



# **Instruction Manual ISSO1**



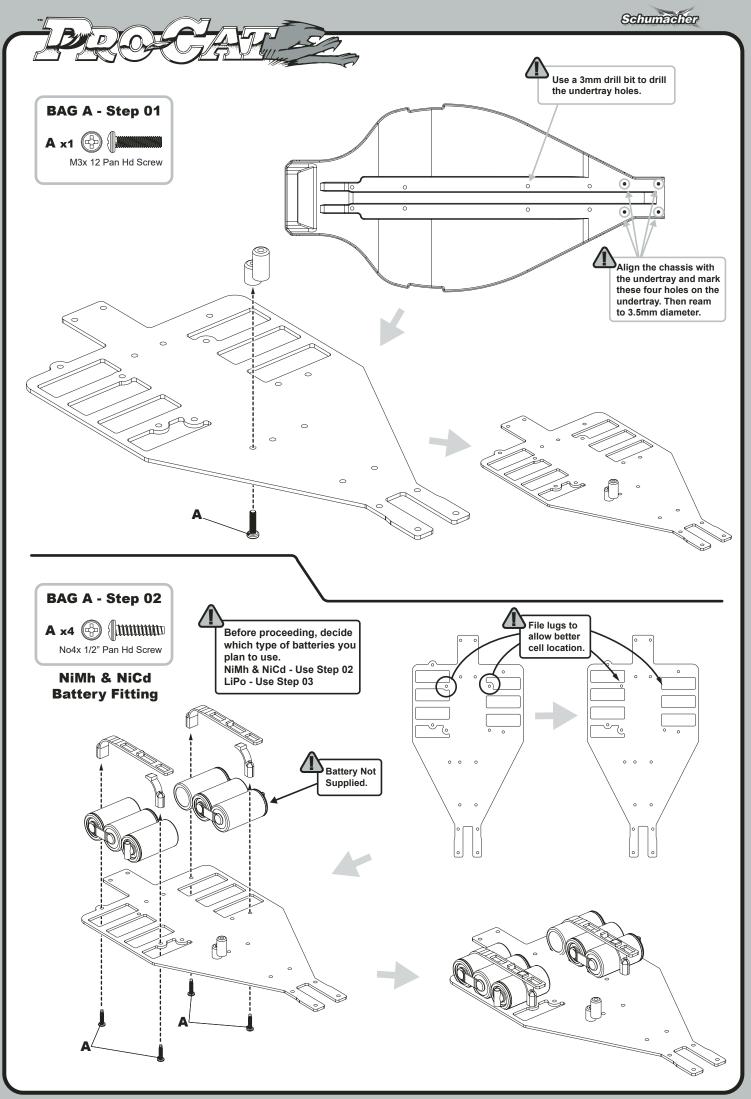
a Ria BBA www.racing-cars.com

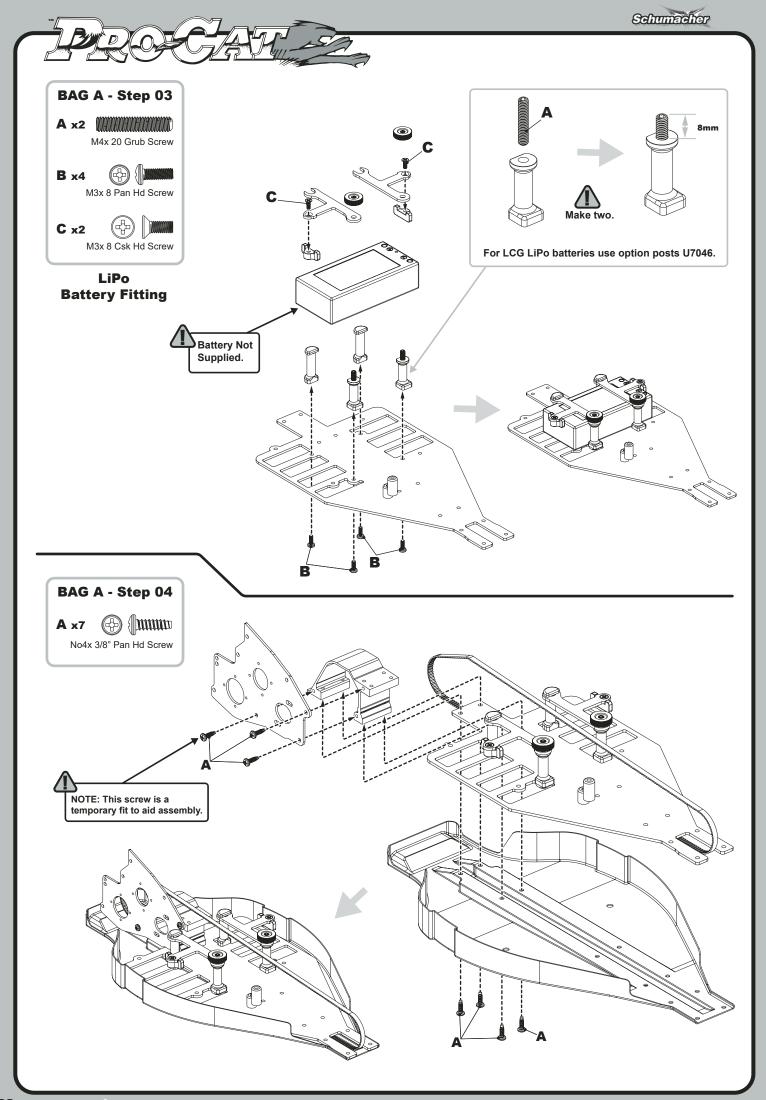


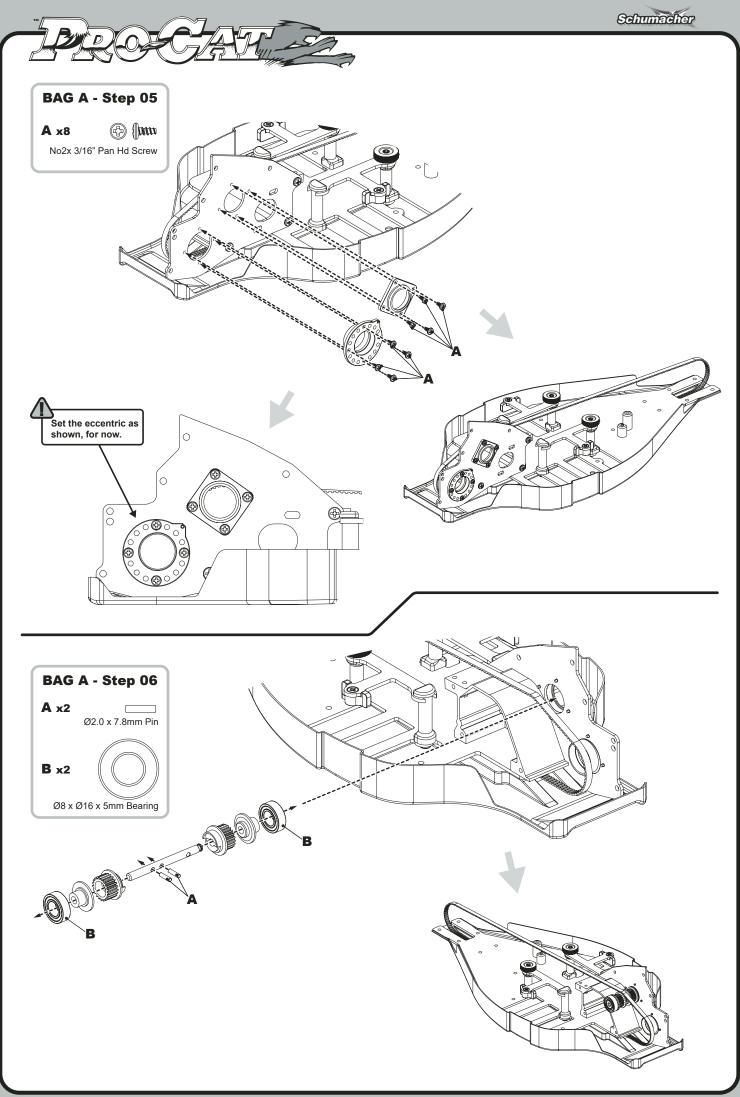
#### **IMPORTANT SAFETY NOTES**

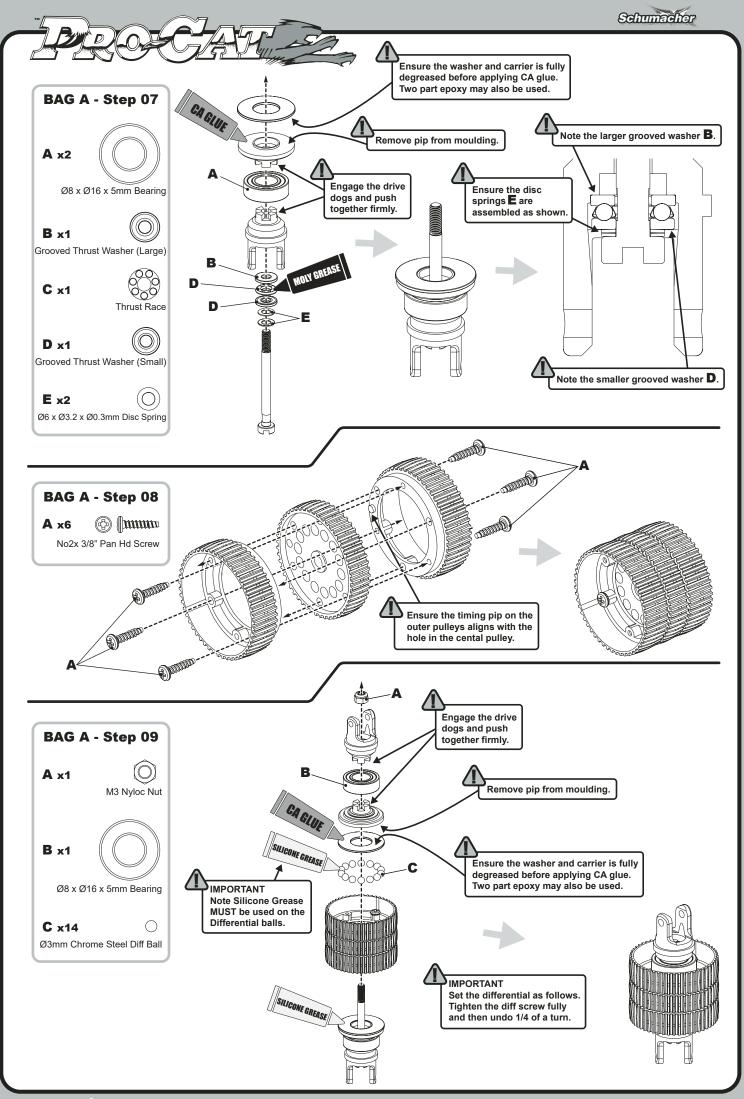
- We strongly recommend that anyone driving RC cars, or organising events, should obtain third party liability insurance. In the UK this can be done by joining the BRCA. www.brca.org
- This product is not suitable for children under the age of 14, without the direct supervision of a responsible adult.
- Select an area for assembly that is away from the reach of small children.
- The parts in this kit are small and can be swallowed by children causing choking and possible internal injuries.
- Exercise care when using hand tools and sharp instruments during assembly.
- Carefully read all manufacturers warnings and cautions for any additional items used in the construction.
- In line with our policy of continuous development the exact details of the kit may vary.
- DO NOT use this car on public roads or in places where it can interfere with traffic, people or animals.
- Always check the operation of the radio with the wheels off the ground, before using the car.
- Make sure the radio and car batteries are fully charged before use.
- Disconnect and remove the battery from the car when not in use.
- Always store and charge LiPo batteries in a fireproof container.
- DO NOT put fingers or any objects inside rotating or moving parts as this may cause injury.
- Make sure the charger is correctly set for the type of battery you are using.
- Incorrect charging may cause a fire.
- Insulate all exposed electrical wiring. Exposed or damaged wires can cause short circuits and fire.
- The motor and speed controller can become hot during use. DO NOT touch them immediately after using your car as this may cause injury.

