

# DOMINATOR FREX 470LT INSTRUCTION MANUAL 使用說明書

RH47E09XT

ALIGN



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EFFICIENT TORQUE  
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MICROBEAST PLUS

6-AXIS MEMS SENSOR SYSTEM FOR RC-MODELS




Thank you for purchasing Align products. Please read the manual carefully before installing and be sure to retain the manual for future reference. All pictures shown are for illustration purpose only. Actual product may vary due to product enhancement. Specifications, contents of parts and availability are subject to change, ALIGN RC is not responsible for inadvertent errors in this publications.

承蒙閣下選用亞拓遙控世界系列產品，謹表謝意。使用前，請務必詳閱本說明書，相信一定能夠給您帶來相當大的幫助，也請您妥善保管這本說明書，以備日後參考。本公司將不對此印刷物之異動負責，也無法主動通知消費者任何更新或異動。所有圖片僅用於展示目的。產品可能因改良而有些不同。本說明書內記載的材質、規格或零件包裝之內容物如有異動，請依亞拓官網公告為主。

Thank you for buying ALIGN Products. The T-REX 470LT Dominator Helicopter is designed as an easy to use, full featured Helicopter R/C model capable of all forms of rotary flight. Please read the manual carefully before assembling the model, and follow all precautions and recommendations located within the manual. Be sure to retain the manual for future reference, routine maintenance, and tuning. The T-REX 470LT Dominator is a new product developed by ALIGN. It features the best design available on the R/C helicopters market to date, providing flying stability for beginners, full aerobatic capability for advanced fliers, and unsurpassed reliability for customer support.

感謝您選購這拓產品，為了讓您容易方便的使用 T-REX 470LT Dominator 直升機，請您詳細的閱讀完這本說明書之後再進行組裝以及操作這台直升機。同時請您妥善的保存這本說明書，作為日後進行調整以及維修的參考。T-REX 470LT Dominator 是由亞邦自行研發的新產品，不論您是需要飛行穩定性的初學者或是追求性能飛行愛好者，T-REX 470LT Dominator 將是您最佳的選擇。

### WARNING LABEL LEGEND 標誌代表涵義

	<b>FORBIDDEN 禁止</b> Do not attempt under any circumstances. 在任何禁止的環境下，請勿嘗試操作。
	<b>WARNING 警告</b> Mishandling due to failure to follow these instructions may result in damage or injury. 因為疏忽這些操作說明，而使用錯誤可能造成財產損失或嚴重傷害。
	<b>CAUTION 注意</b> Mishandling due to failure to follow these instructions may result in danger. 因為疏忽這些操作說明，而使用錯誤可能造成危險。

### IMPORTANT NOTES 重要聲明

R/C helicopters, including the T-REX 470LT Dominator are not toys. R/C helicopter utilize various high-tech products and Technologies to provide superior performance. Improper use of this product can result in serious injury or even death. Please read this manual carefully before using and make sure to be conscious of your own personal safety and the safety of others and your environment when operating all ALIGN products. Manufacturer and seller assume no liability for the operation or the use of this product. Intended for use only by adults with experience flying remote control helicopters at a legal flying field. After the sale of this product we cannot maintain any control over its operation or usage.

As the user of this product, you are solely responsible for operating it in a manner that does not endanger yourself and others or result in damage to the product or the property of others.

T-REX 470LT Dominator 遙控直升機並非玩具，它是結合了許多高科技產品所設計出來的休閒用品，所以商品的使用不熟或不熟悉都可能造成嚴重傷害甚至死亡，使用之前務必詳讀本說明書，如能您並注意自身安全。注意！任何遙控直升機的使用，製造商和經銷商無法對使用者於操作使用的損耗異常或組裝不正確所發生之意外負任何責任。本產品是提供給有操作遙控直升機經驗的人或有相當技術的人員在符合當地合法遙控飛行場飛行，以確保安全無虞下操作使用，產品售出後本公司不負責任何操作和使用控制上的任何性能與安全責任。視為本產品的使用者，您是唯一對於您自己操作的運維及行為負全部的責任之人。

We recommend that you obtain the assistance of an experienced pilot before attempting to fly our products for the first time. A local expert is the best way to properly assemble, setup, and fly your model for the first time. T-REX 470LT Dominator requires a certain degree of skill to operate, and is a consumer item. Any damage or dissatisfaction as a result of accidents or modifications are not covered by any warranty and cannot be returned for repair or replacement. Please contact our distributors for free technical consultation and parts at discounted rates when you experience problems during operation or maintenance.

As Align Corporation Limited has no control over use, setup, final assembly, modification or misuse, no liability shall be assumed nor accepted for any resulting damage or injury. By the act of use, setup or assembly, the user accepts all resulting liability.

模型商品屬於高操作技術且為高耗性之商品，如經拆裝使用後，會造成不等情況零件損耗，任何使用情況所造成商品不裝或不滿意，將無法於保固條件內更換新品或退貨，如還有使用操作疑問，本公司各分公司或代理經商將提供技術指導、特價零件供應服務。對使用者的不當使用、設定、組裝、修改、或操作不良所造成的破壞或傷害，本公司無法控制及負責。任何使用、設定、組裝、修改、或操作不良所造成的損耗、意外或傷害，使用者應承擔全部責任。

### SAFETY NOTES 安全注意事項

#### CAUTION 注意

- Fly only in safe areas, away from other people. Do not operate R/C aircraft within the vicinity of homes or crowds of people. R/C aircraft are prone to accidents, failures, and crashes due to a variety of reasons including, lack of maintenance, pilot error, and radio interference. Pilots are responsible for their actions and damage or injury occurring during the operation or as a result of R/C aircraft models.
- Prior to every flight, carefully check rotorhead spindle shaft screws and tail blade grip screws, linkage balls and screws, ensure they are firmly secured.
- 遙控模型飛機、且昇機屬高危險性商品，飛行時務必遠離人群，人為組裝不當或操作損壞、電子控制設備不良，以及操作上的不熟悉，都有可能導致飛行失控損傷等不可預期的意外，請飛行者務必注意飛行安全，並需了解自負損耗所造成任何意外之責任。
- 每週飛行前須仔細檢查，主翼翼尖固定螺絲、尾翼翼尖固定螺絲，以及機身各部位球頭、螺絲，確實上膠膠漿才能升空飛行。

**LOCATE AN APPROPRIATE LOCATION 遠離障礙物及人群**

R/C helicopters fly at high speed, thus posing a certain degree of potential danger. Choose a legal flying field consisting of flat, smooth ground without obstacles. Do not fly near buildings, high voltage cables, or trees to ensure the safety of yourself, others and your model. For the first practice, please choose a legal flying field. Do not fly your model in inclement weather, such as rain, wind, snow or darkness.

真飛機飛行時具有一定的速度，相對的會帶來一定的危險性。場地的選擇也相對的重要，請遵守當地法規到合法區域飛行場飛行。務必選擇在空曠合法區域飛行場地，切勿靠近建築物、高壓線、高電纜、樹木等等，避免機控的不當造成自己與他人財產的損壞。請勿在下雨、打雷等惡劣天氣下操作，以確保本身及機體的安全。

**NOTE ON LITHIUM POLYMER BATTERIES 鋰聚電池注意事項**

Lithium Polymer batteries are significantly more volatile than alkaline or Ni-Cd/Ni-MH batteries used in RC applications. All manufacturer's instructions and warnings must be followed closely. Mishandling of Li-Po batteries can result in fire. Always follow the manufacturer's instructions when disposing of Lithium Polymer batteries.

鋰聚電池跟一般用在RC用的鹼性電池、鎳鎘電池比較起來要相對的危險。請嚴格遵守鋰聚電池說明書之使用注意事項，不恰當使用鋰聚電池，可能釀成火災甚至危及生命財產安全，切勿大意！

**PREVENT MOISTURE 遠離潮濕環境**

R/C models are composed of many precision electrical components. It is critical to keep the model and associated equipment away from moisture and other contaminants. The introduction or exposure to water or moisture in any form can cause the model to malfunction resulting in loss of use, or a crash. Do not operate or expose to rain or moisture.

真飛機內部也是由許多精密的電子零件組成，所以必須絕對的防止潮濕或水氣，避免在浴室或雨天時使用，防止水氣進入機體內部的精密零件及電子零件故障而引發不可預期的意外！

**PROPER OPERATION 勿不當使用本產品**

Please use the replacement of parts on the manual to ensure the safety of instructors. This product is for R/C model, so do not use for other purpose.

請勿自行改裝加工，任何的升級改裝或維修，請使用原廠產品目錄中的零件，以確保結構的安全。請勿隨意拆裝機內零件，請勿隨意使用，並勿用於安全、違章外其它非法用途。

**OBTAIN THE ASSISTANCE OF AN EXPERIENCED PILOT 避免獨自操控**

Before turning on your model and transmitter, check to make sure no one else is operating on the same frequency. Frequency interference can cause your model, or other models to crash. The guidance provided by an experienced pilot will be invaluable for the assembly, tuning, trimming, and actual first flight or unforeseen danger may happen. (Recommend you to practice with computer-based flight simulator.)

在飛行場飛行前，應請經驗豐富的老手帶同頻率飛行，因為頻帶相鄰頻率的發射器將導致自己與他人立即墜毀等意外危險。高技術飛機技巧在學習初期將有一定的難度，並應盡量避免獨自操作飛行，需有經驗的人士在旁指導，才可以確保飛行，否則可能造成不可預期的意外發生。(歡迎電腦模擬飛控及老手帶同入門必要的選擇)

**SAFE OPERATION 安全操作**

Do not attempt to grab or make contact with the helicopter while the main blades are in motion and keep your eyes away from the helicopter. During take-off, landing, and flight, be sure to keep the helicopter away from all obstacles. Operators must stand at least 10 meters away from the helicopter to avoid injury caused by loose parts due to improper assembly or any unforeseen dangers. Operate this unit within your ability. Do not fly under tired condition and improper operation may cause in danger. Never take your eyes off the model or leave it unattended while it is turned on. Immediately turn off the model and transmitter when you have landed the model.

嚴禁用手去抓運行中的真飛機，並禁止將真飛機對著眼睛，當主旋翼轉動後，就起飛/試飛行，務必遠離障礙物，站立位置必須距離10公尺以上，避免他人為躲避不當造成零件脫落，而引發不可預期的對物及人員傷。請於自己能力內及環境，請勿隨意拆裝機內零件，請勿隨意使用，意外發生風險時可能會受傷，不可在失控範圍外運行，隨後應儘速上機檢查異常並進行檢查。

**ALWAYS BE AWARE OF THE ROTATING BLADES 遠離旋轉中零件**

During the operation of the helicopter, the main rotor and tail rotor will be spinning at a high rate of speed. The blades are capable of inflicting serious bodily injury and damage to the environment. Be conscious of your actions, and careful to keep your face, eyes, hands, and loose clothing away from the blades. Always fly the model a safe distance from yourself and others, as well as surrounding objects.

真飛機主旋翼與尾旋翼轉動時會以高轉速下運行，在高轉速下的旋翼會造成自己與他人在身體上或環境上的嚴重損傷。請勿靠近旋轉中零件及旋轉中零件，並保持安全距離以避開這些旋翼及機體。

**KEEP AWAY FROM HEAT 遠離熱源**

R/C models are made of various forms of plastic. Plastic is very susceptible to damage or deformation due to extreme heat and cold climate. Make sure not to store the model near any source of heat such as an oven, or heater. It is best to store the model indoors, in a climate-controlled, room temperature environment.











