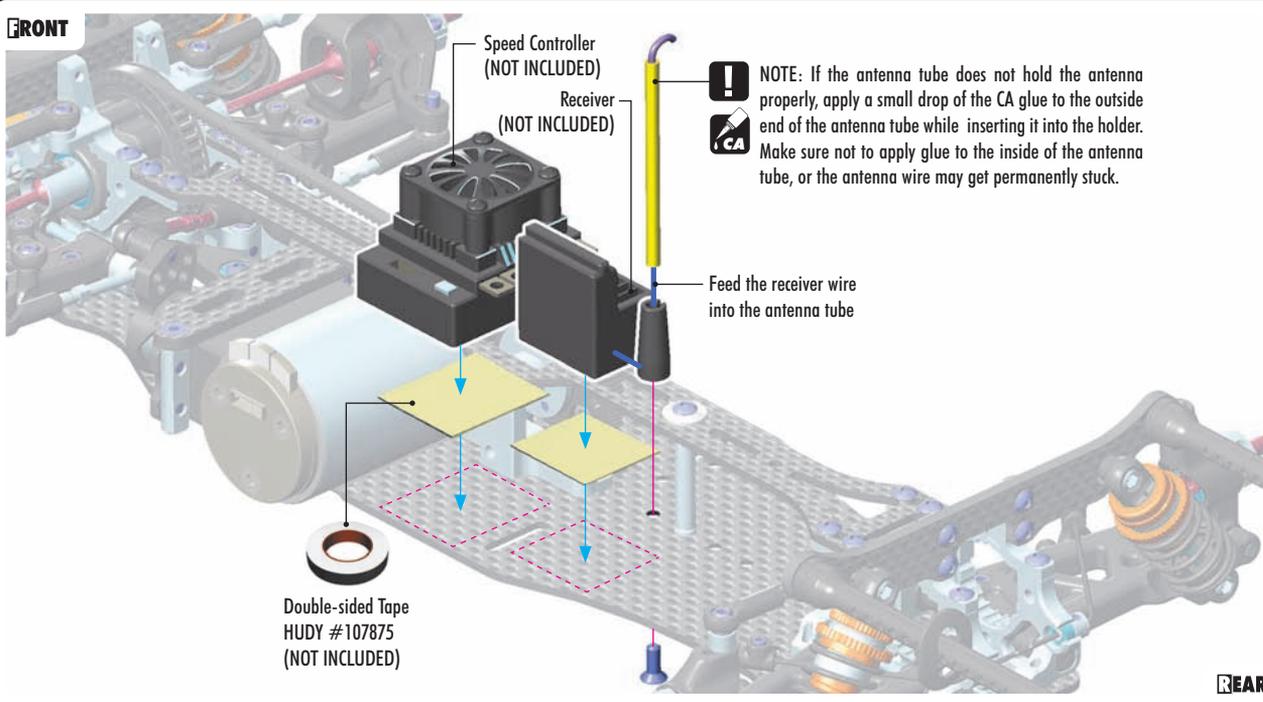
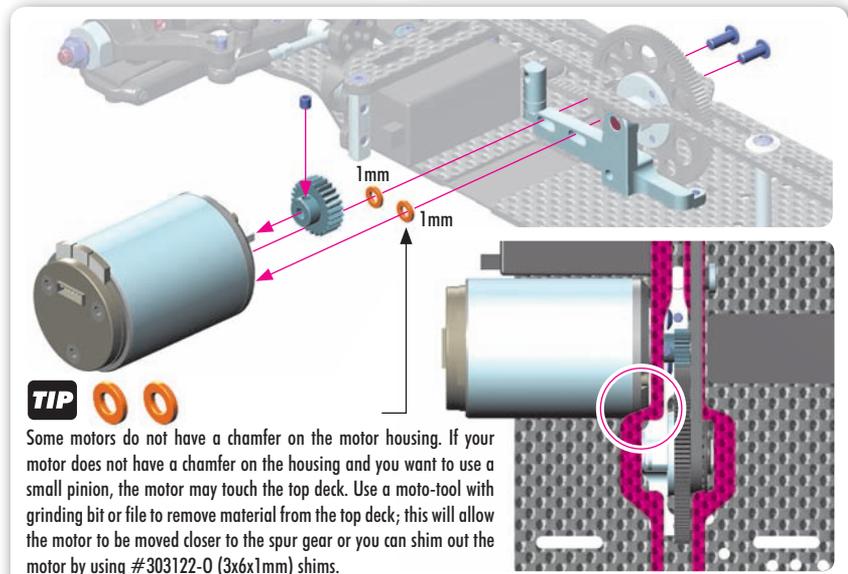
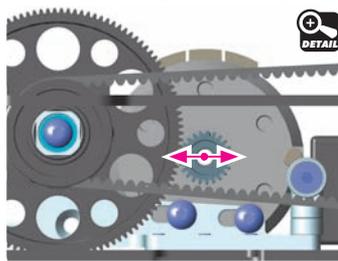
#306410 ALU FAN MOUNT
OPTION



#293110 HUDY BRUSHLESS RC FAN 30MM
#293111 HUDY BRUSHLESS RC FAN 40MM
OPTION

Adjust the motor so the pinion meshes with the spur gear properly. Make sure the gear mesh is not too tight.

There should be a small amount of play between the teeth of the pinion gear and the spur gear.