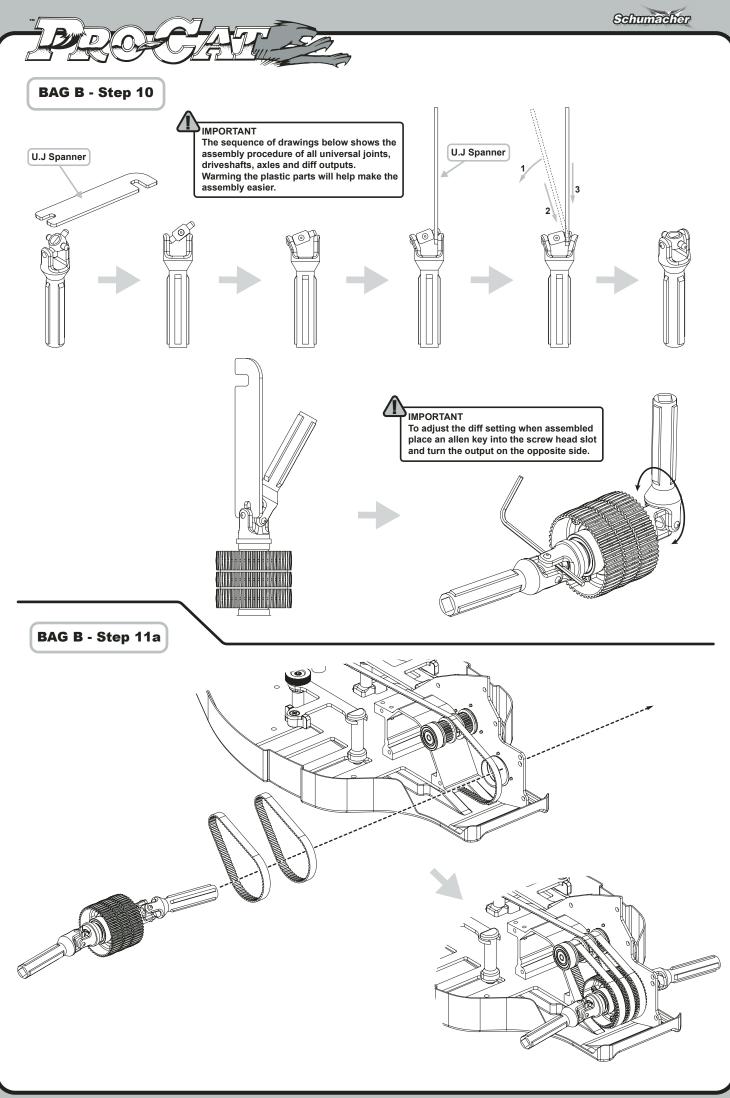


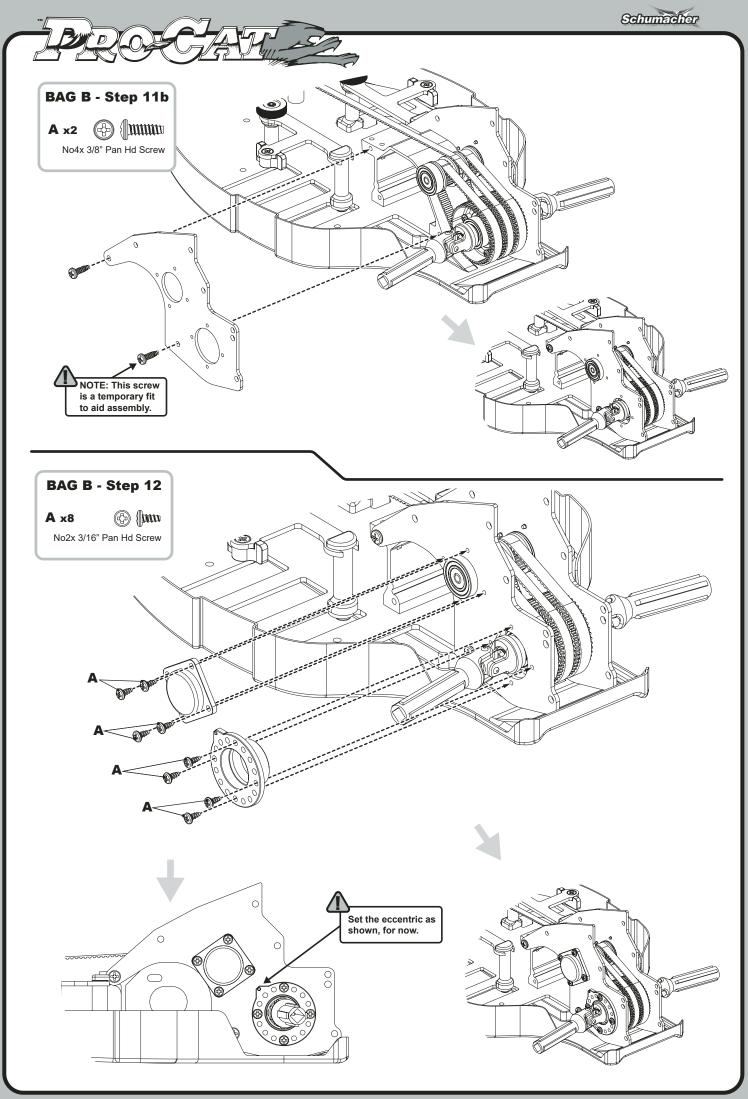


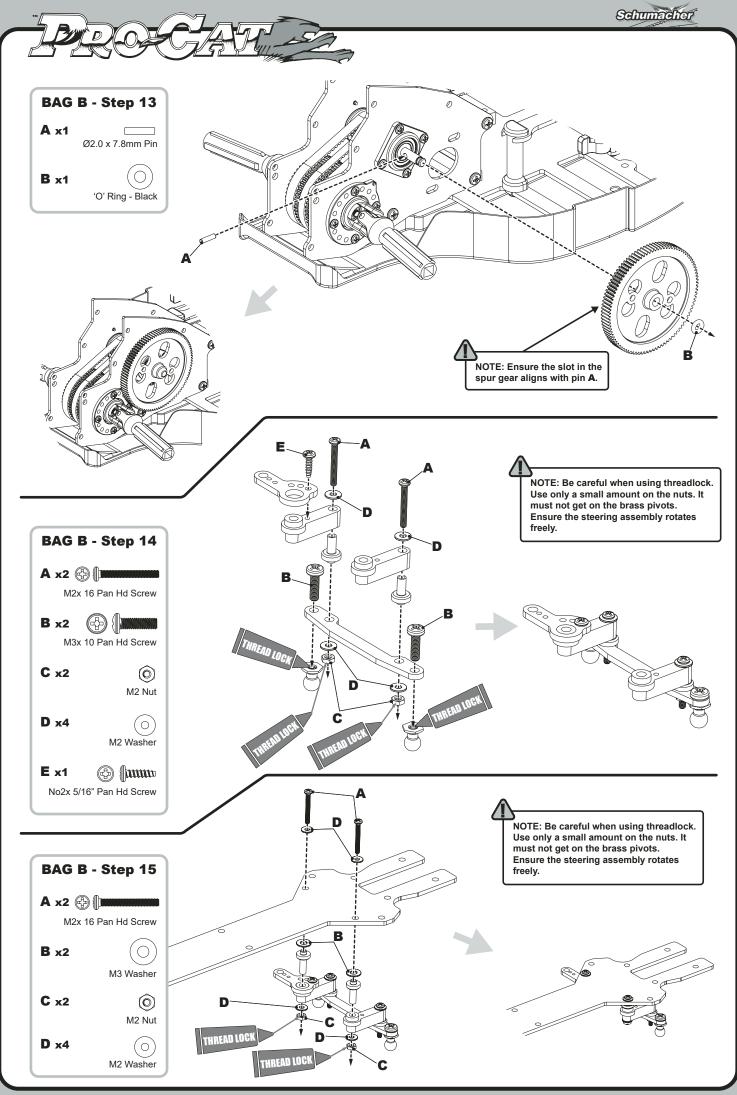


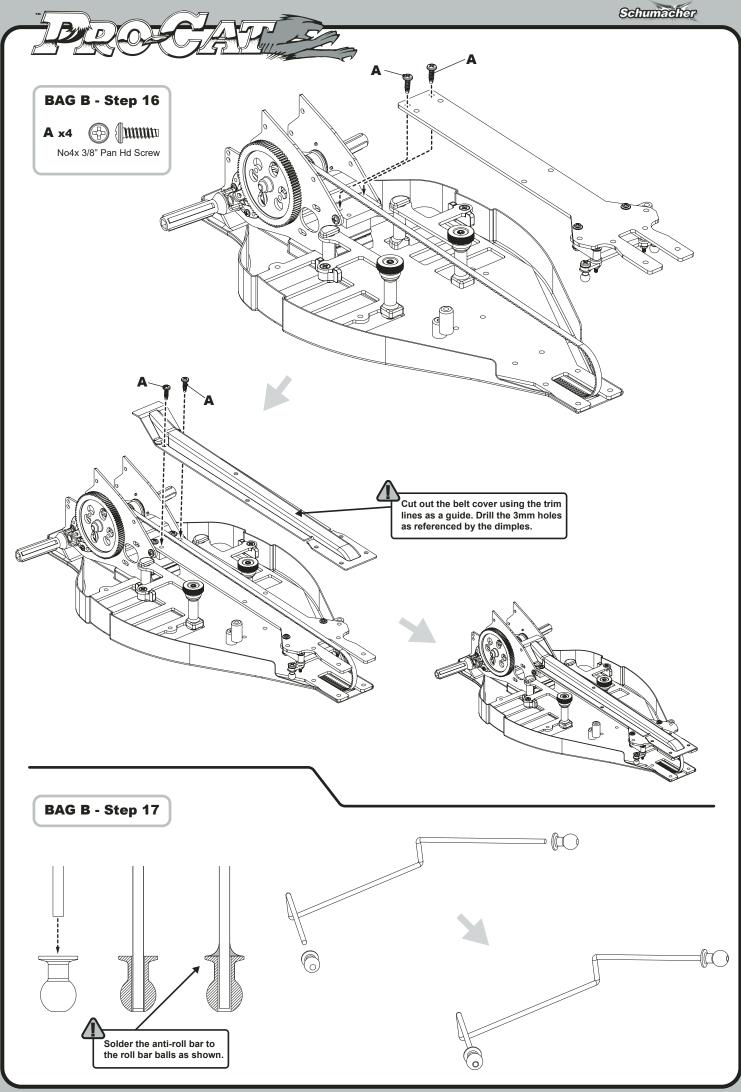


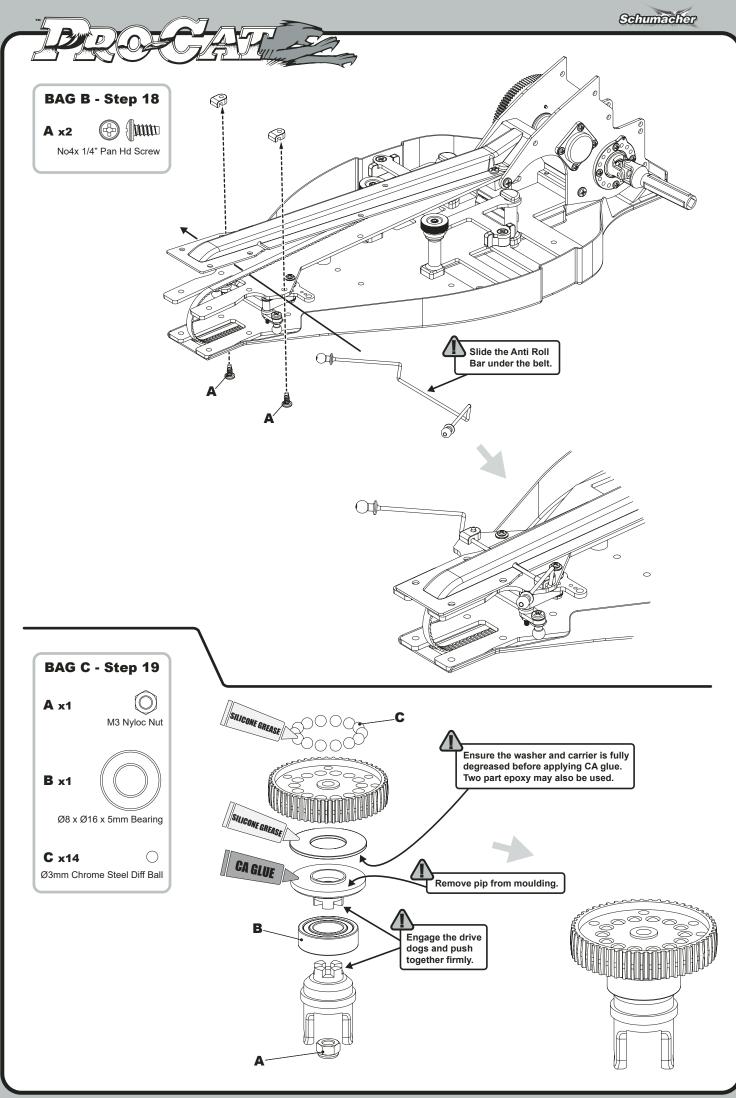


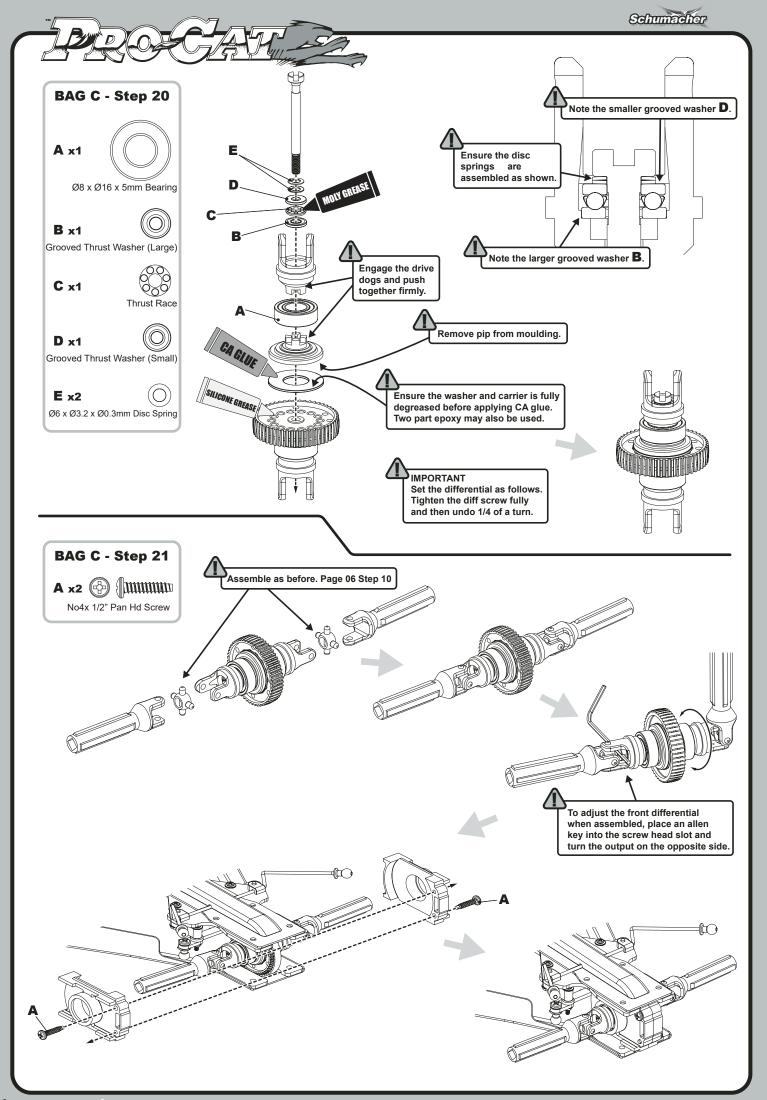


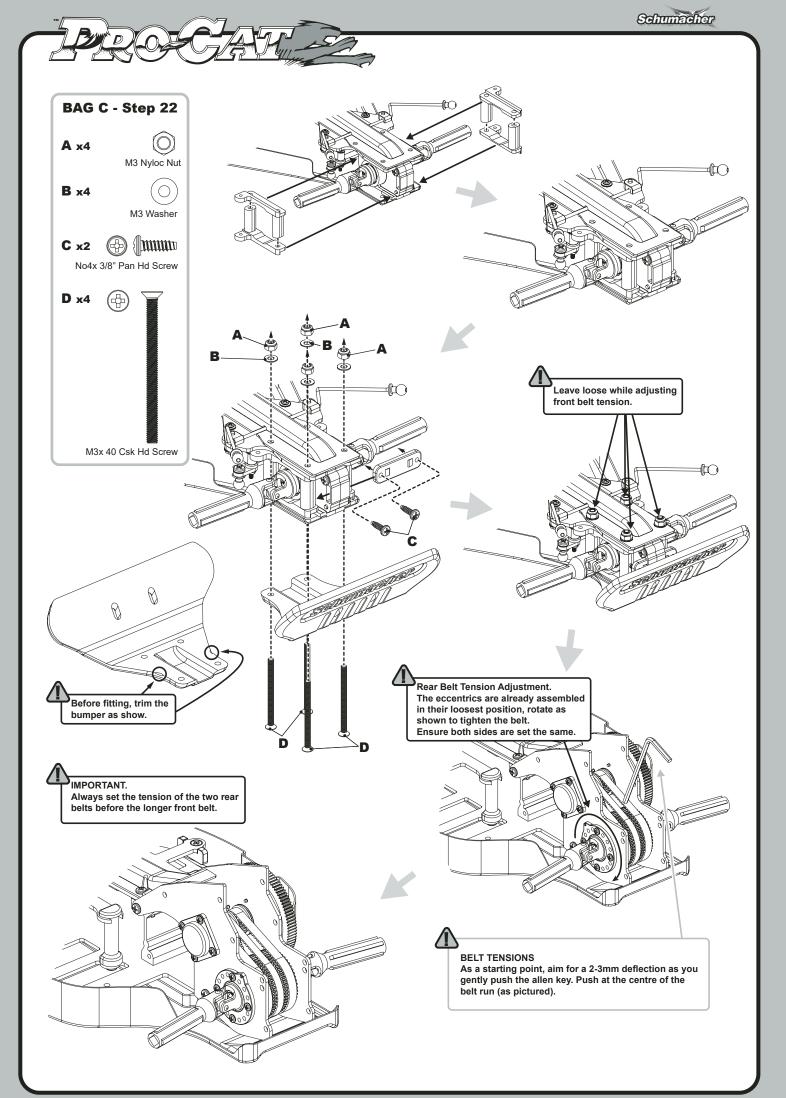


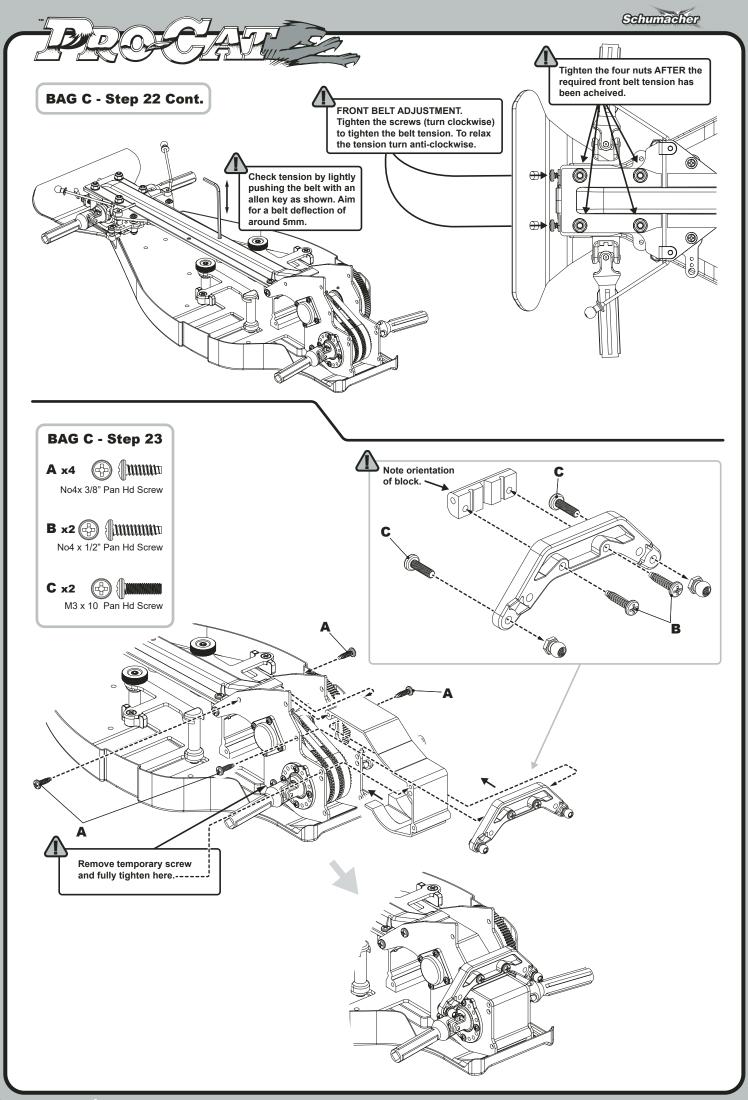