真飛機機身主要是以 PA 縮醛或聚乙烯、電子元件為主要材質，因此要盡量遠離熱源、日曬，以避開因高溫而變形甚至熔毀損壞的可能。



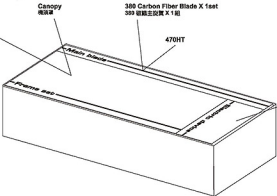

## RADIO TRANSMITTER AND ELECTRONIC EQUIPMENT REQUIRED FOR ASSEMBLY 自備遙控及電子設備

 <b>Transmitter</b> (6-channel or more, helicopter system) 發射器 (六或以上通道飛機式遙控器)		 <b>Receiver(6-channel or more)</b> 接收器(六或以上)	 or <b>Remote Receiver</b> 遙控天線
  <b>22.2V 6S 1,400-1,500mAh Li-Po Battery x 1</b> 22.2V 6S 1,400-1,500mAh Li-Po電池 x 1		 <b>RCC-300 Intelligent Battery Charger</b> RCC-300 智慧型充電器	

## ADDITIONAL TOOLS REQUIRED FOR ASSEMBLY 自備工具

 <b>[H47H010XXW]</b> 47DL Swashplate Leveler 47DL 十字盤校正器	 <b>[HET80001]</b> AP800 Digital Pitch Gauge AP800 數位傾角尺	 <b>[HETMT901]</b> Multi-function Tester 多功能檢流計				
 <b>Phillips Screw Driver</b> 十字螺絲起子 φ 3.0 x φ 1.8mm	 <b>Cutter Knife</b> 刀子	 <b>Hexagon Screw Driver</b> 六角螺絲起子 3mm/2.5mm/2mm/1.5mm	 <b>Needle Nose Pliers</b> 尖嘴鉗	 <b>Oil</b> 潤滑油	 <b>CA</b> 瞬間膠	 <b>R48</b> 鬆快膠

## PACKAGE ILLUSTRATION 包裝說明

470HC2 470HH4 470HB 470HB8 470HB7 470HT7 470HT8 470HG1 470HZ5	 <p>Canopy 機殼罩</p> <p>369 Carbon Fiber Blade X 1set 369 碳纖維主旋翼 X 1組</p> <p>470HT</p>	<p><b>Quick Finder</b> 零件快選購</p>  <p>470MX (1800KV/2818) Brushless Motor x 1 470MX (1800KV/2818) 無刷馬達 x 1 RCE-8L50X Brushless ESC x 1 RCE-8L50X 無刷電子速度器 x 1 Microbeat PLUS Flybarless System x 1 扁平翼美翼系統 x 1 DS455M Digital Servo x 1 DS455M 數位伺服器 x 1 DS450M Digital Servo x 3 DS450M 數位伺服器 x 3</p>
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There are many versions of T-REX 470LT Dominator for your choice. The Super Combo includes additional electronics and other equipment. The Instruction Manual will refer to the T-REX 470LT Dominator Super Combo. You may purchase any additional items referenced in the instruction manual or any spare parts for other 470LM Dominator version by referring to more product information in this manual.

T-REX 470LT Dominator 系列商品有多種版本可作為選擇，按標準配備會因您購買的商品版本而有些微不同，在編號、設定上都是一致的。在此我們以 Super Combo 作為操作範例，您也可依照書面上的商品編號來選購其他選購商品。



T-REX 470LT DOMINATOR SUPER COMBO STANDARD EQUIPMENT		T-REX 470LT DOMINATOR SUPER COMBO 標準配備 [RH47E09XT]		
 470HC2	 470HH4	 470HB	 470HB8	 470HB7
 470HT7	 470HT8	 470HG1	 470HZ5	M3x3 Set Screw x1 M3 止位螺絲 x1 Motor Pinion Helical Gear 11T x1 馬達斜齒輪 11T x1
 470MX (1800KV/2818) 無刷馬達 x1	 RCE-BL60X Brushless ESC x1 RCE-BL60X 以別定速調速器 x1	 Microbeast PLUS Flybarless System x1 無平葉系統 x1	 DS450M Digital Servo x3 DG455M 數位伺服機 x3 DG455M Digital Servo x1 DG455M 數位伺服機 x1	 S80 Carbon Fiber Blade X1 360 碳纖維主旋翼 X1

## CAREFULLY INSPECT BEFORE REAL FLIGHT 請嚴格執行飛行前檢查義務

- Before flying, please check to make sure no one else is operating on the same frequency for the safety.
- Before flight, please check if the batteries of transmitter and receiver are enough for the flight.
- Before turn on the transmitter, please check if the throttle stick is in the lowest position. IDLE switch is OFF.
- When turn off the unit, please follow the power on/off procedure. Power ON- Please turn on the transmitter first, and then turn on receiver. Power OFF- Please turn off the receiver first and then turn off the transmitter. Improper procedure may cause out of control, so please to have this correct habit.
- Before operation, check every movement is smooth and directions are correct. Carefully inspect servos for interference and broken gear.
- Check for missing or loose screws and nuts. See if there is any cracked and incomplete assembly of parts. Carefully check main rotor blades and rotor holders. Broken and premature failures of parts possibly cause a dangerous situation.
- Check all ball links to avoid excess play and replace as needed. Failure to do so will result in poor flight stability.
- Check the battery and power plug are fastened. Vibration and violent flight may cause the plug loose and result in out of control.
- 每次飛行前應先確認所使用的頻率是否會干擾他人，以確保您自身與他人的安全。
- 每次飛行前確定您發射器與接收器電池的電量是在足夠飛行的狀態。
- 開機前確認油門桿位置是否位於最低點，熄火降落開關，定速轉軸(DLE)是否於關閉位置。
- 開機時必須遵守電源開關機器的程序，開機時應先開發射器後，再開啟接收器電源；關機時應先關閉接收器後，再關閉發射器電源。不正確的操作程序可能會造成失控的現象，影響自身與他人的安全，請養成正確的操作習慣。
- 開機前請先確定真昇機的各個動作是否順暢，及方向是否正確，並檢查伺服器動作是否有干涉或阻滯的情形，使用故障的伺服器將導致不可預期的危險。
- 飛行前確認沒有缺少或鬆動的螺絲與螺帽，確認沒有組裝不完整或損壞的零件，仔細檢查主旋翼是否有損壞，特別是接近主旋翼夾座的部位，損壞或組裝不完整的零件不僅影響飛行，更會造成不可預期的危險。注意：對螺絲、有裂紋零件更新及定期保養機油的重要性。
- 檢查所有的連桿頭是否有鬆脫的情形，過鬆的連桿頭應先更新，否則將造成直昇機無法操控的危險。
- 確認電池及電源線頭是否固定牢靠，飛行中的震動或激烈的飛行，可能造成電源線鬆脫而造成失控的危險。

When you see the marks as below, please use glue or grease to ensure flying safety.

標有以下符號之組裝步驟，請配合上膠或塗油，以確保使用之可塑性。

CA : Apply CA Glue to fix.  
R48 : Apply Anaerobics Retainer to fix.  
T43 : Apply Thread Lock to fix.  
OIL : Add Grease.

CA : 使用瞬膠膠固定  
R48 : 使用金屬管狀固定缺氣膠固定  
T43 : 使用螺絲膠  
OIL : 添加潤滑油

When assembling ball links, make sure the "A" character faces outside.

各標型膠製連桿扣接時，A字請朝外。



Grease  
潤滑油(白標)



R48  
綠色



T43  
藍色



CA  
瞬膠膠

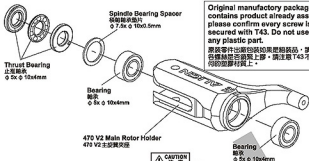
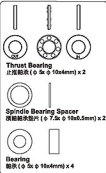


T43 Glue width : approx. 1mm  
T43 上膠寬度的1mm

R48 metal tubular adhesive (eg. Bearings). T43 thread lock, apply a small amount on screws or metal parts and wipe surplus off. When disassembling, recommend to heat the metal joint about 15 Seconds. (NOTE : Keep plastic parts away from heat.)

R48 為強力金屬管狀(如軸承)接著劑，T43為螺絲膠，膠合螺絲或金屬內外徑請務必少量使用，必須時請用手去抹多餘膠質，欲拆卸時可於金屬接合部位熱感約15秒。(注意！塑膠件避免接近熱源)

## 470HH1



Apply a small amount of T43 thread lock when fixing a metal part.  
鎖緊螺絲時於金屬件請使用適量 T43 (鎖絲膠)。



Original manufacturer packages contains product already assembled, please confirm every screw is firmly secured with T43. Do not use T43 on any plastic part.  
原裝零件出廠包裝如果是組裝品，請確認每顆螺絲是否鎖緊上膠。請注意 T43 不可用在任何的塑膠材質上。



## Thrust Bearing 止推軸承

470 V2 Main Rotor Holder  
470 V2 主旋翼夾座

Apply Grease On  
Thrust Bearing  
止推軸承塗上潤滑油



"IN" Mark Faces Inside

"IN"字請朝內

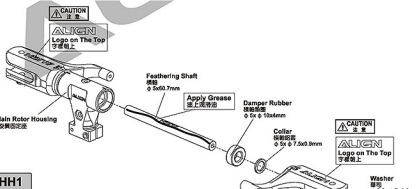
Thin (Larger ID)

Thick (Smaller ID)

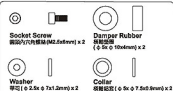


Thrust bearing and washer for radial bearing are wear items, and thus should be inspected for replacement after every 20 flights. For flights with high headspeed, the inspection interval should be reduced to ensure flight safety.

止推軸承及滑輪軸承屬於飛行消耗品，建議每 20 趟定期檢查及更換，高主旋翼轉速飛行時，請縮短定期檢查之週數，以確保飛行安全。



## 470HH1



Please apply a small amount of glue when tightening the feathering shaft socket screws and make sure to tighten firmly, but not over tighten. Suggest to use torque wrench or torque lock for tightening screws with the torque value 5.0kg.cm.

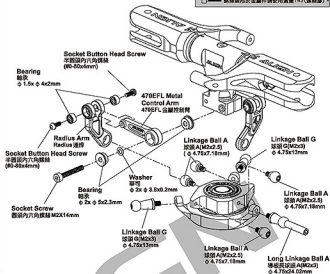
鎖緊螺絲時請注意塗膠附之長度與使用適量的螺絲膠，建議請配扭力扳手或扭力鎖附螺絲，鎖緊扭力值為 5.0kg.cm。

Socket Screw  
螺絲(內六角螺絲  
M2.5x5mm)






## 470HH1

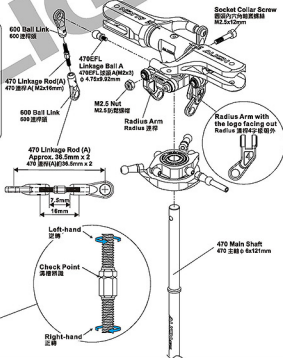
-  **Bearing**  
軸承 (φ 1.5x φ 4x2mm) x4
-  **Socket Button Head Screw**  
半圓頭內六角螺絲 (φ0-40x4mm) x4
-  **Linkage Ball A (M2x3)**  
球頭內六角螺絲 (φ 4.75x7.18mm) x 4
-  **Linkage Ball G (M2x3)**  
球頭內六角螺絲 (φ 4.75x7.18mm) x 2
-  **Long Linkage Ball A (M2x3)**  
球頭內六角螺絲 (φ 4.75x24.62mm) x 1
-  **Washer**  
墊圈 (φ 2x φ 3.6x0.2mm) x 2
-  **Socket Screw**  
圓頭內六角螺絲 (M2x14mm) x 2

Apply a small amount of T43 thread lock when fixing a metal part.  
螺絲鎖付於金屬件時請使用潤滑劑 (T43 螺絲鎖)。



## 470HH1

-  **470 Linkage Rod (A)**  
470 連接桿 (A) (M2x16mm) x 2
-  **600 Ball Link**  
600 連接桿 x 4
-  **470EFL Linkage Ball A (M2x3)**  
470EFL 球頭內六角螺絲 (φ 4.75x9.92mm) x 2
-  **M3 Nut**  
M3 防鬆螺帽 x 2
-  **Socket Collar Screw**  
圓頭內六角帶夾螺絲 (M2x17mm) x 2



### CAUTION 注意

Original manufactory packages contains product already assembled, please confirm every screw is firmly secured with T43. Do not use T43 on any plastic part.  
原廠零件之原廠包裝如裝是組裝品，請確認每顆螺絲是否鎖緊上膠。

### CAUTION 注意

You may adjust the length of ball link when tracking is off while flight.  
若飛行中有變態情形，可透過調整連接桿球頭長度改善。

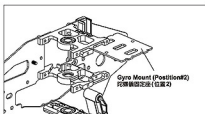
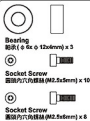
### CAUTION 注意

For installation, make sure the "Check Point" is face upward, then use plier or wrench grasp the center of hexagonal rod to adjust its suitable length, turns clockwise to decrease the length, turns counter clockwise to increase the linkage length.