7. FINAL ASSEMBLY

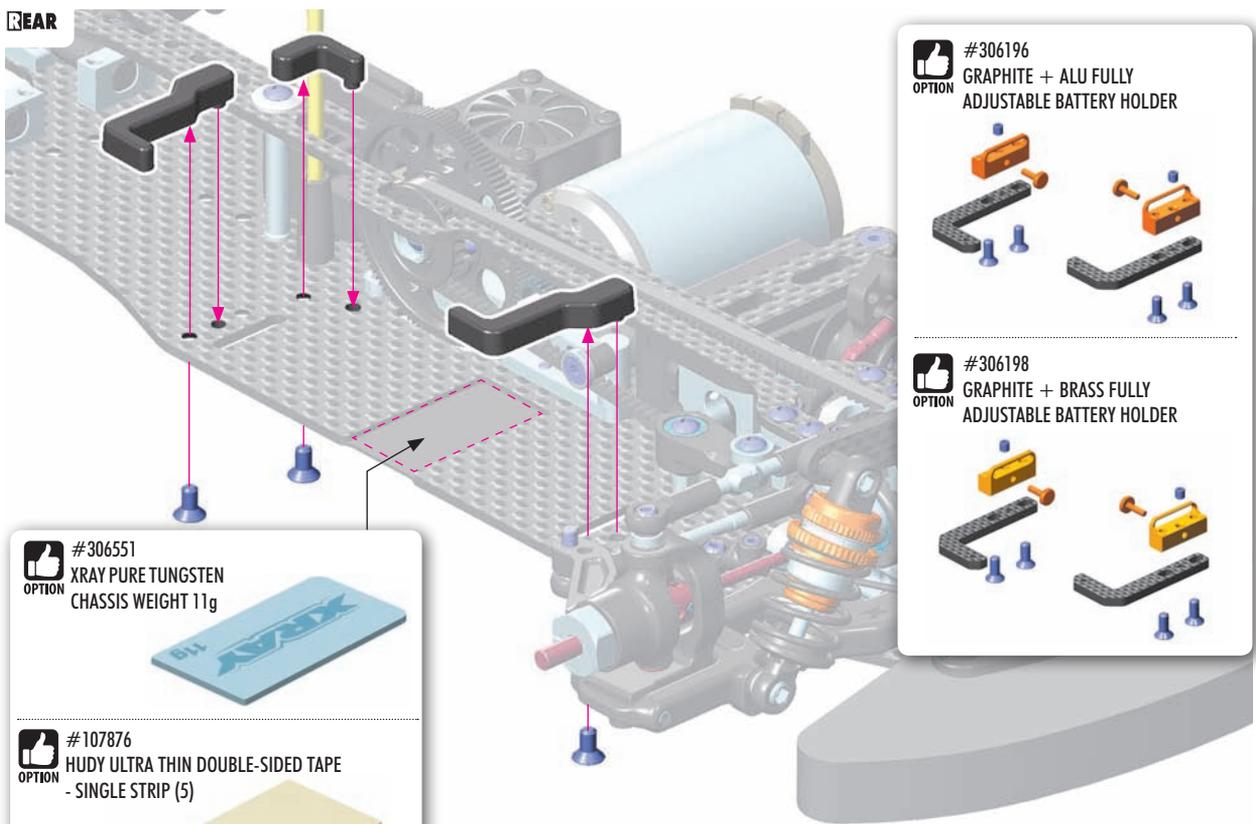


903306
SFH M3x6



903310
SFH M3x10

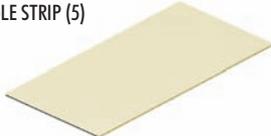
REAR



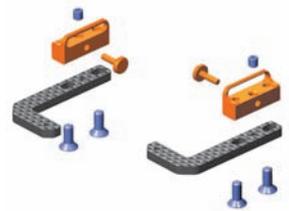
#306551
XRAY PURE TUNGSTEN
CHASSIS WEIGHT 11g



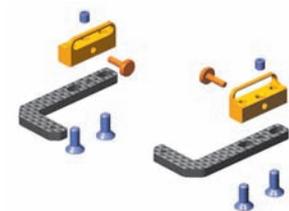
#107876
HUDY ULTRA THIN DOUBLE-SIDED TAPE
- SINGLE STRIP (5)



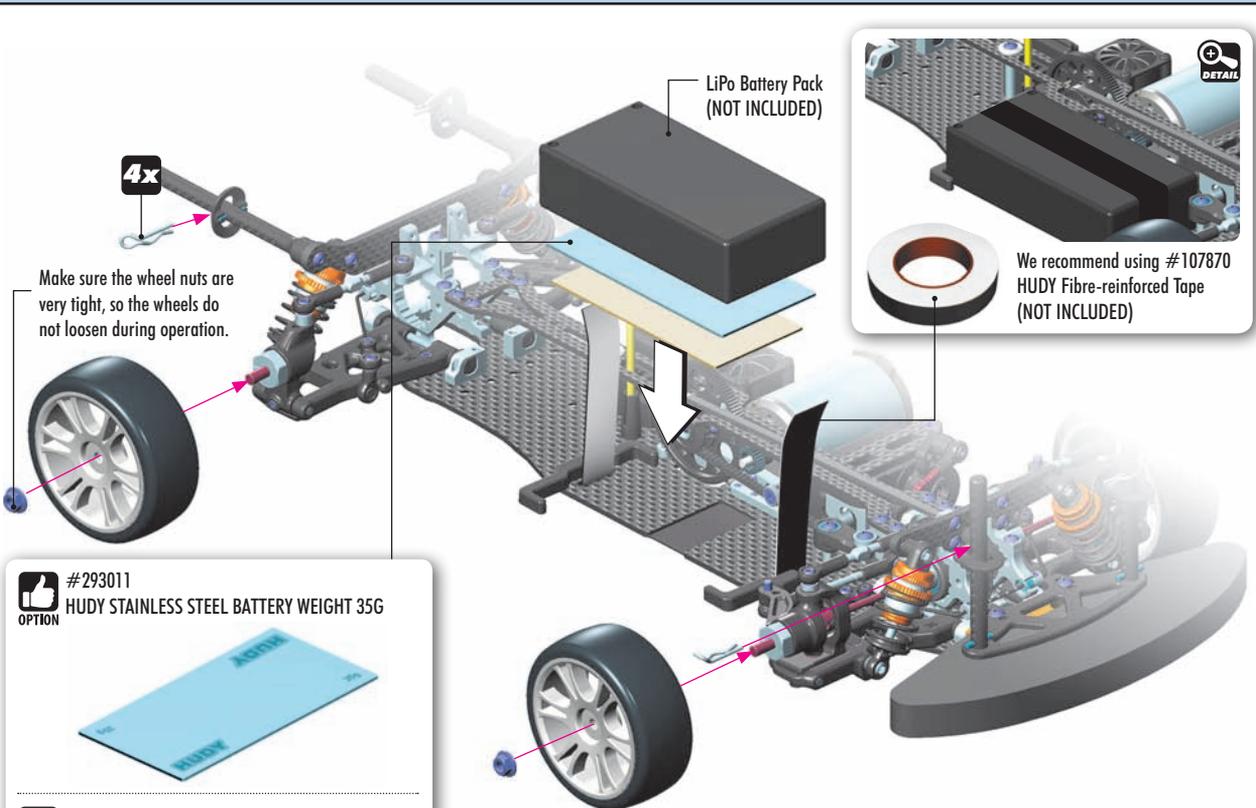
#306196
GRAPHITE + ALU FULLY
ADJUSTABLE BATTERY HOLDER



#306198
GRAPHITE + BRASS FULLY
ADJUSTABLE BATTERY HOLDER



960140
N M4



Make sure the wheel nuts are very tight, so the wheels do not loosen during operation.