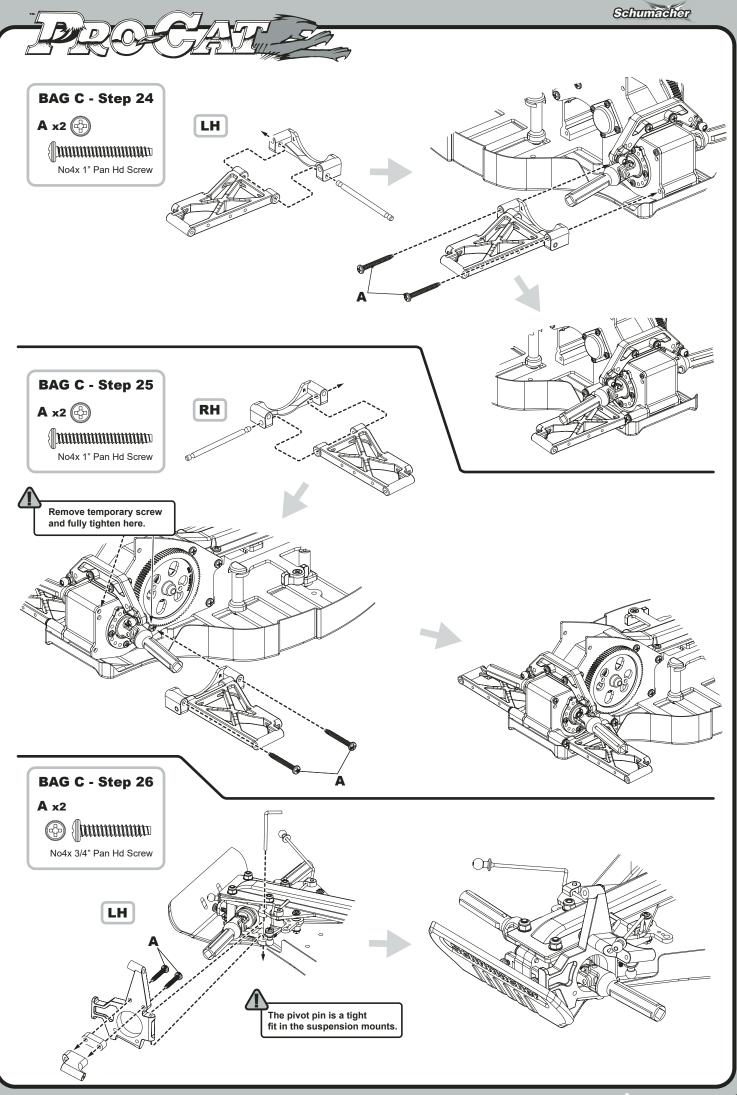


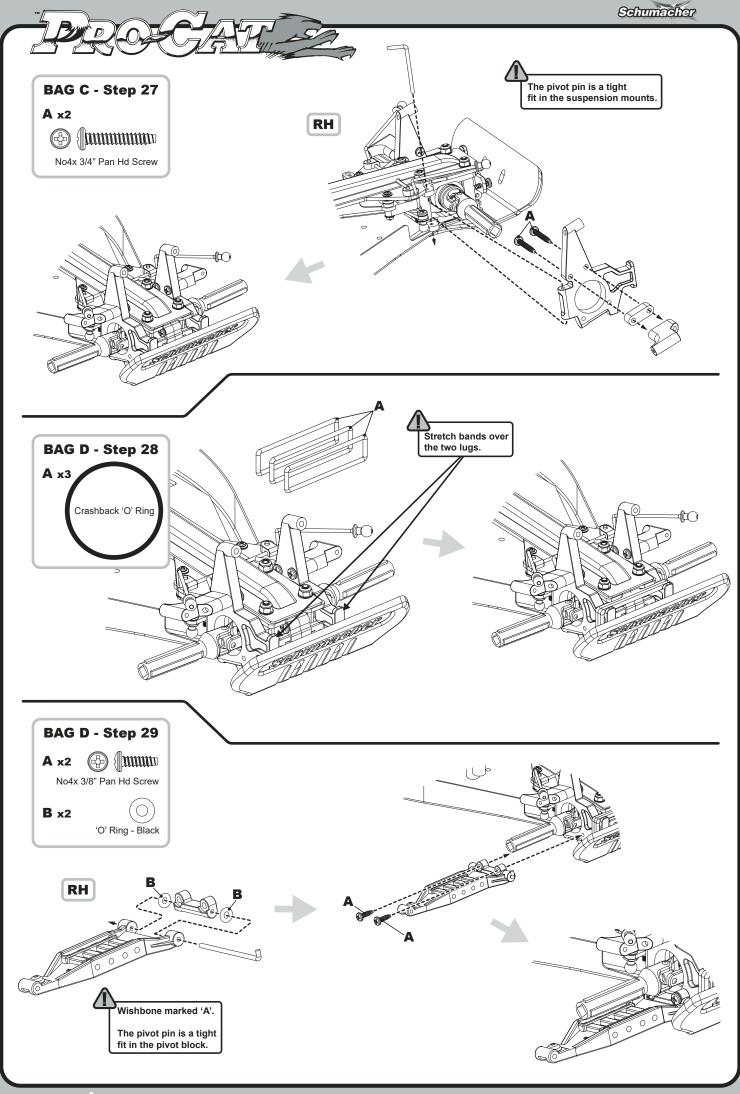


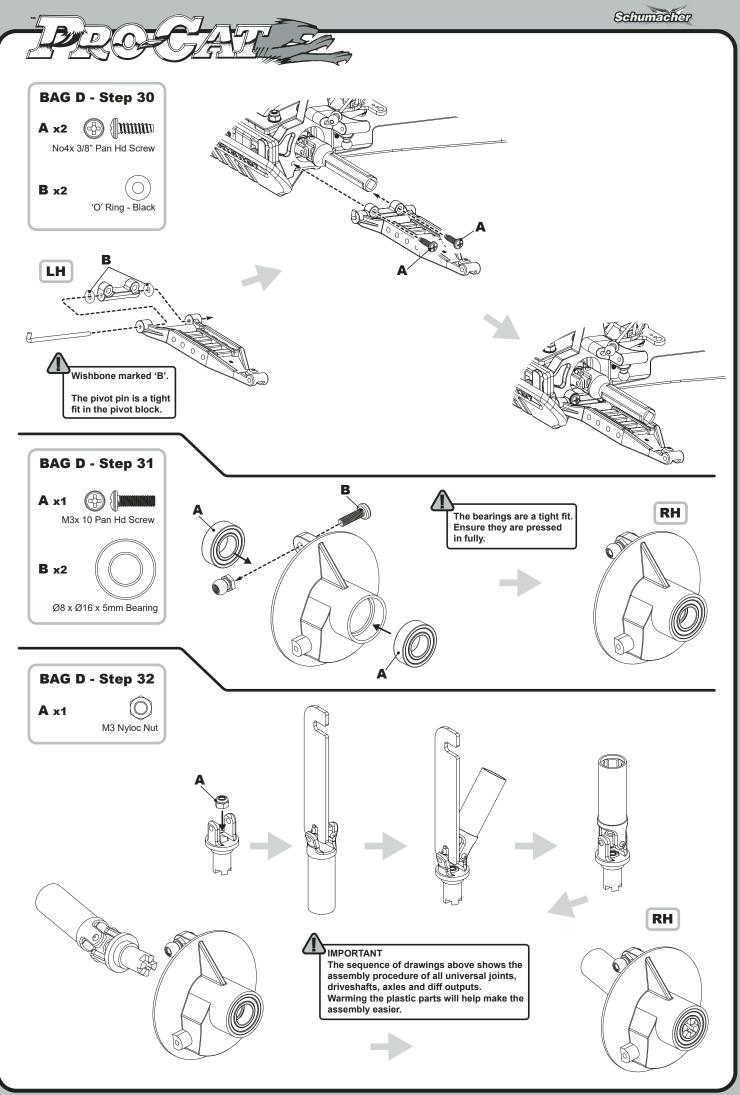


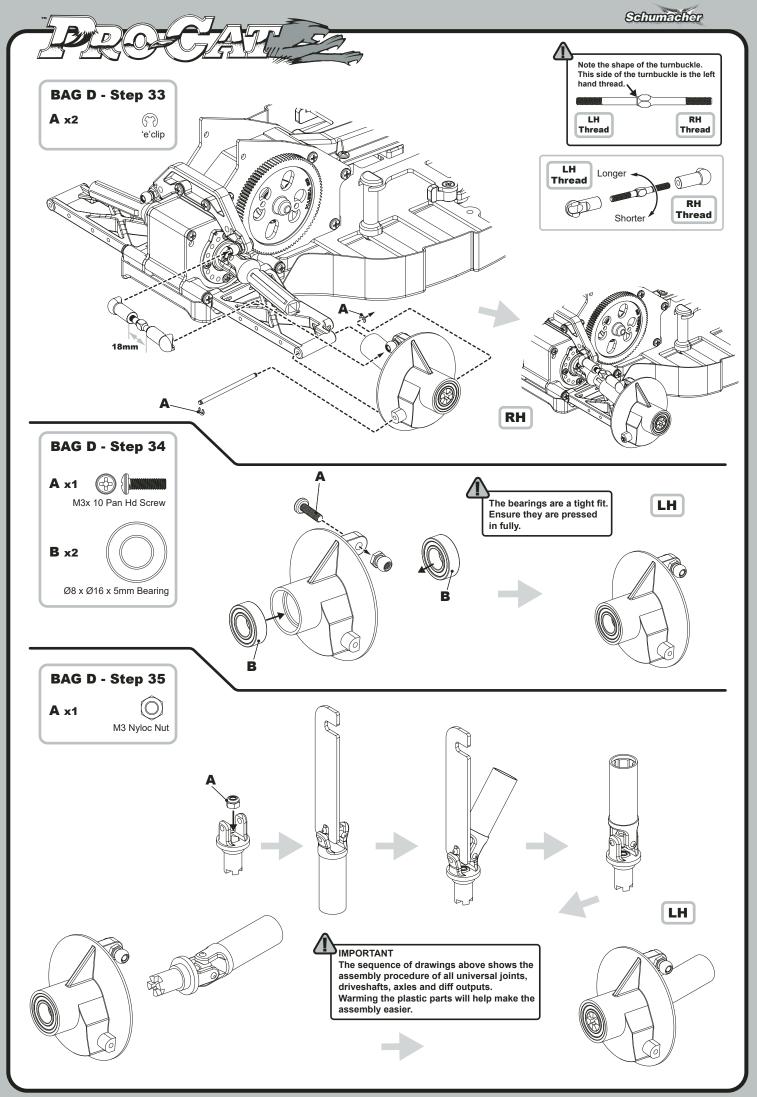


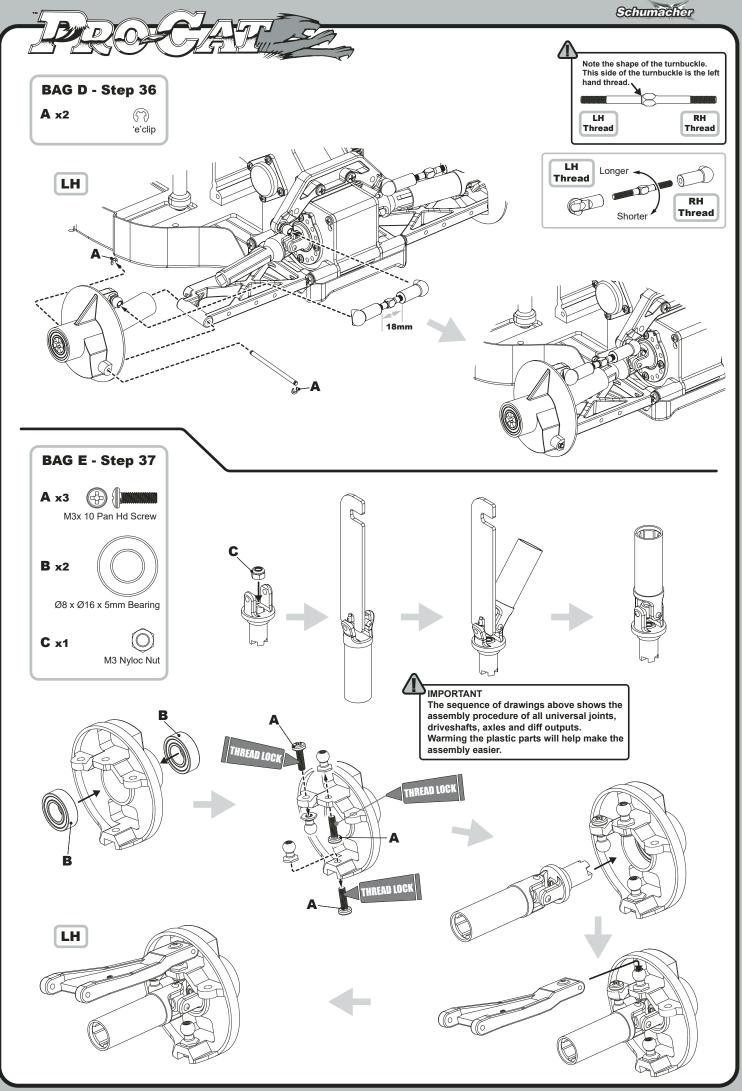


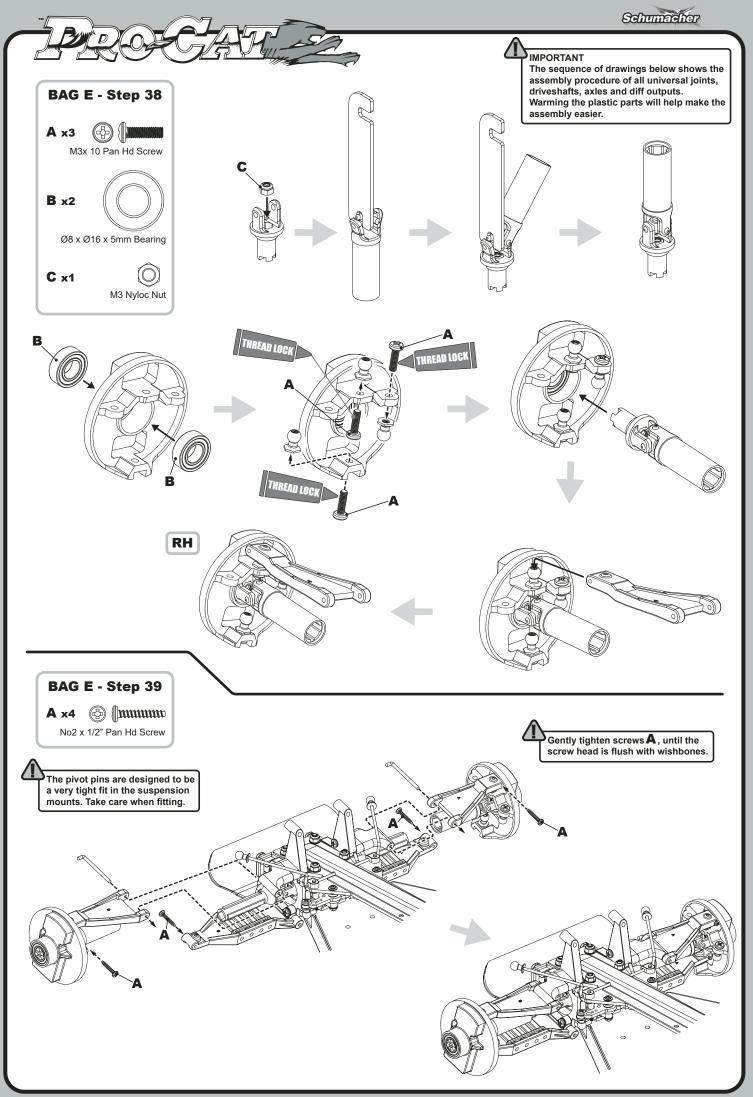


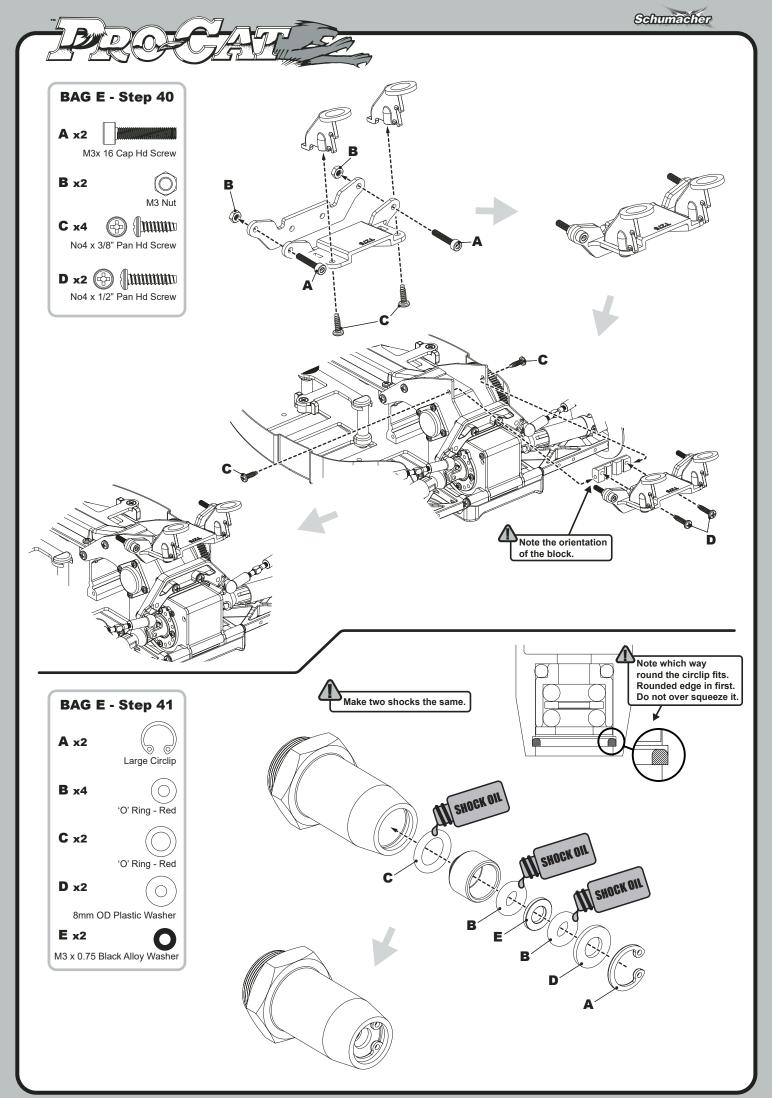


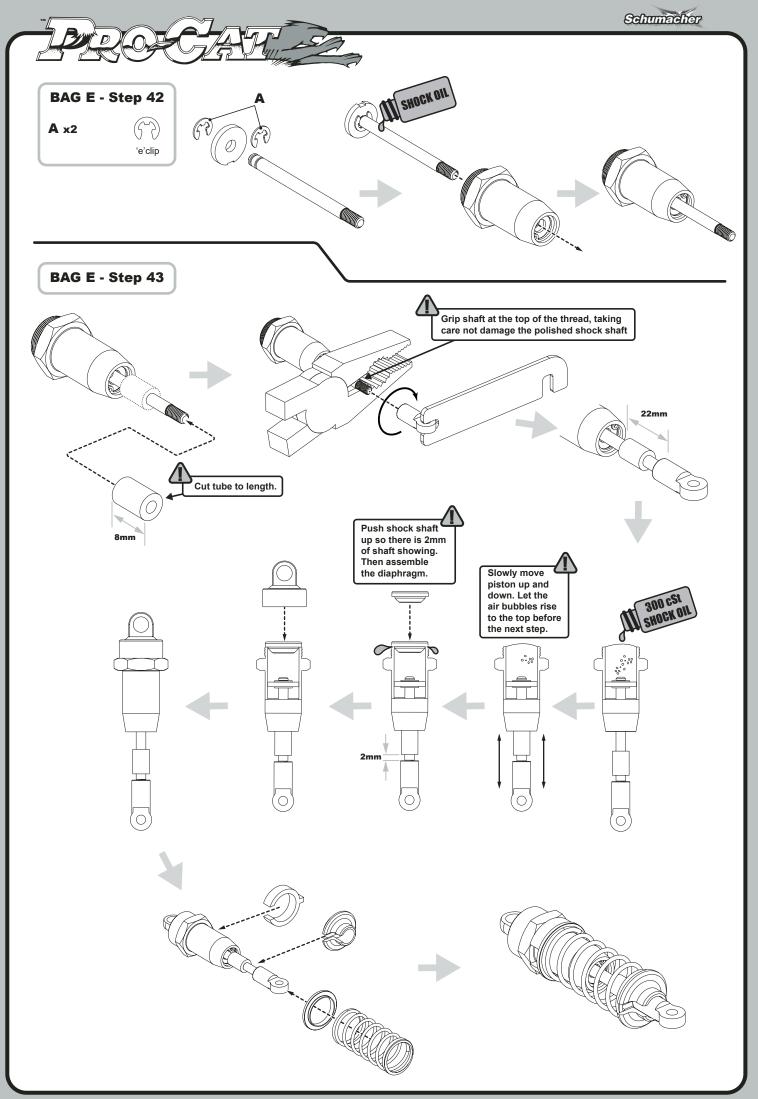