組裝時請將連接桿中間行選擇調整螺絲上。請使用尖嘴鉗或六角螺絲起子在六角螺絲中間位置調整螺絲長度，將螺絲轉動為調整螺絲長度；定時於轉動用六角螺絲選擇長度。



## 470HB6



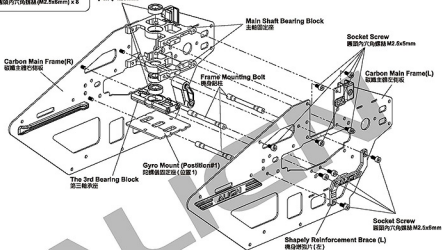
Apply a small amount of T43 thread lock when fixing a metal part.  
螺絲鎖附於金屬件時請使用適量T43(螺絲膠)。

**CAUTION**  
注意

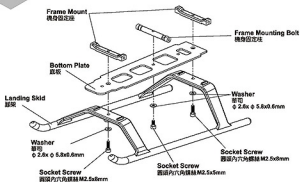
Original manufacturer packages contains product already assembled, please confirm every screw is firmly secured with T43. Do not use T43 on any plastic part.

原廠零件包裝包含裝配好的組裝品, 請再次確認每顆螺絲是否鎖緊上膠。請注意T43不可塗在任何的塑膠材質上。

Bearing  
軸承  
φ 6x φ 12x6mm



## 470HB6



## PROGRESSIVE LIGHTWEIGHT LANDING SKID

前衛新型的傾斜量化的腳架

Landing skid is tilted 5 degree forward which improves crashworthiness.

新型腳架與剎車接觸。為前傾 5 度傾斜設計。



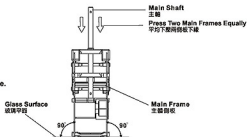


### Main frame assembly key point :

First do not fully tighten the screws of main frames and put two bearings through the main shaft to check if the movements are smooth. The bottom bracket must be firmly touched the level table top(glass surface) ; please keep the smooth movements on main shaft and level bottom bracket, then slowly tighten the screws. This assembly can help for the power and flight performance.

### 機身保板組立重點：

保板螺絲先不完全鎖緊，放入主軸貫穿二顆軸承確認上下移動是否滑順，主軸底板必須與水平桌面(玻璃平面)確實緊貼；請保持主軸滑順與底板平行桌面後慢慢鎖緊螺絲。正確保板的組裝對動力與飛行性能有顯著幫助。



Apply a small amount of T43 thread lock when fixing a metal part.  
鎖緊螺絲用於金屬件鎖緊時適量T43(螺絲膠)。



Original manufactory packages contains product already assembled, please confirm every screw is firmly secured with T43. Do not use T43 on any plastic part.

原廠零件包裝包裝如果原裝組裝品，請確認再確認各樣螺絲是否鎖緊上膠。請注意T43不可能在任何的塑膠材質上。

Recommend sanding the marked position with a waterproof abrasive paper (#800-1000) as below illustration to avoid the wires of electric parts to be cut.

建議於下圖色塊標記處，可使用#800-1000水砂紙打磨，可防止電子設備電線被刮破。

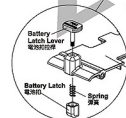
Waterproof  
Abrasive Paper  
水砂紙



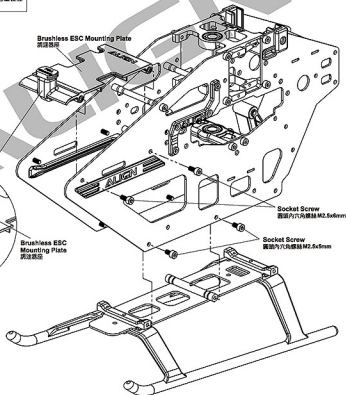
## 470HB6

Socket Screw  
圓頭內六角螺絲(M2.5x5mm) x 4

Socket Screw  
圓頭內六角螺絲(M2.5x6mm) x 4



Battery Release Latch  
Installation Illustration  
電池扣安裝示範圖



## 470HZ2



## 470HB6



Apply a small amount of T43 thread lock when fixing a metal part.  
鎖緊螺絲時於金屬零件使用適量 T43 (鎖結膠)。

**CAUTION**  
注意

Original manufactory packages contains product already assembled, please confirm every screw is firmly secured with T43. Do not use T43 on any plastic part.

原廠零件包裝包裝如果帶組裝品，請再確認每顆螺絲是否鎖緊上膠，請注意 T43 不可塗在任何的塑膠材質上。

Socket Button Head Screw  
半圓型內六角螺絲  
M2x4mm

DS450M Digital Servo  
DS450M 數位伺服器

D4AF Servo Horn  
D4AF 伺服臂

Socket Button Head Screw  
半圓型內六角螺絲  
M2x4mm

M2 Nut  
M2 螺帽

Linkage Ball B(M2x3.5)  
球頭 B(M2x3.5) (φ 4.75x11.34mm)



Use The Inner Hole  
請鎖緊於內孔。

- DS450M Digital Servo :
1. 1520 μ s standard band / 1520 μ s 寬視頻訊
  2. Stall Torque/ 輸出扭力 : 3.0kg.cm(6.5V)  
4.8kg.cm(8.4V)
  3. Motion Speed/ 動作速度 : 0.06sec/60° (6.5V)  
0.05sec/60° (8.4V)
  4. Dimension/ 尺寸 : 23 x 12 x 31.3mm
  5. Weight/ 重量 : 26g

DS450M Digital Servo  
DS450M 數位伺服器

Linkage Ball B(M2x3.5)  
球頭 B(M2x3.5) (φ 4.75x11.34mm)

D4AF Servo Horn  
D4AF 伺服臂

M2 Nut  
M2 螺帽

Socket Button Head Screw  
半圓型內六角螺絲 M2x4mm

Socket Button Head Screw  
半圓型內六角螺絲 M2x4mm

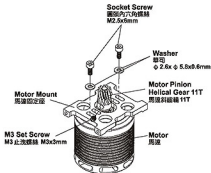
### 470HB

- 
  
**Socket Screw**  
 圓頭內六角螺絲 (M2.5x6mm) x 2  

  
**Washer**  
 墊圈  
 (φ 2.6x φ 5.6x0.6mm) x 2


### 470HZ2

- 
  
**M3 Set Screw**  
 M3 止鎖螺絲 (M3x2mm) x 1



### 470HB

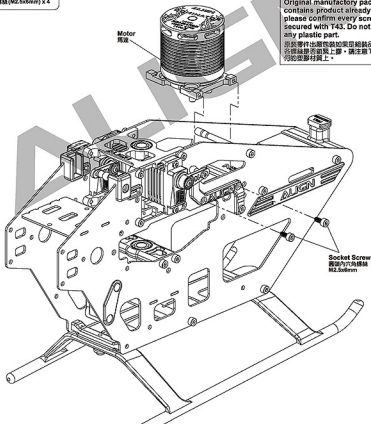
- 
  
**Socket Screw**  
 圓頭內六角螺絲 (M2.5x6mm) x 4

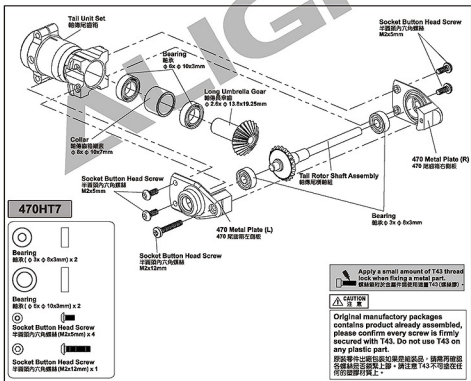
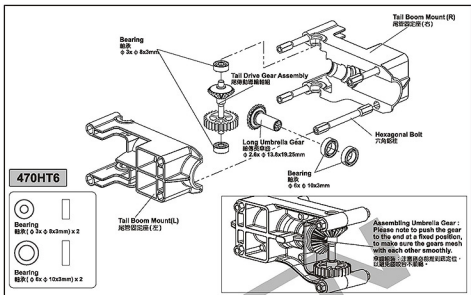

 Apply a small amount of T43 thread lock when fixing a metal part.  
 安裝時請在金屬零件鎖緊處塗抹少量 T43 (螺絲膠)。


**CAUTION**  
 注意

Original manufacturer packages contains product already assembled, please confirm every screw is firmly secured with T43. Do not use T43 on any plastic part.

原裝零件出廠包裝如未組裝產品，請需再確認各螺絲是否鎖緊上膠。請注意 T43 不可塗在任何的塑膠材質上。





Apply a small amount of T43 thread lock when fixing a metal part.  
 螺絲鎖附於金屬件時必須塗薄 T43 (藍線膠)。

**CAUTION**  
 注意

Original manufacturer packages contains product already assembled, please confirm every screw is tightly secured with T43. Do not use any plastic part.

原廠零件出廠包裝如果裝妥，請再確認每顆螺絲是否鎖緊 T43。請勿使用任何塑膠件。

原廠零件出廠包裝如果裝妥，請再確認每顆螺絲是否鎖緊 T43。請勿使用任何塑膠件。

## 470HT7



Thrust Bearing  
止推軸承  
( $\phi 3x \phi 6x2.8mm$ ) x 2



Bearing  
軸承  
( $\phi 3x \phi 6x2.5mm$ ) x 2



Bearing  
軸承  
( $\phi 3.5x \phi 7x2.5mm$ ) x 2



Bearing  
軸承  
( $\phi 4x \phi 7x2.5mm$ ) x 2



Bearing  
軸承  
( $\phi 1.5x \phi 4x \phi 5x2mm$ ) x 4



Bearing  
軸承  
( $\phi 2x \phi 5x2.3mm$ ) x 2



Washer  
墊圈  
( $\phi 2x \phi 4.8x0.6mm$ ) x 2



Washer  
墊圈  
( $\phi 4x \phi 5.0x0.3mm$ ) x 2



M3 Set Screw  
M3 止波螺絲 (M3x3mm) x 1



Collar  
尾環  
尾環快拆尾環  
( $\phi 4x \phi 5.1x1.6mm$ ) x 1



Side Shaft  
尾輪滑架 x 1



Collar Screw  
尾環螺絲 (M2x5mm) x 2



Socket Collar Screw  
尾環內六角螺絲  
(M2x10mm) x 2



Socket Screw  
尾環內六角螺絲 (M2x6mm) x 2



Collar B  
尾環凸環  
尾環凸環  
( $\phi 2x \phi 3x2.5mm$ ) x 2



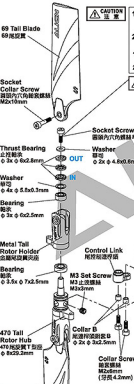
Socket Button Head Screw  
尾環內六角螺絲 (M2x4mm) x 2



Socket Button Head Screw  
尾環內六角螺絲 (M2x4mm) x 2



Linkage Ball A  
球環 (M3x2.5) ( $\phi 4.75x7.18mm$ ) x 1



- CAUTION** 注意
- The Metal Tail Rotor Holder is assembled at the factory, make sure to apply little thread lock on screws and tighten them back appropriately before starting to fly. Suggest to use torque wrench or torque lock for tightening screws with the torque value 3.0kg.cm.
  - Make sure to tighten the screws on each side with equal average strength, equal torque, or there may be imbalance during rotation.
1. 原廠裝妥出廠為預裝妥，螺絲必須使用適量螺絲膠重新鎖附，鎖附時注意適量鎖緊即可，建議請配扭力或扭力鎖附，扭力值為3.0kg.cm。  
 2. 鎖緊尾環螺絲時，上、下螺絲必須平均力量鎖附，不可單邊過緊，否則會造成干涉滑動不順暢。

**CAUTION** 注意

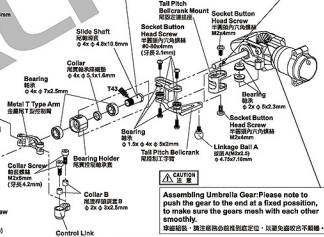
While assembly the side shaft, please use suitable amount of T43 on the thread. Please do not use R48 or other high strength thread lock to avoid damages while maintenance or repairs.

組立尾輪滑架時，請使用適量的 T43 鎖附在螺絲上。請勿使用 R48 高強度鎖附防止齒牙過緊，以免免日後拆裝螺絲零件之損壞。

**CAUTION** 注意

Aim tail rotor hub at the concave of the tail rotor shaft and apply thread lock on the set screw.

尾環蓋片應用螺絲尾環的凹形位置上，請確實止波螺絲上。



**CAUTION** 注意

Any slight binding on control link may affect tail action during flight. Please be note while tightening M2x6mm collar screw, please adjust the ball link and make sure it is operating smoothly. Apply suitable amount of T43 on the thread.