4x

LiPo Battery Pack
(NOT INCLUDED)



DETAIL

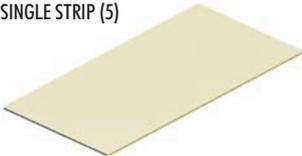
We recommend using #107870
HUDY Fibre-reinforced Tape
(NOT INCLUDED)



#293011
HUDY STAINLESS STEEL BATTERY WEIGHT 35G



#107876
HUDY ULTRA THIN DOUBLE-SIDED TAPE
- SINGLE STRIP (5)



ALU REAR WING SHIM

#353561	SILVER	XRAY	OPTION	
#293561	SILVER	HUDY	OPTION	
#293561-0	ORANGE	HUDY	OPTION	

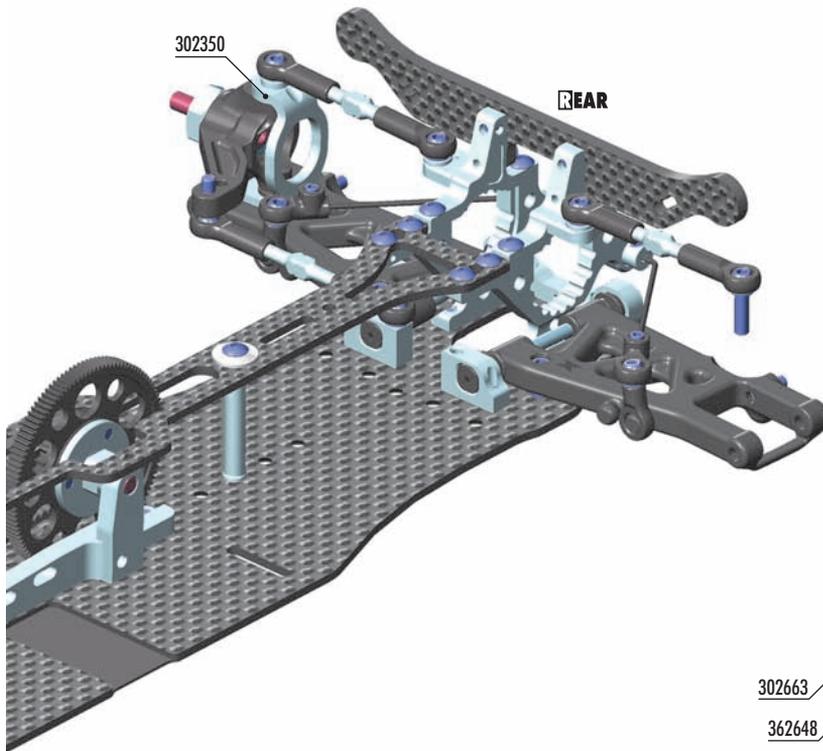


EXTRA INFORMATION ABOUT OPTIONAL PARTS FOR T4F'20

#300902
ACTIVE REAR SUSPENSION™ SET



ALU C-HUB ACTIVE REAR SUSP			
#302350	0°	-	INCLUDED
#302351	2°	RIGHT	OPTION
#302352	2°	LEFT	OPTION
#302353	4°	RIGHT	OPTION
#302354	4°	LEFT	OPTION



STEERING BLOCKS		
#302252	MEDIUM	OPTION
#302253	HARD	INCLUDED
#302254	GRAPHITE	OPTION
#302256	ALU	OPTION
#302202	ALU - SET	OPTION



#302202
ALU STEERING BLOCK WITH GRAPHITE
EXTENSION PLATES - SET





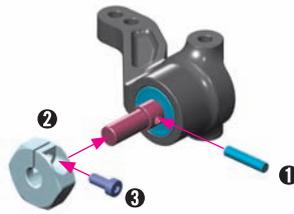
902205
SH M2x5



940510
BB 5x10x4



980210
P 2x10



STEERING BLOCKS

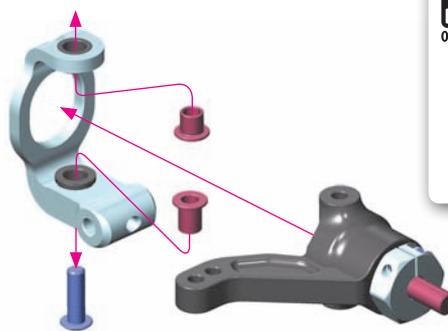
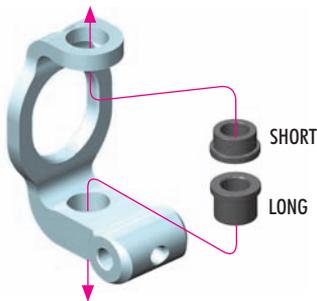
#302252	MEDIUM	OPTION
#302253	HARD	INCLUDED
#302254	GRAPHITE	OPTION
#302202	ALU - SET	OPTION



#302202
ALU STEERING BLOCK WITH GRAPHITE
EXTENSION PLATES - SET



902310
SH M3x10



ALU C-HUB ACTIVE REAR SUSP.

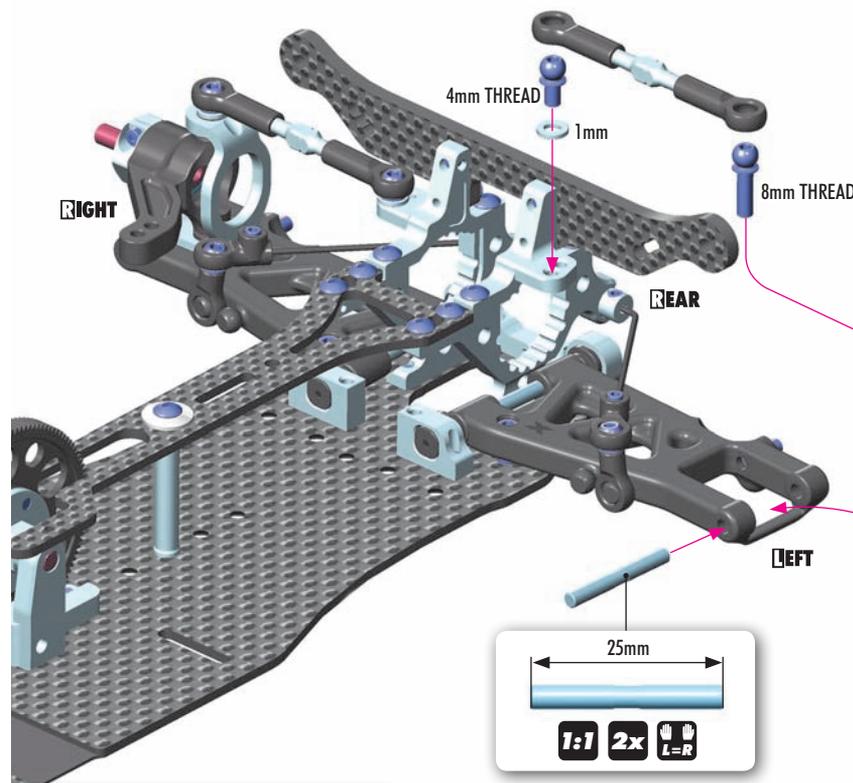
#302350	0°	-	INCLUDED
#302351	2°	RIGHT	OPTION
#302352	2°	LEFT	OPTION
#302353	4°	RIGHT	OPTION
#302354	4°	LEFT	OPTION



303122-K
SHIM 3x6x1



901304
SB M3x4



L=R

2x



#307322 TITANIUM REAR ARM PIVOT PIN (2)



Install the pivot balls with Professional
Multi Tool (HUDY #183011)