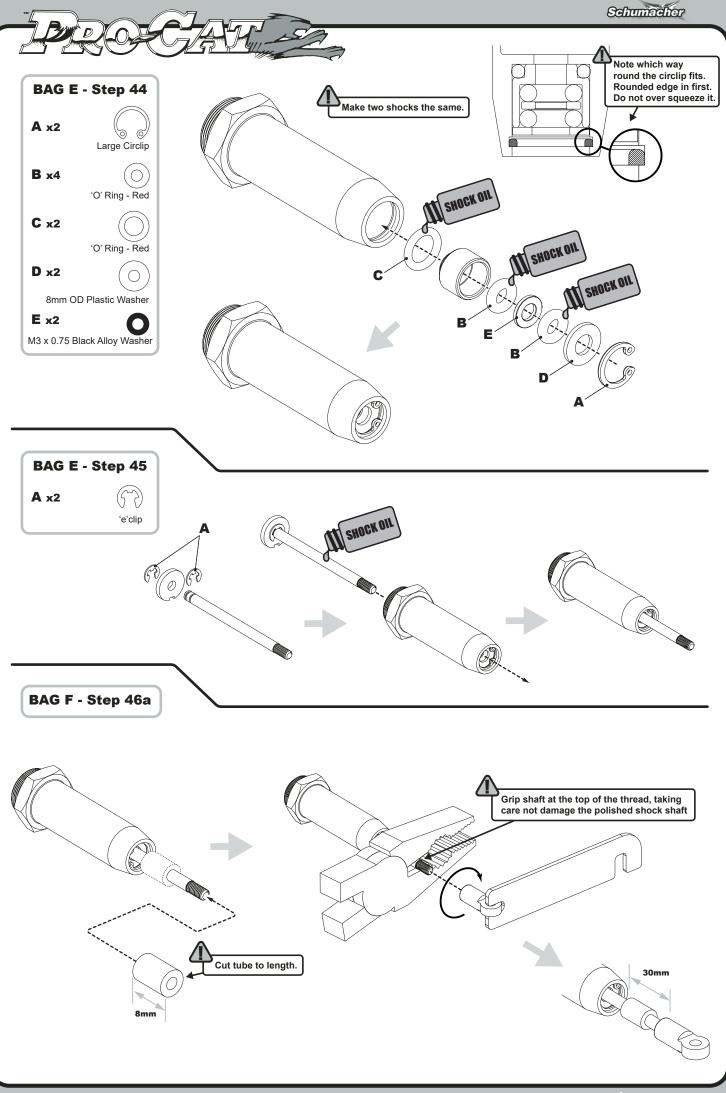


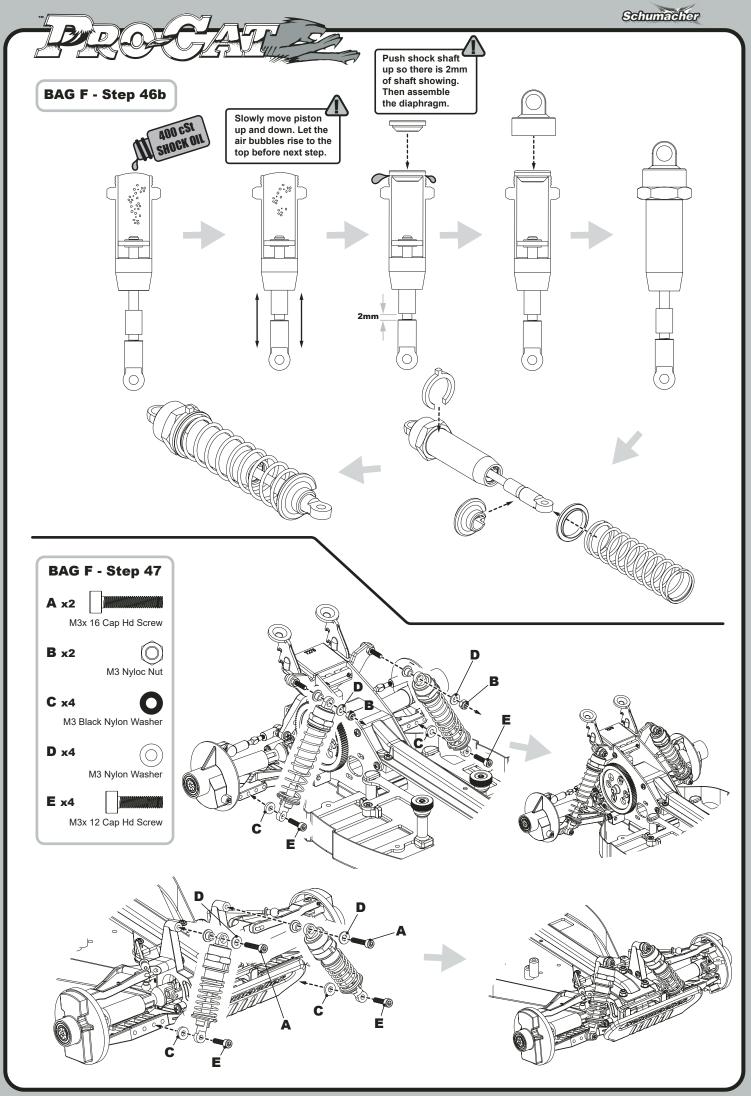


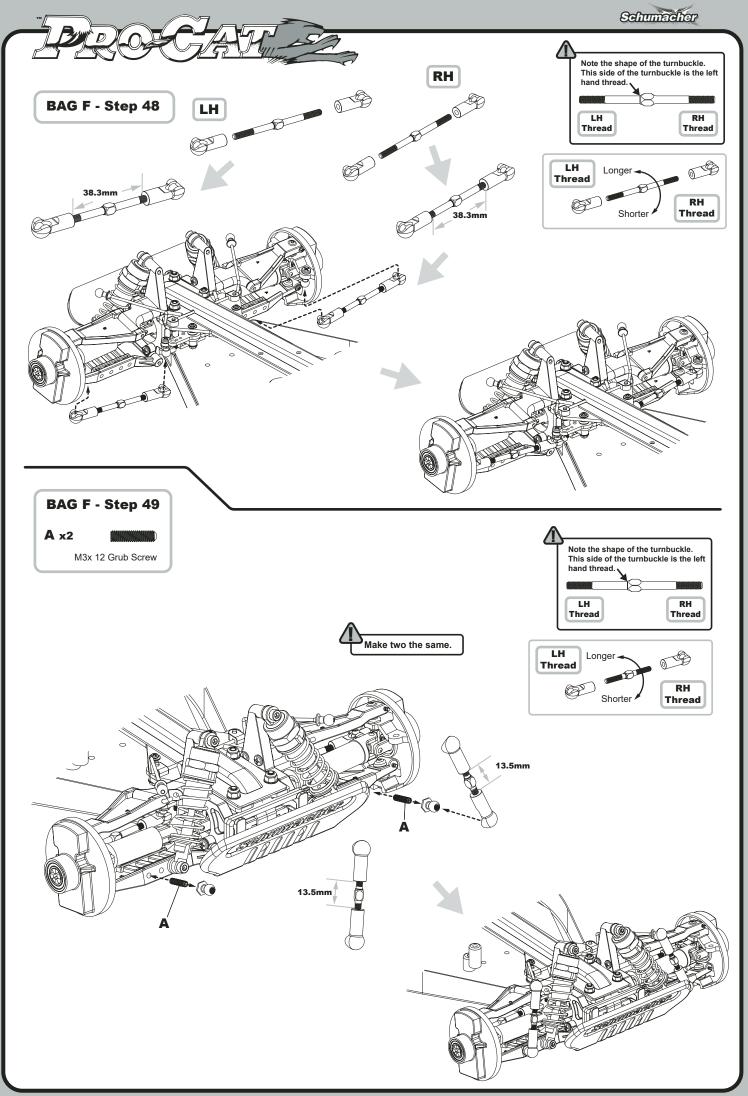


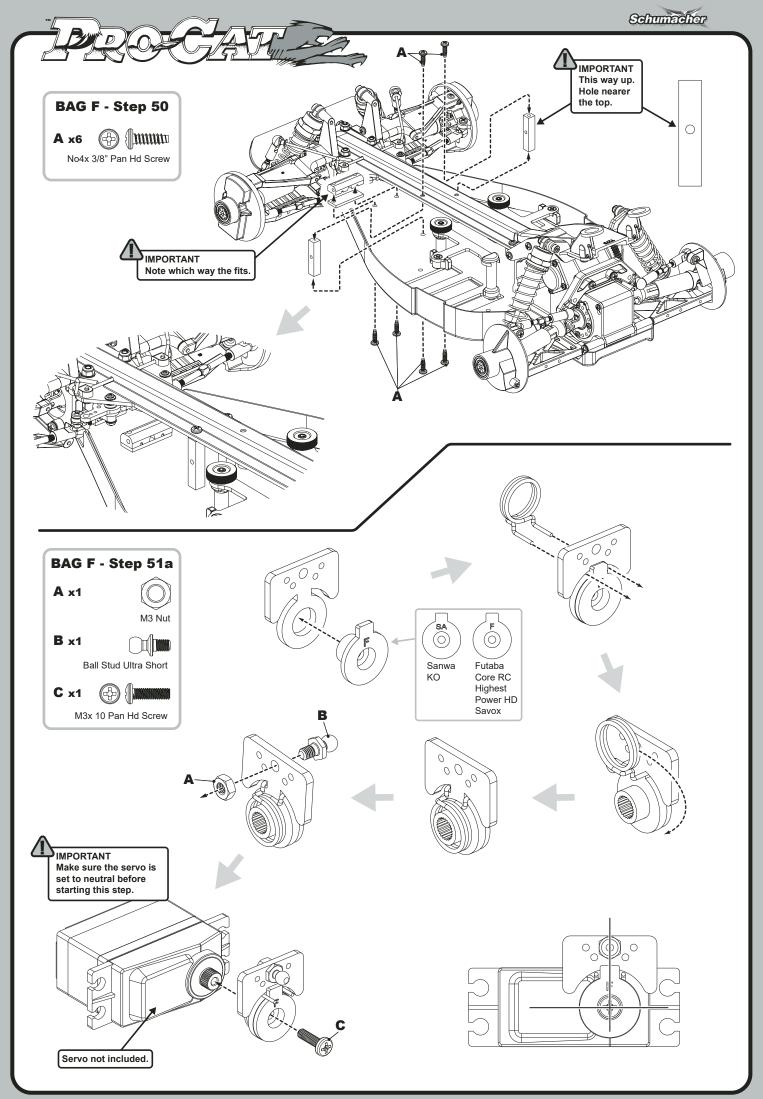


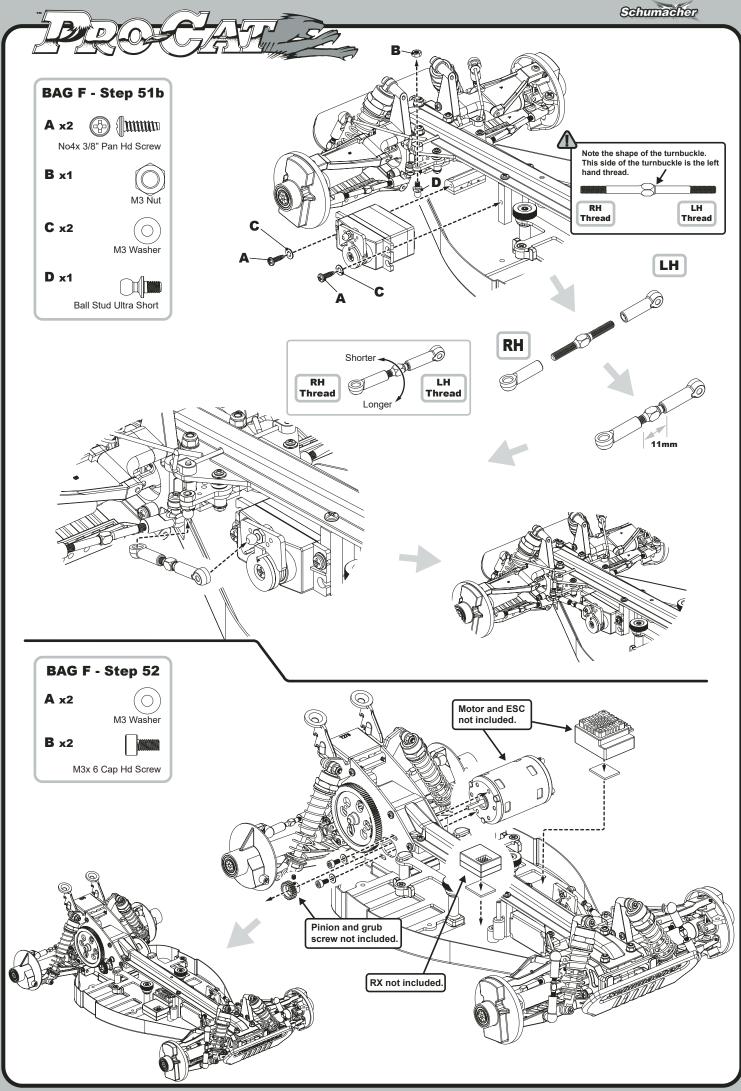


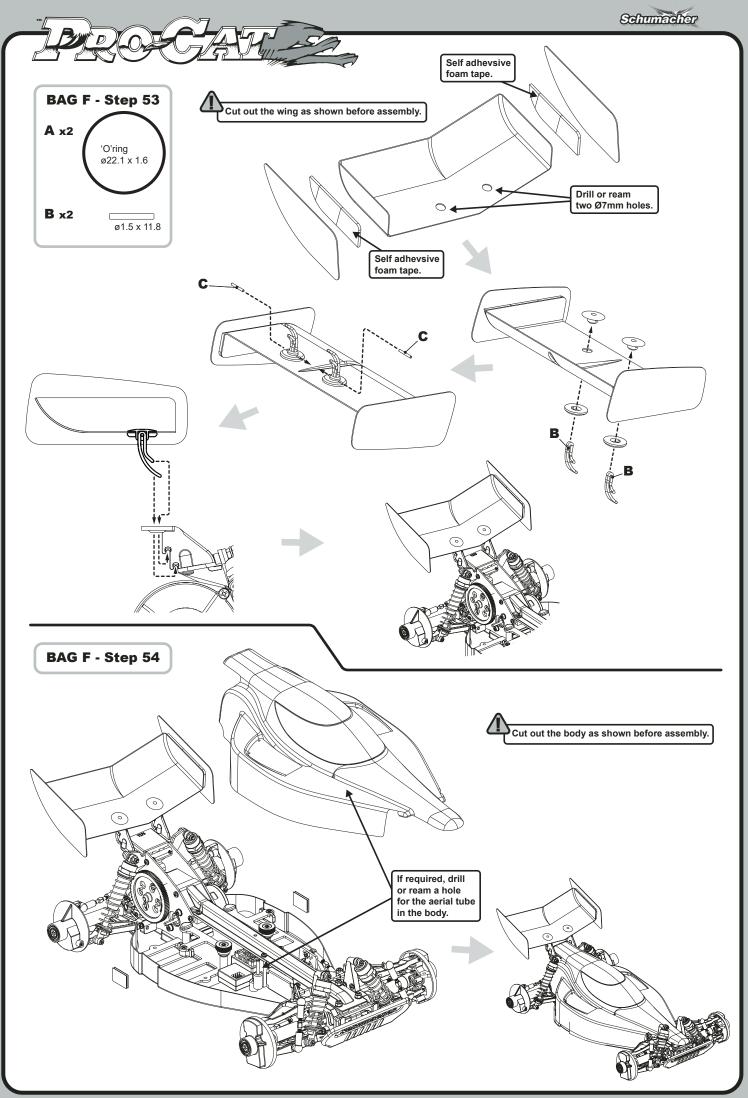


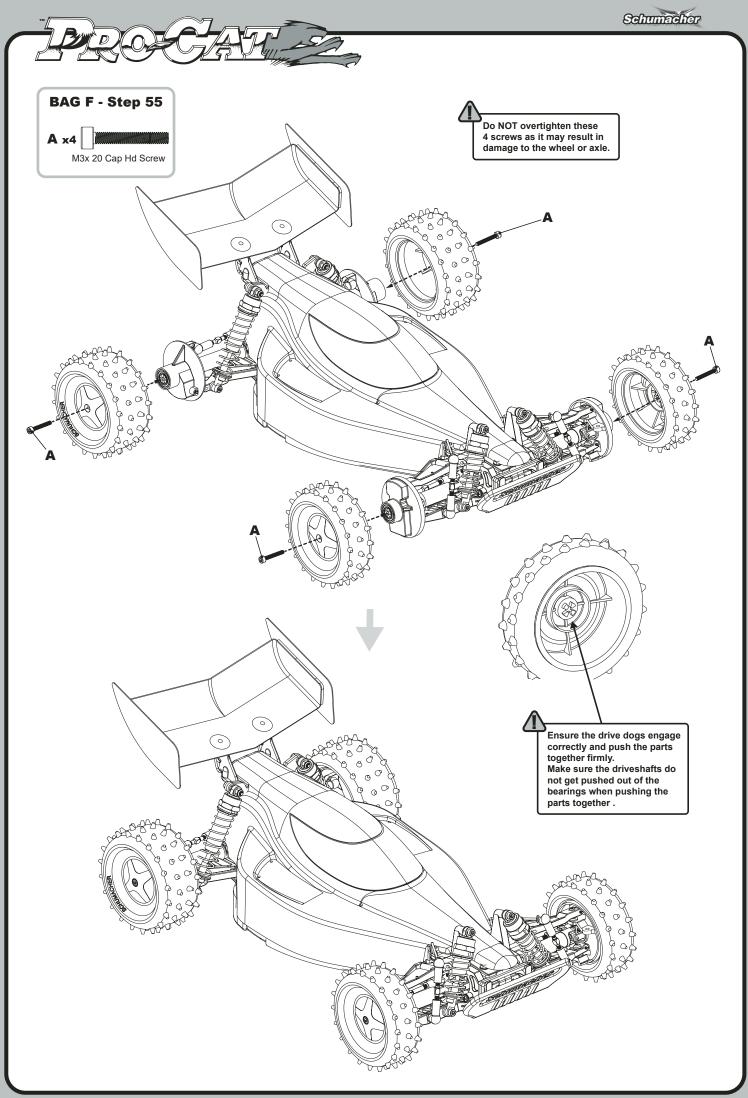
















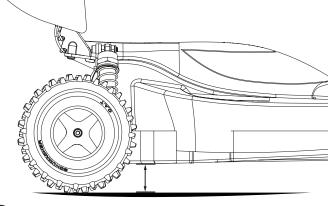
# TRACK SETTINGS

# **RIDE HEIGHT**

Use the spring spacers on the shock absorbers to adjust the front and rear ride heights. With the car level, we recommend setting the ride height to around 19mm on astro, 23mm on dirt and 14-16mm on carpet. (16mm if there are large jumps in the track).

This is measured between the bottom of the chassis and the ground with the car in running trim. First press the car down on to the ground and release it once or twice to settle the suspension before adjusting the ride height. The chassis should be level when viewed from the side. Adjusting the spring collars does not increase or decrease the spring stiffness only the preload.