尾環控制桿鎖附干涉、動作不順暢，將影響尾輪鎖定效果，請注意鎖附 M2x6mm 尾環螺絲時，須調整至滑動順暢可消解障礙的現象，並使用適量 T43 螺絲鎖附固定。

**CAUTION** 注意

After complete the tail rotor assembly, please check if it rotates smoothly.

尾環裝組裝完成後請確認尾環翼夾旋轉動靜。

## 470HT8



## 470HT7



Apply a small amount of T43 thread lock when fixing a metal part.  
鎖絲劑於金屬零件鎖付時請塗抹 T43 (鎖絲劑)。

**CAUTION**  
注意

Original manufacturer packages contains product already assembled, please confirm every screw is firmly secured with T43. Do not use T43 on any plastic part.

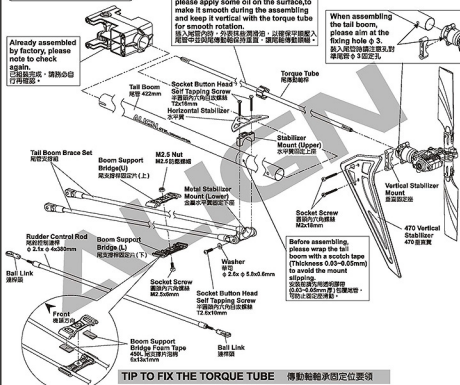
原廠零件包裝包如果裝配品, 請務必確認每顆螺絲是否鎖緊上膠。請注意 T43 不可塗抹在任何的塑膠材質上。

Already assembled by factory, please note to check again.  
已包裝完成, 請務必進行再確認。

When assembling into the tail boom, please apply some oil on the surface, to make it smooth during the assembling and keep it vertical with the torque tube for smooth rotation.

插入尾管內的, 外表抹些潤滑油, 以確保平滑插入尾管中並與尾管軸保持垂直, 讓尾管能轉動順暢。

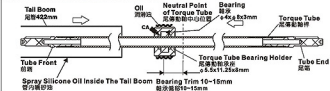
When assembling the tail boom, please aim at the fixing hole φ 3.  
裝入尾管時請注意孔對準尾管φ3固定孔。



Before assembling, please wrap the tail boom with a scotch tape (Thickness 0.03-0.05mm) to avoid the mount slipping.  
安裝前請用厚度0.03-0.05mm的膠帶包裹尾管, 可防止固定座鬆動。

### TIP TO FIX THE TORQUE TUBE 傳動軸軸承固定位置須

Please apply some CA glue to fix bearing on the torque tube, avoid CA glue from the bearing side or may cause the bearing stuck. When assembling into the tail boom, please apply some oil and use the attached torque tube mount helper to press the bearing holder of the torque tube into the tail boom horizontally.  
請以少量CA將軸承固定於尾管軸上, 避免CA沾到軸承的側面導致軸承卡死。插入尾管內的, 尾管軸承固定座外表抹些潤滑油, 利用傳動軸固定架或專用尾管軸承固定架水平壓入尾管中不可歪斜。



**CAUTION**  
注意

The wider side of trapezoid shape imprinted on support bridge need to face forward.  
尾支撐桿固定片上, 梯形顯示較寬那端請朝前安裝。

Boom support bridge foam tapes need to be attached to the slots in top and bottom of 450L boom support bridge.  
450L 尾支撐桿固定片上下凹槽, 需黏貼 450L 尾支撐片泡棉。

## 470HB

Canopy Mounting Bolt  
機頂架固定柱 (M2.5x25.5mm) x 2

Socket Button Head Self Tapping Screw  
半圓頭內六角自攻螺絲 (T2.6x5mm) x 2

Socket Button Head Self Tapping Screw  
半圓頭內六角自攻螺絲 (T2.6x5mm) x 2

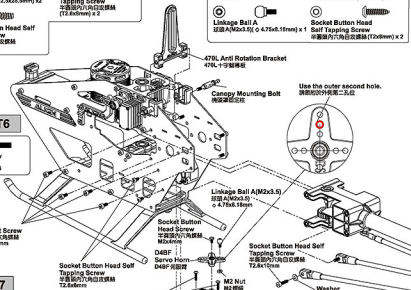
## 470HZ2

M2 Nut  
M2 螺帽 x 1

Socket Button Head Screw  
半圓頭內六角螺絲 (M2x4mm) x 1

Linkage Ball A  
球頭 A (M2x3.5) (ø 4.75x8.15mm) x 1

Socket Button Head Self Tapping Screw  
半圓頭內六角自攻螺絲 (T2x8mm) x 2



Use the outer second hole.  
請將螺絲於外側第二孔位。

## 470HT6

Socket Screw  
圓頭內六角螺絲 (M2.5x5mm) x 4

Socket Screw  
圓頭內六角螺絲 (M2.5x5mm)

Socket Button Head Self Tapping Screw  
半圓頭內六角自攻螺絲 (T2.6x5mm)

Linkage Ball A (M2x3.5)  
球頭 A (M2x3.5) (ø 4.75x8.15mm)

Socket Button Head Self Tapping Screw  
半圓頭內六角自攻螺絲 (M2x4mm)

Socket Button Head Self Tapping Screw  
半圓頭內六角自攻螺絲 (T2.6x15mm)

Washer  
華司 (ø 2.6x ø 5.8x0.6mm)

DS455M Digital Servo  
DS455M 數位伺服機

DS455M Digital Servo:  
1. 1620  $\mu$  s standard bend / 1620  $\mu$  s 實例展頻  
2. Stall torque / 堵轉扭力: 2.3kg.cm (8.4V)  
2.9kg.cm (8.4V)  
3. Motion speed / 動作速度: 0.05sec/60° (8.0V)  
0.04sec/90° (8.4V)  
4. Dimension / 尺寸: 23 x 12 x 31.3mm  
5. Weight / 重量: 20g

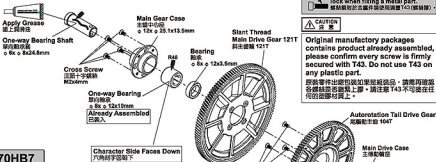
## 470HT7

Washer  
華司 (ø 2.6x ø 5.8x0.6mm) x 1

Socket Button Head Self Tapping Screw  
半圓頭內六角自攻螺絲 (T2.6x12mm) x 1

Socket Button Head Self Tapping Screw  
半圓頭內六角自攻螺絲 (T2.6x10mm)

Tail Servo Mount  
尾伺服機固定座



Apply a small amount of T43 thread lock when fitting a metal part.  
裝鎖緊於金屬件處時請用適量 T43 (鎖螺絲)。

CAUTION 注意

Original factory packages contains product already assembled, please confirm every screw is firmly secured with T43. Do not use T43 on any plastic part.

原廠零件包裝內如果產品組裝，請您再確認各螺絲是否鎖緊上膠。請注意 T43 不可塗在任何的塑膠材質上。

Autorotation Tail Drive Gear  
自動旋轉尾齒 164T

Main Drive Case  
主傳動殼

## 470HB7

Cross Screw  
圓頭十字螺絲 (M2x4mm) x 7



## 470HH1

### Main Blade Fixing Screw

鎖緊內六角鎖緊螺絲 (M2.5x12mm) x 1



Socket Collar Screw  
鎖緊內六角鎖緊螺絲 (M2.5x12mm) x 1



M2.5 Nut  
M2.5 的螺帽 x 1

When tightening the main blade fixing screw, please tighten it firmly, but not over tighten, or it may cause the damage of main blade holder and result in danger.

鎖緊主要固定螺絲時請適當緊固即可，過緊可能會導致主要固定架受損，進行意外發生。

Apply a small amount of T43 thread lock when fixing a metal part.  
鎖緊固定金屬零件時請使用適量 T43 (鎖固膠)。



Original manufacturer packages contains product already assembled, please confirm every screw is firmly secured with T43. Do not use T43 on any plastic part.

原裝零件包裝盒內產品如裝配好，請確認每顆螺絲是否確實上緊，請注意 T43 不可用在任何的塑膠材質上。

## 470HZ1



470 Linkage Rod(A)  
470 連桿(A) (M2x16mm) x 3



600 Ball Link  
600 連桿球 x 6

## [H47H010XXW]

470L Swashplate Leveler

470L 十字調整板

Optional Equipment

另購品

Main Shaft

主軸

Horizontally Level

水平

Swashplate

十字槓



While using Flybarless system, please use the swashplate leveler to calibrate swashplate. Adjust the length of servo linkage rod to make sure the swashplate is leveled before start setting up to ensure the gyro provides the best performance.

使用無平衡系統，請務必使用十字調整器校正十字槓，調整伺服連桿長度，確保十字槓達到水平狀態，再開始不轉機設定，這樣才能確保飛行性能達到最佳效果。

## 470HZ3



Main Shaft Spacer(0.1)

主軸墊片 (0.1)

( $\phi 6.1x \phi 9 \times 0.1mm$ ) x 1



Main Shaft Spacer(0.2)

主軸墊片 (0.2)

( $\phi 6.1x \phi 9 \times 0.2mm$ ) x 2

## 470HB7



Socket Collar Screw

鎖緊內六角鎖緊螺絲

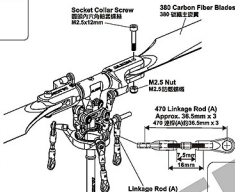
(M2x12mm) x 1

Please add a main shaft spacer if necessary.

視情況添加主軸墊片

$\phi 6.1x \phi 9 \times 0.1mm$

$\phi 6.1x \phi 9 \times 0.2mm$



Socket Collar Screw

鎖緊內六角鎖緊螺絲

M2.5x12mm

380 Carbon Fiber Blades

380 碳纖維主翼

M2.5 Nut

M2.5 的螺帽

470 Linkage Rod (A)

Approx. 36.5mm x 3

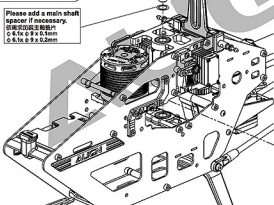
470 連桿(A)約36.5mm x 3

7.5mm

18mm

Linkage Rod (A)

連桿 (A)



Slant Thread Main Drive Gear Set

斜主齒輪組

Socket Collar Screw

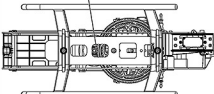
鎖緊內六角鎖緊螺絲

M2.5x12mm

Set the motor pinion gear to main drive gear mesh to approximately 0.1mm to avoid excess power consumption motor burnt due to overload.

照準的齒可移動以保持兩齒輪咬合處約有 0.1mm 間隙，過緊咬合將造成動力損失或過熱阻力的過載，嚴重可能導致馬達燒毀。

Please do not over tighten, a over tighten may cause the autorotation tail drive gear deformed.  
請以適當扭力鎖緊即可，過緊可能會導致尾驅齒輪變形。



The lower edge of main gear need to be lined up with lower edge of pinion gear. This will ensure smooth meshing, and avoid interference between pinion's base and main gear which can lead to unusual wear.

馬齒邊下緣必須與主齒輪下緣水平對齊，如此才能確保齒輪咬合順暢，避免馬齒主齒輪與副齒輪主齒輪產生異常干涉磨損。




**A MOUNTING ORIENTATION OF MICROBEAST PLUS MICROBEAST PLUS的安裝方向**


Please visit Align download area to get the completed instruction manual at Align website.

更多詳細的設定操作說明請至官網下載專區下載。  
<http://www.align.com.tw/beastx/>

Microbeast PLUS provides 8 different direction choices can be installed on any position of helicopter.

Microbeast PLUS 提供8種不同方向選擇，可以安裝在機體的任何一個位置。

THE COLOR OF THE STATUS-LED SHOWS THE CURRENTLY SELECTED ORIENTATION:  
 LED指示燈狀態顯示安裝方向：



Status LED Off\*  
 Status-LED 燈熄滅\*



Status LED Flashing Purple  
 Status-LED 燈 紫色閃爍



Status LED Purple  
 Status-LED 燈紫色



Status LED Flashing Red  
 Status-LED 燈 紅色閃爍



Status LED Red  
 Status-LED 燈紅色



Status LED Flashing Blue  
 Status-LED 燈藍色閃爍



Status LED Blue  
 Status-LED 燈藍色



Status LED Flashing Red/Blue  
 Status-LED 燈 紅色藍色同時閃爍

Front  
 機頭方向

◆ Factory Setting

◆ 出廠預設值

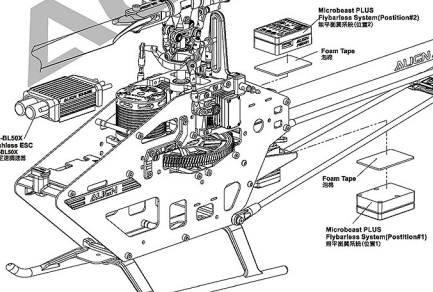


Apply a small amount of T43 thread lock when fixing a metal part.  
 鎖緊螺絲釘或金屬件時使用適量 T43 (鎖絲膠)。



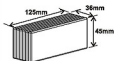
Original manufactory packages contains product already assembled, please confirm every screw is firmly secured with T43. Do not use T43 on any plastic part.