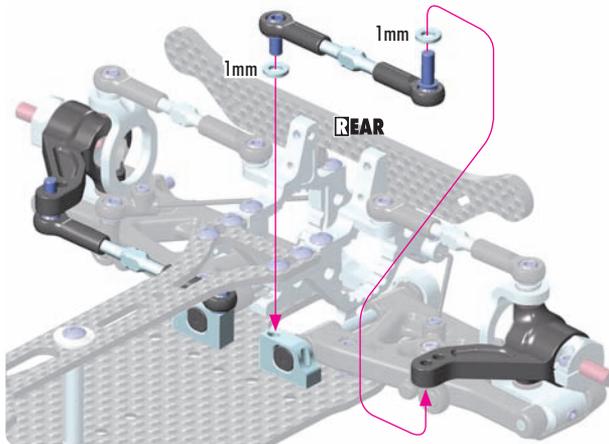




ARS™ MOUNTING ALTERNATIVES

There are two alternatives how to mount ARS linkage. Depending if you want to have increased or decreased toe-in when the car is pressed

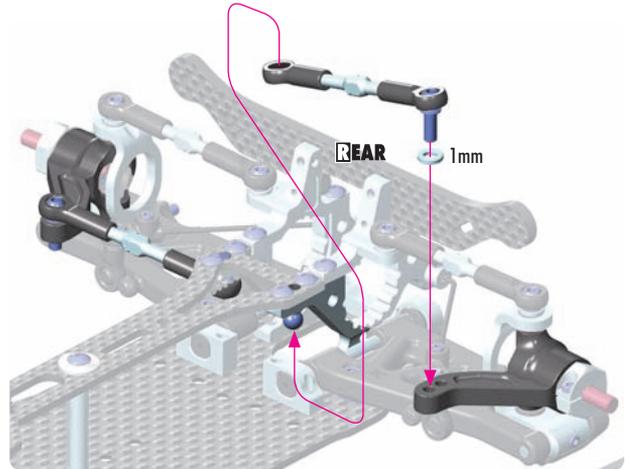
ALTERNATIVE DECREASING TOE-IN



The link is mounted from the bottom of the steering block to the RF suspension holder. With this setting, the toe-in decreases when the car is pressed. This means that if you set the toe-in to 3°, then when the car enters the corner, the toe-in decreases which increases cornering speed but decreases rear traction. Recommended for medium-high traction conditions.

By adding more shims under steering block, the toe-in is more decreasing under pressing the car.

ALTERNATIVE INCREASING TOE-IN

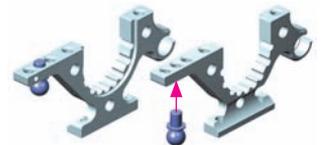


The link is mounted from the top of the steering block to the bulkhead. With this setting, the toe-in increases when the car is pressed. This means that if you set the toe-in to 3°, then when the car enters the corner, the toe-in increases which increases rear traction and stability but generates more push. Recommended for low-medium traction conditions.

By adding more shims on the top of the steering block, the toe-in is more increasing under pressing the car.



When using the ARS mounting alternative, mount the ball joints to the bulkheads before mounting the bulkheads to the chassis.

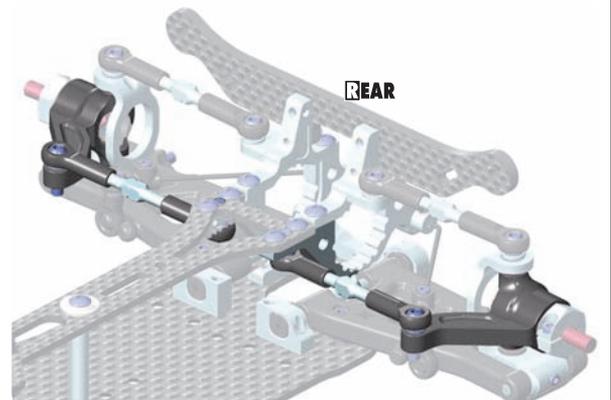
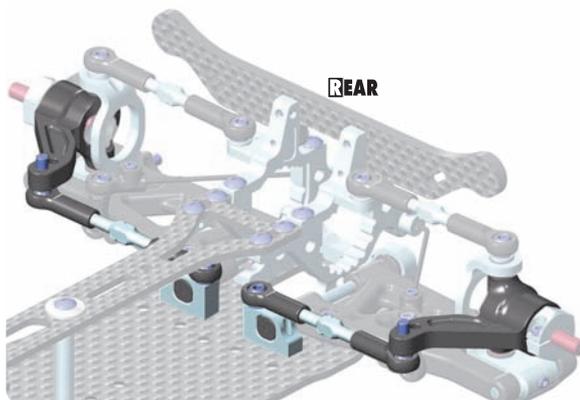


The optional ARS aluminum C-hubs were redesigned to work with the new T4'20 rear suspension geometry and are available in 0° | 2° | 4° caster.

ALU C-HUB ACTIVE REAR SUSPENSION™

 <p>0°</p>	C-hub is recommended for high-traction conditions as it generates greater off-power steering, rotation and cornering speed.
 <p>2°</p>	C-hub angled toward the front of the car helps to generate more traction but in the same time generates more off-power steering and cornering speed compared to standard rear suspension. Recommended for medium-traction conditions.
 <p>4°</p>	C-hub angled toward the front of the car generates maximum traction. Recommended for very-low-traction conditions. As the wheelbase will be shortened a lot with this setting, it is recommended to lengthen the rear wheelbase by moving the rear arms fully back.

The effect of the toe-in change can be checked on a set-up station. Set the desired toe-in, then press the car to the ground and check how much the toe-in changes and in which direction.