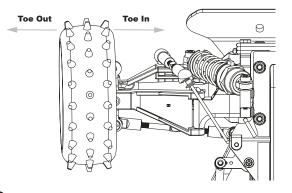
If the suspension needs to be softer or harder change the spring.



# **FRONT TOE**

Front toe should be set to 0° (both front wheels pointing straight ahead) this will be the best setting for most track conditions. Adding toe out will increase initial turn in and make it smoother to drive on power. The team generally run 1° toe out on Astro tracks.

See Page 24 Bag F - Step 48

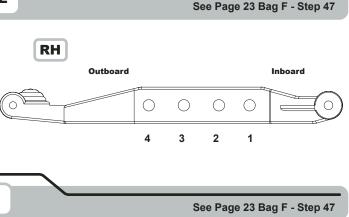


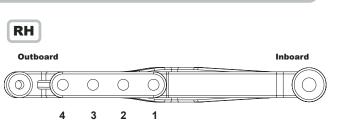
# FRONT WISHBONE SHOCK MOUNTING HOLE

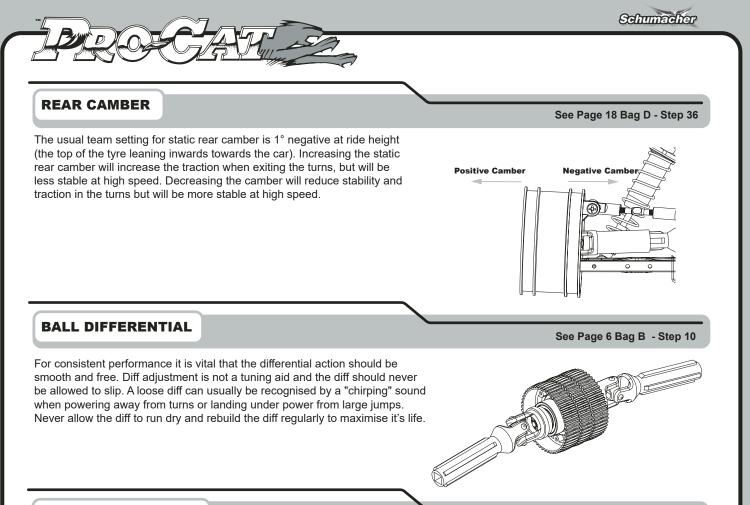
Hole (2) on the wishbone is the standard setting for most tracks. Moving the shock to the inner hole makes the car more reactive. It increases the initial turn in and makes the front of the car roll more through the turns. This setting also makes the front end softer. Moving the shock outboard to position 3 will stiffen the front end and reduce the body roll. Note that position 4 is used for the front Anti-Roll bar drop link.

# **REAR WISHBONE SHOCK MOUNTING HOLE**

Hole 3 works best for most track conditions giving good traction and drive through the turns whilst maintaining good stability over the bumps. Moving to the outer hole on the wishbone will decrease traction but will allow the rear to free up more in the turns. This setting would usually only get used on high grip tracks and when moving the shock out you may have to change the oil and spring settings to get the same suspension feel. If the grip level is low and the track is bumpy, try moving the mounting hole inboards, alongside harder springs and thicker oil. This should help improve the handling.







# **GEAR RATIO (2.53:1)**

**Pinion Gear** 19 20 22 25 26 27 28 30 32 17 18 21 23 24 29 31 33 34 Spur Gear 7.47 7.20 6.95 6.72 6.50 6.30 6.11 5.93 83 7.75 9.08 8.70 8.35 8.03 7.74 7.46 7.20 6.96 6.74 86 7.72 10.81 10.29 9.82 9.40 9.01 8.65 8.31 8.01 89 13.14 12.41 11.76 11.17 10.64 10.16 9.71 9.31 8.94 92

#### Tooth Sum 109 Minimum to 117 Maximum

You may need to trim the bodyshell behind the spur gear, when using the 89t or 92t gears.

# **SLIPPER CLUTCH \*Option**

On most tracks it is best to start with the slipper on a **LOOSE** setting, and gradually tighten the spring tension until you achieve the most consistent drive away from turns without spinning the car or pulling wheelies. Make sure you still have enough drive when launching the car from the up ramps. WARNING, do not run the slipper too loose as it could melt the plastic spur gear, also too tight may damage the transmission parts.

#### **ANTI-ROLL BARS (SWAY BARS) \*Options**

Anti-roll bars are an often overlooked set up aid that allows fine tuning of the suspension without major changes to the shock and spring settings. They are mainly used to add roll stiffness to the car without affecting the handling on bumps and jumps. Running anti-roll bars allows you to run softer suspension on bumpy tracks while reducing the roll in corners thus maintaining stability through the turns.

Removing the front anti-roll bar will provide more mid-corner steering, but may create high speed instability. The rear anti-roll bar thickness is very dependent on the track surface/layout. On carpet, use a 1.4mm. On astro, start with a 1.2mm and for more initial steering try 1.3mm. If you need to use 1.5mm or 1.6mm consider softening the rear spring.

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# **OPTION PARTS**



U7237 - Pro front Diff Pulley & Fences





U7239 - Pro Layshaft



U7245 - Alloy Eccentric Bearing Housings (pr)



U8301 - ProCat Rear Roll Bar Conversion



U7293 - Alloy Front Transmission Housings



U3850 - Moulded Wing Mount Set - Off Road



U7313 - Titanium Turnbuckle - 24mm Silver (pr) U7314 - Titanium Turnbuckle - 30mm Silver (pr) U7315 - Titanium Turnbuckle - 35mm Silver (pr) U7318 - Titanium Turnbuckle - 53mm Silver (pr)



U7292 - Alloy Rear Trans Housing Inner



U7268 - C/F Servo Spacer and Centre Track Rod



# SPARES LISTS

#### **Chassis Parts**

011400	
U1042	Aerial Mount - Universal
U119	Aerial Tube - Pack 4
U122	Velcro 1/2metre x 16mm.
U3987	Moulded Battery Straps 6 Cell - SupaStox
U4765	Lipo Post Nut 2pcs - Off Road
U4778	LiPo Stops 4pcs - Off Road
U4968	Ball Sockets Low Profile -Eclipse - pk4
U7045	Lipo Posts Standard - KD,KC,L1/EVO,XLS,TC,LD/2,ST
U7046	Lipo Posts Short - KD,KC,L1/EVO,LD/2,ST
U7192	Servo Mount Mouldings - CAT XLS
U7193	Servo Mount Spacer - CAT XLS
U7212	Fibreglass Top Deck - CAT XLS
U7214	Fibreglass Centre Track Rod - CAT XLS
U7234	F/G Lipo Straps (pr) - CAT XLS
U7549	Wing Mount Mouldings - TOP CAT
U7151	Steering Posts (4 pcs) - CAT XLS
U7190	Steering Lever Mouldings - CAT XLS
U8276	Front Bumper - Procat
U8282	FG Chassis - Procat
U8285	Rear Link Mount - Procat
U8287	Rear Shock and Wing Mount - Procat
U8303	Servo Saver Set - Procat

#### **Bodies & Decals**

U5143	Bodyshell + Decals + Window Mask - Procat
U5144	Undertray - Procat
U5145	Belt Cover - Procat
U5146	Wing and Endplates - Procat

#### Suspension

<b>U</b> acpe	
U4221	Turnbuckle Adjuster HTT - 24mm - pr
U4297	Turnbuckle HT - 30mm - pr
U4298	Turnbuckle HT - 35mm - pr
U4299	Turnbuckle HT - 52mm - pr
U7159	Crash Back Pin (pr) - CAT XLS
U7160	Upper Pivot Pin (pr) - CAT XLS
U7161	Lower Pivot Pin Front (pr) - CAT XLS
U7167	Front Anti Roll Bar - CAT XLS
U7179	Upper Wishbones (pr) - CAT XLS
U7180	Lower Wishbones (pr) - CAT XLS
U7185	Front Upper Wishbone Pivot (pr) - CAT XLS
U7194	Front Suspension Brackets (4 pcs) - CAT XLS
U7195	Front Pivot Bracket (pr) - CAT XLS
U7196	Upper & Lower Front Wishbone Spacers - CAT XLS
U7199	Front Hub Carrier (pr) - CAT XLS
U7207	Anti Roll Bar Clamp (pr) - CAT XLS
U7209	Ball Sockets 4 pcs - XLS,TC
U7567	Grooved Pins 45mm (pr) - TOP CAT
U7568	Rear Wishbone LWB (pr) - TOP CAT
U7578	Rear Hub Carriers (pr) - TOP CAT
U8283	S2 Shock Support - Procat
U7584	Grooved Pins 2.0 x 34.0 (pr) - TOP CAT

#### Transmission

U8286

U714	10	Motor Plate - CAT XLS	
U714	12	Integrator Axle - XLS,TC	
U714	14	Drive Shaft Mouldings 8 pcs - XLS,TC	
U715	52	UJ Assembly pr - XLS,TC	
U715	58	Integrator Washer pr - XLS,TC	
U717	74	Front Belt 323T x 4mm - CAT XLS	
U717	75	Rear Belt 72T x 5mm (pr) - CAT XLS	
U718	37	Eccentrics pr - XLS,TC	
U718	88	Bearing Housings pr - XLS,TC	
U719	91	Trans Spacer Moulding (2 pcs) - CAT XLS	
U719	97	Rear Inner Trans Housing - CAT XLS	
U719	98	Rear Outer Trans Housing - CAT XLS	

Rear Pivot Blocks - Procat

#### **Transmission Cont.**

- U7205 Front Washer Carrier pr XLS,TC
- U7216 Thrust Race F1/8 x 5/16 x 9/64 Grooved XLS,TC
- U7240 Pro Diff Rebuild Kit XLS,TC
- U8173 Disc Spring 6 x 3.2 x 0.3mm pk8 TC,XLS
- U8277 Diff Pulley Mouldings Procat
- U8278 Layshaft Pulley and Flange Procat
- U8284 Front Transmission Housing Procat (pr)
- U8288 Layshaft Procat
- U8308 86T Whisper Spur Gear Black

#### **Bearing & Balls**

- U7155 Bearing 8 x 16 x 5 Black Seal (pr)
- U729 Chrome Steel Balls 3mm pk36-Fusion 28 turbo, XLS, TC

#### Shock Absorbers

- U1119 Fuel Pipe 1/2 metre
- U4362 Small Bore Diaphragm pk4
- U7145 Rear Shock Body pr XLS,TC
- U7146 Front Shock Body pr XLS,TC
- U7147 Shock Cap pr XLS,TC
- U7148 Rear Shock Shaft pr XLS,TC
- U7149 Front Shock Shaft (pr) CAT XLS
- U7170 Shock Top Bush 4 pcs XLS,TC
- U7171 Shock Bush Internal pr XLS,TC
- U7172 Shock Rebuild Kit pr XLS,TC
- U7176 Front Pistons pr XLS,TC
- U7210 Shock Sockets (4 Pcs) CAT XLS U7261 Shock Mouldings pr - XLS,TC
- U7261 Shock Mouldings pr XLS,TC U7272 Vintage Springs Short 6.0lb/in (pr)
- U7273 Vintage Springs Med 4.0lb/in (pr)
- U7432 Shock Spring Seat Moulded pr L1,TC
- U835 Vari Shock Seal Pack (pr)

#### Hardware

U1247 SPEED PACK - Wing Mount 'O' Ring	
U1547 SPEED PACK - M3 Nuts	
U1548 SPEED PACK - M3 Washers	
U1551 SPEED PACK - E Clips -2 x 8pcs	
U1633 SPEED PACK - Small Pins (pk)	
U1960 SPEED PACK - O Rings; Various	
U3495 Ball Studs; Ultra Short - pk 4	_
U3986 Suspension O'ring Tuning Set - SS/G	ЭT
U4775 Pivot Ball 5.5mm - (4pcs)	
U4987 SPEED PACK Needle Roller 1.5x11.	
U7090 SPEED PACK - M4x20 Grub Screw (	(pk4)
U7150 Pivot Ball 4 pcs - XLS,TC	
U7164 SPEED PACK M3 x 12 SS Cap Hd (	
U7165 SPEED PACK M3 x 16 SS Cap Hd (	
U7166 SPEED PACK M3 x 20 SS Cap Hd (	
U7220 SPEED PACK M3 x 10 Pan Hd Pozi	
U7221 SPEED PACK M3 x 12 Pan Hd Pozi	(pk10)
U7222 SPEED PACK M2 Nut (pk10)	
U7223 SPEED PACK M3 X 12 Grub (pk10)	
U7224 SPEED PACK M3 x 40 Csk Pozi (pk	
U7225 SPEED PACK M2 Steel Washer (pk1	
U7226 SPEED PACK No 2 x 3/16 Pan Hd (p	,
U7227 SPEED PACK No 2 x 1/2 Pan Hd (pk	
U7228 SPEED PACK No 4 x 1/4 Pan Hd (pk	
U7229 SPEED PACK No 4 x 3/8 Pan Hd (pk	,
U7230 SPEED PACK No 4 x 1/2 Pan Hd (pk	
U7231 SPEED PACK No 4 x 3/4 Pan Hd (pk	,
U7232 SPEED PACK No 4 x 1 Pan Hd (pk1)	
U7258 SPEED PACK M2 x 16 Pan Hd Pozi	
U7259 SPEED PACK M3 x 8 Csk Pozi (pk10	J)
U7262 Anti Roll Bar Ball (4pcs) - CAT XLS	
U7332 SPEED PACK WASHERS Dia 3.5 (p	
U7566 SPEED PACK - No2x3/8 Pan Pozi (p	0K1U)