原廠零件出廠包裝如果裝配完成，請再確認每個螺絲是否都裝上膠。請注意 T43 不可塗在任何的塑膠材質上。



Compatible Battery/ 適用電池  
6S 22.2V 1,400mAh to 1,900mAh.

Max battery size  
可容納電池最大尺寸



Slide the battery mounting plate along the rail until a "click" is heard to make sure the battery mounting plate is latched.

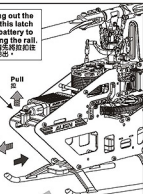
將電池固定板順著電池滑軌裝入至發出“喀嗒”聲響，使電池固定板卡入卡槽。



Latch  
卡槽

While drawing out the battery, pull this latch to allow the battery to slide out along the rail.  
電池抽出時，請先將扣鉤往上拉展著滑軌抽出。

Pull  
拉



CAUTION  
注意

Please attach the hook & loop tape to narrow side of battery.  
請將粘貼點粘在電池的較窄面。

Battery Mount  
電池固定板



Hook and Loop Tape  
(Hooked)  
黏面沾(勾狀)

Hook and Loop Tape  
(Fuzzy)  
黏面沾(絨毛狀)

Battery  
電池



Use the included hook & loop strap to fix the battery in place. Start the strap 1cm below the battery mounting plate, go down along the battery until it wraps around completely. The end of the strap also needs to be 1 cm away from the battery mounting plate.

以附贈的鬆緊束帶來固定電池，束帶來端從電池板下方1公分處，沿電池由下往上方式纏，最後束帶來頭也距離電池板1公分。



## CANOPY ASSEMBLY

## 機頭罩安裝

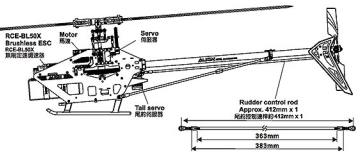
ALIGN



Canopy  
機頭罩

Canopy Nut  
機頭罩螺絲

Using the included foam tape on battery mount will effectively reduce vibration of canopy.  
以隨附泡棉膠固定的電池座，能有效降低機頭罩震動。

Quick Finder  
零件快速圖

## MICROBEAST PLUS FLYBARLESS MANUAL

無平衡翼系統使用說明

ALIGN

MICROBEAST PLUS Flybarless System as ALIGN helicopter standard equipment, must and compatible with ALIGN standard equipment including blades, servos, motor, battery and so on, please refer to flight and setup instruction in this manual.

ALIGN 直昇機使用 MICROBEAST PLUS 無平衡翼系統，須搭配 ALIGN 直昇機標準配件(主旋翼、伺服馬達、馬達)與飛行操作、設定指示。

## USER NOTICE 使用注意事項



1. If assembling and operating the helicopter without using ALIGN standard equipment, including electronic equipment & blades...etc, please make sure there is a sufficiently large and stable power supply to your helicopter. If there is any abnormal voltage or insufficient power supply, suggest to upgrade the flybarless system to MICROBEAST PLUS HD (Optional) for better power back up.
2. Please refer to BEASTX MICROBEAST PLUS/HD website for MICROBEAST PLUS/HD assembly and setup instruction.
3. Any over use, incorrect setup, missassembly, incorrect modification or misuse will lead to abnormal voltage, electronic devices damage, structural interference, and insufficient power supply. Make sure to carefully check every assembly and setup refer to the manual instruction prior to every flight to prevent any unforeseen danger.

1. 安裝、操作您的直昇機時，如非使用 ALIGN 標準配件(含電子配件、主旋翼等)，請務必確定您的供電系統有足夠的供電能力，如發現電壓異常、供電不足，建議您升級使用 MICROBEAST PLUS HD 無平衡翼系統(選配)，以確保充足、穩定的接收器電壓。
2. MICROBEAST PLUS/HD 使用、設定、接線，請參閱 BEASTX MICROBEAST PLUS/HD 官方說明。
3. 任何電子配件、零件的設定、組裝、修改或操作不良所造成的電壓異常、電子零件損壞，即可能造成供電不穩定等問題，每趟飛行前請注意仔細檢查，防止機件及電子零件故障而引起不可預料的意外。

## MANUAL LINK 設定操作連結

MICROBEAST PLUS Flybarless System is the latest version out of the factory, please feel at ease using it. You can also link to BEASTX MICROBEAST PLUS/HD website to get the latest version and the latest news. MICROBEAST PLUS Flybarless System has available some different versions, each version has different programming and function, please make sure your Microbeast version and read its correct manual carefully before assembly or upgrading, especially you are upgrade from version V3.2.X to V4.X.X by yourself, in order to avoid mistake or loss by any misunderstanding, please be sure that you have correct version and follow its setting method accordingly. And please refer to MICROBEAST PLUS V3.2.x and V4.2 instruction manual for operating and setting.

MICROBEAST PLUS 無平衡翼系統，出廠時主程式已是最新版本，您也可以連結至 BEASTX MICROBEAST PLUS/HD 官網查詢，隨時更新最新版本及各項最新訊息，部分版本因升級而設定及功能會有所不同，請留意您的版本並詳閱其說明書，尤其您想由 V3.2.x 升級至 V4.x.x，請務必深入了解版本之間的設定功能，以免損壞而造成損失。操作設定請同時參閱 V3.2.x 版及 V4.2 版使用說明書。



Please visit Align download area to get the completed instruction manual at Align website.

更多詳細的設定操作說明請至官網下載專屬下載。  
<http://www.align.com.tw/beastx/>

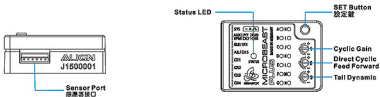


MICROBEAST PLUS

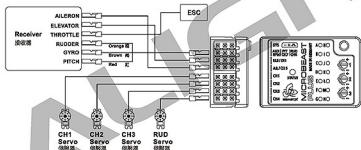
Optional Equipment  
選購件

## PARTS IDENTIFICATION 各部位名稱

### MICROBEAST PLUS FLYBARLESS SYSTEM 無平衡翼系統



### MICROBEAST PLUS FLYBARLESS SYSTEM WIRING DIAGRAM 無平衡翼系統接線示意圖



For detail connectivity, please scan QR Code then follow MICROBEAST PLUS manual.

詳細接線方式，請掃描QR Code並前往MICROBEAST PLUS說明書。



### MICROBEAST PLUS HD Flybarless System(Optional) MICROBEAST PLUS HD無平衡翼系統(選配)

If assembling and operating the helicopter without using ALIGN standard equipment, including electronic equipment & blades...etc, please make sure there is a sufficiently large and stable power supply to your helicopter. If there is any abnormal voltage or insufficient power supply, upgrade the flybarless system to MICROBEAST PLUS HD (Optional) for better power back up. Please refer to BEASTX website for MICROBEAST PLUS HD assembly and setup instruction.

安裝、操作您的直昇機時，如非使用 ALIGN 標準配件(含電子配件、主旋翼等)，請務必確定您的供電系統有足夠的供電能力，如發現電壓異常、供電不足，建議您升級使用 MICROBEAST PLUS HD 無平衡翼系統(選配)，以能確保充足、穩定的接收器電源。MICROBEAST PLUS HD 使用、設定、接線，請參照 MICROBEAST PLUS HD 官方說明。

To set this option is to turn on the transmitter and connect to BEC power.

**Note:** For the safety, please do not connect ESC to the brushless motor in order to prevent any accident caused by the motor running during the setting.

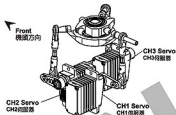
此項設定只適用於發射器，接上BEC電源即可進行操作。

注意：為了安全起見，設定前請先不要將無刷電機與無刷電機三線線接上，以免調整時啟動電機而發生危險。

## SERVO CONFIGURATION 伺服器配置

Following the servo configuration diagram on right, plug the servos to Gyro.

請依照右圖顯示的伺服器名稱，將伺服器接到陀螺儀。



## ADJUSTMENTS FOR GYRO AND TAIL NEUTRAL SETTING

### 陀螺儀與尾翼中立點設定調整

Turn off Revolution mixing (RVMX) mode on the transmitter, then set the gain switch on the transmitter and the gyro to non-head lock mode, or disable gain completely. After setting the transmitter, connect the helicopter power and proceed with rudder neutral point setting.

**Note:** When connecting to the helicopter power, please do not touch tail rudder stick and the helicopter, wait for 3 seconds for gyro to enable, and the rudder servo horn should be 90 degrees to the tail control pushrod. Tail pitch slider should be halfway on the tail output shaft. This will be the standard rudder neutral point. After completing this setting, set the gain switch back to heading lock mode, with gain at around 70%.

發射器內陀螺儀設定請關閉旋轉混成模式，並將發射器上的感度開關與陀螺儀切至“非鎖定模式”或將陀螺儀感度關閉。發射器設定完成後接上直升機電源，即可進行舵中立點設置。

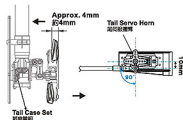
注意：當接上直升機電源時請勿觸動尾舵桿或板機機體，待3秒陀螺儀開機完成後，尾向舵桿與尾向舵器約成90度，尾旋翼控制組應正確置於尾槳軸約中間位置，即為標準尾舵中立點設定，設定完成後，切換至“鎖定模式”，感度設約70%左右。

## TAIL NEUTRAL SETTING 尾中立點設定

After the gyro is enable and under non-head lock mode, correct setting photo. If the tail pitch assembly is not in the middle position, please adjust the length of rudder control rod to trim.

陀螺儀開機後，在非鎖定模式下，尾向舵器與尾Pitch控制組正確置中位置。

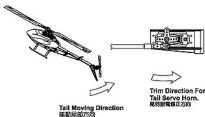
若尾Pitch控制組未置中時請調整尾控制桿的長度來修正。



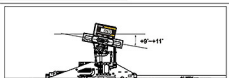
## HEAD LOCK DIRECTION SETTING OF GYRO 陀螺儀鎖定方向設定

To check the head lock direction of gyro is to move the tail counterclockwise and the tail servo horn will be trimmed clockwise. If it trims in the reverse direction, please switch the gyro to "REVERSE".

陀螺儀鎖定方向確認，當手搖尾舵反時旋翼擺動，尾向舵桿應反時修正，反方向時請切換陀螺儀上“鎖定方向”開關修正。



## GENERAL FLIGHT 一般飛行模式



Stick Position at High/Throttle 100%/Pitch +9 ~+11°  
搖桿高速/油門100%/Pitch +9 ~+11°

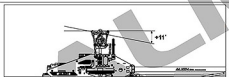


Stick Position at Hovering/Throttle 65%~70%/Pitch +5 ~+6°  
搖桿停懸/油門65%~70%/Pitch +5 ~+6°



Stick Position at Low/Throttle 0%/Pitch -2 ~0°  
搖桿低速/油門0%/Pitch -2 ~0°

## 3D FLIGHT 3D特技飛行模式



Stick Position at High/Throttle 100%/Pitch +11°  
搖桿高速/油門100%/Pitch +11°



Stick Position at Middle/Throttle 90%/Pitch 0°  
搖桿中速/油門90%/Pitch 0°



Stick Position at Low/Throttle 100%/Pitch -11°  
搖桿低速/油門100%/Pitch -11°

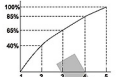


1. Pitch range: Approx. 25 degrees.
2. If the pitch is set too high, it will result in shorter flight duration and poor motor performance.
3. Setting the throttle to provide a higher speed is preferable to increasing the pitch too high.