306219
SHIM 3x6x1



306219
SHIM 3x6x2



902306
SH M3x6



902310
SH M3x10



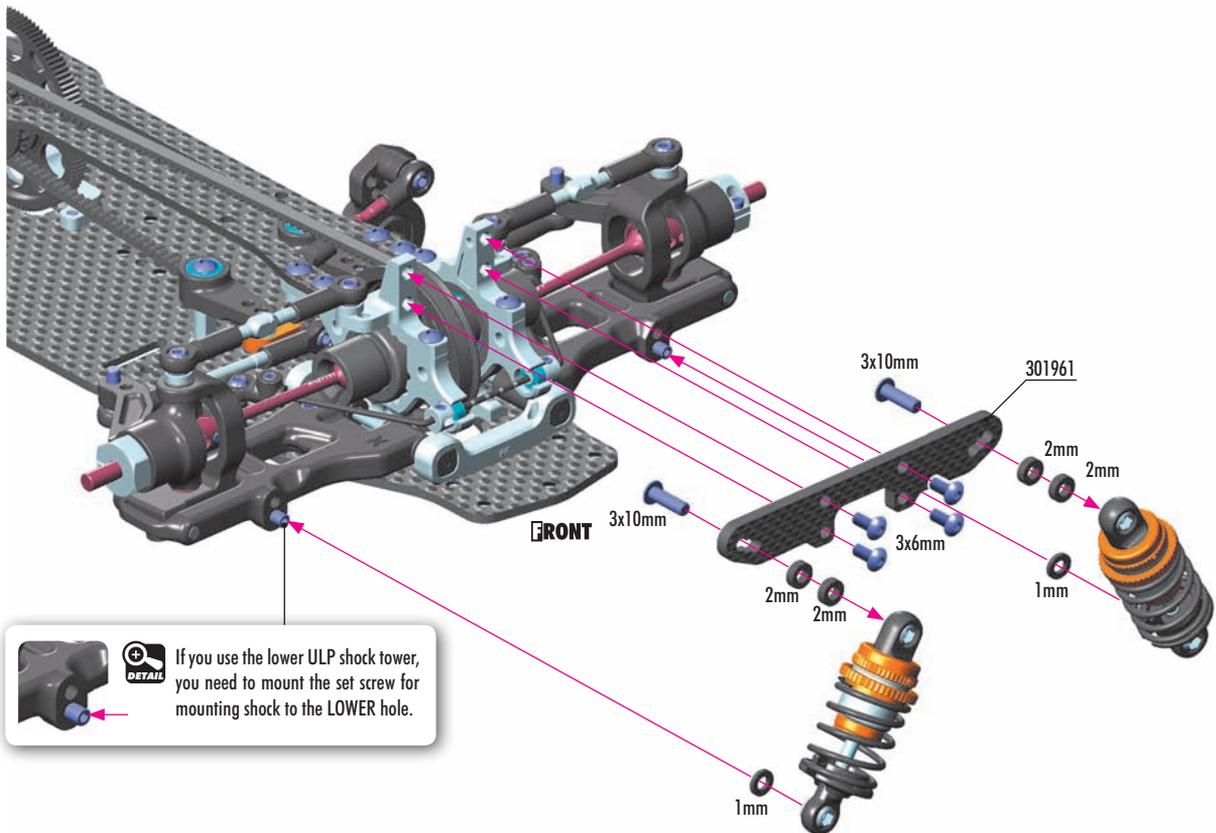
ULP LOWER SHOCK TOWER FOR LOWER SHOCK MOUNTING – FRONT

The new feature of the T4'20 and T4F'20 arms is to mount the shocks lower. To use this option you need to use optional low ULP shock towers which allows you to mount shocks 4mm lower to lower the CG.

With the lower shock mounting, the car is more stable as it rolls less, is easier to drive over chicanes, and has improved steering response. Recommended for medium-high technical tracks, especially for carpet.



#301961
ULP GRAPHITE SHOCK TOWER FRONT
3.0MM - LOWER



If you use the lower ULP shock tower, you need to mount the set screw for mounting shock to the LOWER hole.



303121-K
SHIM 3x6x0.5



903306
SFH M3x6

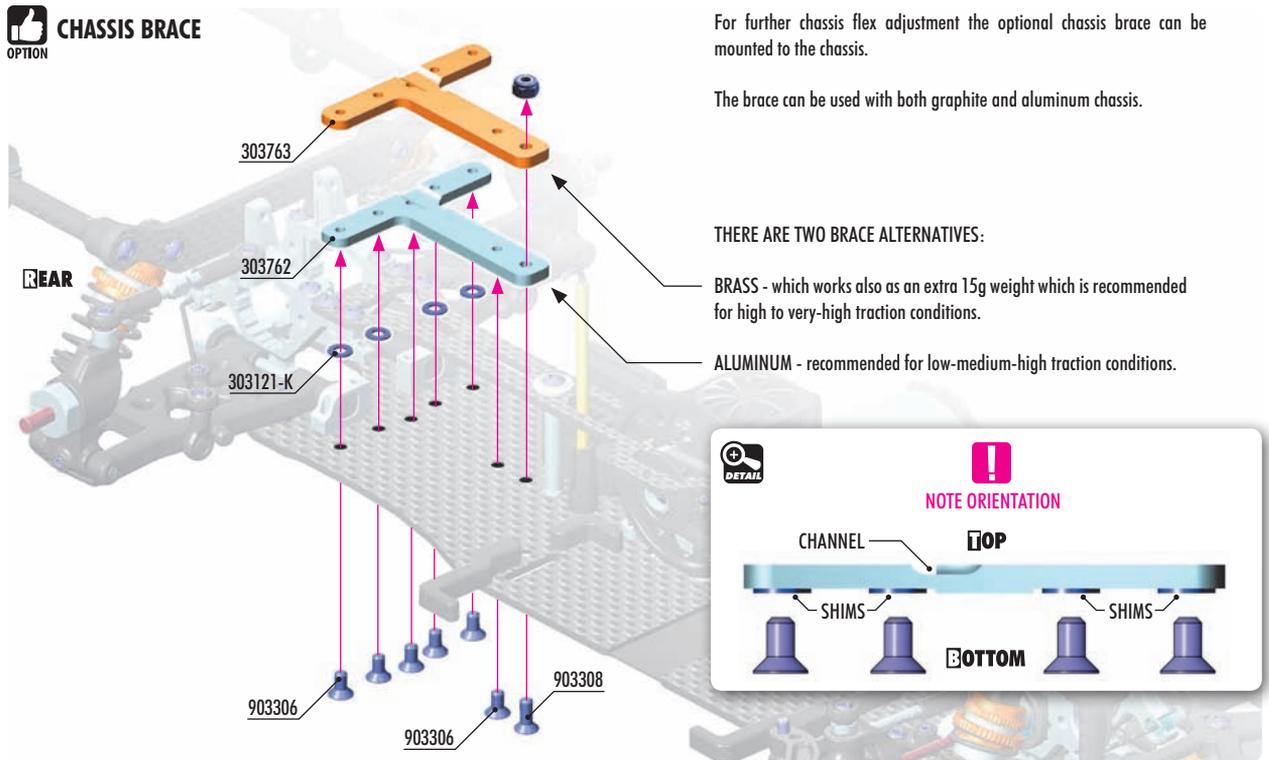


903308
SFH M3x8



960030
NUT M3

OPTION CHASSIS BRACE



For further chassis flex adjustment the optional chassis brace can be mounted to the chassis.

The brace can be used with both graphite and aluminum chassis.

THERE ARE TWO BRACE ALTERNATIVES:

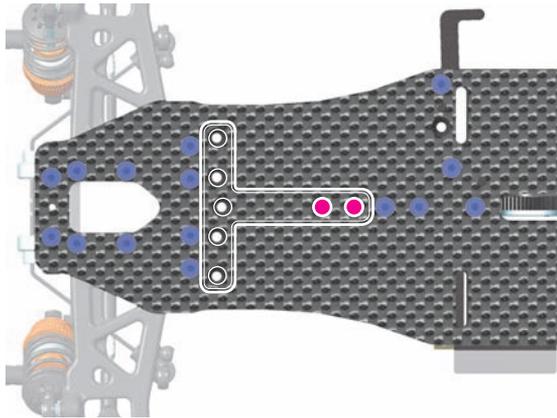
BRASS - which works also as an extra 15g weight which is recommended for high to very-high traction conditions.

ALUMINUM - recommended for low-medium-high traction conditions.