# SPARES LISTS

# Hardware Cont.

U7707	M3 Washers (pk10)
U7709	M3 Black Alloy Washers 0.75mm (pk10)
U8309	M3x6 Stainless Steel Cap Head (pk10)

#### **Option Parts**

option Failts			
U230	92T Whisper Gear - 48 D.P.		
U231	89T Whisper Gear - 48 D.P.		
U232	86T Whisper Gear - 48 D.P.		
U1894	83T Whisper Gear - 48 D.P.		
U3850	Wing Mount Set - Off Road		
U7154	Gear; 89T Spur - Slipper		
U7236	Pro Transmission Upgrade - CAT XLS		
U7237	Pro front Diff Pulley & Fences - CAT XLS		
U7238	Pro Rear Diff Diff Pulley & Fences - CAT XLS		
U7239	Pro Layshaft - CAT XLS		
U7240	Pro Diff Rebuild Kit - XLS,TC		
U7241	Pro Front Belt - CAT XLS		
U7242	Pro Rear Belt (pr) - CAT XLS		
U7243	Alloy Washer Carriers (pr) - CAT XLS		
U7244	Pro Transmission O-Rings - CAT XLS		
U7245	Alloy Eccentric (pr) - CAT XLS		
U7264	C/F Topdeck - CAT XLS		
U7267	C/F Lipo Straps - CAT XLS		
U7268	C/F Servo Spacer and C.T.R - CAT XLS		
U7292	Alloy Rear Trans Housing Inner - CAT XLS		
U7293	Alloy Front Transmission Housings - Procat/XLS		
U7294	Alloy Rear Trans Spacer - CAT XLS		
U7313	Titanium Turnbuckle - 24mm - Silver - pr		
U7314	Titanium Turnbuckle - 30mm - Silver - pr		
U7315	Titanium Turnbuckle - 35mm - Silver - pr		
U7318	Titanium Turnbuckle - 53mm - Silver - pr		
U8289	C/F Chassis - Procat		
U8290	C/F Rear Link Mount - Procat		
U8300	C/F Rear Shock Mount - Procat		
U8301	Rear Roll Bar Conversion - Procat		
U8328	Vintage Springs Short Set (7pr)		
U8329	Vintage Springs Med Grey 2.7lb/in (pr)		
U8330	Vintage Springs Med Blue 3.0lb/in (pr)		
U8331	Vintage Springs Med Black 3.3lb/in (pr)		
U8332	Vintage Springs Med Set (6pr)		
U8362	Vintage Springs Med Green 3.6lb/in (pr)		
U8363	Vintage Springs Med Orange 4.4lb/in (pr)		
U8364	Vintage Springs Short Green 5.2lb/in (pr)		
U8365	Vintage Springs Short Purple 6.9lb/in (pr)		
U8366	Vintage Springs Short Orange 8.0lb/in (pr)		
U8367	Vintage Springs Short Grey 3.5lb/in (pr)		
U8368	Vintage Springs Short Blue 4.0lb/in (pr)		
U8369	Vintage Springs Short Black 4.5lb/in (pr)		

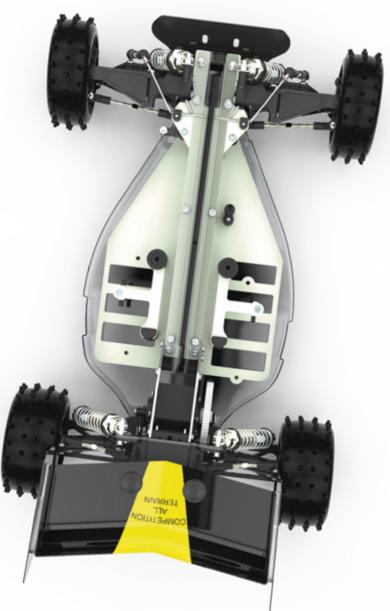
#### **Pinions**

U2305	16T Steel Pinion - 48 D.P.
U2306	17T Steel Pinion - 48 D.P.
U2307	18T Steel Pinion - 48 D.P.
U2308	19T Steel Pinion - 48 D.P.
U2309	20T Steel Pinion - 48 D.P.
U2310	21T Steel Pinion - 48 D.P.
U2311	22T Steel Pinion - 48 D.P.
U2312	23T Steel Pinion - 48 D.P.
U2313	24T Steel Pinion - 48 D.P.
U2314	25T Steel Pinion - 48 D.P.
U2315	26T Steel Pinion - 48 D.P.
U2316	27T Steel Pinion - 48 D.P.
U2317	28T Steel Pinion - 48 D.P.
U2318	29T Steel Pinion - 48 D.P.
U2319	30T Steel Pinion - 48 D.P.

#### Wheels

U7597	Front Wheels White (pr) - TOP CAT
U7598	Rear Wheels White (pr) - TOP CAT
CR680	JC 5 Spoke 2.2 Front White Wheel XLS - pr
CR681	JC 5 Spoke 2.2 Rear White Wheel XLS pr
CR682	JC Dish 2.2 Front White Wheel XLS pr
CR683	JC Dish 2.2 Rear White Wheel XLS pr
CR684	JC Spoke 2.2 Front Wheel - TOP CAT - pr





For the latest spares and option parts visit.....

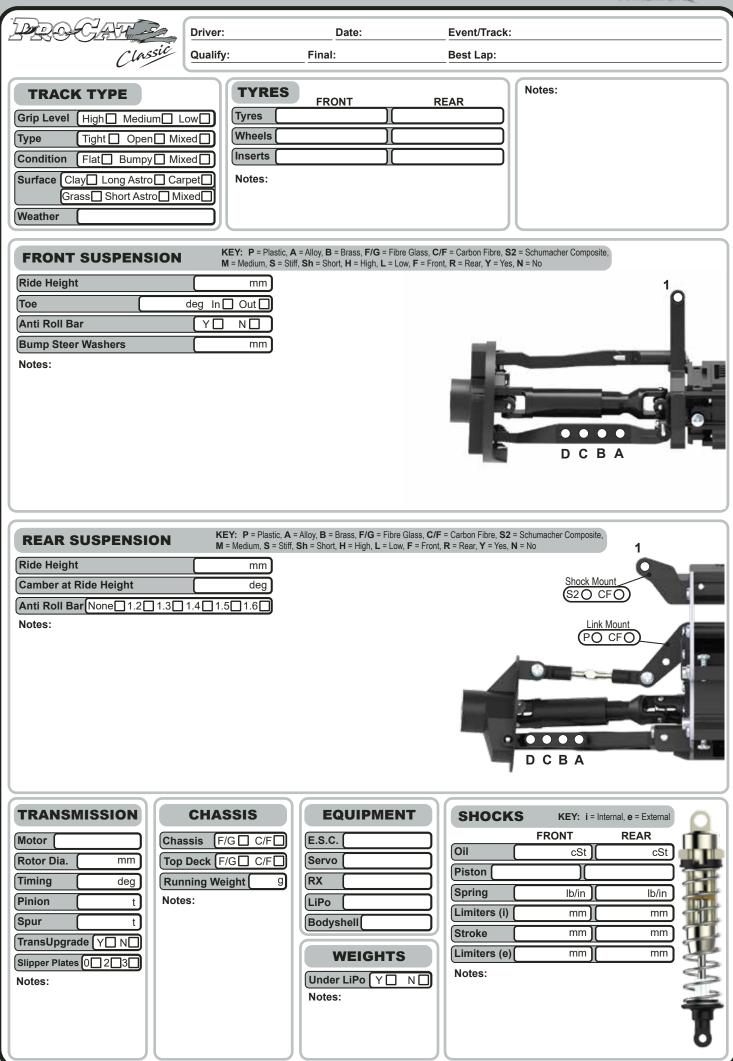


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					Sehumadher
			(	TYRES, WHEELS	& INSERTS
Full Spike 2" CAT	Rear Full Spike 2" CAT	Slim 2 Row Stud 2"	Block Rear Tyres 2"	Block Front Tyres 2"	4WD Front Mini Spike 2
T652 - Yellow Compound (pr)	T650 - Yellow Compound (pr)	T654 - Yellow Compound (pr)	T692 - Blue Compound (pr) U6786 - Yellow Compound (pr)	T693 - Blue Compound (pr) U6787 - Yellow Compound (pr)	U6515 - Green Compound (pr) U6517 - Blue Compound (pr) U6557 - Yellow Compound (pr) U6762 - Silver Compound (pr)
Rear Mini Spike 2 U6516 - Green Compound (pr) U6518 - Blue Compound (pr) U6558 - Yellow Compound (pr) U6763 - Silver Compound (pr)	Mini Spike 2 Slim	U6592 - Yellow Compound (pr)	Full Spike Front 2.2"	Full Spike Rear 2.2"	Mini Pin Front 2,2" U6601 - BlueCompound (pr) U6607 - Yellow Compound (pr) U6777 - Silver Compound (pr)
Mini Pin Rear 2.2"	Mini Pin Slim 2.2" U6609 - Yellow Compound (pr) U6779 - Silver Compound (pr)	Cut Stagger Slim	Cut Stagger Low Profile U6770 - Yellow Compound (pr) U6771 - Green Compound (pr) U6775 - Silver Compound (pr) U6776 - Blue Compound (pr)	2WD 2 Row Stud 2.2" U6797 - Yellow Compound (pr)	Mini Pin 2 Rear
Wide Stagger Rib Wide Stagger Rib U6810 - Yellow Compound (pr) U6811 - Silver Compound (pr) U6846 - Blue Compound (pr)	Mini Pin 1 Rear William Compound (pr) U6817 - Yellow Compound (pr) U6819 - Blue Compound (pr) U6820 - Silver Compound (pr)	Mini Pin 2 Front	Mini Dart Front 2WD	Mini Dart Front 4WD U6825 - Yellow Compound (pr) U6828 - Blue Compound (pr) U6831 - Silver Compound (pr)	Mini Dart Rear
Cactus Rear U6838 - Yellow Compound (pr) U6842 - Silver Compound (pr) U6844 - Blue Compound (pr)	Cactus Front 4WD	Slim Rib Spike Front U6847 - Yellow Compound (pr) U6848 - Blue Compound (pr)	Mini Spike 2.0" Rear	Cactus Fusion 4WD Front	Honeycomb 2WD Front
Honeycomb 4WD Front	Honeycomb Rear	Mezzo Rear U6885 - Yellow Compound (pr) U6886 - Silver Compound (pr) U6887 - Blue Compound (pr)	Mezzo Front 4WD	Cactus Fusion 2 4WD Front	For the full and latest range of off-road tyres, scan the QR code.
Front Slim Inserts	Front Medium Inserts U6733 - Medium (pr) U6746 - Medium Tubby (pr) U6652 - Hard (pr)	Rear Inserts U6734 - Medium (pr) U6747 - Medium Tubby (pr) U6653 - Hard (pr) U6669 - Soft Ultra Wide (pr) U6669 - Hard Ultra wide (pr)		U7182 - F U7289 - V U7290 - V U7597 - V U7598 - V CR680 CR681 - CR681 - CR682 -	Wheels Rear Wheel Black (pair) ront Wheel Black (pair) White Rear Wheel (pair) White Front Wheel (pair) White Front Wheel TopCat (pair) White Rear Wheel TopCat (pair) UC 5 Spoke 2.2 Front White (pr) UC Dish 2.2 Front White (pr) UC Dish 2.2 Rear White (pr)

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