1. 螺距(Pitch)飛行程約 25°
2. 過大螺距設定，會導致動力與飛行時間降低。
3. 動力提升以較高轉速的設定方式，優於螺距過大的設定。

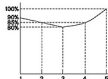
## GENERAL FLIGHT 一般飛行模式

Throttle 油門	Pitch 螺距
5 100% High Speed 100% 高速	+9 ~+11°
4 85%	
3 65%~70% Hovering 65%~70% 停懸	+5°
2 40%	
1 0% Low Speed 0% 低速	-2 ~0°



## IDLE 1: SPORT FLIGHT

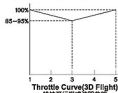
Throttle 油門	Pitch 螺距
5 100%	+11°
4 85%	
3 90%	+5°
2 85%	
1 90%	-5°



Throttle Curve (Simple Aerobatic Flight)  
空中飛行模式油門曲線

## IDLE 2: 3D FLIGHT

Throttle 油門	Pitch 螺距
5 100% High 100% 高	+11°
3 90% Middle 90% 中	0°
1 100% Low 100% 低	-11°

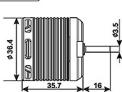


## RCM-BL470MX (1800KV/2818) MOTOR RCM-BL470MX (1800KV/2818) 無刷馬達

This new Brushless motor developed by the ALIGN POWER R&D TEAM, is packed with the latest, cutting edge technology available today. It features exceptional levels of high-torque power. The 470MX utilizes an 8-pole outrunner stator-rotor and unrivaled Ndfeb extra strong magnets that traditional magnets cannot compare to. Also included is a high temperature, wear-resisting, low friction, double ZZ high efficiency bearing. The 470MX will be the most revolutionary motor operating on low current amperage, and delivering high torque to RC models.

由於把動力團隊獨家研發出新款的無刷馬達，具有超高扭力特色，採用 12 槽矽鋼片、8 個強力轉子以及傳統磁鐵無法比擬的強磁磁鐵磁鐵，搭配高速度耐用的雙 ZZ 最高效能精密軸承設計，電流低、扭力強，是這下一代革命中的最具代表性的一顆星。

## SPECIFICATION 尺寸規格



(Unit單位:mm)

KV	KV值	1800KV(RPM/V)	Input Voltage 輸入電壓	6S
Stator Diameter 定子外徑	28 mm	Stator Thickness 定子厚度	18mm	
Stator Arms 矽鋼片槽數	12	Magnet Poles 磁鐵極數	8	
Max Continuous Current 最大持續電流	40A	Max Instantaneous Current 最大瞬間電流	60A(2sec)	
Max Continuous Power 最大持續功率	890W	Max Instantaneous Power 最大瞬間功率	1300W(2sec)	
Dimension 尺寸	Shaft $\phi$ 3.5x36.4x51.7mm	Weight 重量	Approx. 120g	

## PRODUCT FEATURES 產品特色

- 5V~8.4V step-less adjustable BEC output allows custom voltage setting to match servo specification.
- BEC output utilizing switching power system, suitable for 7.4~22.2V (2S~6S) Li battery, with continuous current rating of 3A, and burst rating of 6A.
- Three programmable throttle speed settings to support quick throttle response.
- Include soft start and governor mode.
- Small and compact PCB design for lightweight and simple installation.
- Large heat sink for optimum thermal performance.
- Highly compatible to work with 98% of all brushless motors currently on the market.
- Ultra-smooth motor start designed to run with all kinds of brushless motors.
- The power inlet utilizes a Japanese made "Low ESR" capacitor in order to provide stable power source.
- The throttle has more than 200 step resolution that provides great throttle response and control.
- 5V~8.4V 無步可調式 BEC 輸出，可依伺服器規格與所需的特性自行設定電壓。
- BEC 輸入面採用交換式電源設計，適用 7.4~22.2V (2S~6S) 鋰電，持續電流 3A，瞬間 6A。
- 三段可程式化門速反應調整，使動力的反應感更精確。
- 具備啟動及 Governor Mode 定速功能。
- 體積小、窄型設計，安裝於機身容易。
- 有散熱片設計，可延長電路壽命。
- 超寬相容性，可對應市面 98% 無刷馬達。
- 絕佳起步設計，無論國產、進口、內轉、外轉馬達均沒有起步困難。
- 電池電源採用日本製 Low ESR 低阻抗電解電容，大幅提高電源之穩定性。
- 門速 200 段以上解析度，最精確之門速感應。

## SPECIFICATION 尺寸規格：

Model 型號	Continuous Current 持續	Peak Current 瞬間	BEC Output BEC輸出	Dimension 尺寸	Weight 重量
RCE-BL50X	50A	70A	Output voltage: 5-8.4V step-less adjustment Continuous current 3A; Burst current 6A 輸出電壓: 5V~8.4V 無步可調式 承受電流: 持續 3A、瞬間 6A	66x32x18.5mm	62g



## WIRING ILLUSTRATION 接線示意圖



1. Good temperature situation for working at the maximum current
2. Supporting motor types: 2~10 pole → in/outrunner brushless motors.
3. Supporting maximum RPM: 2 pole → 190,000 rpm ; 6 pole → 63,000 rpm.
4. Input voltage: 7.4V ~ 22.2V(2~6S Li-Po)

**NOTE : 1.** When setting to the Quick throttle response speed, the accelerative peak current will increase.  
**2.** To minimize possible radio interference induced by switching power system, BEC should be installed at least 5cm away from the receiver. The use of 2.4G receiver is recommended.

1. 持續最大電流會在機體發熱為高情況下。
2. 支援馬達類型：二極至十極之內外轉子無刷馬達。
3. 支援最高轉速：二極 → 190,000rpm；六極 → 63,000rpm
4. 輸入電壓：7.4V-22.2V(2~6S Li-Po)

**注意：1.** 設定為高轉門反應速度時，加速瞬間電流會有增大情形。  
**2.** 內建 Switching BEC，安裝時請與接收器保持至少 5cm 以內的距離(以避免干擾接收器(建議使用較穩定的 2.4G 系統接收器))。

## FUNCTIONS 產品功能

1. Brake Option - 3 settings that include Brake disabled/Soft brake/Hard brake.
2. Electronic Timing Option - 3 settings that include Low timing/Mid timing/High timing. Generally, 2 pole motors are recommended to use low timing, while 6 or more poles should use Mid timing. High timing gives more power at the expense of efficiency. Always check the current draw after changing the timing in order to prevent overloading of battery.
3. Battery Protection Option- 2 settings that include Li-Ion, Li-poly High/Middle cutoff voltage protection. The default setting is high cutoff voltage protection. CPU will automatically determine cell number of input Lithium battery (2S~6S). This option will prevent over-discharge of the battery. The following reference is the guideline for setting the Battery Protection option.  
**3-1 Li-Ion/Li-poly High cutoff voltage protection-**When the voltage of single cell drops to 3.2V, the first step of battery protection mode will be engaged by the ESC resulting in reduced power. The pilot should reduce the throttle and prepare landing. If the voltage of single cell drops to 3.0V, the second step of battery protection mode will be engaged resulting in power cutoff.  
 (\*Note 1) For 22.2V/6cells Lithium battery, the full charged voltage will be approximately 25.2V.  
 According to this input voltage, CPU will determine that this is a 3cell battery.  
 First step protection: 3.2V x 6cell=19.2V  
 Second step protection: 3.0V x 6cell=18V  
 When the voltage drops to 19.2V, the power will be reduced. When the voltage drops to 18V, the power will be cut off.  
**3-2 Li-Ion/Li-poly Middle cutoff voltage protection-**This option is same as instruction 3-1, but when the voltage of single cell drops to 3.0V, the first step of battery protection will be engaged. When the voltage of single cell drops to 2.6V, the second step of battery protection will be engaged. (\*Note 1)  
 Note 1: Second step of battery protection only works when Aircraft mode is setting to the option 4-1.  
 Note: this option is only suitable for a fully charged battery pack in good working condition.
4. Aircraft Option: 3 settings that include Normal Airplane / Helicopter 1 / Helicopter 2.  
 Normal Airplane Mode is used for general airplanes and gliders. When flying Helicopters, you can choose Helicopter 1 Mode, or Helicopter 2 Mode. Helicopter 1 Mode provides Soft Start feature. Helicopter 2 Mode provides Soft Start and Governor Mode.
5. Throttle response speed: 3 settings that include standard/ Medium/ Quick throttle response speed.  
 The default setting is "quick speed". Use this option to adjust the setting according to flight character. For example, setting at Medium or Quick speed for 3D and powerful flight to make the power response more quickly, but note the accelerative peak current and power expense will increase.
6. BEC output voltage setting: 5V~8.4V step-less adjustment.  
 This option allows custom voltage setting. Default setting is 6.5V; please adjust the voltage according to the specification of the servo (speed and resistance). Prior to entering the setup mode, a voltmeter needs to be connected to the power inlet of the receiver (as illustration) to monitor the selected voltage. The voltage is set by varying the throttle stick position from low (5V) to high (8.4V).
7. Thermal Protection: When the ESC temperature reaches 80° C for any reason, it will engage the battery protection circuit, reducing power to the ESC. We recommend mounting the ESC in a location with adequate air flow and ventilation.
8. Safe Power On Alarm: When the operator turns on the ESC, it will automatically detect the transmitter signal. The ESC will emit a confirmation tone and enter normal operation mode if the throttle is set to the lowest position. If the throttle position is at full throttle, it will begin to enter Setup Mode. If the throttle is in any other position, the ESC will emit an alarm and not enter into user mode for safety precautions.
9. Aircraft Locator: If the aircraft should land or crash in an unexpected location and become lost, the pilot can enable the Aircraft Locator Option. The aircraft locator option is engaged by turning off the transmitter. When the ESC does not receive a signal from the transmitter for 30 seconds, it will start to send an alarm to the motor. The sound of the alarm will aid the pilot to locate the aircraft. This option will not work with a PCM receiver that has SAVE function enabled, or with low noise resistant PPM receivers.

1. 簡單設定：三段選擇分為無煞車 / 軟性煞車 / 急煞車

2. 齒角設定：三段選擇分為低齒角 / 中齒角 / 高齒角

設定時分為二極以及六極以上無刷馬達，二極無刷馬達一般適用低齒角，若需提高轉速時提高，可將齒角設定為中齒角。六極以上無刷馬達一般適用中齒角，若需提高轉速時提高，可將齒角設定為高齒角。然而齒角之調整會反應電流之變化，避免電流過載，影響電機及馬達壽命。

3. 電池保護電壓設定：二段選擇分為 Li-Ion / Li-Po 兩截止電壓保護/中截止電壓保護

出廠設定為兩截止電壓保護；此功能會自動判定所輸入電池的 cell 數 (2~6S)，並提供使用者對電池之放電保護，以避免因放電電壓過低而造成電池損壞，以下為設定之解說：

3-1 Li-Ion/Li-Po 兩截止電壓保護：當單電 cell 壓降至 3.2V 時，電壓會啟動第一階段保護，使動力間歇性中斷，此時使用者應將油門收小，準備降落；而 cell 電壓持續壓降至 3.0V 時則會啟動第二階段保護，完全限制動力輸出(僅 1 備在 4-1 選項 "一般飛機模式" 下才會啟動第二階段保護)。例：以一節使用 22.2V 6cell 的電池之系統而言 22.2V 單電池充滿電壓約 25.2V，此輸入電壓 CPU 會自動判定為 6cell 兩電。

第一段保護: 3.2V & cell=19.2V

第二段保護: 3.0V & cell=18.2V 當電壓降至 19.2V 時，動力會暫時性中斷，當電壓達到 18V 時則完全關閉動力輸出。

3-2 Li-Ion/Li-Po 中截止電壓保護：同時 2 功能關閉，但單 cell 壓降達到 3.0V 時，會啟動第一階段保護，單 cell 壓降達到 2.8V 時自動回第二段保護 (註 1)。注意：以上功能僅適用於充電電池，且功能正常的設備。

#### 4. 飛機模式設定：三段式選擇分為：一般飛機模式/直昇機模式 1/直昇機模式 2

適用於一般飛機或滑翔機時，請設定於一般飛機模式，使用於直昇機時可選擇直昇機模式 1，具有緩啟動功能，或直昇機模式 2：具有緩啟動及 Governor Mode 設定功能。

#### 5. 油門反應速度設定：三段選擇分為標準/中速/快速

出廠設定為「快速」油門反應選擇。此功能可讓使用者依照飛行特性和操作者的需要，例如 3D 飛機與刷毛的 3D 直昇機飛行時可設定為中速或快速，使動力反應更加快速。警告：必須在靜態油門反應速度時，調整調整電流與電壓會有增大的情形。

#### 6. BEC 輸出電壓設定: 5V-8.4V 無段調整：

本功能提供使用者自行設定 BEC 輸出電壓，初始電壓為 6.5V，使用者可依所駕駛的規格與所需的特性 (速度與扭力) 自行更改設定；進入此項設定前，請先將電壓表連接到接收器的電壓端 (如圖 1)，用以監看所選擇的電壓，設定時以油門搖桿的位置來決定輸出電壓，油門搖桿最低為 5 伏特，最高為 8.4 伏特，之間的電壓值可移動搖桿的位置任意設定。