THE BRACE ALLOWS GREAT CHASSIS FLEX ADJUSTMENT POSSIBILITIES DEPENDING ON WHICH SCREWS ARE CONNECTED

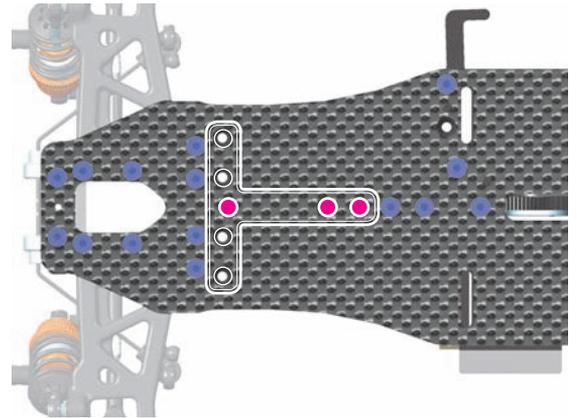
SOFT

Install only the first two screws as shown. Improves on-power stability.



MEDIUM

Install all screws along chassis center line. Generates more stability and traction.

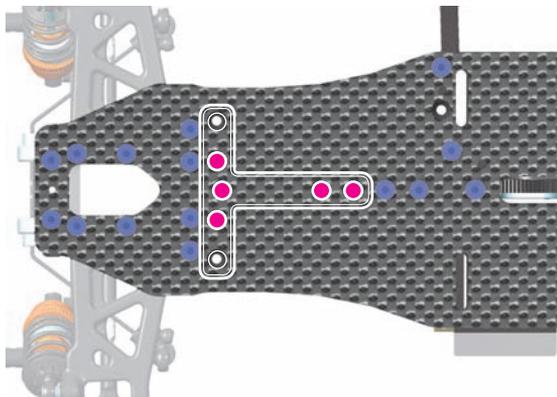


STIFF

Install all screws along center line plus inner side holes. Generates more off-power steering and rotation.

IMPORTANT!

When installing screws on the sides, add shims between the brace and the chassis.

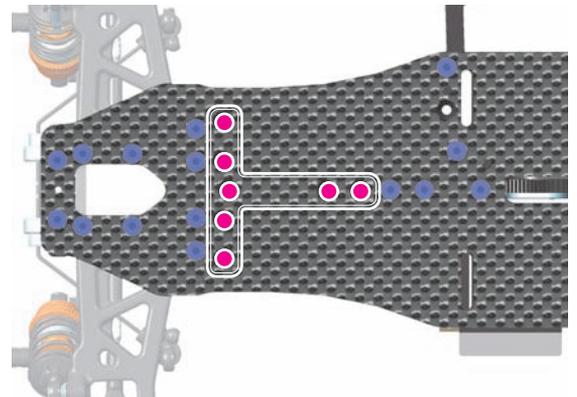


EXTRA STIFF

Install brace with all 7 screws. Recommended for high-traction conditions, gives a lot of off-power steering and rotation.

IMPORTANT!

When installing screws on the sides, add shims between the brace and the chassis.



SET-UP SHEET

XRAY T4F'20

RACE/TRACK	
NAME	
DATE	

QUAL POSITION	FINAL POSITION	BEST LAP TIME	LAPS	TIME
		/sec	/	

TRACK	
TRACK SURFACE	<input type="checkbox"/> CARPET <input type="checkbox"/> ASPHALT
TRACK LAYOUT	<input type="checkbox"/> TECHNICAL <input type="checkbox"/> MIXED <input type="checkbox"/> FAST
TRACTION	<input type="checkbox"/> LOW <input type="checkbox"/> MEDIUM <input type="checkbox"/> HIGH

FRONT	TRANSMISSION	REAR
GEAR DIFFERENTIAL - OIL	/cst	
PINION / T	SPUR GEAR / T	FINAL DRIVE RATIO

FRONT	SHOCKS	REAR
ULTRA LOW PROFILE <input type="checkbox"/>	SUPER LOW PROFILE <input type="checkbox"/>	
	SHOCK TYPE	
	XRAY SPRINGS	
	OIL /Cst	
	REBOUND %	
<input type="checkbox"/> YES <input type="checkbox"/> NO	FOAM INSERTS	<input type="checkbox"/> YES <input type="checkbox"/> NO
<input type="checkbox"/> 3 HOLES	PISTONS	<input type="checkbox"/> 3 HOLES
<input type="checkbox"/> 4 HOLES	1.0mm	<input type="checkbox"/> 4 HOLES
<input type="checkbox"/> PSS	1.1mm	<input type="checkbox"/> PSS
	1.2mm	
	PROGRESSIVE	