7. 溫度保護：當電壓因不良之空氣流通或過度輸出導致溫度上升達 80°C 時，電壓會啟動溫度保護，而使動力瞬間性中斷，建議將電壓裝置在機體內空氣對流之位置，並確保使用電流表並輸出電流，以達到電壓之最佳效率。

8. 閉鎖防暴衝功能：當使用者關閉電壓電路時，系統會自動偵測發動機之設定，如果發動機油門未處於最低點，系統會於發動機準備進入設定模式，馬達將不會轉動，同時會有警報聲響。

9. 警報功能：當飛機降落在長草區無法以肉眼定位時，使用者可將發動機閉鎖，當電壓無法接收來自接收機信號時，電壓會於三十秒後使馬達發出警報聲響，以別定位。此功能不適用於設定了 SAVE 功能的 PCM 接收機，或任何高級之 PPM 接收機。

The voltmeter needs to be connected to any un-cored inlets "4" and "5" to measure the selected voltage.  
將電壓表連接到任一未使用插頭 "4" 及 "5" 之 "4" 或 "5" 以量測所選擇的電壓。

RCE-BL56X Brushless ESC  
RCE-6L44X 氣流式直昇機



NOTE: Certain servos are designed to work with high voltage, while other servos are designed for lower voltage. To avoid damage to servos, please follow the servo's factory specification to determine the proper voltage setting.  
注意：部份伺服器不適合較高的電壓下操作，請依原廠適用電壓規格設定，避免造成伺服器損壞。

## SETUP MODE 設定模式

1. Setup mode: Make sure to connect the ESC to the throttle channel of the receiver. Please refer to the user manual of your radio system. The second step is to connect the 3 power-out signal pins to the brushless motor. Before you turn on the transmitter, please adjust the throttle stick to the maximum full throttle position. Proceed to connect the battery to the ESC. You will hear confirmation sounds as soon as you enter the SETUP MODE.

2. Throttle stick positions in Setup mode: Setup mode includes six settings: Brakes, Electronic Timing, Battery Protection, Aircraft, Throttle Response Speed and BEC output voltage. Every setting has three options. Simply place the throttle stick in the highest, middle, and lowest positions for each setting. For example, first brake setting (Hard): move the stick to the highest position. Then timing setting (mid): move the throttle stick in the middle position.

1. 進入設定模式：將電壓與接收器之油門 Channel 連接，不同之遙控系統請參閱該遙控系統之使用手冊，馬達之三相線亦與電壓連接，將發射器之油門搖桿推到最高點，使之完全油門狀態，先將電壓與接收器連接，再將電壓與馬達連接，進入設定模式後，馬達將有設定模式之提示聲響，請參閱各式設定模式說明。

2. 設定模式中動作：設定模式共有六項設定，分別為煞車、電子延時、電池保護、油門反應速度及 BEC 輸出電壓等設定，詳細內容請參考產品功能之解說，每一項設定中皆含三段設定，各項設定以油門搖桿之上、中、下位置來決定其設定值。例如：煞車設定時，油門搖桿移至最高，則設定為煞車，進入第二項設定時，油門搖桿移至中間，則設定為中速角。

Mode 設定模式	Throttle Position 油門位置	Low 低	Middle 中	High 高
Brake 煞車設定		● Brake Disabled(1-1) 煞車禁用(1-1)	Soft Brake(1-2) 軟性煞車(1-2)	Hard Brake(1-3) 硬性煞車(1-2)
Electronic Timing 電子延時		Low-timing(2-1) 低延時角(2-1)	● Mid-timing(2-2) 中延時角(2-2)	High-timing(2-3) 高延時角(2-3)
Battery Protection 電池保護電壓設定		● High Cutoff Voltage Protector(3-1) 高截止電壓保護(3-1)	Middle Cutoff Voltage Protector(3-2) 中截止電壓保護(3-2)	—
Aircraft 飛機模式設定		Normal Airplane/Glider(4-1) 一般飛機/滑翔機(4-1)	● Helicopter 1 (Soft Start)(4-2) 直昇機模式 1 (緩啟動)(4-2)	Helicopter 2 (Soft Start+ Governor Mode)(4-3) 直昇機模式 2 (緩啟動+Governor Mode 設定)(4-3)
Throttle Response Speed 油門反應速度設定 (3 段選擇)		Standard(5-1) 標準 (5-1)(低)	Medium Speed(5-2) 中速 (5-2)(中)	● Quick Speed(5-3) 快速 (5-3)(高)
BEC Output Voltage BEC 輸出電壓設定		5.0V	● 6.5V	8.4V

Note: "●" Default Setting  
註："●" 表示出廠設定值

Chart A  
表 A

## ESC START-UP INSTRUCTION 開機使用模式

Ensure the throttle stick is at the lowest position.  
Switch on transmitter.  
打開電壓，油門搖桿保持於最低點，準備進入使用操作模式



Connect battery power to ESC  
將接收器上電線，馬達聲音響



Current Settings Indicator Beeps  
并空使用模式設定聲響

- First mode sound (Brake)
  - Second mode sound (Timing)
  - Third mode sound (Battery protection)
  - Fourth mode sound (Aircraft)
  - Fifth mode sound (Throttle response speed)
  - No sound for BEC output voltage
- 第一段設定聲響 (煞車)  
第二段設定聲響 (電子延時)  
第三段設定聲響 (電池保護)  
第四段設定聲響 (飛機模式)  
第五段設定聲響 (油門反應速度)  
BEC 輸出電壓無聲響顯示

## CURRENT SETTINGS INDICATOR BEEPS EXPLANATION 開機模式設定響音提示說明

**First Beep Group Brake Status**  
第一響音 煞車設定狀態顯示

- ♪ = Brake disabled = 煞車停
- ♪♪ = Soft brake = 輕煞車
- ♪♪♪ = Hard brake = 急煞車

**Second Beep Group Electronic Toning**  
第二響音 電子音調設定顯示

- ♪ Low timing  
♪♪ (Depth to 3 pole (lower motor)) = 低音內(淺)磁針行程長度
- ♪♪ High timing  
♪♪ (Depth to 4 pole (high motor)) = 高音內(深)磁針行程長度
- ♪ High timing  
♪♪ (Depth to high power output) = 高音內(深)高功率輸出

High-intensity power/over speed  
高功率/過速模式下的喇叭響音

**Third Beep Group Battery protection cutoff**  
第三響音 電池保護設定狀態顯示

- ♪ = High cutoff voltage protection = 高截止電壓保護
- ♪ = Middle cutoff voltage protection = 中截止電壓保護

**Fourth Beep Group Aircraft Status**  
第四響音 飛機模式設定狀態顯示

- ♪ = Normal airplane/Glider = 一般飛機/滑翔機
- ♪ = Helicopter 1 (Soft start) = 直升機1(軟啟動)
- ♪ = Helicopter 2 (Soft start + Governor Mode) = 直升機2(軟啟動+定速模式)

**Fifth Beep Group Throttle Response**  
第五響音 油门響應設定狀態顯示

- ♪ = Standard = 標準
- ♪♪ = Medium speed = 中速
- ♪♪♪ = Quick speed = 快速

## INSTRUCTIONS ON AIRCRAFT MODE SETTINGS 飛機模式設定使用說明

**Normal Airplane/Glider Mode (Option 4-1):** This option is applied to general airplanes and gliders.

**Helicopter 1 Mode (Option 4-2):** This option provides a soft start feature and is applied to Helicopters for Normal, Idle Up 1, or Idle Up 2 modes. Please note that the sensitivity of the gyro should be set lower when flying in Idle Up 1 or Idle Up 2 modes if tail hunting (wag) occurs due to higher rotor speed.

一般飛機模式(選項4-1): 適用於一般飛機及滑翔機。

直升機模式1(選項4-2): 具有緩啟動功能, 適用於Normal、Idle1、Idle2等飛行模式。當切換至Idle1或Idle2模式, 如有較高轉速造成陀螺儀有較慢的迴旋現象, 此時應將陀螺儀的感度設定分別降低。

## HELICOPTER 2 MODE (OPTION 4-3): GOVERNOR MODE 直升機模式2(選項4-3): 定速模式

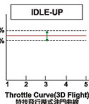
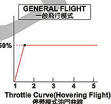
The soft start-up feature allow to fix RPM at assigned level during 3D flight for better flight performance.

- For Governor Mode, the throttle curve should set between 75%~85%. The motor will start up when the throttle reaches to 50% or more. The instruction diagram shown as below:
- If the governor mode cannot fix the throttle amount at assigned level during flight, it allows to increase the gain value in option 5 Governor Gain Setting. If there is tracking which means it is too sensitive, please adjust the gain lower to fix it.
- If the tail happens to be tracking slightly, please adjust the GYRO gain lower. Under such conditions: wrong gear ratio combination, poor battery, incorrect GYRO gain setup, and wrong Pitch input, all of them will affect the governor mode and result in drift issue. So please make sure to double re-check the other settings for Governor Mode setup.

定速模式具有緩啟動, 於特飛飛行模式下轉速較為穩定, 有較好的飛行性能。

- 選擇定速功能時, 油门曲線應設定於75%~85%之間, 油门大於50%定速功能才會啟動, 油门曲線設定如下:
- 當飛行時, 定速效果不好, 無法維持在設定油门值時, 可以調高定速感度值, 定速感度對應於選項5油门響應速度-定速感度之設定, 如果出現轉速迴旋現象, 表示定速感度過高則需要調低感度。
- 如果飛行時發現尾部有輕微的迴旋現象時, 應降低陀螺儀的感度; 由於轉速不足(齒比搭配不調), 電池效能不佳, 陀螺儀感度設定不當, Pitch設定錯誤, 齒齒等導致無法保持定速的功能, 甚至產生尾部迴旋的情形, 所以選擇此模式時應針對相關條件進行確認。

Governor Function  
Throttle Settings Instruction  
定速模式油门曲線設定圖



## SETUP MODE 程式化設定模式

Minimum 4 channel radio is required 四通道以上機單發射器均可執行設定

- Place the throttle stick to the highest position. Switch on transmitter. (將油门推桿移至最高位置, 開啟發射器)
- Connect battery to ESC. (接上電池)
- ESC will automatically calibrate the throttle high position. Sound confirms acceptance. (ESC將自動校準油门高位置, 蜂鳴音確認接受)
- Place the throttle stick to the lowest position. ESC will automatically calibrate the throttle low position. Sound confirms acceptance. (將油门推桿移至最低位置, ESC將自動校準油门低位置, 蜂鳴音確認接受)
- Use throttle stick to set preferred Brake Mode within the 5 tones. A confirmation sound will play acknowledging acceptance of selected setting. (使用油门推桿設定5音調內的預設煞車模式, 蜂鳴音確認接受)
- Use throttle stick to set preferred Trailing Mode within the 5 tones. (Refer to Chart A). A confirmation sound will play acknowledging acceptance of selected setting. (使用油门推桿設定5音調內的預設尾旋模式, 蜂鳴音確認接受)
- Use throttle stick to set preferred Battery Protection Mode within the 5 tones. (Refer to Chart A). A confirmation sound will play acknowledging acceptance of selected setting. (使用油门推桿設定5音調內的預設電池保護模式, 蜂鳴音確認接受)
- Use throttle stick to set preferred Aircraft Mode within the 5 tones. (Refer to Chart A). A confirmation sound will play acknowledging acceptance of selected setting. (使用油门推桿設定5音調內的預設飛機模式, 蜂鳴音確認接受)
- Use throttle stick to set preferred Throttle Response Speed Mode within the 5 tones. (Refer to Chart A). A confirmation sound will play acknowledging acceptance of selected setting. (使用油门推桿設定5音調內的預設油门響應速度模式, 蜂鳴音確認接受)
- Use throttle stick to set preferred BEC Output Voltage Mode within 5 tones. (Refer to Chart A). A confirmation sound will play acknowledging acceptance of selected setting. (使用油门推桿設定5音調內的預設BEC輸出電壓模式, 蜂鳴音確認接受)

## PLEASE PRACTICE SIMULATION FLIGHT BEFORE REAL FLYING 飛行前請先熟練電腦模擬飛行

A safe and effective practice method is to use the transmitter flying on the computer through simulator software sold on the market. Do a simulation flight until you familiarize your fingers with the movements of the rudders, and keep practicing until the fingers move naturally.

1. Place the helicopter in a clear open field ( Make sure the power OFF ) and the tail of helicopter point to yourself.

2. Practice to operate the throttle stick (as below illustration) and repeat practicing "Throttle high/low", "Aileron left/right", "Rudder left/right", and "Elevator up/down".

3. The simulation flight practice is very important, please keep practicing until the fingers move naturally when you hear operation orders being call out.

在還沒瞭解直升機各動作的操控方式前，最好先進行電腦模擬飛行的練習，一樣要有效、最安全的練習方式，就是透過市面販售的模擬軟體，以遙控器在電腦上模擬飛行，熟悉各槓方向的操控，並不斷的重複，直到手指可熟練的操控各個動作及方向。

1. 將直升機放在空曠的地方(確定電源為關閉)，並將直升機的機尾對準自己。

2. 練習操作遙控器的各槓桿(各動作的操作方式如下圖)，並反覆練習油门高低、副翼左/右、升降舵前後及方向的左/右操作方式。

3. 模擬飛行的練習相當重要，請重複練習直到不需思索，手指能自然隨著喊出的指令移動控制。



Mode 1	Mode 2	Illustration 圖示	
		Move Left 左移 Rotate Left 左轉	Move Right 右移 Rotate Right 右轉
		Fly Forward 前進 Forward Rotate 前轉	Fly Backward 後退 Backward Rotate 後轉
			Ascent 上升 Descent 下降
		Turn Right 右轉 Turn Left 左轉	

## FLIGHT ADJUSTMENT AND NOTICE 飛行調整與注意



注意

- Check if the screws are firmly tightened.
- Check if the transmitter and receivers are fully charged.
- 再次確認螺絲是否鎖緊?
- 查詢發射器接收器電池是否足電。



注意

If there are other radio control aircraft at the field, make sure to check their frequencies and tell them what frequency you are using. Frequency interference can cause your model, or other models to crash and increase the risk of danger.

如果飛行場有其他遙控飛機，請確認他們的頻率，並告知他們您正在使用的頻率，相同的頻率會造成干擾導致失控和大大地增加風險。

## STARTING AND STOPPING THE MOTOR 啟動和停止馬達



注意

First check to make sure no one else is operating on the same frequency. Then place the throttle stick at lowest position and turn on the transmitter.

首先確認附近沒有其他相同頻率的，然後打開發射器將油门槓桿推到最低。

- Check the movement.
- 動作確認



**ON1 Step1**  
First turn on the transmitter.  
先開發射器



**ON1 Step2**  
Connect to the helicopter power  
接上面飛機電源



注意

Check if the throttle stick is set at the lowest position.

確認油门槓桿是在最低的位置。



- Are the rudders moving according to the controls?
- 方向舵是否隨著控制方向移動?
- 根據發射器說明書進行距離測試。

**OFF1 Step3**  
Reverse the above orders to turn off.  
隨喊電器時請按上述操作動作反執行。

This procedure is best performed on soft surfaces such as grass. The use of rubber skid stopper is recommended on hard surface to prevent vibration feedback from the ground to Gyro, resulting in over-corrections.

將直升機置於柔軟地面上，建議使用起飛腳架裝上避震墊圈。避免升空前腳架與硬的地面震動太大反映至機身上的陀螺儀，影響平衡系統起飛前過度修正。



If swashplate should tilt prior to lift off, do not try to manually trim the swashplate level. This is due to vibration feedback to the Gyro, and will disappear once helicopter lifts off the ground. If manual trim is applied, helicopter will tilt immediately after lift off.

直昇機離地前，十字盤可能因陀螺儀震動的反應，使十字盤有傾斜的構形，此時請勿隨意將十字盤修正為水平狀態，此現象只要離地升空後立即解除，可平穩升空；若刻意將十字盤修正為水平時，反而會造成感應器過度修正，一離地即開始修正方向的危險。

## MAIN ROTOR ADJUSTMENTS 主旋翼平衡調整

1. Before adjusting, apply a red piece of tape on one blade, or paint a red stripe with a marker or paint to identify on blade.
2. Raise the throttle stick slowly and stop just before the helicopter lifts-off ground. Look at the spinning blades from the side of the helicopter.
3. Look at the path of the rotor carefully. If the two blades rotate in the same path, it does not need to adjustment. If one blade is higher or lower than the other blade, adjust the tracking immediately.

1. 調整前先在其中一支主旋翼的翼面，貼上有顏色的貼紙或畫上顏色記號，方便雙葉調整辨識。
2. 慢慢將油門桿提到起飛點並且停止，在飛機離地前，從飛機側面觀察主旋翼轉動。
3. 仔細觀察旋翼軌跡例如兩支旋翼移動都是相同軌跡，則不需要調整；可是如果一支旋翼較高或較低產生「雙葉」的情形時，則必須立即調整軌跡。

- a. When rotating, the blade with higher path means the pitch is too big. Please shorten DFC ball link for regular trim.
- b. When rotating, the blade with lower path means the pitch is too small. Please lengthen DFC ball link for regular trim.

- a. 旋翼轉動時較高軌跡的主旋翼表示螺距(PITCH)過大，請縮短DFC選擇鉗修正。
- b. 旋翼轉動時較低軌跡的主旋翼表示螺距(PITCH)過小，請延長DFC選擇鉗修正。



Tracking adjustment is very dangerous, so please keep away from the helicopter at a distance of at least 10m.

調整軌跡非常危險，請於距離飛機至少10公尺的距離。

Incorrect tracking may cause vibrations. Please repeat adjusting the tracking to make sure the rotor is correctly aligned. After tracking adjustment, please check the pitch angle is approx. +5~6° when hovering.

不正確的旋翼軌跡會導致震動，請不斷重複調整軌跡，使旋翼軌跡精準正確。

在調整軌跡後，確認一下Pitch角度在平空時應為大約+5~6°。



## FLIGHT ADJUSTMENT AND NOTICE 飛行調整與注意



Ⓢ Do not attempt to grab or make contact with the helicopter while the main blades are in motion and keep your eyes away from the helicopter. During take-off, landing, and flight, be sure to keep the helicopter away from all obstacles. Operators must stand at least 10 meters away from the helicopter to avoid injury caused by loose parts due to improper assembly or any unforeseen dangers.

Ⓢ 嚴禁用手抓取運行中的直升機，並禁止將直昇機對準眼睛，當主旋翼轉動後，或起飛/試飛時，務必遠離障礙物，站立位置務必距離10公尺以上，避免因人為組裝不當造成零件脫落，而引發不可預期的財物及人員損傷。



- Ⓢ Make sure that no one or obstructions in the vicinity.
- Ⓢ For flying safety, please carefully check if every movement and directions are correct when hovering.
- Ⓢ 確認鄰近地區沒有人和障礙物。
- Ⓢ 為了飛行安全，您必須先確認停機時各項操作動作是否正常。



Do not attempt to fly until you have some experiences with the operation of helicopter.  
嚴禁無熟練操縱飛行經驗者操縱飛行。

## STEP 1 THROTTLE CONTROL PRACTICE 油門控制練習

- ① When the helicopter begins to lift-off the ground, slowly reduce the throttle to bring the helicopter back down.  
Keep practicing this action until you control the throttle smoothly.

◎當直昇機開始離地時，慢慢降低油門將飛機降下，持續練習飛機從地面上升和下降直到您覺得油門控制很順。



## STEP 2 AILERON AND ELEVATOR CONTROL PRACTICE 副翼和升降控制練習

1. Raise the throttle stick slowly.  
2. Move the helicopter in any direction back, forward, left and right, slowly move the aileron and elevator sticks in the opposite direction to fly back to its original position.

1. 慢慢升起油門桿桿。  
2. 使直昇機依照指示：移動向後/向前/向左/向右，慢慢的反向移動副翼和升降桿桿並將直昇機飛回到原來位置。



① If the nose of the helicopter moves, please lower the throttle stick and land the helicopter. Then move your position diagonally behind the helicopter 10M and continue practicing.

② If the helicopter flies too far away from you, please land the helicopter and move your position behind 10M and continue practicing.

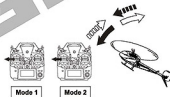
◎當直昇機機頭偏移時，請降低油門並且降落，然後移動自己的位置到直昇機的正後方10公尺再繼續練習。

◎假如直昇機飛離你太遠，請先降落直昇機，並到直昇機後10公尺再繼續練習。

## STEP 3 RUDDER CONTROL PRACTICING 方向舵操作練習

1. Slowly raise the throttle stick.  
2. Move the nose of the helicopter to right or left, and then slowly move the rudder stick in the opposite direction to fly back to its original position.

1. 慢慢升起油門桿桿。  
2. 將直昇機機頭移動左或右，然後慢慢反向移動方向舵桿桿並將直昇機飛回原本位置。



## STEP 4

After you are familiar with all actions from STEP1 to 3, draw a circle on the ground and practice within the circle to increase your accuracy.

當你覺得 STEP1-3 動作熟悉了，在地上畫個圈並在這個範圍的範圍內練習飛行，以增加你操縱的準確度。

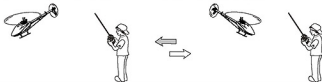
- ◎ You can draw a smaller circle when you get more familiar with the actions.  
◎ 當你更加習慣操作動作，你可以畫更大的圈。



## STEP 5 DIRECTION CHANGE AND HOVERING PRACTICE 改變直昇機方向和練習停旋

After you are familiar with STEP1 to 4, stand at side of the helicopter and continue practicing STEP1 to 4. Then repeat the STEP1 to 4 by standing right in front of the helicopter.

當你覺得STEP1-4動作熟悉了，站在直昇機側面並繼續練習STEP1-4。之後，站在直昇機機頭正邊重複步驟練習。



	Problem 狀況	Cause 原因	Solution 對策
Blade Tracking 雙槳平衡	Tracking is Off 雙槳	Pitch linkage rods are not even length PITCH連桿長度調整不平衡	Adjust length of DFC ball link. 調整DFC連桿球桿長度
Hover 停懸	Headspeed too low 主旋翼轉速偏低	Excessive pitch 主旋翼的PITCH偏高	Adjust DFC ball link to reduce pitch by 4 to 5 degrees. 調整DFC連桿球桿使Pitch的+4-5度
		Hovering throttle curve is too low 停懸點油门曲線過低	Increase throttle curve at hovering point on transmitter (around 60%) 調高停懸點油门曲線(約60%)
	Headspeed too high 主旋翼轉速偏高	Not enough pitch 主旋翼的PITCH偏低	Adjust DFC ball link to increase pitch by 4 to 5 degrees. 調整DFC連桿球桿使Pitch的+4-5度
		Hovering throttle curve is too high 停懸點油门曲線過高	Decrease throttle curve at hovering point on transmitter (around 60%) 調低停懸點油门曲線(約60%)
Rudder Response 尾舵反應	Drifting of tail occurs during hovering, or delay of rudder response when centering rudder stick. 停懸時機翼向某一邊偏斜，或停懸時方向舵空回落到中立點時，尾翼產生搖晃，橫滾停懸在所控制位置上。	Rudder neutral point improperly set 尾舵中立點設定不準	Reset rudder neutral point 重設尾舵中立點
	Tail oscillates (hunting, or wags) at hover or full throttle 停懸或全油门時尾翼左右來回搖擺。	Rudder gyro gain too low 尾舵陀螺儀感度偏低	Increase rudder gyro gain 增加尾舵陀螺儀感度
		Rudder gyro gain too high 尾舵陀螺儀感度偏高	Reduce rudder gyro gain 降低尾舵陀螺儀感度

If above solution does not resolve your issues, please check with experienced pilots or contact your Align dealer.

※在做完以上調整後，仍然無法改善情況時，應立即停止飛行並向有經驗的飛手諮詢或連絡您的經銷商。

# ALIGN

## Specifications & Equipment/規格配備:

Length/機身長:755mm

Height/機身高:210mm

Main Blade Length/主旋翼長:380mm

Main Rotor Diameter/主旋翼直徑:850mm

Tail Rotor Diameter/尾旋翼直徑:181mm

Motor Pinion Gear/馬達齒輪:11T

Main Drive Gear/傳動主齒輪:121T

Autorotation Tail Drive Gear/尾槳動主齒:104T

Tail Drive Gear/尾槳傳動齒:28T

Drive Gear Ratio/齒輪傳動比:11:1:3.71

Flying Weight(without battery)/全配重(不含電池): Approx. 871g