THICKNESS/mm	ANTI-ROLL BAR	THICKNESS/mm
--------------	---------------	--------------

	TIRES
	ADDITIVE
	ADDITIVE TIMING

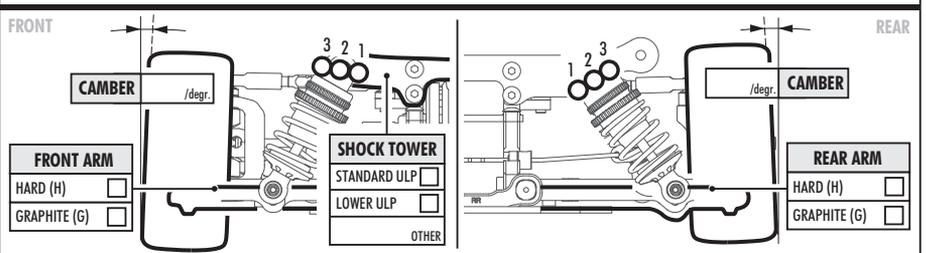
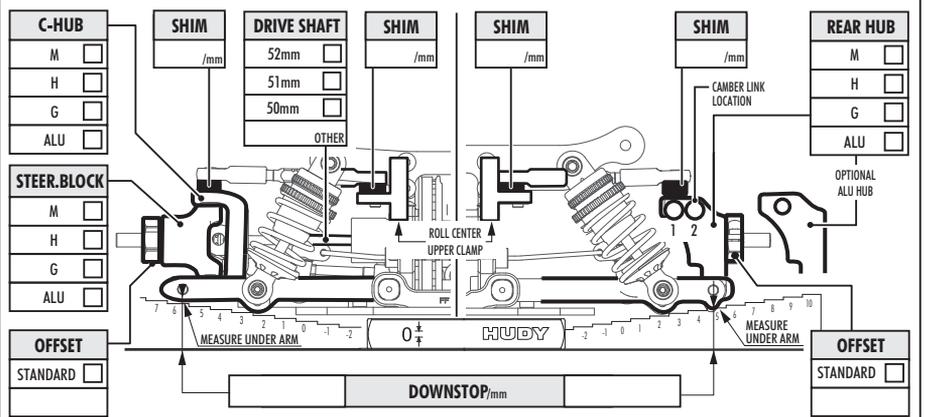
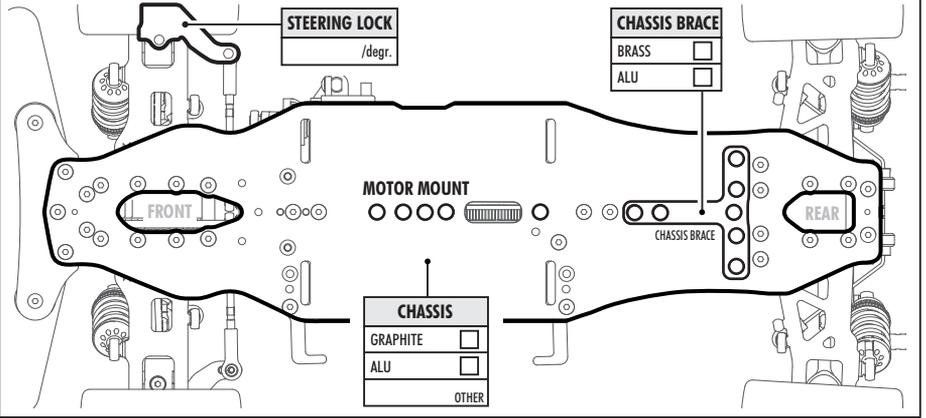
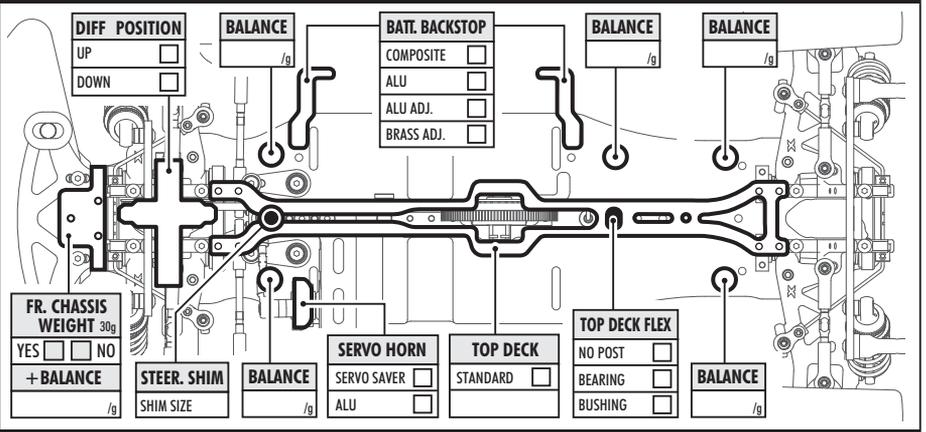
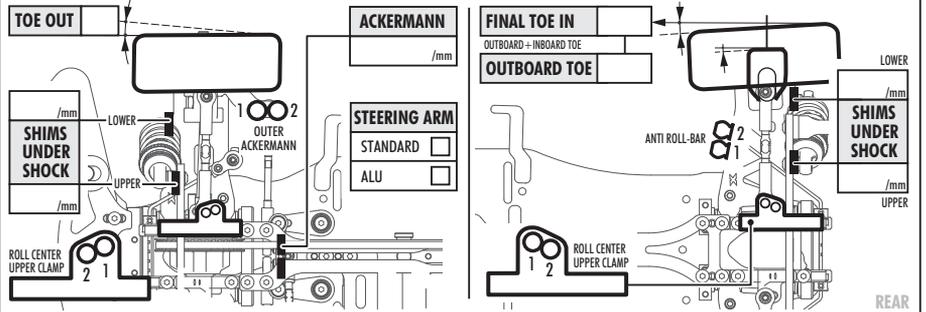
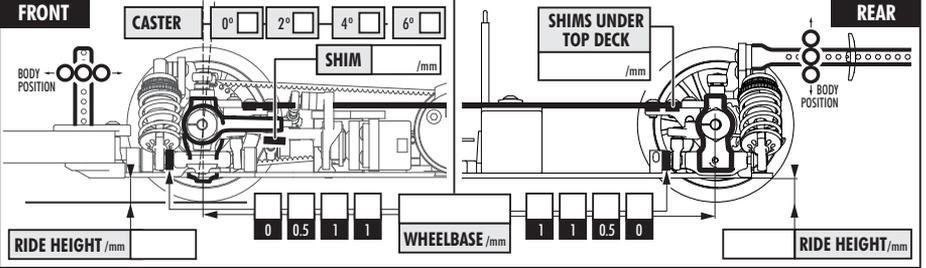
FRONT LEFT	FRONT RIGHT	REAR LEFT	REAR RIGHT
TREATED AREA			

FRONT	ROLL CENTER	REAR
FF	1 1	RR
FFP	0.5 0.5	RRR
FPR	1 1	RF
FR	0.5 0.5	STD .25

ARS - ACTIVE REAR SUSPENSION™	
SHIM /mm	SHIM /mm
LINKS UP	LINKS DOWN
STEERING BLOCK	OFFSET
MEDIUM <input type="checkbox"/>	STANDARD <input type="checkbox"/>
HARD <input type="checkbox"/>	
GRAPHITE <input type="checkbox"/>	
ALU <input type="checkbox"/>	
C-HUB 0° 2° 4°	

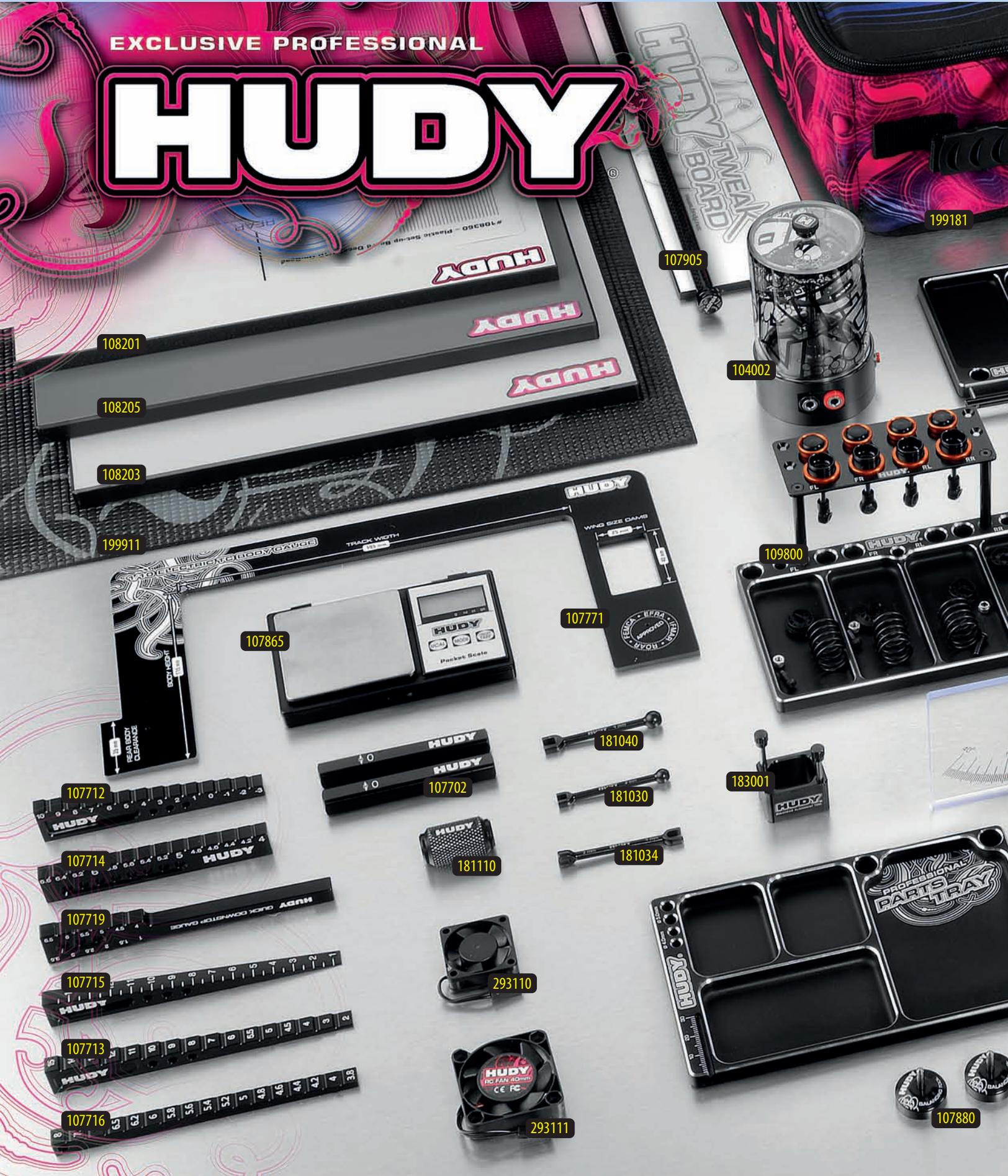
MOTOR	TIMING
ESC	BATTERIES
BODY	WING

COMMENTS



EXCLUSIVE PROFESSIONAL

HUDY



104002 HUDY AIR VAC - VACUUM PUMP - ON-ROAD
 106260 HUDY TIRE ADDITIVE - TIRE GRIPPER - 50ML - V2
 107090 HUDY BEARING CHECKING TOOL
 107601 LIMITED EDITION - REAMER FOR BODY 0.9MM + COVER - SMALL
 107643 LIMITED EDITION - ARM REAMER # 3.0MM
 107702 CHASSIS DROOP GAUGE SUPPORT BLOCKS FOR 1/10 (2)
 107712 CHASSIS DROOP GAUGE -3.0-10MM FOR 1/10 CARS (10MM)
 107713 CHASSIS RIDE HEIGHT GAUGE STEPPED 2.0-15.0MM
 107714 ULTRA-FINE CHASSIS DROOP GAUGE 4.0-6.6MM
 107715 CHASSIS RIDE HEIGHT GAUGE 1.0-15.0MM (BEVELED)
 107716 ULTRA-FINE CHASSIS RIDE HEIGHT GAUGE 3.8-8.0MM
 107719 QUICK DOWNSTOP GAUGE TOOL 1.0-6.5MM

107720 CHASSIS RIDE HEIGHT GAUGE 30-17MM FOR 1/8 & 1/10 OFF-ROAD
 107750 HUDY GRAPHITE QUICK CAMBER GAUGE 1.5°, 2°, 2.5° FOR 1/10 TC
 107771 HUDY BODY GAUGE 1/10 ELECTRIC TOURING CARS
 107855 HUDY PIT LED
 107865 HUDY PROFESSIONAL DIGITAL POCKET SCALE 300G/0.01G
 107870 HUDY FIBRE-REINFORCED TAPE - BLACK
 107875 HUDY ULTRA DOUBLE-SIDED TAPE
 107880 CHASSIS BALANCING TOOL (2)
 107904 HUDY QUICK-TWEAK STATION 1/10 & 1/12 ON-ROAD
 107905 HUDY TWEAK BOARD SET
 108150 HUDY 1/10 TOURING CAR STAND - V3
 108190 HUDY ALU TRAY FOR PARTS

108201 FLAT SET-UP BOARD FOR
 108203 FLAT SET-UP BOARD FOR
 108205 FLAT SET-UP BOARD FOR
 109305 UNIVERSAL EXCLUSIVE SE
 109360 ALU NUT FOR 1/10 TOURIN
 109370 ALU SET-UP WHEEL FOR 1
 109800 HUDY ALU TRAY FOR ON-F
 109840 HUDY ALU TRAY FOR 1/10
 109860 HUDY ALU TRAY FOR SET-
 109880 HUDY ALU TRAY FOR ACC
 111545 LIMITED EDITION - ALLEN
 112045 LIMITED EDITION - ALLEN



1/10 TOURING CARS
 1/10 TOURING CARS - SILVER GREY
 1/10 TOURING CARS - DARK GREY
 SET-UP SYSTEM FOR 1/10 TOURING CARS
 ROLLING SET-UP SYSTEM (4)
 1/10 RUBBER TIRES (4)
 ROAD DIFF & SHOCKS
 OFF-ROAD DIFF ASSEMBLY
 SET-UP SYSTEM
 ACCESSORIES & PIT LED
 WRENCH # 1.5MM
 WRENCH # 2.0MM

113045 LIMITED EDITION - ALLEN WRENCH # 3.0MM
 132045 LIMITED EDITION - ALLEN WRENCH + BALL REPL. TIP # 2.0MM
 175535 LIMITED EDITION - SOCKET DRIVER # 5.5MM
 177035 LIMITED EDITION - SOCKET DRIVER # 7.0MM
 181030 HUDY SPRING STEEL TURNBUCKLE WRENCH 3 MM
 181034 TURNBUCKLE WRENCH 3 & 4MM - HUDY SPRING STEEL™
 181040 TURNBUCKLE WRENCH 4MM - HUDY SPRING STEEL™
 181110 HUDY BALL JOINT WRENCH
 18300 HUDY PROFESSIONAL BULKHEAD ALIGNMENT TOOL 17MM
 183011 HUDY PROFESSIONAL MULTI TOOL
 188981 HUDY POCKET HOBBY KNIFE
 188990 HUDY PROFESSIONAL BODY SCISSORS

199060 HUDY ALU TOOL STAND
 199181 HUDY CAR BAG - 1/10 ON-ROAD - TC - PAN CAR - CUSTOM NAME
 199270 HUDY LIPO SAFETY BAG - CUSTOM NAME
 199911 HUDY PIT MAT ROLL 750X1200MM WITH PRINTING
 293110 HUDY BRUSHLESS RC FAN 30MM
 293111 HUDY BRUSHLESS RC FAN 40MM
 298100 HUDY TIN ROUND BOX 80X30MM

For more information about tools, set-up equipment and accessories suitable for your car please visit:

www.hudy.net





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